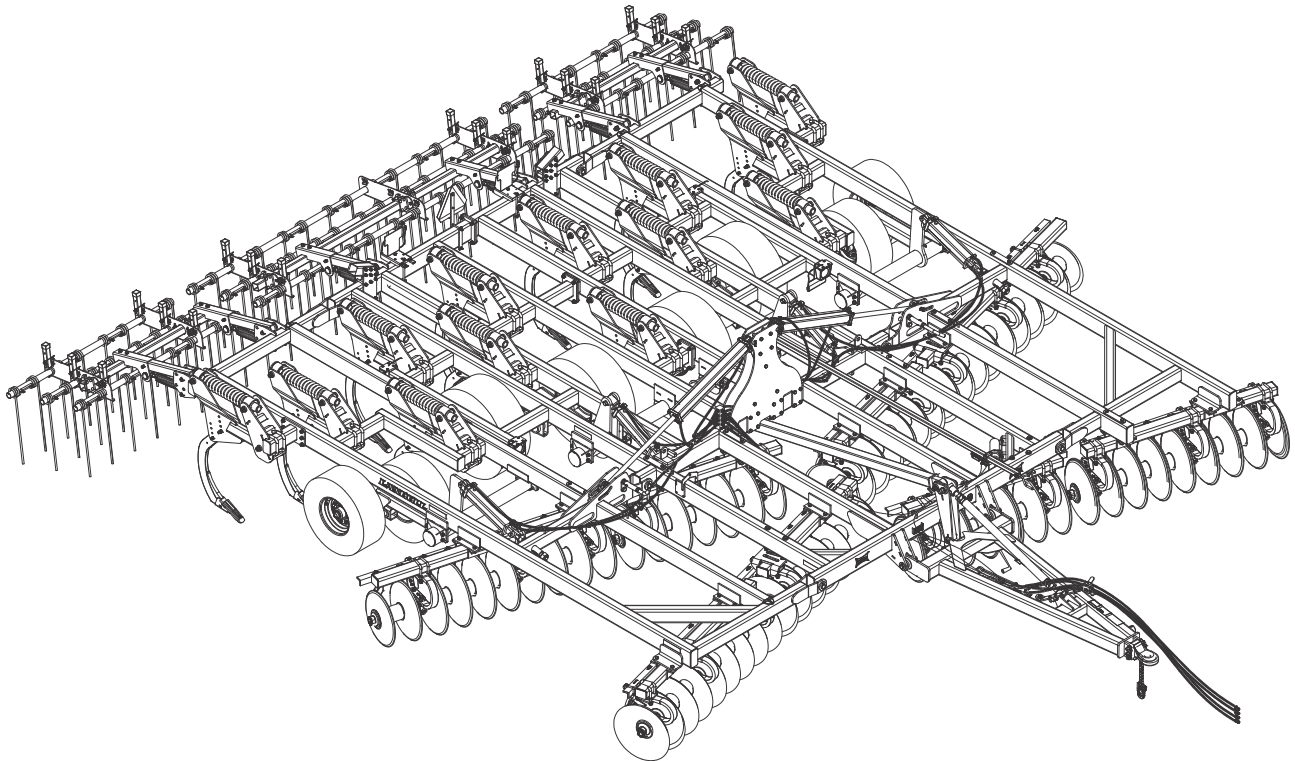




Model 2430 Weatherproofer I Operator's Manual



LANDOLL CORPORATION

1900 North Street
Marysville, Kansas 66508
(785) 562-5381

800-428-5655 ~ WWW.LANDOLL.COM

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Introduction

The Landoll Model 2430 Weatherproofer I is a quality product designed to give years of trouble free performance. By following each section of this manual, your system will perform as designed for you and your operation

CHAPTER 1	gives basic instructions on the use of this manual.
CHAPTER 2	gives product specifications. These specifications supply lengths and measures for your equipment. A Standard Bolt Torque Table is provided to give guidelines for bolt torques to be used when servicing this product.
CHAPTER 3	contains assembly instructions for your Model 2430 Weatherproofer I. When these procedures are correctly followed, your equipment should provide you years of trouble-free operation and service.
CHAPTER 4	instructs how to operate your equipment before using it, and describes adjustments needed. It also gives practical advice for the care and maintenance of your Landoll equipment. Drawings in this section locate adjustment points on the equipment. NOTE: IF THE EQUIPMENT IS IMPROPERLY ASSEMBLED OR MAINTAINED, THE WARRANTY IS VOID. IF YOU HAVE ANY QUESTIONS CONTACT: LANDOLL CORPORATION 1900 NORTH STREET MARYSVILLE, KANSAS 66508 or phone: (785) 562-5381 or (800) 428-5655 or FAX: (888) 527-3909
CHAPTER 5	is a troubleshooting guide to aid in diagnosing and solving problems with the equipment.
PARTS LIST	is a separate manual showing the various assemblies, subassemblies, and systems. Refer to that manual when ordering Landoll replacement parts. Order parts from your Landoll dealer.
WARRANTY	The Warranty Registration form is included with the product documents. Fill it out and mail it within 15 days of purchase. NOTE: IMPROPER ASSEMBLY, MODIFICATION, OR MAINTENANCE OF YOUR LANDOLL MACHINE CAN VOID YOUR WARRANTY.
COMMENTS	Address comments or questions regarding this publication to: LANDOLL CORPORATION 1900 NORTH STREET MARYSVILLE, KANSAS 66508 ATTENTION: PUBLICATIONS -DEPT. 55

Understanding Safety Statements

You will find various types of safety information on the following pages and on the machine signs (decals) attached to the vehicle. This section explains their meaning.

The Safety Alert Symbol means ATTENTION! YOUR SAFETY IS INVOLVED!



DANGER

Danger means a life-threatening situation exists. Death can occur if safety measures or instructions on this label are not properly followed.



WARNING

Warning means serious injury or death can occur if safety measures or instructions on this label are not properly followed.



CAUTION

Caution means serious equipment or other property damage can occur if instructions on this label are not properly followed.

NOTE

Means that failure to follow these instructions could cause damage to the equipment or cause it to operate improperly.

NOTE

Make sure you read and understand the information contained in this manual and on the machine signs (decals) before you attempt to operate or maintain this vehicle.

The safety statements contained in this manual relate to the operation of the Model 2430 Weatherproofer I.

Standard Specifications

2430 SERIES WEATHERPROOFER I							
MODEL NO.	NO. OF BLADES F/R	NO. OF SHANKS	SHANK SPACING	TRANSPORT WIDTH	TRANSPORT HEIGHT	WORKING WIDTH	ESTIMATED WEIGHT (LBS.)
2430-11-24	28/30	11	24"	16'-0"	12'-6"	22'-0"	26,590
2430-13-24	32/34	13	24"	16'-0"	14'-0"	26'-0"	29,870

Tire Inflation			
Tire Size	Tire Manufacturer	Ply/ Load Rating	Inflation Pressure (Psi) (Max.)
440/55R18 (Used on Main Frame and 2430-11-24 Wings)	Titan	159A8/B, 9650 lbs. @ 30 mph	73 psi
12.5L x 15 Load Range F (Used on 2430-13-24 Wings)	Carlisle	4,680 lbs. @ 30 mph	90 psi

STANDARD SPECIFICATIONS

LANDOLL CORPORATION GENERAL TORQUE SPECIFICATIONS (REV. 4/97)

THIS CHART PROVIDES TIGHTENING TORQUES FOR GENERAL PURPOSE APPLICATIONS WHEN SPECIAL TORQUES ARE NOT SPECIFIED ON PROCESS OR DRAWING.

ASSEMBLY TORQUES APPLY TO PLATED NUTS AND CAPSCREWS ASSEMBLED WITHOUT SUPPLEMENTAL LUBRICATION (AS RECEIVED CONDITION). THEY DO NOT APPLY IF SPECIAL GRAPHITE MOLY-DISULFIDE OR OTHER EXTREME PRESSURE LUBRICANTS ARE USED.

WHEN FASTENERS ARE DRY (SOLVENT CLEANED), ADD 33% TO AS RECEIVED CONDITION TORQUE.

BOLT HEAD IDENTIFICATION MARKS INDICATE GRADE AND MAY VARY FROM MANUFACTURER TO MANUFACTURER.

THICK NUTS MUST BE USED ON GRADE 8 CAPSCREWS.

USE VALUE IN [] IF USING PREVAILING TORQUE NUTS.

TORQUE IS SPECIFIED IN FOOT POUNDS

UNC Size	SAE Grade 2		SAE Grade 5		SAE Grade 8		UNF Size	SAE Grade 2		SAE Grade 5		SAE Grade 8	
1/4-20	4	[5]	6	[7]	9	[11]	1/4-28	5	[6]	7	[9]	10	[12]
5/16-18	8	[10]	13	[16]	18	[22]	5/16-24	9	[11]	14	[17]	20	[25]
3/8-16	15	[19]	23	[29]	35	[43]	3/8-24	17	[21]	25	[31]	35	[44]
7/16-14	24	[30]	35	[43]	55	[62]	7/16-20	27	[34]	40	[50]	60	[75]
1/2-13	35	[43]	55	[62]	80	[100]	1/2-20	40	[50]	65	[81]	90	[112]
9/16-12	55	[62]	80	[100]	110	[137]	9/16-18	60	[75]	90	[112]	130	[162]
5/8-11	75	[94]	110	[137]	170	[212]	5/8-18	85	[106]	130	[162]	180	[225]
3/4-10	130	[162]	200	[250]	280	[350]	3/4-16	150	[188]	220	[275]	320	[400]
7/8-9	125	[156]	320	[400]	460	[575]	7/8-14	140	[175]	360	[450]	500	[625]
1-8	190	[237]	408	[506]	680	[850]	1-14	210	[263]	540	[675]	760	[950]
1-1/8-7	270	[337]	600	[750]	960	[1200]	1-1/8-12	300	[375]	660	[825]	1080	[1350]
1-1/4-7	380	[475]	840	[1050]	1426	[1782]	1-1/4-12	420	[525]	920	[1150]	1500	[1875]
1-3/8-6	490	[612]	110	[1375]	1780	[2225]	1-3/8-12	560	[700]	1260	[1575]	2010	[2512]
1-1/2-6	650	[812]	1460	[1825]	2360	[2950]	1-1/2-12	730	[912]	1640	[2050]	2660	[3325]
1-3/4-5	736	[920]	1651	[2063]	2678	[3347]	1-3/4-12	920	[1150]	2063	[2579]	3347	[4183]

METRIC

COARSE THREAD METRIC CLASS 10.9 FASTENERS AND CLASS 10.0 NUTS AND THROUGH HARDENED FLAT WASHERS, PHOSPHATE COATED, ROCKWELL "C" 38-45.

USE VALUE IN [] IF USING PREVAILING TORQUE NUTS.

Nominal Thread Diameter mm	Standard Torque		Nominal Thread Diameter mm	Standard Torque	
	Newton-Meters	Foot-Pounds		Newton-Meters	Foot-Pounds
6	10	[14]	7	10	[14]
7	16	[22]	12	16	[22]
8	23	[32]	17	24	[32]
10	46	[60]	34	47	[60]
12	80	[101]	60	75	[101]
14	125	[155]	90	115	[155]
16	200	[240]	150	180	[240]
18	275	[330]	205	245	[330]

Table 2-1: General Torque Specifications

**LANDOLL CORPORATION
HYDRAULIC FITTING TORQUE SPECIFICATIONS
37° JIC, ORS, & ORB (REV. 10/97)**

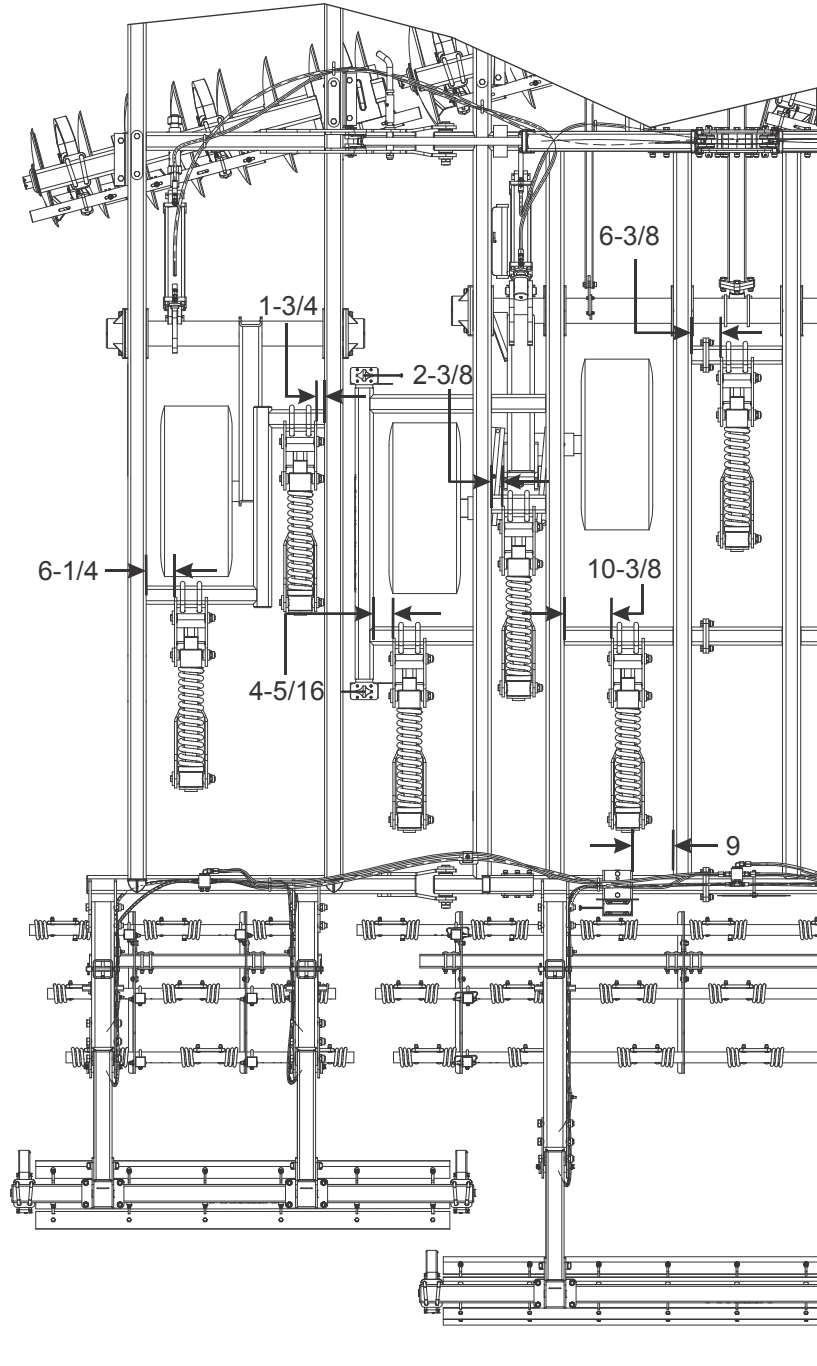
THIS CHART PROVIDES TIGHTENING TORQUES FOR HYDRAULIC FITTING APPLICATIONS WHEN SPECIAL TORQUES ARE NOT SPECIFIED ON PROCESS OR DRAWING.

ASSEMBLY TORQUES APPLY TO PLATED CARBON STEEL AND STAINLESS STEEL FITTINGS ASSEMBLED WITHOUT SUPPLEMENTAL LUBRICATION (AS RECEIVED CONDITION). THEY DO NOT APPLY IF SPECIAL GRAPHITE MOLY-DISULFIDE OR OTHER EXTREME PRESSURE LUBRICANTS ARE USED. BRASS FITTINGS AND ADAPTERS - 65% OF THE TORQUE VALUE FOR STEEL. STAINLESS STEEL, ALUMINUM AND MONEL - THREADS ARE TO BE LUBRICATED.

TORQUE IS SPECIFIED IN FOOT POUNDS

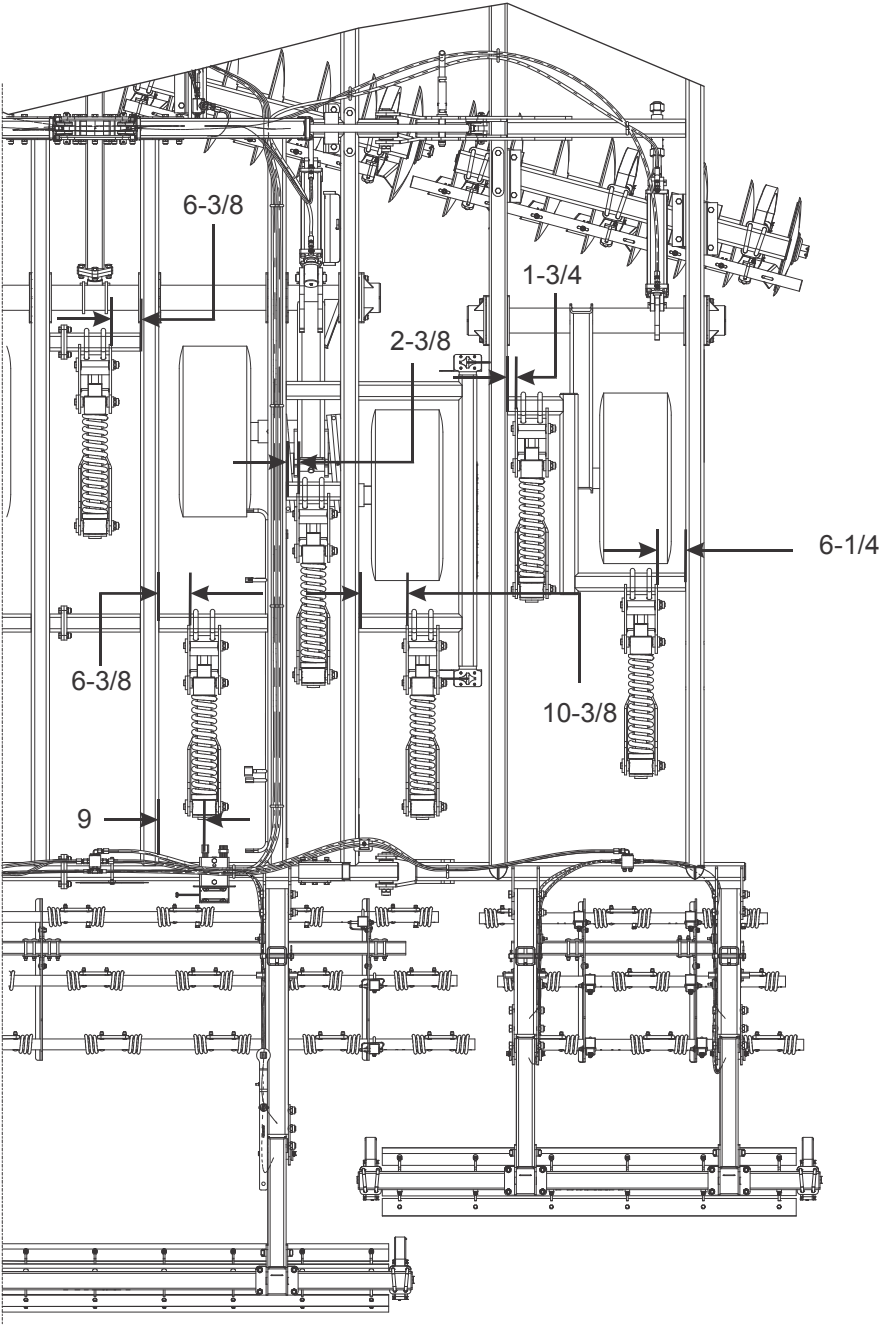
PARKER BRAND FITTINGS			
Dash Size	37 Degree JIC	O-Ring (ORS)	O-Ring Boss (ORB)
-4	11-13	15-17	13-15
-5	14-16	—	21-23
-6	20-22	34-36	25-29
-8	43-47	58-62	40-44
-10	55-65	100-110	57.5-62.5
-12	80-90	134-146	75-85
-16	115-125	202-218	109-121
-20	160-180	248-272	213-237
-24	185-215	303-327	238-262
-32	250-290	—	310-340
GATES BRAND FITTINGS			
Dash Size	37 Degree JIC	O-Ring (ORS)	O-Ring Boss (ORB)
-4	10-11	10-12	14-16
-5	13-15	—	—
-6	17-19	18-20	24-26
-8	34-38	32-40	37-44
-10	50-56	46-56	50-60
-12	70-78	65-80	75-83
-14	—	65-80	—
-16	94-104	92-105	111-125
-20	124-138	125-140	133-152
-24	156-173	150-180	156-184
-32	219-243	—	—
AEROQUIP BRAND FITTINGS			
Dash Size	37 Degree JIC	O-Ring (ORS)	O-Ring Boss (ORB)
-4	11-12	10-12	14-16
-5	15-16	—	18-20
-6	18-20	18-20	24-26
-8	38-42	32-35	50-60
-10	57-62	46-50	72-80
-12	79-87	65-70	125-135
-14	—	—	160-180
-16	108-113	92-100	200-220
-20	127-133	125-140	210-280
-24	158-167	150-165	270-360
-32	245-258	—	—

Table 2-2: Hydraulic Fitting Torque Specifications



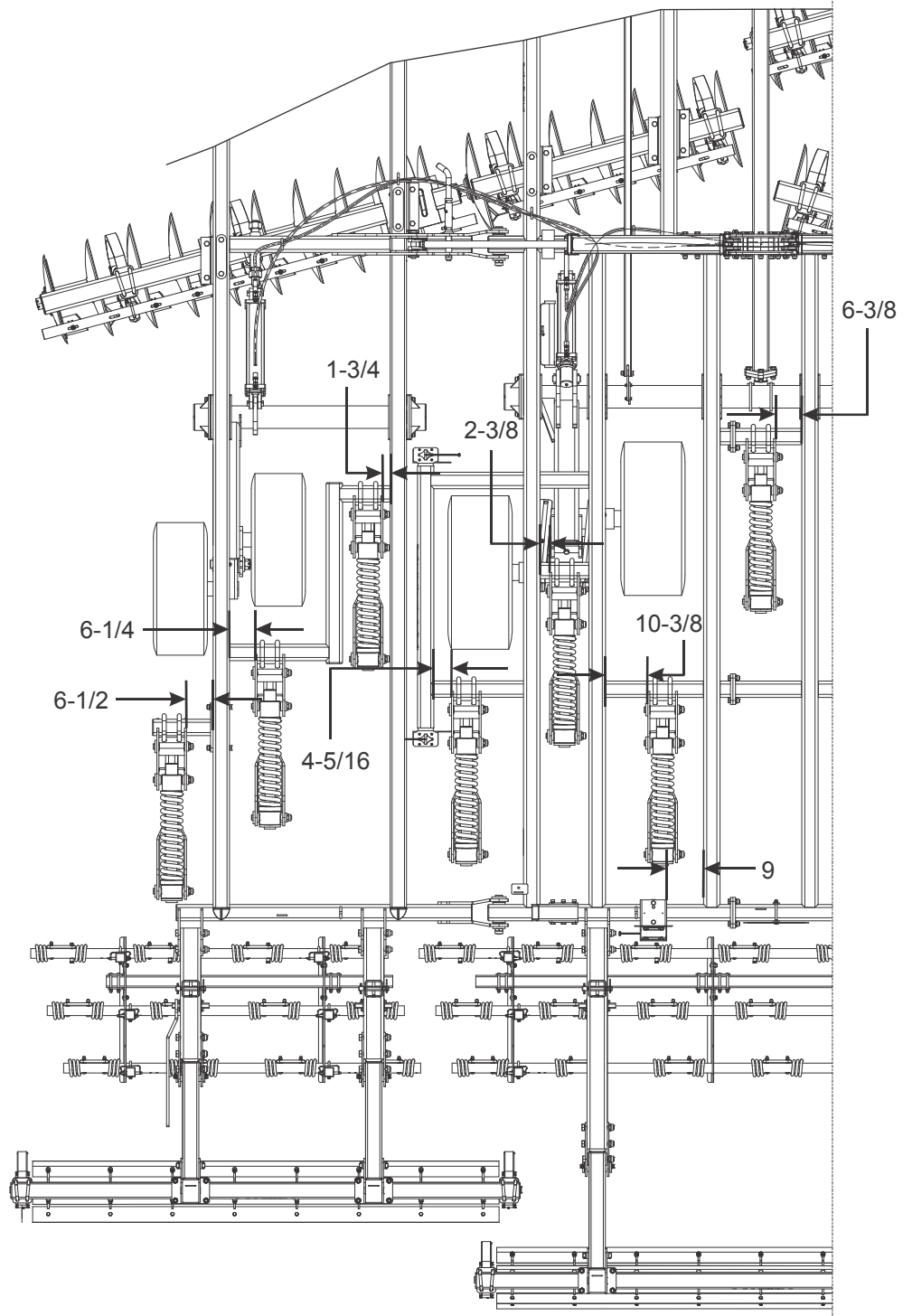
2430-11 shank and light placement p1

Figure 2-1: Shank and Light Bracket Placement (2430-11-24) (Left Half)



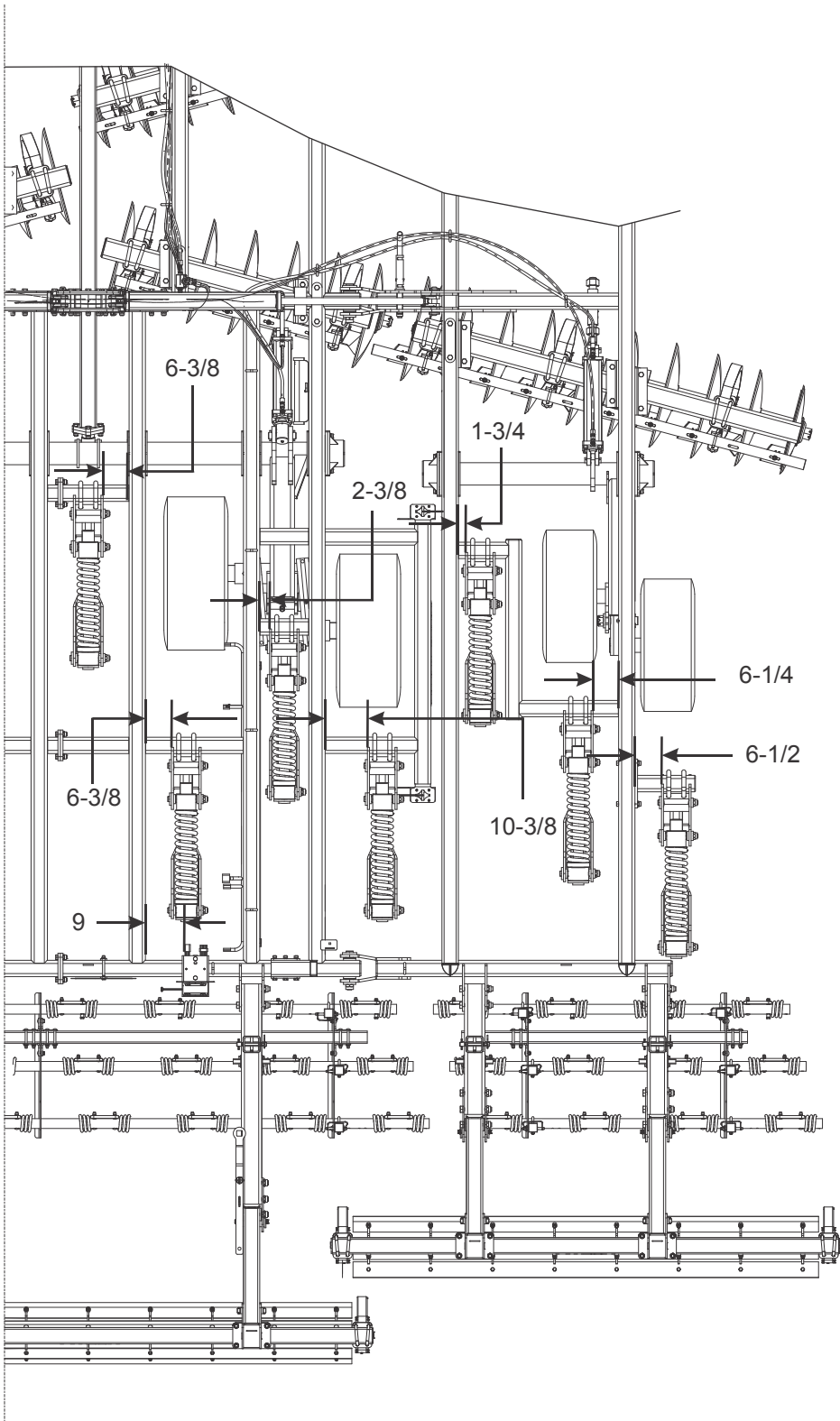
2430-11 shank and light placement p2

Figure 2-2: Shank and Light Bracket Placement (2430-11-24) (Right Half)



2430-13 shank and light placement

Figure 2-3: Shank and Light Bracket Placement (2430-13-24) (Left Half)



2430-13 shank and light placement

Figure 2-4: Shank and Light Bracket Placement (2430-13-24) (Right Half)

STANDARD SPECIFICATIONS

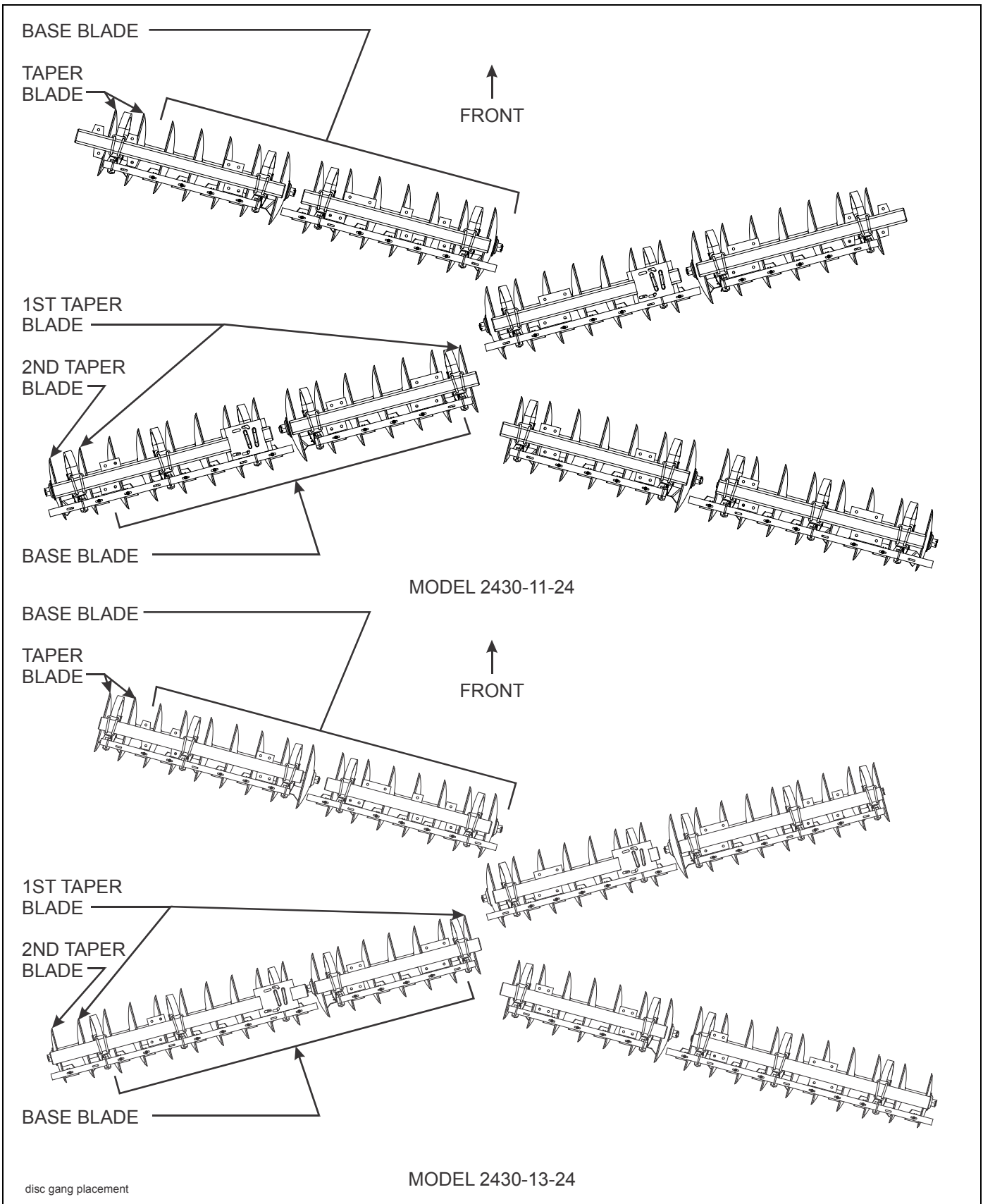
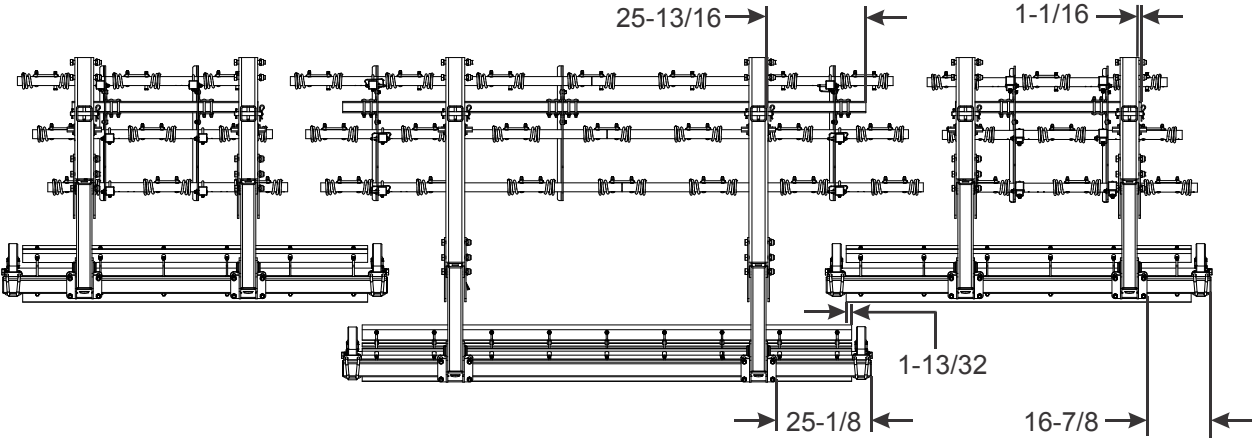
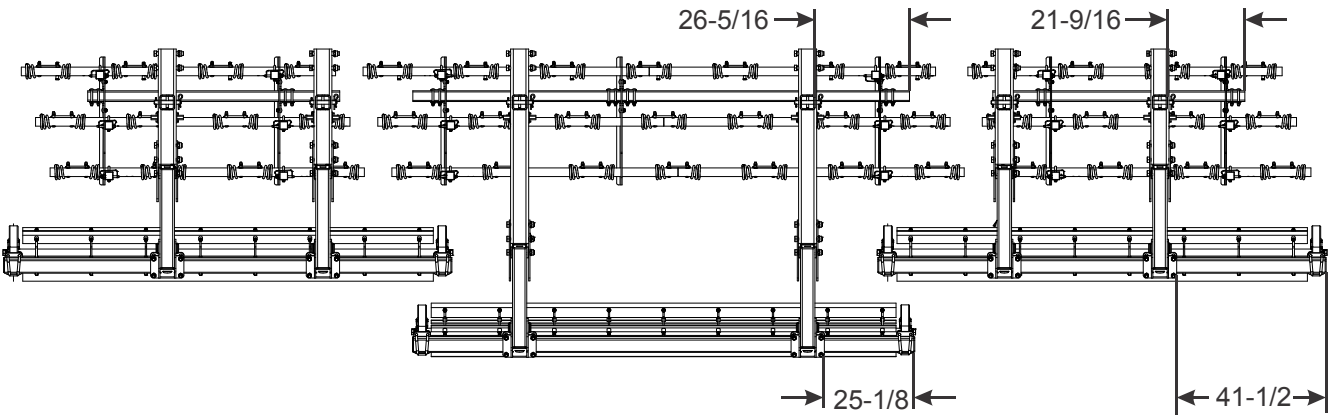


Figure 2-5: Disc Gang Placement



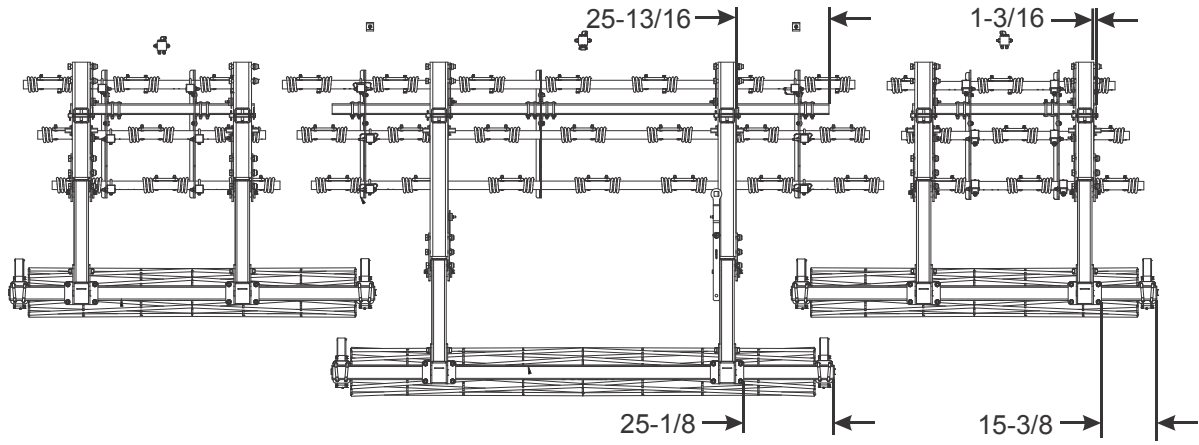
2430-11-24



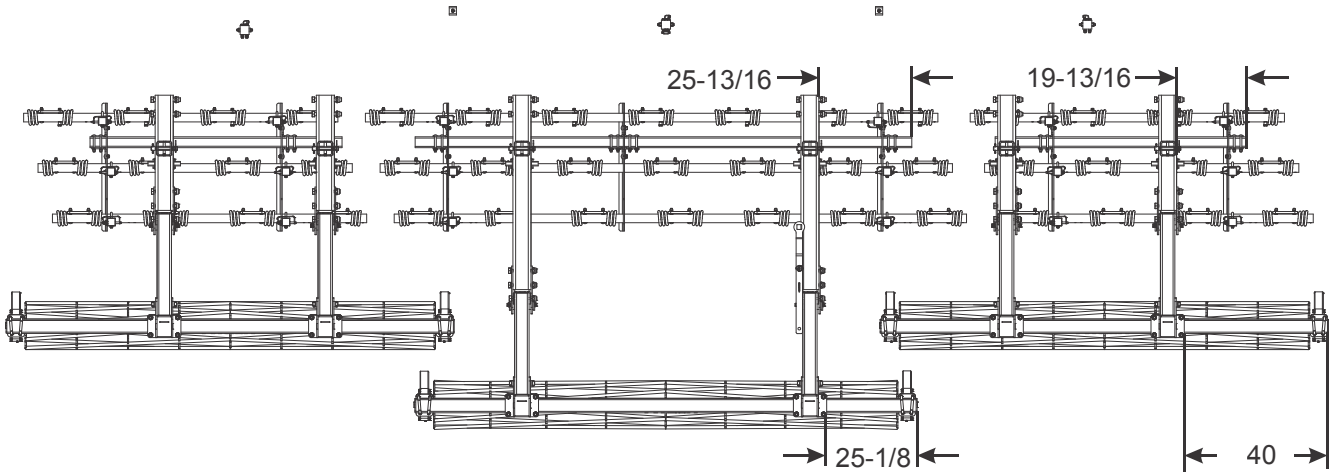
2430-13-24

m169728 op

Figure 2-6: Finishing Combo w/ Chopper Reel Placement (2430-11-24 & 2430-13-24)



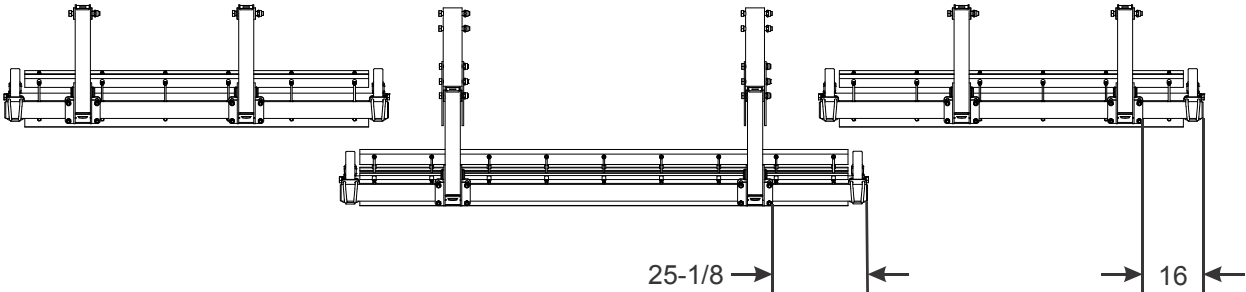
2430-11-24



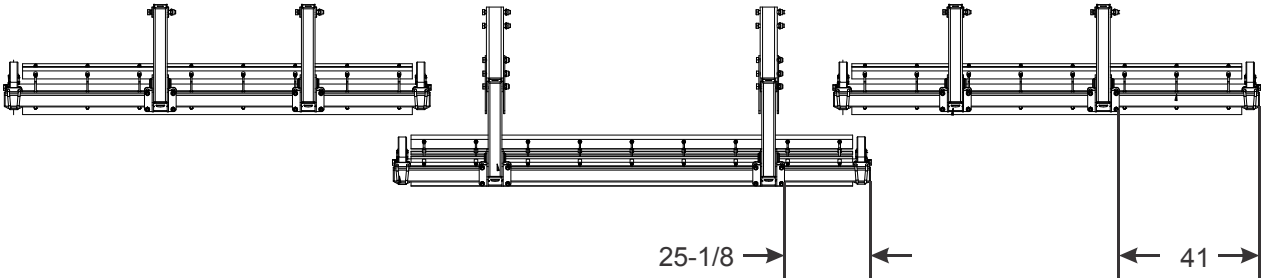
2430-13-24

m172495 op

Figure 2-7: Finishing Combo w/ Conditioner Reel Placement (2430-11-24 & 2430-13-24)



2430-11-24



2430-13-24

m170734 op

Figure 2-8: Finishing Chopper Reel Placement (2430-11-24 & 2430-13-24)

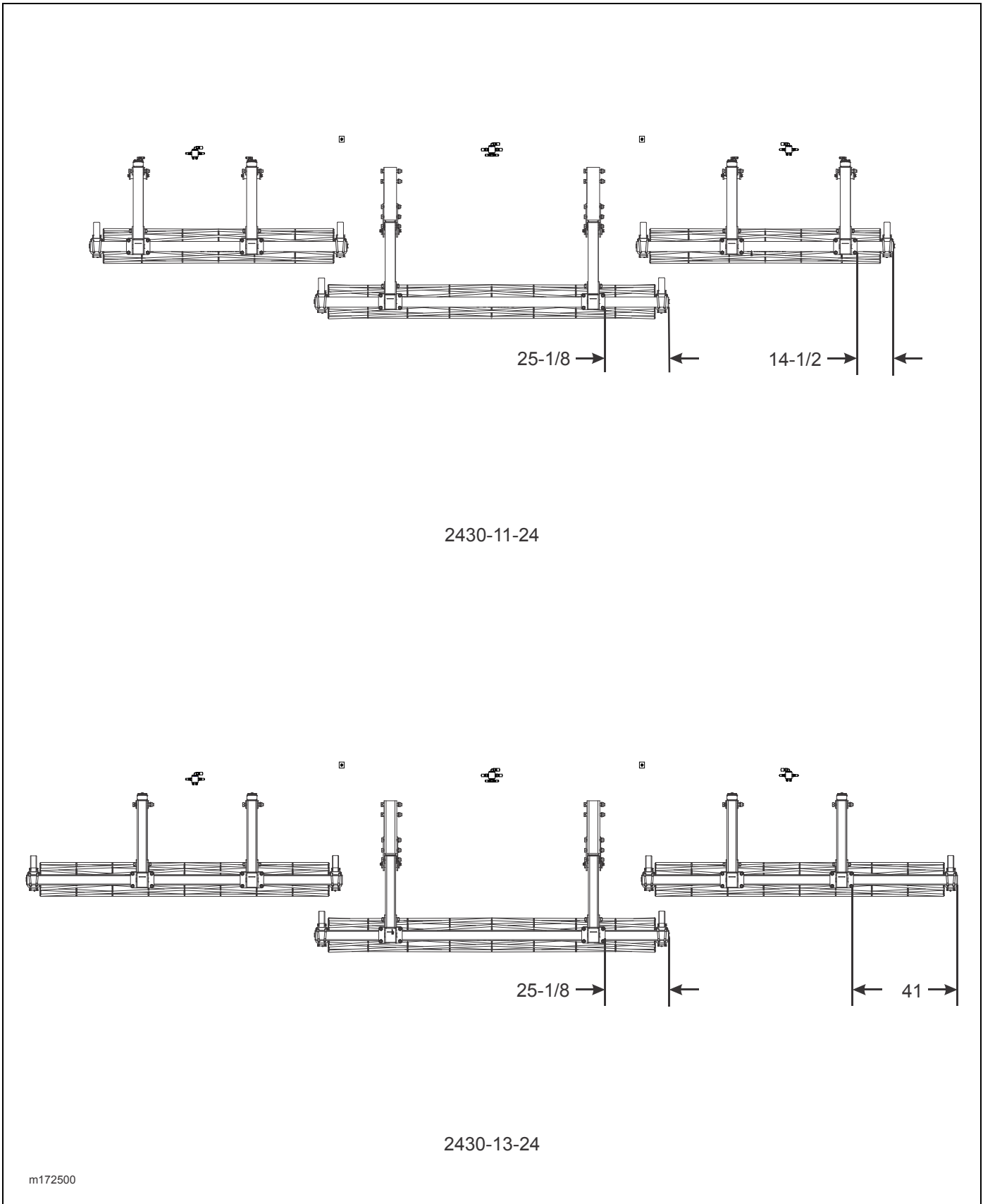
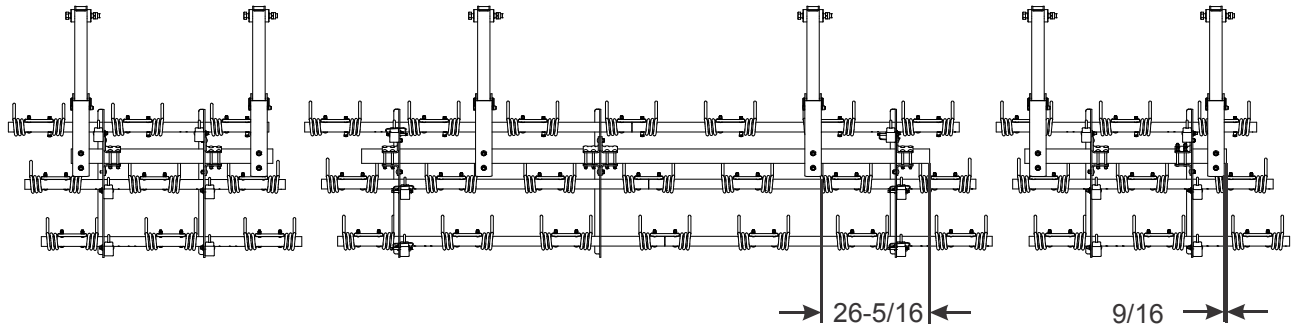
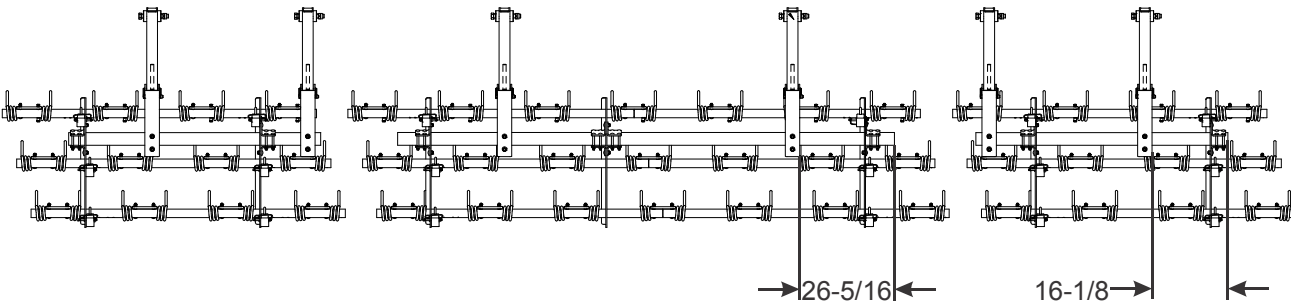


Figure 2-9: Finishing Conditioner Reel Placement (2430-11-24 & 2430-13-24)



2430-11-24



2430-13-24

m170733 op

Figure 2-10: Finishing Harrow Placement (2430-11-24 & 2430-13-24)

Assembly Instructions

It is very important that your new 2430 Weatherproofer I be properly assembled, adjusted and lubricated before use. Illustrations to assist with the assembly process are provided in “**Standard Specifications**” on page 2-1.

They show proper shank and light mounting bracket spacing, disc gang and finishing attachment placements. Illustrations in this section show proper assembly procedures. Remove paint from grease fittings. Replace any grease fittings that are damaged or missing. Be sure to return screws, clips, etc., to their original locations.

To insure alignment of assemblies, **leave the nuts loose until completion** of final assembly. Use lock washers or flat washers as specified. Spread all cotter pins.

After completion of final assembly, tighten all nuts evenly to prevent misalignment, distortion or binding.

Tighten all screws and nuts to the recommended torques shown in **Table 2-1**.



DANGER

Disc blades are extremely sharp. Exercise extreme care when working on or near disc blades. Do not allow disc to roll over or fall onto any body part. Do not allow wrenches to slip when working near disc blades. Never push wrenches toward disc blades. Do not climb over machine above disc blades. Failure to stay clear of disc blade edges can cause serious personal injury or death.



WARNING

Do not attempt to lift heavy parts (such as the frame, disc gangs, wheel lift, and pull hitch) manually. Use a hoist or a forklift to move these parts into position.



DANGER

To prevent accidental lowering:

1. All hydraulically elevated equipment must be locked out using the cylinder lockouts.
2. Lower equipment to the ground while servicing or when it is idle.

Failure to take measures to prevent accidental lowering may result in serious personal injury or death.



CAUTION

Be sure to bleed the hydraulic system of all air in lines after installation. Failure to bleed the system of all air can result in improper machine operation.



CAUTION

Incorrect adjustment of disc adjust rods will cause permanent equipment damage.

ASSEMBLY INSTRUCTIONS

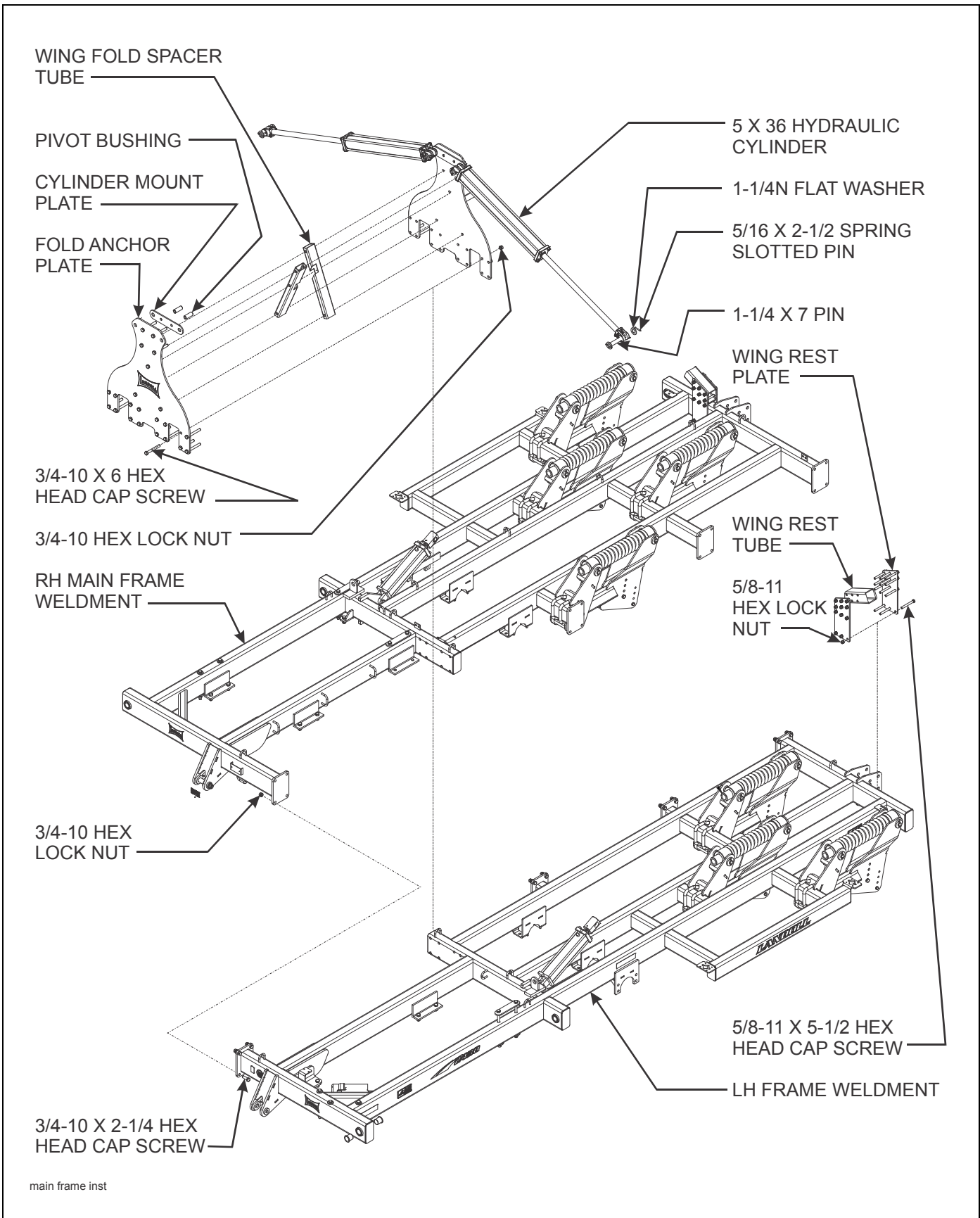


Figure 3-1: Main Frame Assembly

Weatherproofer I Main Frame Assembly

IMPORTANT

Read all safety precautions at the front of the section before attempting any of the following procedures.



WARNING

Do not attempt to lift heavy parts (such as the frame, disc gangs, wheel lift, and pull hitch) manually. Use a hoist or a forklift to move these parts into position.

1. Place both frame halves on stands approximately 36" high. The assembly area should be a large level area of sufficient size to accommodate the Weatherproofer I when fully assembled.
2. Bolt frame halves together using 3/4-10 x 2-1/4 hex head cap screws and hex lock nuts. Leave all screws loose.
3. Attach front fold anchor plate to the main frame assembly using 3/4-10 x 6 hex head cap screws.
4. Slide wing fold spacer tubes together at slot.
5. Attach wing fold spacer tubes to the front fold anchor plate using 3/4-10 x 6 hex head cap screws.
6. Lift rear fold anchor plate and place over 3/4-10 x 6 hex head cap screws that are connecting the front rear anchor plate to the frame assembly.
7. Place 3/4-10 hex lock nuts onto each screw. Leave all screws loose.
8. Attach base end of each 5 x 36 hydraulic cylinders to top of front and rear fold anchor plates using cylinder mount plates, pivot bushings, 3/4-10 x 6 hex head cap screws, and hex lock nuts.
9. Attach rear wing rest plate to rear of frame assembly using 5/8-11 x 5-1/2 hex head cap screws.
10. Attach wing rest tube to top of rear wing rest plate using 5/8-11 x 5-1/2 hex head cap screws.
11. Attach front wing rest plate top rear wing rest plate over 5/8-11 x 5-1/2 hex head cap screws that are holding the rear wing rest plate and wing rest tube in place. Place 5/8-11 hex lock nuts onto each screw. Leave all screws loose.
12. Level the frame halves.
13. Tighten all hardware to the recommended torques shown in **Table 2-2**.

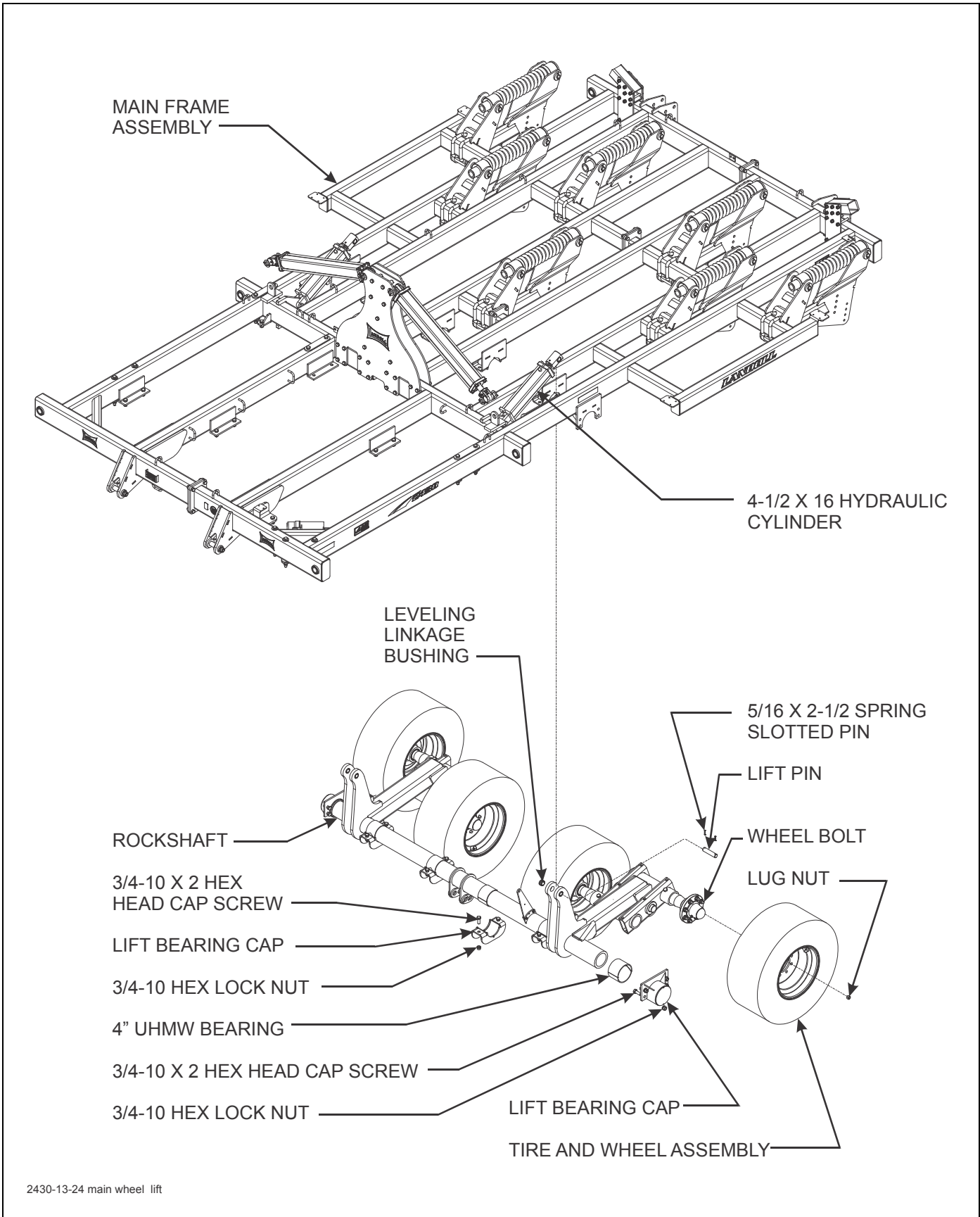


Figure 3-2: Main Wheel Lift Installation

Main Wheel Lift Installation

1. Place 4" UHMW bearings onto rockshaft. Attach lift bearing caps onto rockshafts using 3/4-10 x 2 hex head cap screws and hex lock nuts.
2. Attach rockshaft to the frame assembly using lift bearing cap, 3/4-10 x 2 hex head cap screws, and hex lock nuts.
3. Attach rod end of each 4 x 16 hydraulic cylinder to the lift using lift pins and 5/16 x 2-1/2 spring slotted pins (**See Figure 3-2.**)
4. Install 90° adapters in each port of both 4-1/2 x 16 hydraulic cylinders.

IMPORTANT

Do not use 90° adapters with restrictors in ports of lift hydraulic cylinders.

5. At this point, the lift cylinders need to be fully retracted on both sides before the radius rod is installed.
6. Assemble the wheels and tires to the hubs. Tighten wheel bolts evenly to assure proper wheel alignment. Wheel bolts should be tightened to 450 ft-lbs. of torque. The hoist can then be removed.
7. Inflate the tire as recommended by the manufacturer.

ASSEMBLY INSTRUCTIONS

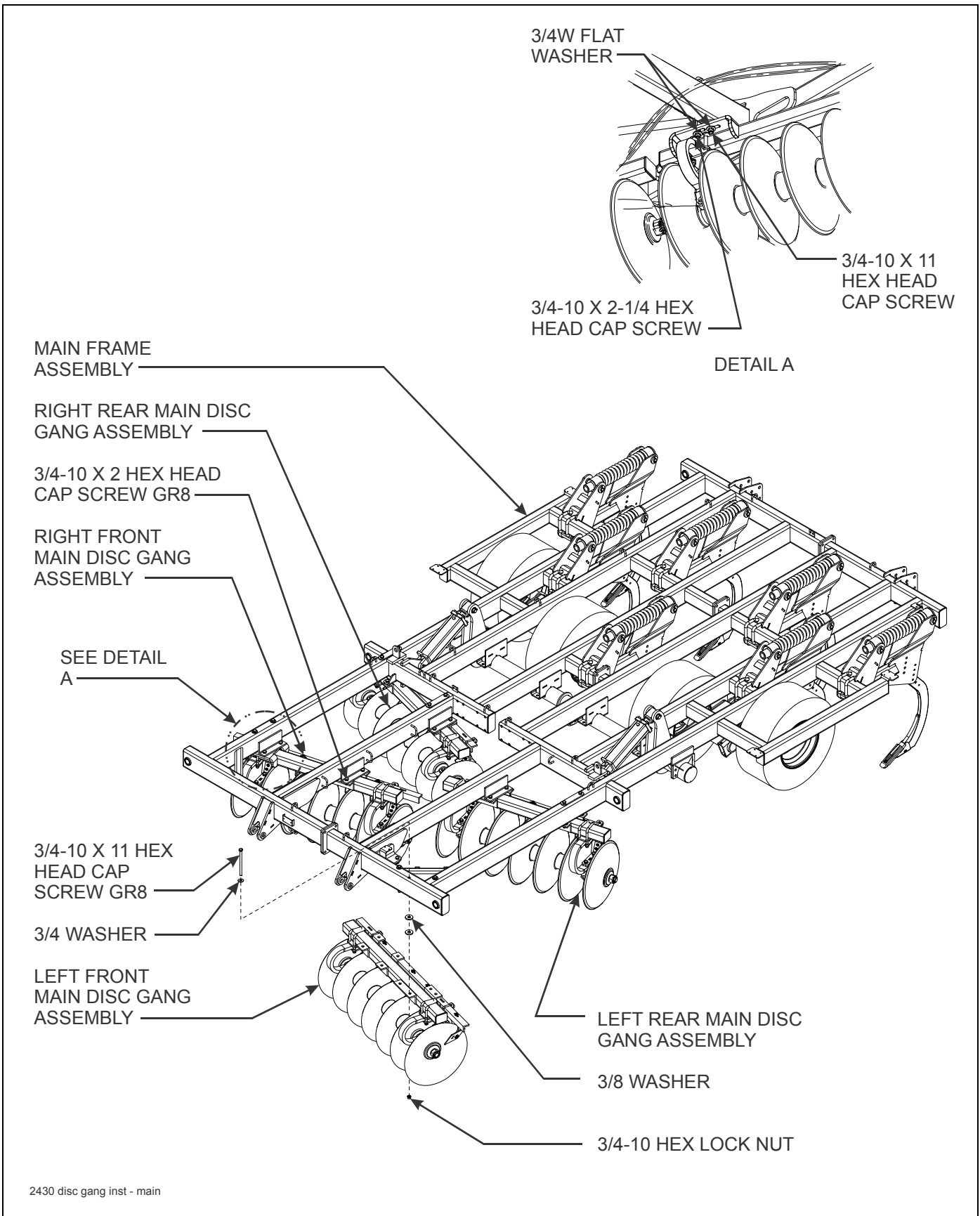


Figure 3-3: Disc Gang Installation - Main Frame - 2430-11-24 & 2430-13-24

Disc Gang Installation - Main Frame

NOTE

See Figure 2-5 for disc gang placement.

**DANGER**

Disc blades are extremely sharp. Exercise extreme care when working on or near disc blades. Do not allow disc to roll over or fall onto any body part. Do not allow wrenches to slip when working near disc blades. Never push wrenches toward disc blades. Do not climb over machine above disc blades. Failure to stay clear of disc blade edges can cause serious personal injury or death.

1. Assemble the disc gang assemblies to the center frame using 3/4-10 x 11 grade 8 hex head cap screws, 3/4-10 x 2 hex head cap screws, 3/4-10 x 2-1/4 hex head cap screws, flat washers, and hex lock nuts (**See Figure 3-7.**)

NOTE

3/4-10 x 2-1/4 hex head cap screws are used on right main front disc gang as shown in Detail A of Figure 3-3.

ASSEMBLY INSTRUCTIONS

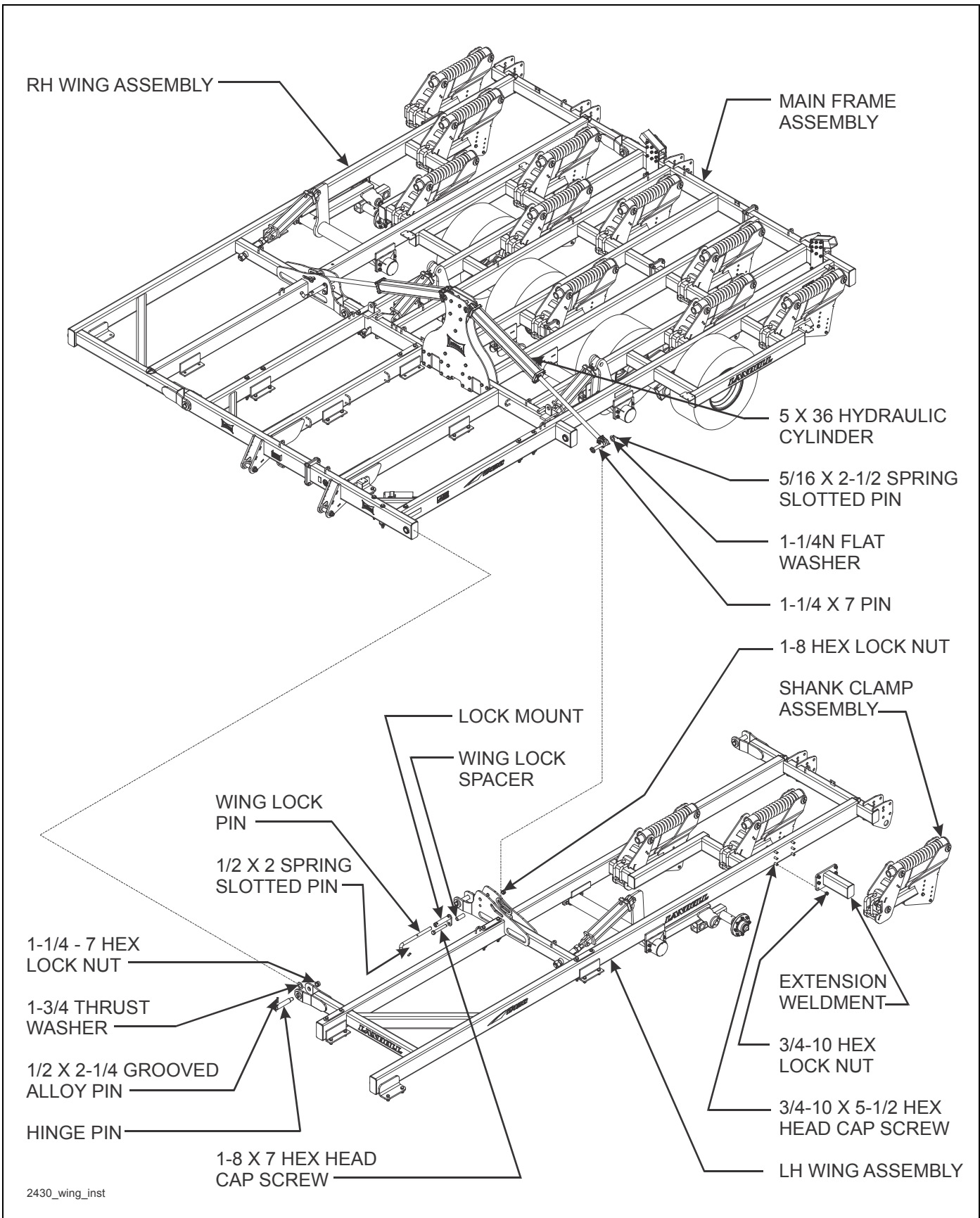


Figure 3-4: Wing and Extension Installation (2430-11-24 & 2430-13-24)

Wing and Extension Installation (2430-11-24 & 2430-13-24)

IMPORTANT

Read all safety precautions at the front of the section before attempting any of the following procedures.



WARNING

Do not attempt to lift heavy parts (such as the frame, disc gangs, wheel lift, and pull hitch) manually. Use a hoist or a forklift to move these parts into position.

1. Assemble RH and LH wing assemblies to the main frame assembly using hinge pin, 1-3/4 thrust washer, 1/2 x 2-1/4 grooved alloy pin, and 1-1/4 - 7 hex lock nut (See Figure 3-4.)

NOTE

Thrust washers are located in between hinge ear plates of wing.

2. Connect lock mount to hinge fold plates of wing frame using lock mount, wing lock pin, 1-8 x 7 hex head cap screw, wing lock spacer, and hex lock nut.
3. Connect rod end of 5 x 36 hydraulic cylinder to wing through slots in the hinge fold plates using 1-1/4 x 7 pin, 1-1/4N flat washer, and 5/16 x 2-1/2 spring slotted pin.
4. On 2430-13-24 models only, attach extension weldment to RH and LH wing assemblies using 3/4-10 x 5-1/2 hex head cap screws and hex lock nuts.
5. Add shank clamp assemblies to extension weldments using shank clamp bolt and 1-8 hex lock nut. **See Figures 2-3 and 2-4** for shank placement dimensions.
6. Tighten all hardware to the recommended torques shown in **Table 2-1**.
7. Assemble the wheels and tires to the hubs. Tighten wheel bolts evenly to assure proper wheel alignment. Wheel bolts should be tightened to 450 ft. lbs. (2430-11-24) or 90 ft-lbs. (2430-13-24) of torque. The hoist can then be removed.
8. Inflate the tire as recommended by the manufacturer.

ASSEMBLY INSTRUCTIONS

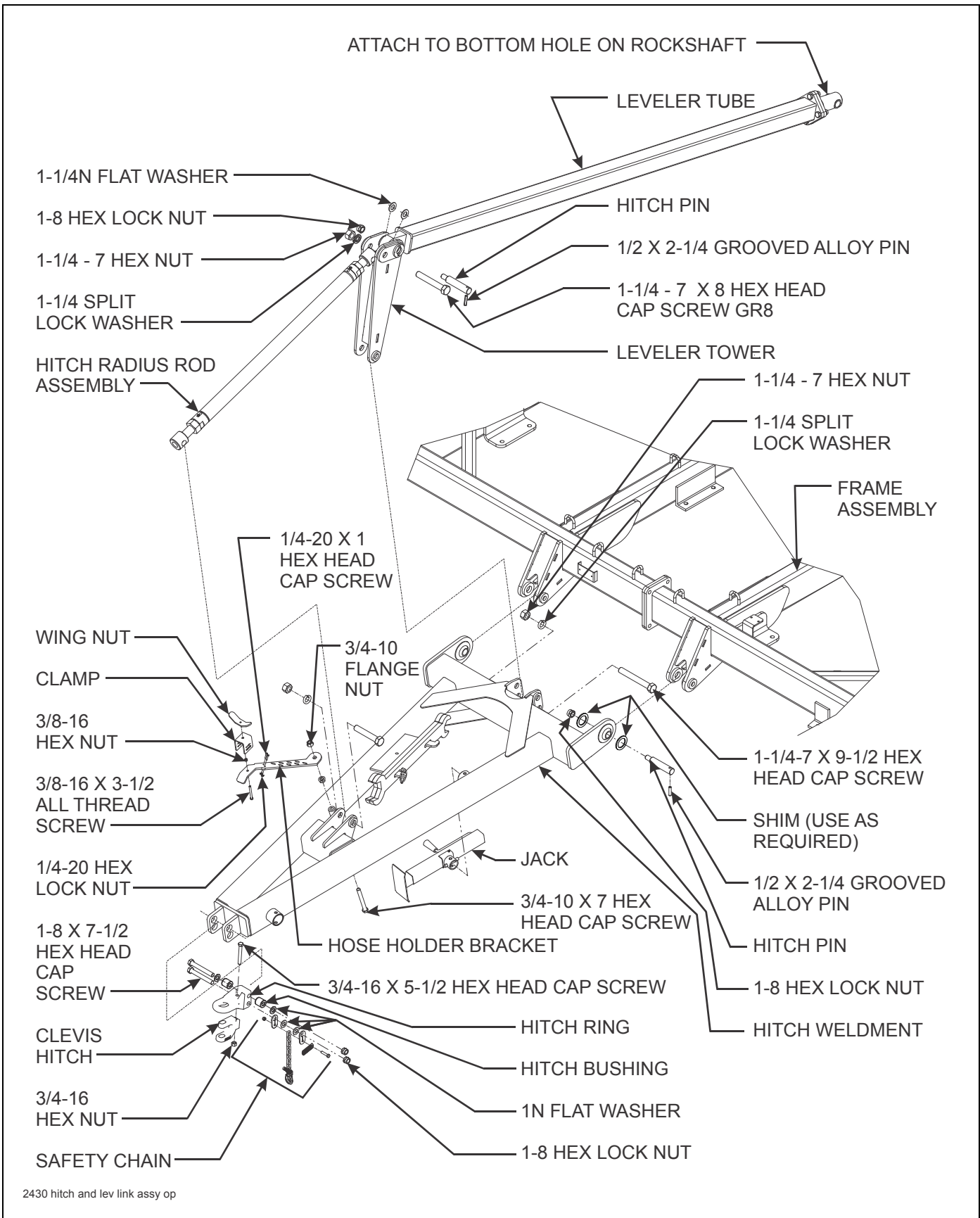


Figure 3-5: Hitch Installation

Hitch Installation

1. Attach the hitch weldment to the front of the frame using hitch pins, shims, 1-8 hex lock nuts, and 1/2 x 2-1/4 grooved alloy pins (See Figure 3-5.)

NOTE

Use shims as required to eliminate slack in the hitch to frame assembly.

2. Move the jack to the forward mounting tube and rotate to parking position to support the front of the hitch.
3. Insert a 3/4-10 x 7 hex head cap screw into the hose holder tube on the right side of the hitch from the bottom side so the threads point upward. Hold in place with a 3/4 prevailing torque flange nut with the flange pointing upward as well. Do not tighten this cap screw, so the hose holder bracket may pivot freely in this joint.
4. Slide the hose holder bracket over the screw and secure with another 3/4 prevailing torque flange nut.
5. Install a 3/8-16 x 3-1/2 all-thread screw in the front of the hose holder bracket and secure with a 3/8-16 hex nut.
6. Slide the hose holder clamp over the 3/8" screw and loosely start the wing nut on top of the clamp. Hydraulic hoses will be routed through the clamp after assembly.

IMPORTANT

The clamp has two sides, so that extend hoses can be located on one side and retract hoses can be located on the other side for reference.

IMPORTANT

The leveler tower must be installed so that the narrow end of the tower is down and the reinforced holes are to the rear of the machine.

7. Connect narrow end of the leveler tower to the bottom hole of the hitch weldment using 1-1/4-7 x 9-1/2 hex head cap screw, split lock washer, and hex nut.
8. Connect front end of leveler tube to the rear top hole of the leveler tower using hitch pin, 1-1/4 flat washers, 1-8 hex lock nut, and 1/2 x 2-1/4 grooved alloy pin.
9. Connect rear end of leveler tube to the bottom hole of the rockshaft assembly using hitch pin, 1-1/4 flat washers, 1-8 hex lock nut, and 1/2 x 2-1/4 grooved alloy pin.
10. Attach the hitch rod radius assembly to the top front hole of the leveler tower using 1-1/4-7 x 7 hex head cap screw, split lock washer, and hex nut.
11. Connect the remaining end of the hitch rod radius assembly to the hitch weldment using 1-1/4-7 x 8 hex head cap screw, split lock washer, and hex nut.
12. Attach hitch ring to the clevis hitch using 3/4-16 x 5-1/2 hex head cap screw and hex nut (as required).
13. Assemble hitch clevis assembly to the hitch weldment using 1-8 x 7-1/2 hex head cap screws, hitch bushings, flat washers, and hex lock nuts through the top hole. Use 1-8 x 7-1/2 hex head cap screw, safety chain assembly, flat washer, and hex lock nut in the lower hole.

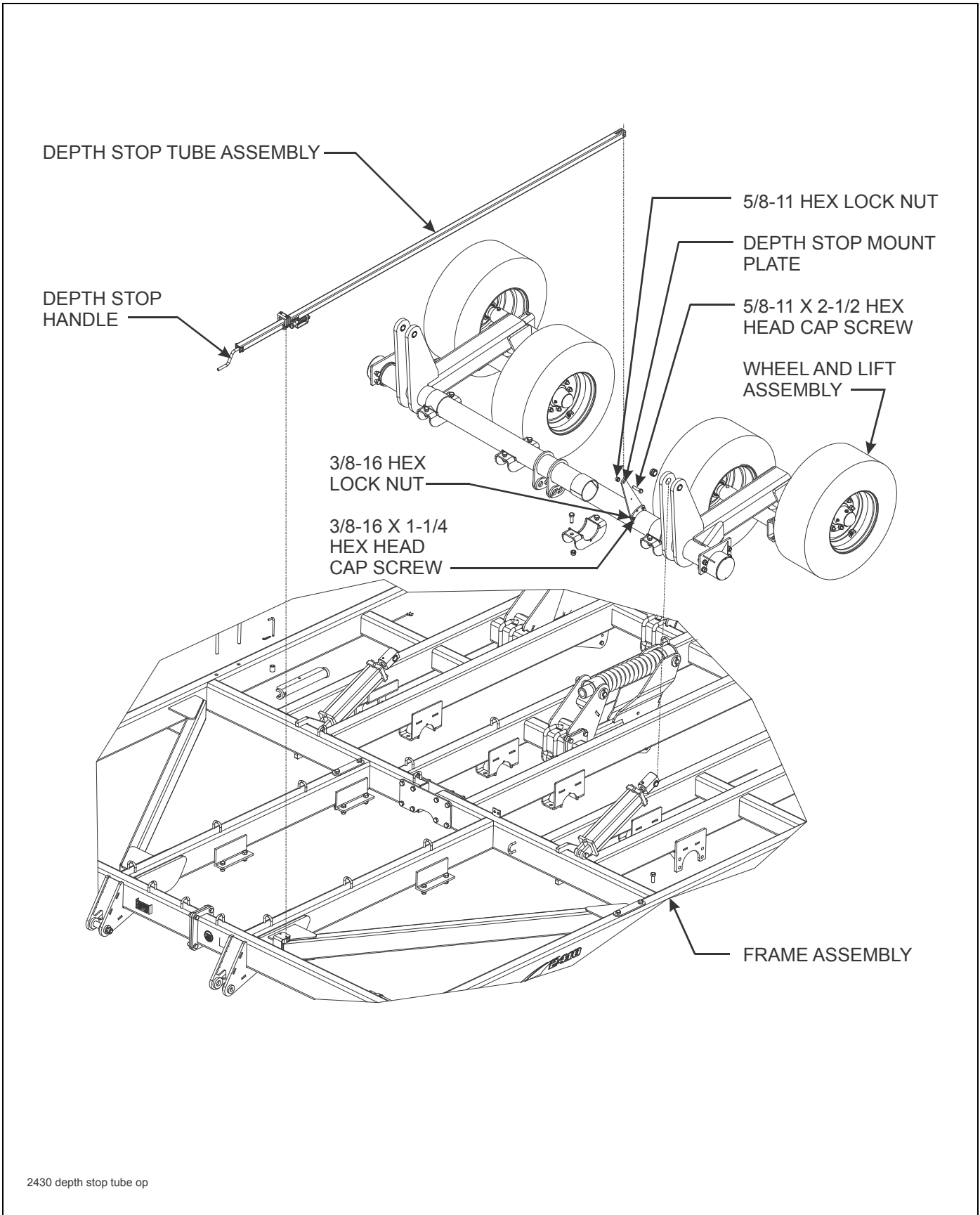


Figure 3-6: Depth Stop Assembly Installation

Depth Stop Tube Assembly

1. Attach the depth stop mount plate to the lift using 3/8-16 x 1-1/4 hex head cap screws and hex lock nuts.
2. Lay the depth stop tube assembly on top of the center frame. Insert a 5/8-11 x 3 hex head cap screw in the rear hole of the tube assembly from the left side (**See Figure 3-6.**) Install a 5/8-11 hex nut on the screw. Do not over tighten, as the depth stop must pivot on this screw. Insert the screw through the depth stop mounting plate on the center lift and secure with a 5/8-11 hex lock nut.
3. Insert 90° elbow fitting in the back of the limit valve and straight adapter in the side nearest the center of the machine.
4. Using 5/16-18 x 4 hex head cap screws secure the front end of the depth stop tube assembly to the top of the frame mount with the spacers, depth stop plate, and 5/16-18 hex lock nuts. Attach the limit valve to the bottom side of the center frame mount using these same screws.

IMPORTANT

It may be necessary to leave these screws loose to attach the valve hoses later.

ASSEMBLY INSTRUCTIONS

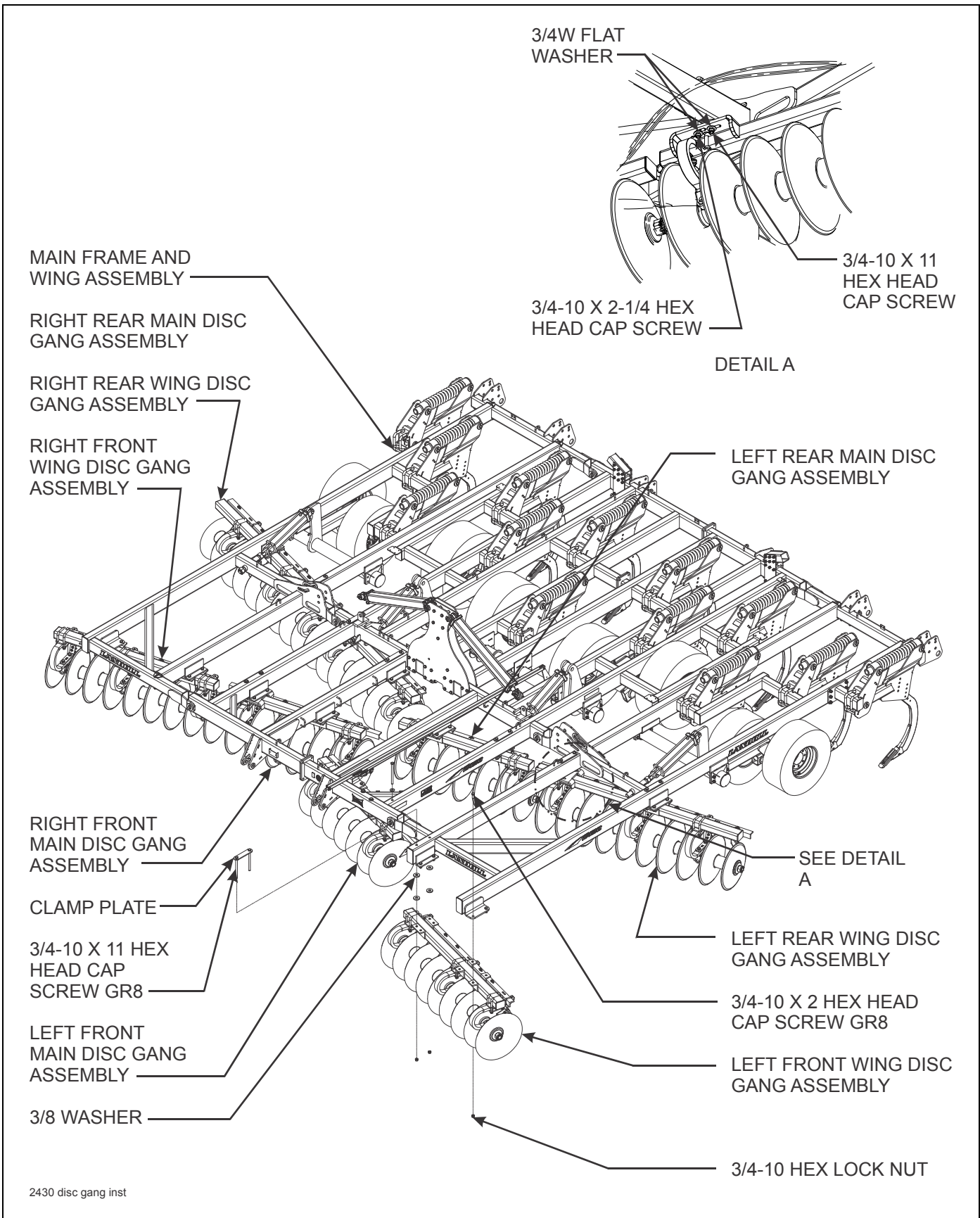


Figure 3-7: Disc Gang Installation - Wings - 2430-11-24 & 2430-13-24

Disc Gang Installation - Wings

NOTE

See Figure 2-5 for disc gang placement.

**DANGER**

Disc blades are extremely sharp. Exercise extreme care when working on or near disc blades. Do not allow disc to roll over or fall onto any body part. Do not allow wrenches to slip when working near disc blades. Never push wrenches toward disc blades. Do not climb over machine above disc blades. Failure to stay clear of disc blade edges can cause serious personal injury or death.

1. Assemble the disc gang assemblies to the center frame using 3/4-10 x 11 grade 8 hex head cap screws, 3/4-10 x 2 hex head cap screws, 3/4-10 x 2-1/4 hex head cap screws, flat washers, and hex lock nuts (**See Figure 3-7.**)

NOTE

3/4-10 x 2-1/4 hex head cap screw is used on left rear wing disc gang as shown in Detail A of Figure 3-3.

ASSEMBLY INSTRUCTIONS

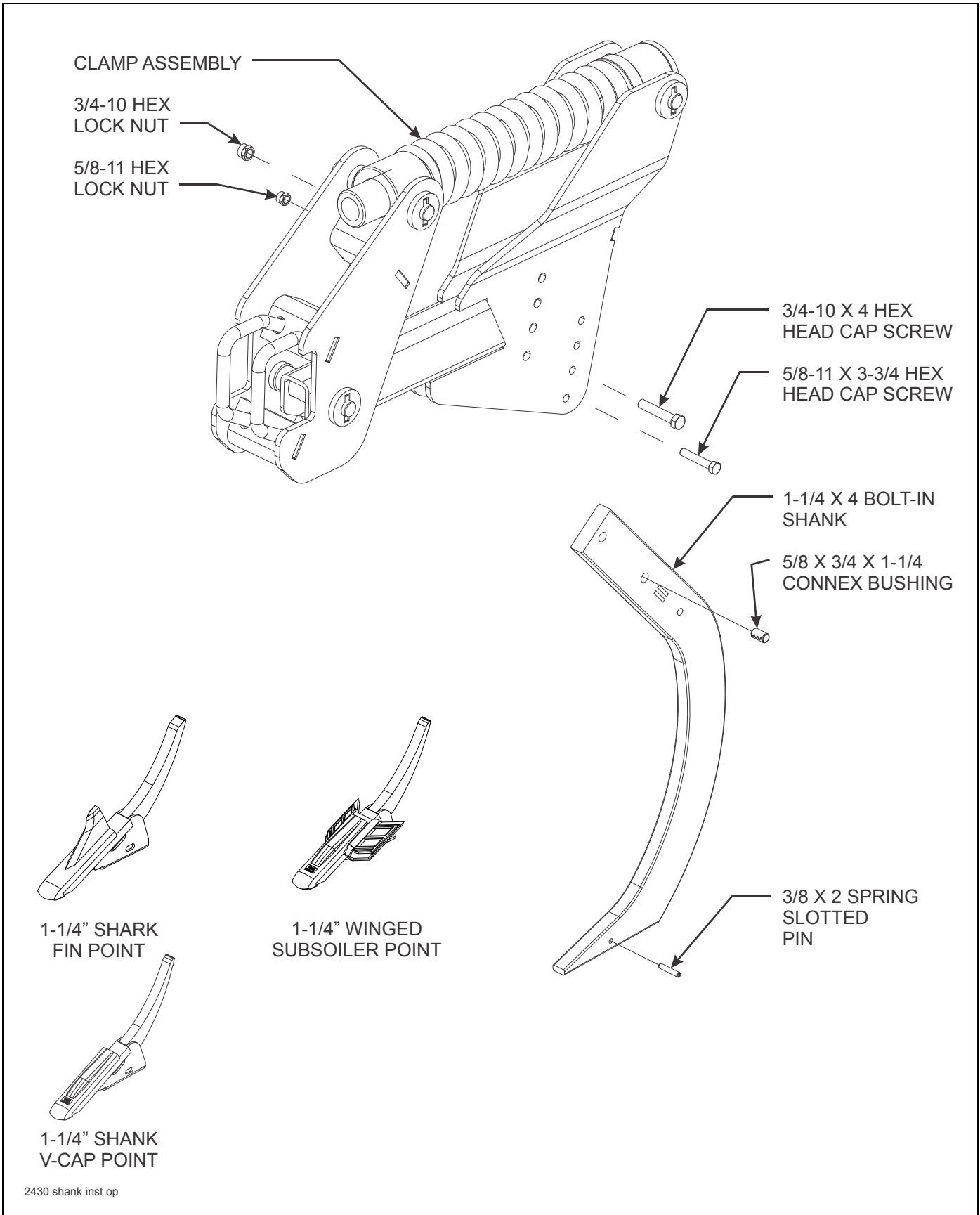


Figure 3-8: Auto Reset Shank and Point Installation

Auto Reset Shank and Point Installation

1. Attach each shank assembly to each clamp assembly using 3/4-10 x 4 hex head cap screws, 5/8-11 x 3-3/4 hex head cap screws, 5/8 x 3/4 x 1-1/4 connex bushing, and hex lock nuts (**See Figure 3-8.**)
2. Connect subsoiler points to each shank using 3/8 x 2 spring slotted pins.

ASSEMBLY INSTRUCTIONS

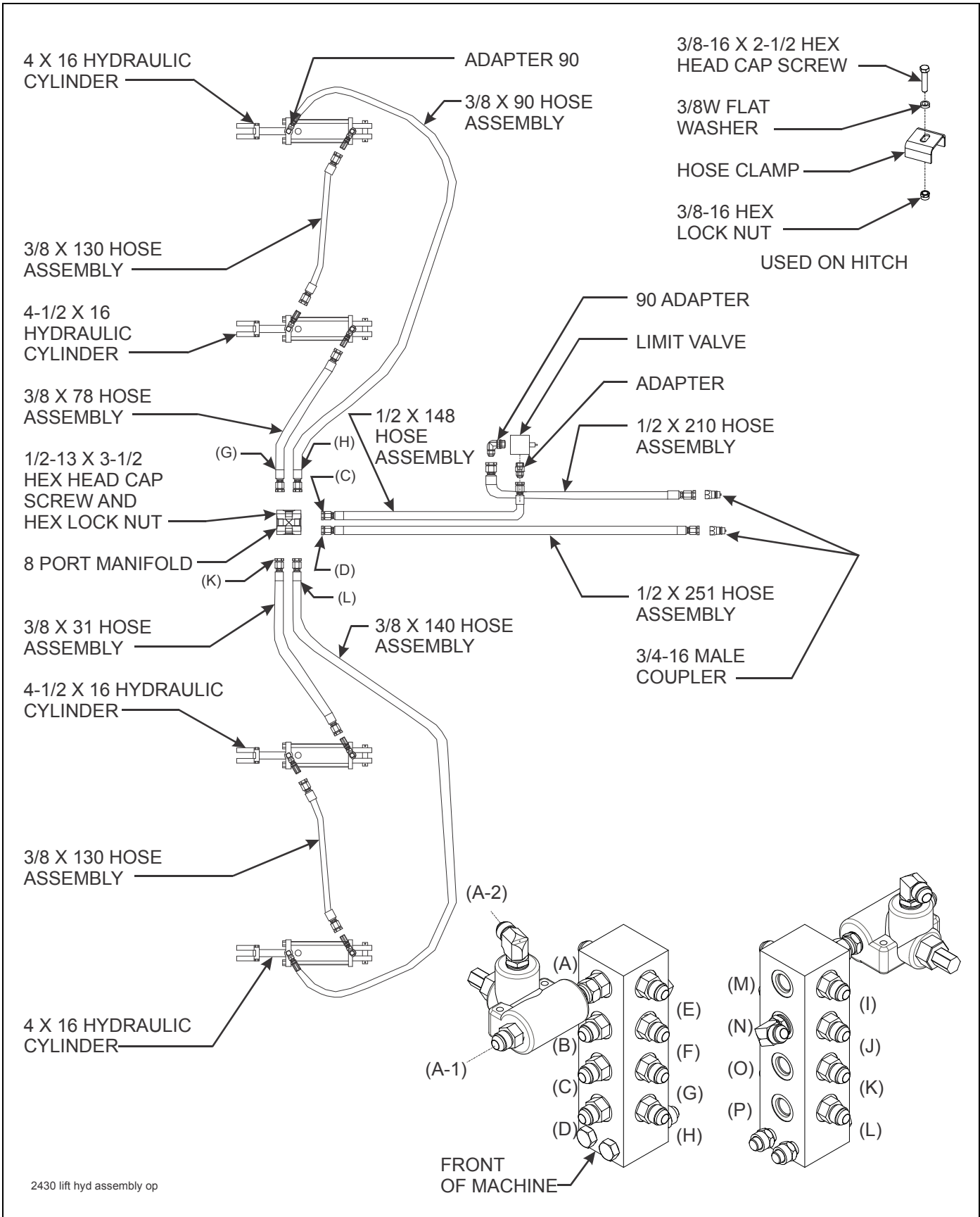


Figure 3-9: Hydraulic Lift Installation (2430-11-24 & 2430-13-24)

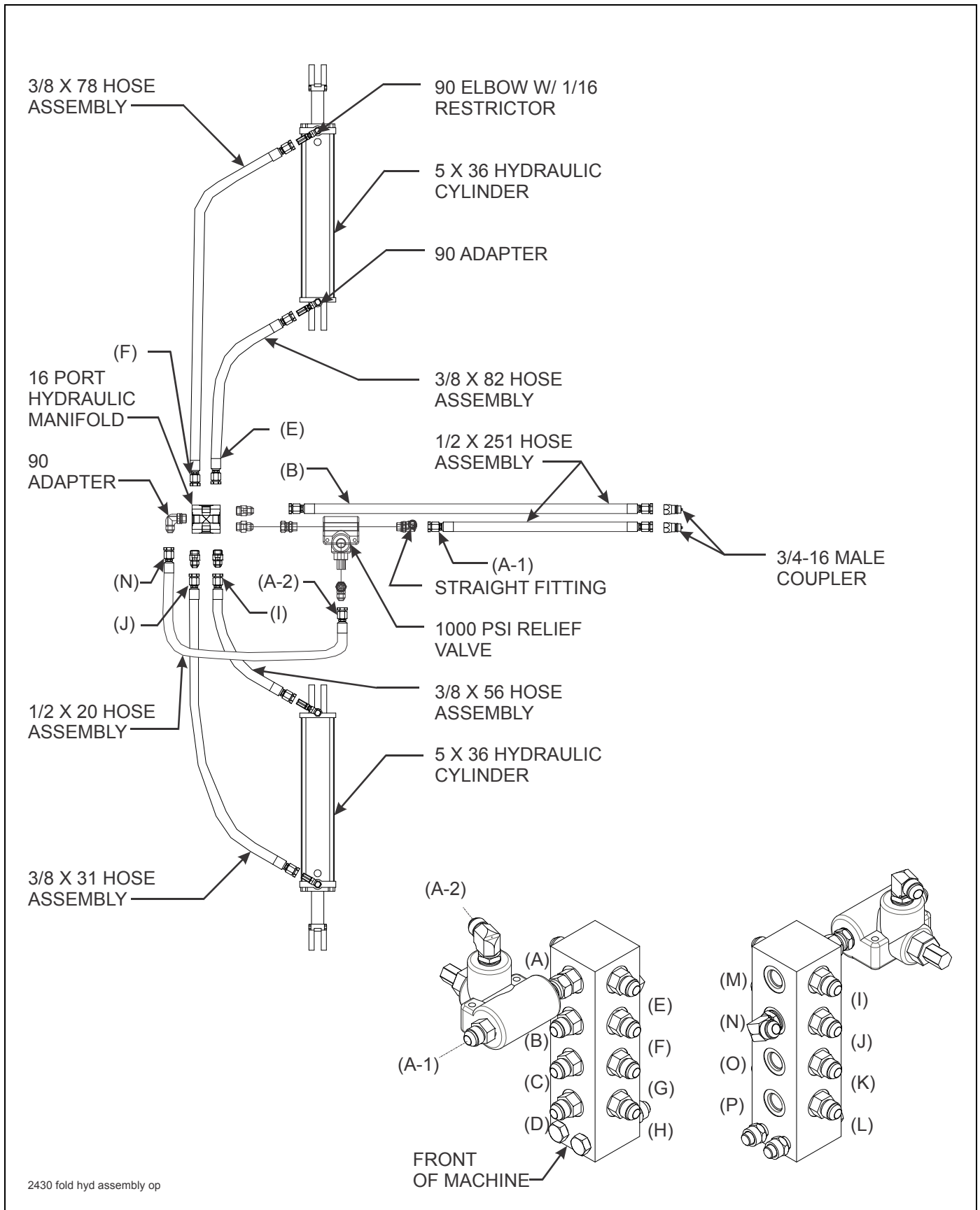


Figure 3-10: Hydraulic Fold Installation (2430-11-24 & 2430-13-24)

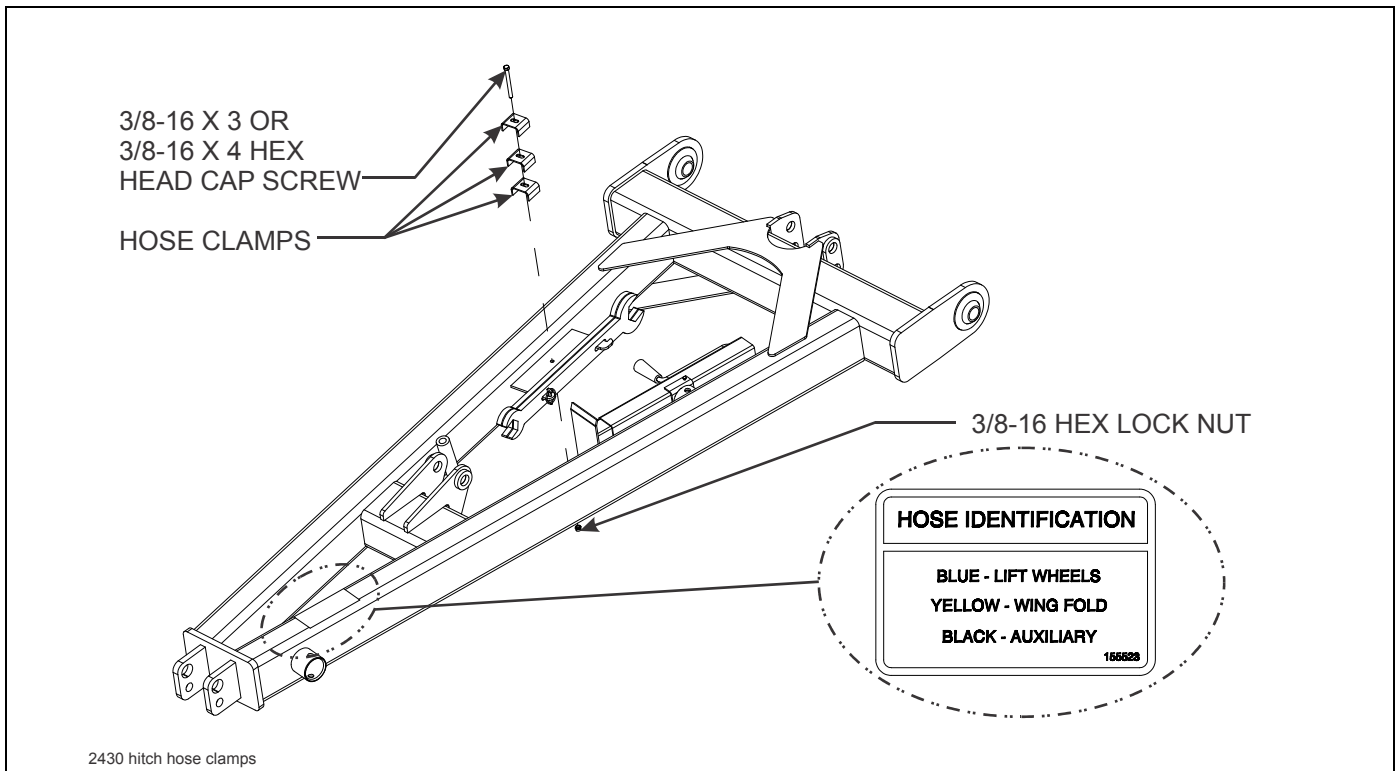


Figure 3-11: Hitch Hose Clamps and Color Designation

Hydraulic Installation

NOTE

Refer to **Figures 3-9 through 3-11** for hydraulic diagrams for each model.

1. Install straight adapters and 90° adapter into relief valve as shown in **Figures 3-9 through 3-11**.
2. Assemble relief valve assembly into port A in the front of the manifold.
3. Install the manifold to the manifold bracket on the frame using 1/2-13 x 3-1/2 hex head cap screws and hex lock nuts.
4. Install fittings into manifold according to **Figures 3-9 through 3-11**.
5. Install wing fold system hoses per **Figure 3-10**.
6. Hold each system of hoses in place using 3/8-16 x 3 hex head cap screw, hose clamps, and hex lock nut (**See Figure 3-11.**)
7. Install steel plugs in any remaining open manifold or valve ports.
8. Install hose wraps around system hoses per hose identification decal near hose couplers, putting both hoses inside wrap (**See Figure 3-11.**)

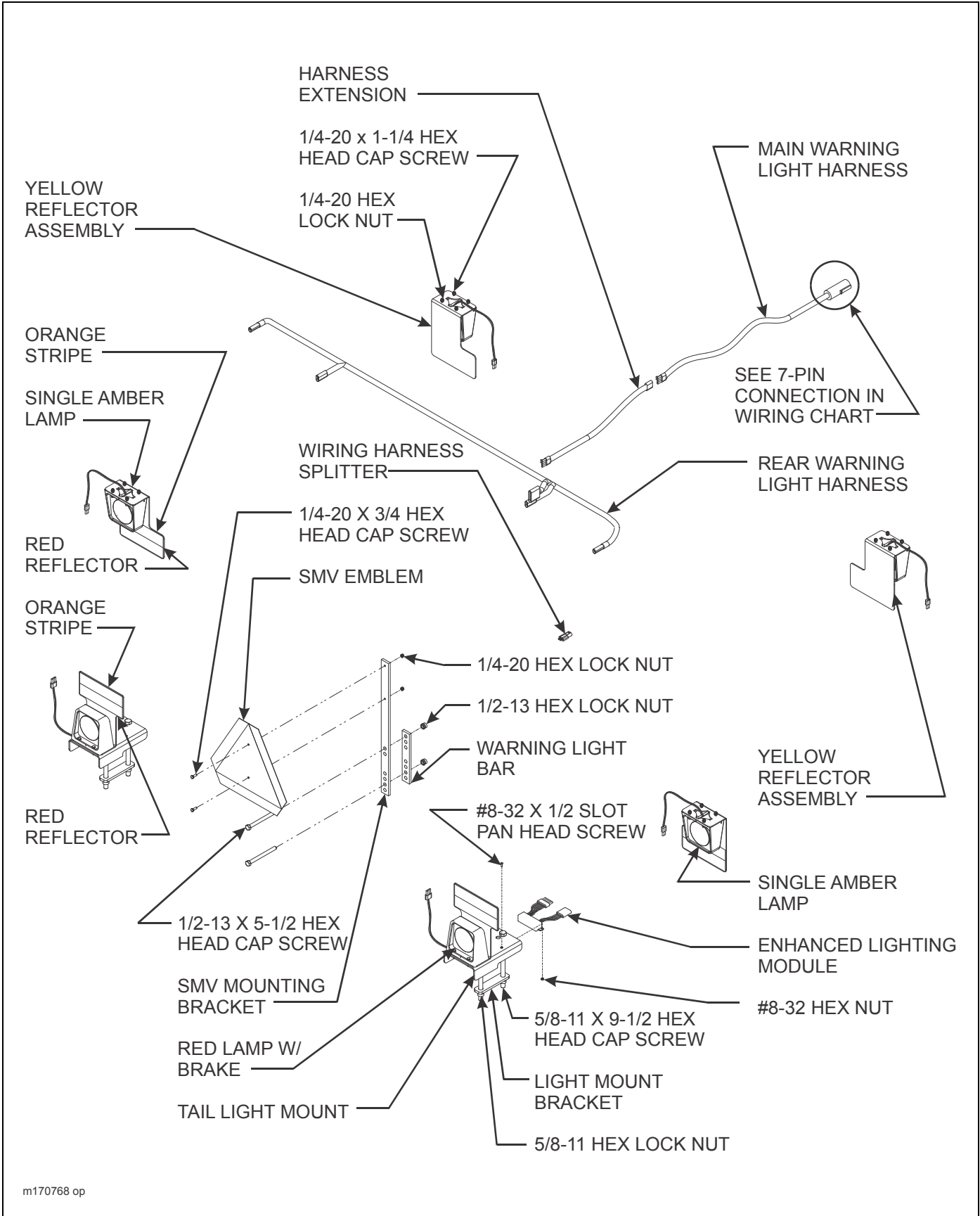
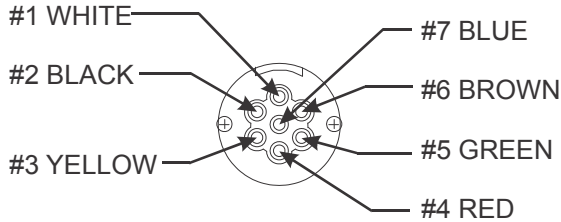


Figure 3-12: Light and SMV Bracket Installation (Prior to August, 2013)

ASSEMBLY INSTRUCTIONS

NOTE: IF REPAIRING OR REPLACING THE 7 PIN CONNECTOR, MATCH THE LETTERS AT THE BACK OF THE HARNESS TO THE 7 PIN CONNECTOR AS SHOWN. THE COLOR OF THE WIRE JACKET DOES NOT NECESSARILY MATCH THE COLOR MARKING OF THE 7 PIN CONNECTOR.



FACING 7-PIN CONNECTOR

electrical connector op

WIRING CHART	
7-PIN CONNECTION	4-PIN CONNECTION
GRND. 1	D
YEL. 3	B
GRN. 5	A
BRN. 6	C

Figure 3-13: Light and SMV Bracket Installation (Prior to August, 2013)

Light Installation (Prior to August, 2013)

NOTE

See Figures 2-1 thru 2-4 for light bracket placement. If no dimension is given for a bracket, it should be located against frame member as shown in drawing.

1. Attach inner tail light mounting bracket supports to the center frames using 1/2-13 x 8-1/2 hex head cap screws, warning light bars, and hex lock nuts (**See Figure 3-12.**)
2. Attach outer LH and RH light brackets to frame weldment using 1/2-13 x 9-1/2 hex head cap screws, warning light bars, and hex lock nuts.
3. Attach red brake lamps to inner tail light mounting bracket supports and amber lamps to outer light brackets using 1/4-20 x 1-1/4 hex head cap screws and hex lock nuts.
4. Connect warning light harnesses to lights. Note that 2-34" harness extensions are required at the rear of the main harness for adequate length.
5. Attach SMV emblem and mounting bracket to rear center frame bar using 1/2-13 x 5-1/2 hex head cap screws, 1/4-20 x 3/4 hex head cap screws, and hex lock nuts. The SMV sign should be centered on the rear bar of the frame.

WIRE DESIGNATIONS FOR MAIN HARNESS				WIRE DESIGNATIONS FOR REAR HARNESS					
7-PIN CONN	4-PIN TOWER	CIRCUIT	WIRE COLOR		1	2	3	4	5
					2-PIN TOWER	3-PIN TOWER	6-PIN SHROUD	3-PIN TOWER	2-PIN TOWER
1	D	GROUND	GROUND	BLACK			A	C	
2		WORK LAMPS	BLACK	WHITE GROUND	A	A	B	A	A
3	B	LEFT FLASHING & TURN	YELLOW	BROWN TAIL LIGHT		B	C	B	
4		STOP LAMPS	RED	YELLOW LEFT TURN			D		B
5	A	RIGHT FLASHING & TURN	GREEN	GREEN RIGHT TURN	B		E		
6	C	TAIL LAMPS	BROWN	RED RIGHT TURN		C	F		
7		SWITCHED POWER (12V)	BLUE						

m177210 wire designations op

Figure 3-15: LED Light Harness Wire Designations (After August, 2013)

LED Light and SMV Bracket Installation (After August, 2013)

NOTE

See Figures 2-1 thru 2-4 for light bracket placement. If no dimension is given for a bracket, it should be located against frame member as shown in drawings.

IMPORTANT

Make sure lights are positioned for maximum visibility from the rear.

1. Attach left and right front brackets w/ yellow reflectors and ag amber LED single lamps to frame using 1/4-20 x 1-1/4 hex head cap screws and hex lock nuts (See Figure 3-14.)
2. Attach left and right rear brackets w/ red and orange reflectors and ag amber LED single lamps to frame using 1/4-20 x 1-1/4 hex head cap screws and hex lock nuts.
3. Attach left tail light mount to frame assembly using light mount bracket, 5/8-11 x 11-1/2 hex head cap screws, and 5/8-11 hex lock nuts.
4. Attach ag flasher control module to right tail light mount using 1/4-20 x 1-1/2 hex head cap screws and hex lock nuts. Be sure that the control module is set so that the 4 pin connector faces the right side of the machine.
5. Attach right tail light mount w/ ag flasher control module to frame assembly using light mount bracket, 5/8-11 x 11-1/2 hex head cap screws, and 5/8-11 hex lock nuts.
6. Attach the ag red single LED lamps and reflector assemblies to tail light mounts using 1/4-20 x 1-1/4 hex head cap screws and hex lock nuts.

7. Attach front warning harness to frame. Connect 4 pin end (A) to the two 34" extension harnesses (B and C), and the ag flasher control module (C) (See Figure 3-14.)

NOTE

Figure 3-14 is labeled with letters assigned for each harness connection to assist in proper lighting intentions.

8. Install the rear warning light harness to the frame.
9. Connect 6 pin end of the ag flasher control module (D) to the rear warning light harness (D).
10. Connect 2 pin ends to each of the splitter wiring harnesses (E).
11. Connect short end of the splitter wiring harnesses (F) to the front amber lights (F).
12. Connect long end of each splitter wiring harnesses (G) to the rear amber lights (G).
13. Connect 3 pin ends of the rear warning light harness (H) to each of the red tail lights. See Figure 3-15 for LED harness wire designations.
14. Insure that the harnesses are clear of any moving parts and secure the harnesses with tie wraps provided.
15. Install the stor-away holder to hose holder on hitch with 1/4-20 x 3/4 hex head cap screws and hex lock nuts.
16. Attach SMV emblem and mounting bracket to rear center frame bar using 1/2-13 x 5-1/2 hex head cap screws, 1/4-20 x 3/4 hex head cap screws, and hex lock nuts. The SMV sign should be centered on the rear bar of the frame.

Final Assembly

1. Attach a tractor to the implement and charge the lift system hydraulics as described in **“Hydraulic Lift System” on page 4-3.**
2. Install the 1-1/2 x 16 lockouts on both 3-1/2 x 16 cylinders on the frame.
3. Connect lights to the tractor and verify operation.
4. Check tires for proper inflation
5. Level the Weatherproofer I from front to rear as described in **“Leveling (Front-to-Rear)” on page 4-6.**
6. Inspect the final implement assembly, and verify that all bolts have been tightened, cotter pins spread, and that there are no leaking hydraulic connections.



CAUTION

Tighten all 1-3/4” nuts to 1,200 foot-pounds of torque (See Figure 3-16.)

7. Rotate each disc gang to verify that each gang rotates freely. Adjust any scrapers that may have shifted during shipment or assembly.
8. Lubricate the Weatherproofer I at all locations (See **“Lubrication Maintenance” on page 4-13.**)
9. Touch up with paint any areas that may have been scratched during moving, handling, or assembly.
10. Thoroughly read and understand the operating section before using the Weatherproofer I.

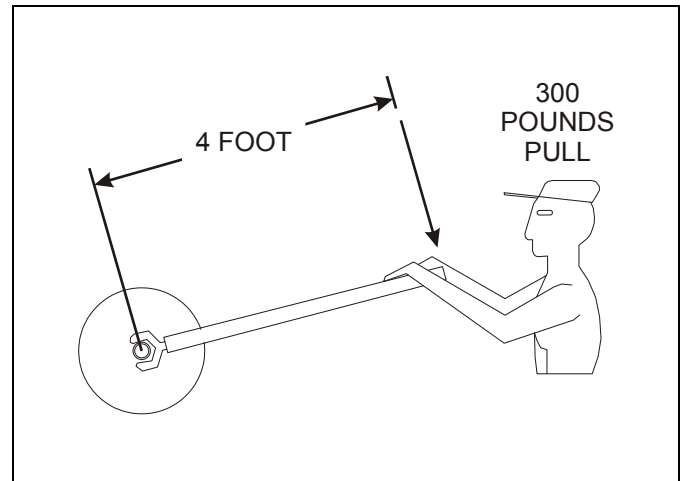


Figure 3-16: 1,200 Foot-Pounds of Torque

ASSEMBLY INSTRUCTIONS

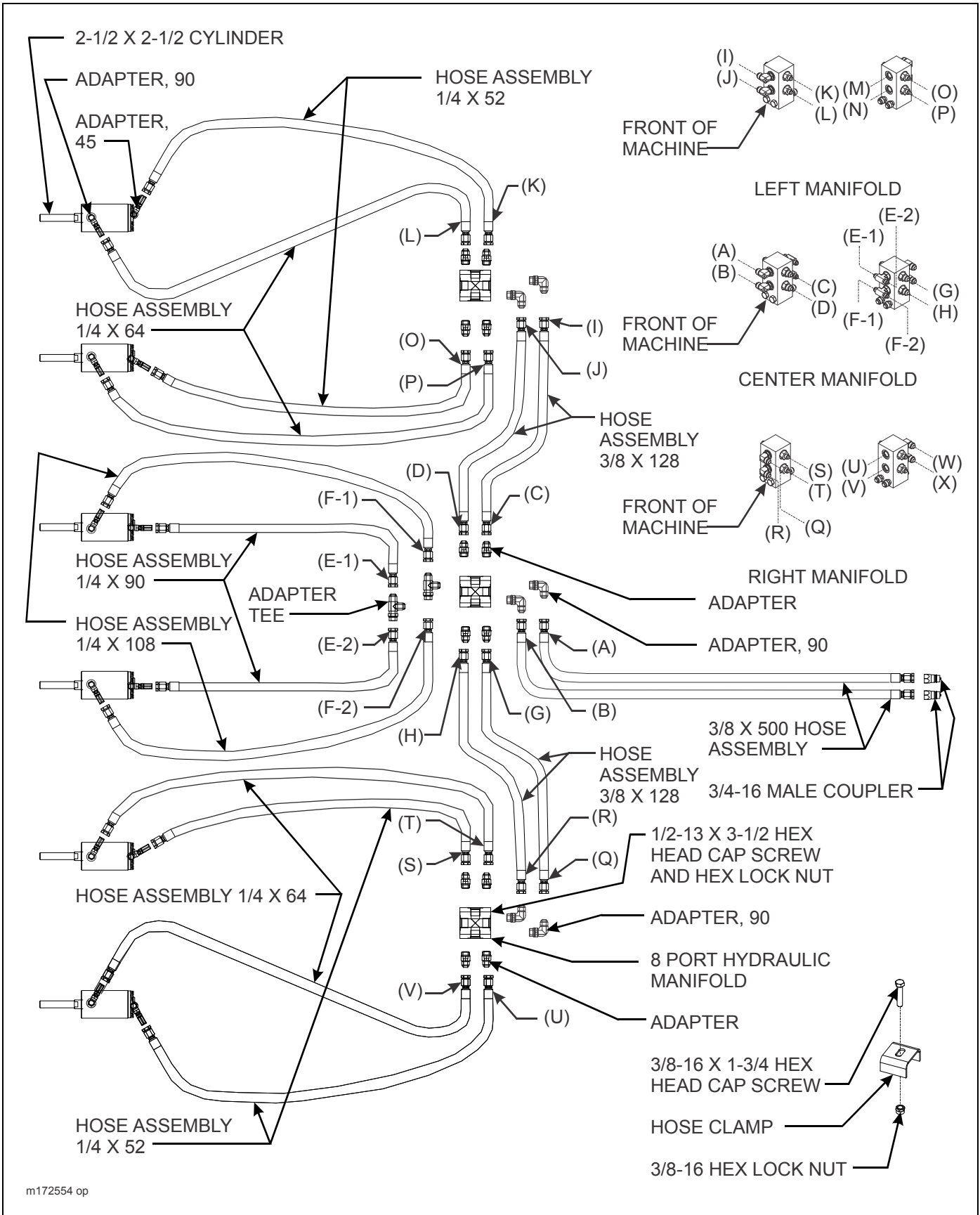
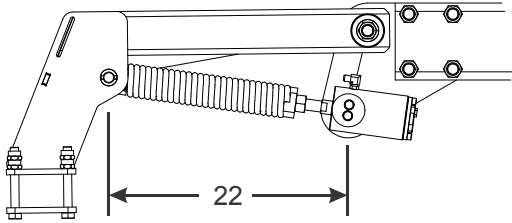
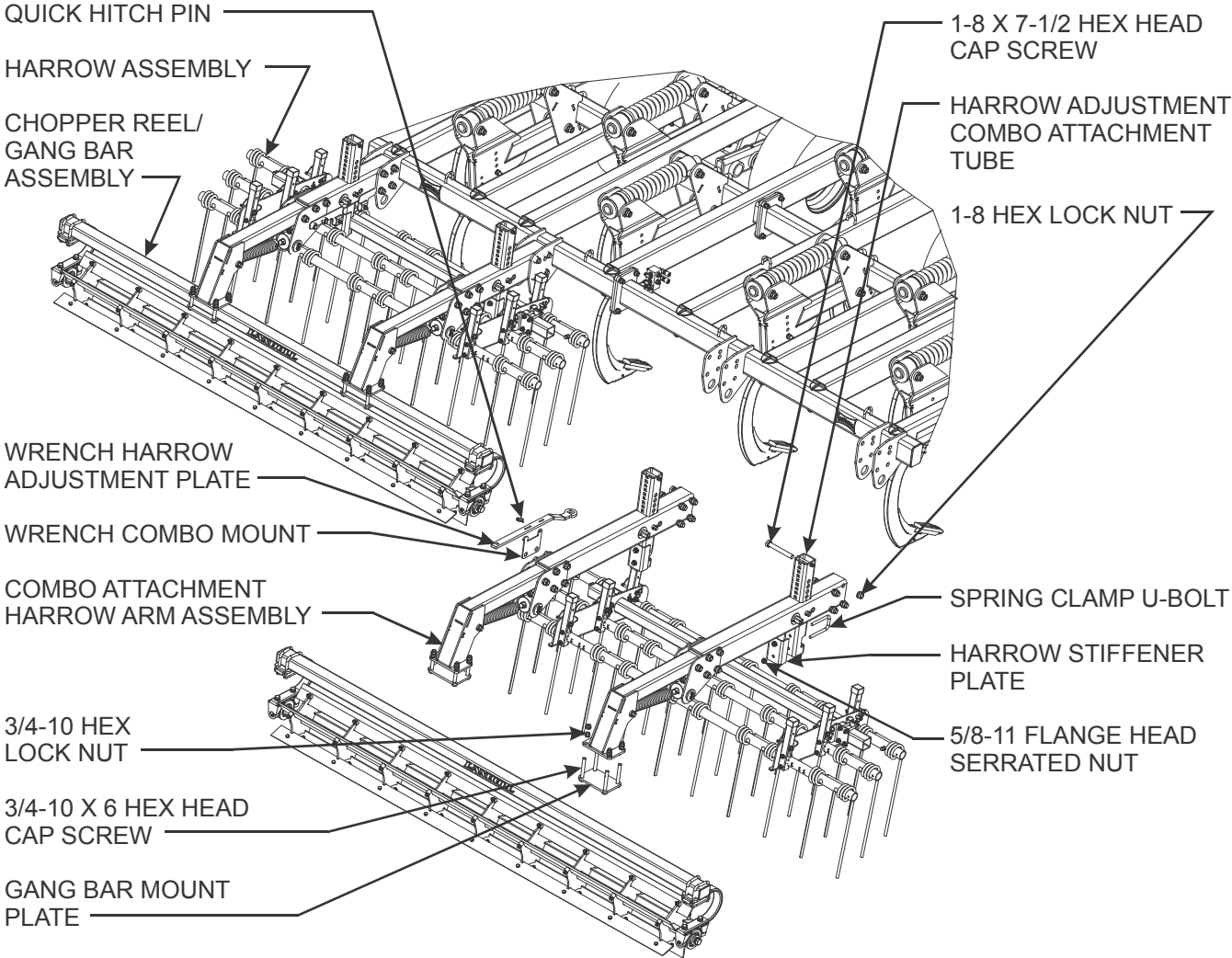


Figure 3-17: Finishing Combo w/ Reel Hydraulic Installation



NOTE: SIDE PLATE HIDDEN FOR CLARITY.



2430 combo w chopper reel inst

Figure 3-18: Finishing Combo w/ Chopper Reel Installation

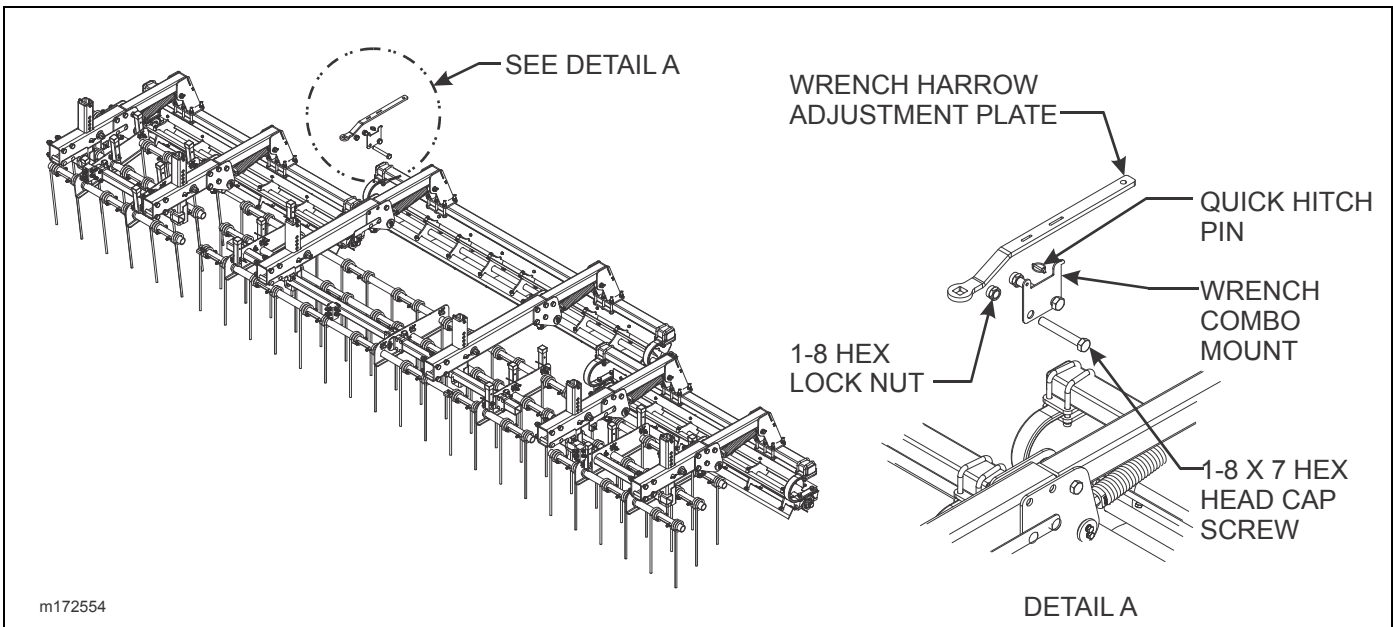


Figure 3-19: Finishing Combo w/ Chopper Reel Wrench Installation

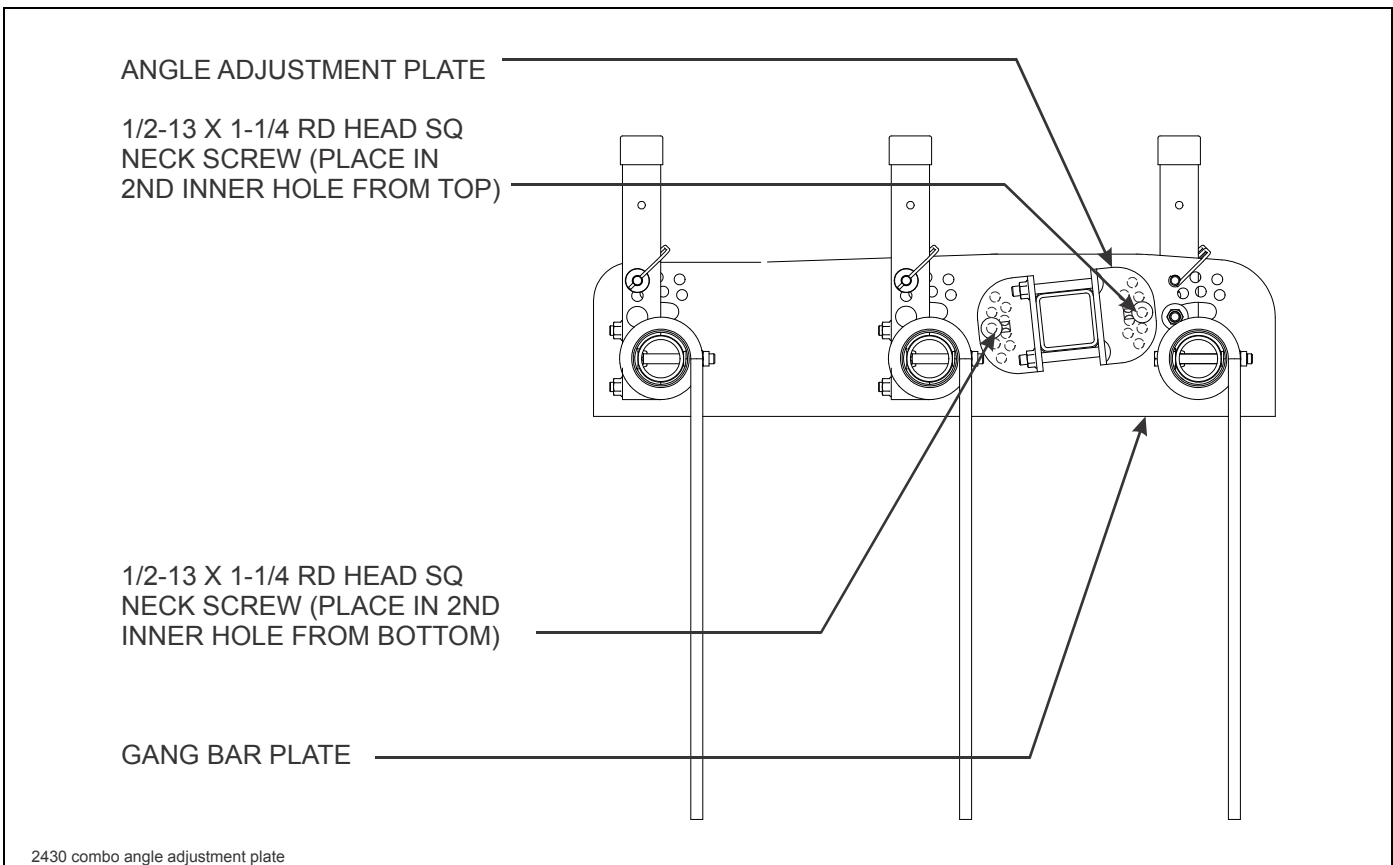


Figure 3-20: Angle Adjustment Plate Installation

Finishing Combo w/ Chopper Reel Installation (Option)

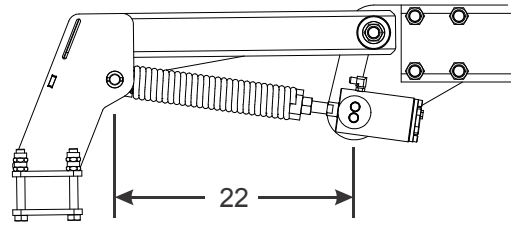
NOTES

Refer to **Figure 3-17** for hydraulic diagram.

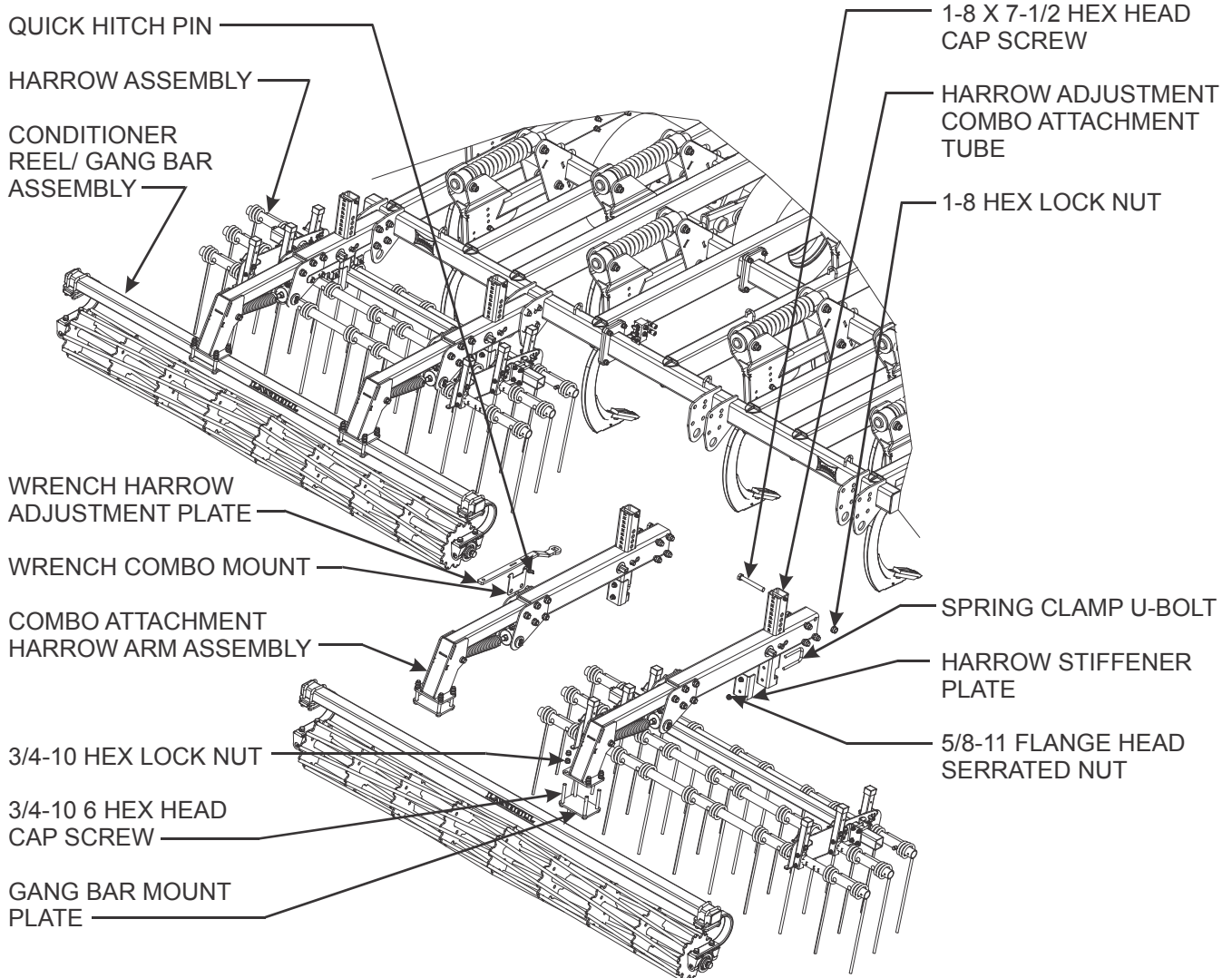
See **Figure 2-6** for finishing combo w/ chopper reel placement dimensions.

1. Attach combo attachment harrow arms to rear of main frame and wings using 1-8 x 7-1/2 hex head cap screws and hex lock nuts (**See Figure 3-18.**)
2. Install the manifolds to the manifold brackets on the main and wing frames using 1/2-13 x 3-1/2 hex head cap screws and hex lock nuts.
3. Install fittings into manifold according to **Figure 3-17.**
4. Install hoses per **Figure 3-17.**
5. Install steel plugs in any remaining open manifold or valve ports.
6. Pull out 1-8 x 7 hex head cap screw and attach wrench combo plate to frame using the existing hardware (**See Figure 3-19.**)
7. Install wrench harrow adjustment plate to wrench combo plate using quick hitch pin.
8. Attach harrow adjustment combo attachment tube to 3 row coil tine harrow assembly using spring clamp u-bolts, harrow stiffener plates, and 5/8-11 flange head serrated nuts.
9. Attach combo attachment harrow arms to the chopper reel/gang bar assembly using gang bar mount plate, 3/4-16 X 6 hex head cap screws and double hex lock nuts.
10. Install 1/2-13 x 1-1/4 round head square neck screws through angle adjustment plate and gang bar plate as shown in **Figure 3-20.**

ASSEMBLY INSTRUCTIONS



NOTE: SIDE PLATE HIDDEN FOR CLARITY.



2430_combo_reel inst_op

Figure 3-21: Finishing Combo w/ Conditioner Reel Installation

Finishing Combo w/ Conditioner Reel Installation (Option)

NOTES

Refer to **Figure 3-17** for hydraulic diagram.

See **Figure 2-7** for finishing combo w/ conditioner reel placement dimensions.

1. Attach combo attachment harrow arms to rear of main frame and wings using 1-8 x 7-1/2 hex head cap screws and hex lock nuts (**See Figure 3-21.**)
2. Install the manifolds to the manifold brackets on the main and wing frames using 1/2-13 x 3-1/2 hex head cap screws and hex lock nuts.
3. Install fittings into manifold according to **Figure 3-17.**
4. Install hoses per **Figure 3-17.**
5. Install steel plugs in any remaining open manifold or valve ports.
6. Pull out 1-8 x 7 hex head cap screw and attach wrench combo plate to frame using the existing hardware (**See Figure 3-19.**)
7. Install wrench harrow adjustment plate to wrench combo plate using quick hitch pin.
8. Attach harrow adjustment combo attachment tube to 3 row coil tine harrow assembly using spring clamp u-bolts, harrow stiffener plates, and 5/8-11 flange head serrated nuts.
9. Attach combo attachment harrow arms to the conditioner reel/gang bar assembly using gang bar mount plate, 3/4-16 X 6 hex head cap screws and double hex lock nuts.
10. Install 1/2-13 x 1-1/4 round head square neck screws through angle adjustment plate and gang bar plate as shown in **Figure 3-22.**

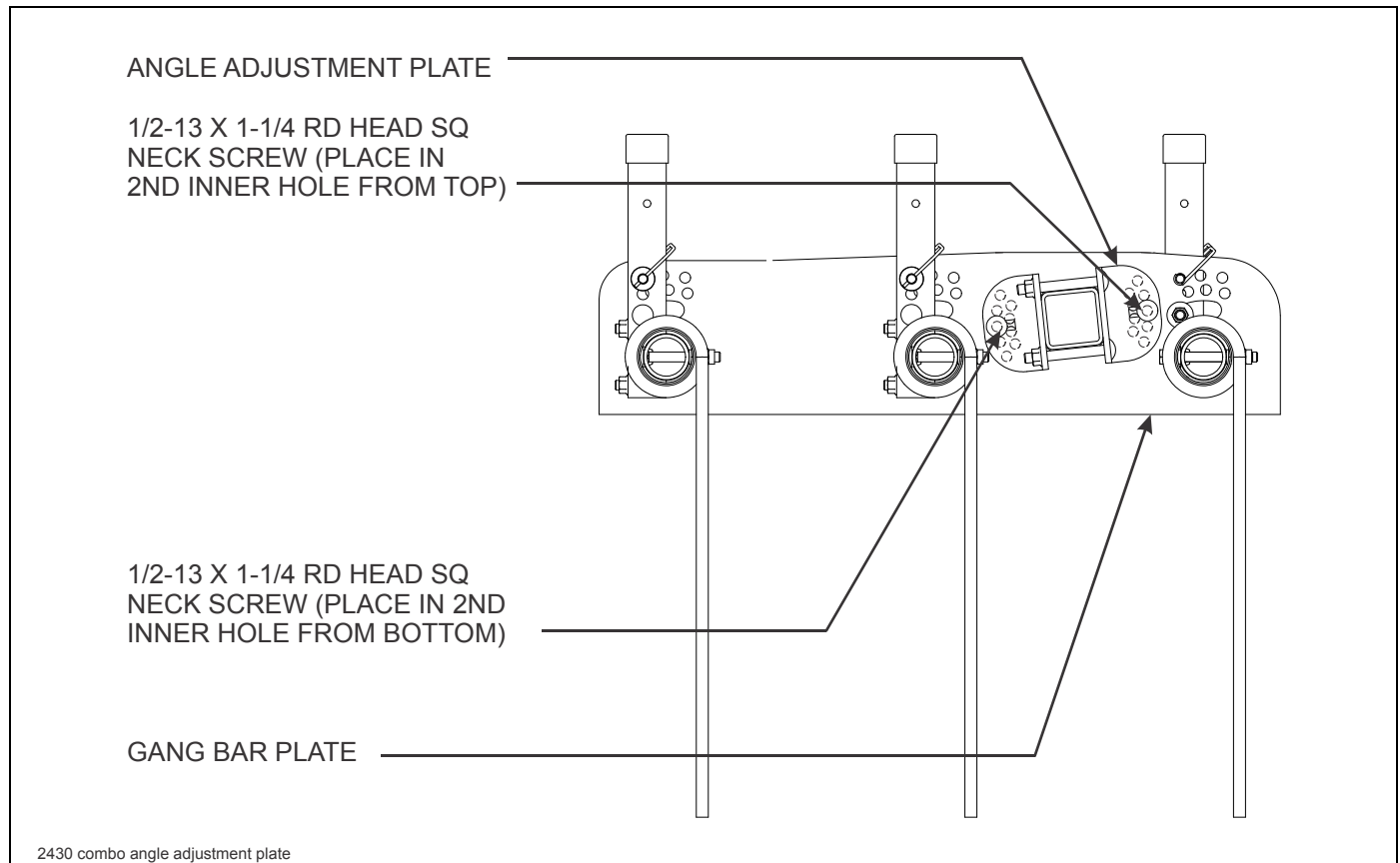


Figure 3-22: Angle Adjustment Plate Installation

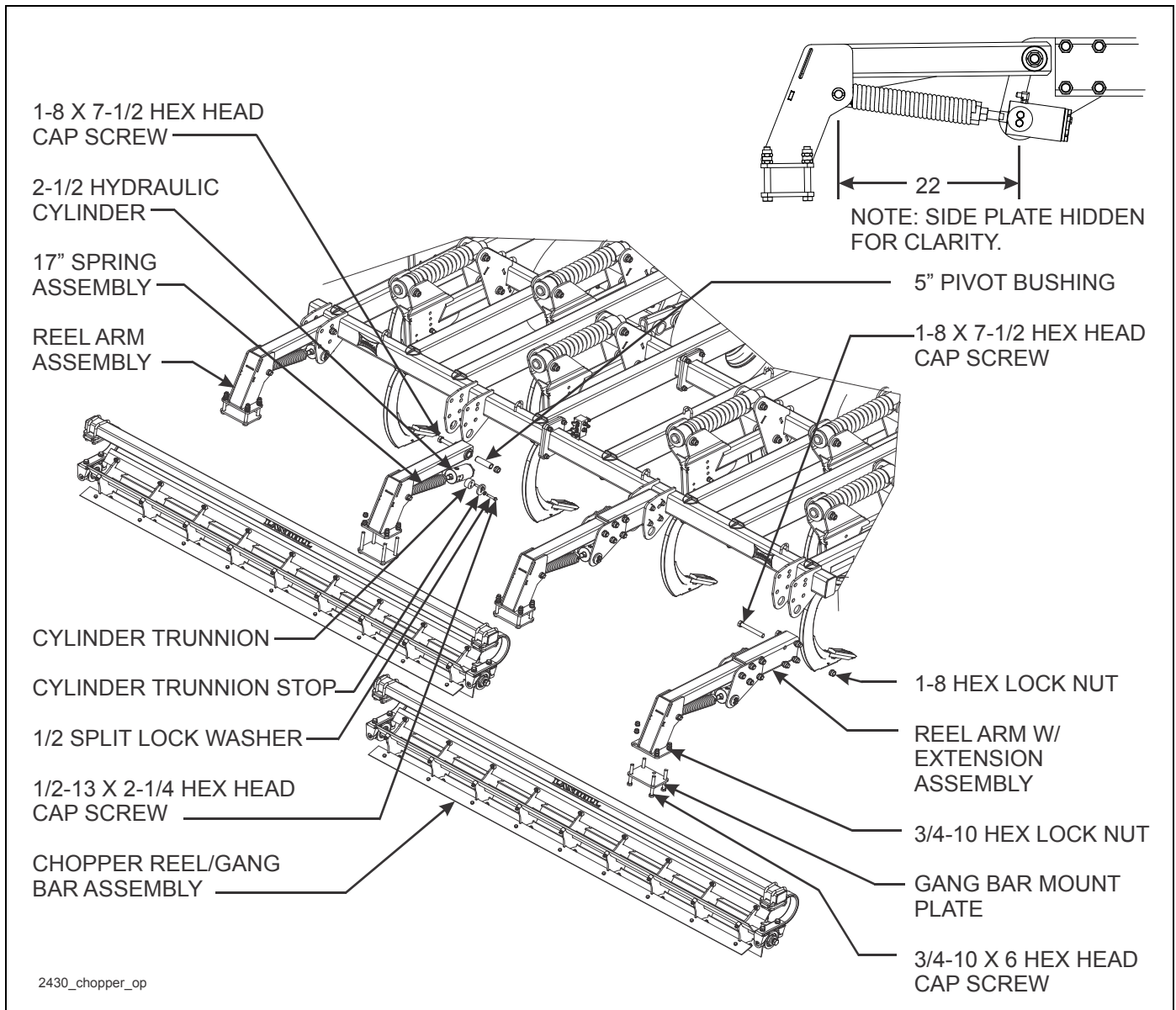


Figure 3-24: Finishing Chopper Reel Installation (Option)

Finishing Chopper Reel Installation (Option)

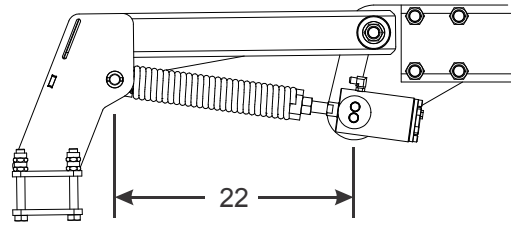
NOTES

Refer to **Figure 3-23** for hydraulic diagram.

See **Figure 2-8** for finishing chopper reel placement dimensions.

1. Attach reel arm assemblies to rear frame in second hole from top using 1-8 x 7-1/2 hex head cap screw, 5" pivot bushing, and hex lock nut (**See Figure 3-24.**)
2. Attach reel arms w/ extension assemblies to rear frame using 1-8 x 7-1/2 hex head cap screws and hex lock nuts.
3. Attach 17" spring assembly and 2-1/2 hydraulic cylinder to lower hole on rear frame using cylinder trunnion, cylinder trunnion stop, 1/2-13 x 2-1/4 hex head cap screw, and split lock washer.
4. Install the manifold to the manifold bracket on the frame using 1/2-13 x 3-1/2 hex head cap screws and hex lock nuts.
5. Install fittings into manifold according to **Figure 3-23.**
6. Install hoses per **Figure 3-23.**
7. Install steel plugs in any remaining open manifold or valve ports.
8. Attach chopper reel/gang bar assembly to reel arm assemblies using gang bar mount plates, 3/4-10 x 6 hex head cap screws, and double hex lock nuts.

ASSEMBLY INSTRUCTIONS



NOTE: SIDE PLATE HIDDEN FOR CLARITY.

1-8 X 7-1/2 HEX HEAD
CAP SCREW

2-1/2 HYDRAULIC
CYLINDER

17" SPRING
ASSEMBLY

CYLINDER TRUNNION

CYLINDER TRUNNION STOP

1/2 SPLIT LOCK WASHER

1/2-13 X 2-1/4 HEX HEAD
CAP SCREW

CONDITIONER REEL/
GANG BAR ASSEMBLY

5" PIVOT BUSHING

1-8 X 7-1/2 HEX HEAD
CAP SCREW

1-8 HEX LOCK NUT

REEL ARM ASSEMBLY

3/4-10 HEX LOCK NUT

GANG BAR MOUNT
PLATE

3/4-10 6 HEX HEAD
CAP SCREW

2430_reel inst_op

Figure 3-25: Finishing Conditioner Reel Installation (Option)

Finishing Conditioner Reel Installation (Option)

NOTES

Refer to **Figure 3-23** for hydraulic diagram.

See **Figure 2-9** for finishing conditioner reel placement dimensions.

1. Attach reel arm assemblies to rear frame in second hole from top using 1-8 x 7-1/2 hex head cap screw, 5" pivot bushing, and hex lock nut (**See Figure 3-25.**)
2. Attach reel arms w/ extension assemblies to rear frame using 1-8 x 7-1/2 hex head cap screws and hex lock nuts.
3. Attach 17" spring assembly and 2-1/2 hydraulic cylinder to lower hole on rear frame using cylinder trunnion, cylinder trunnion stop, 1/2-13 x 2-1/4 hex head cap screw, and split lock washer.
4. Install the manifold to the manifold bracket on the frame using 1/2-13 x 3-1/2 hex head cap screws and hex lock nuts.
5. Install fittings into manifold according to **Figure 3-23.**
6. Install hoses per **Figure 3-23.**
7. Install steel plugs in any remaining open manifold or valve ports.
8. Attach conditioner reel/gang bar assembly to reel arm assemblies using gang bar mount plates, 3/4-10 x 6 hex head cap screws, and double hex lock nuts.

ASSEMBLY INSTRUCTIONS

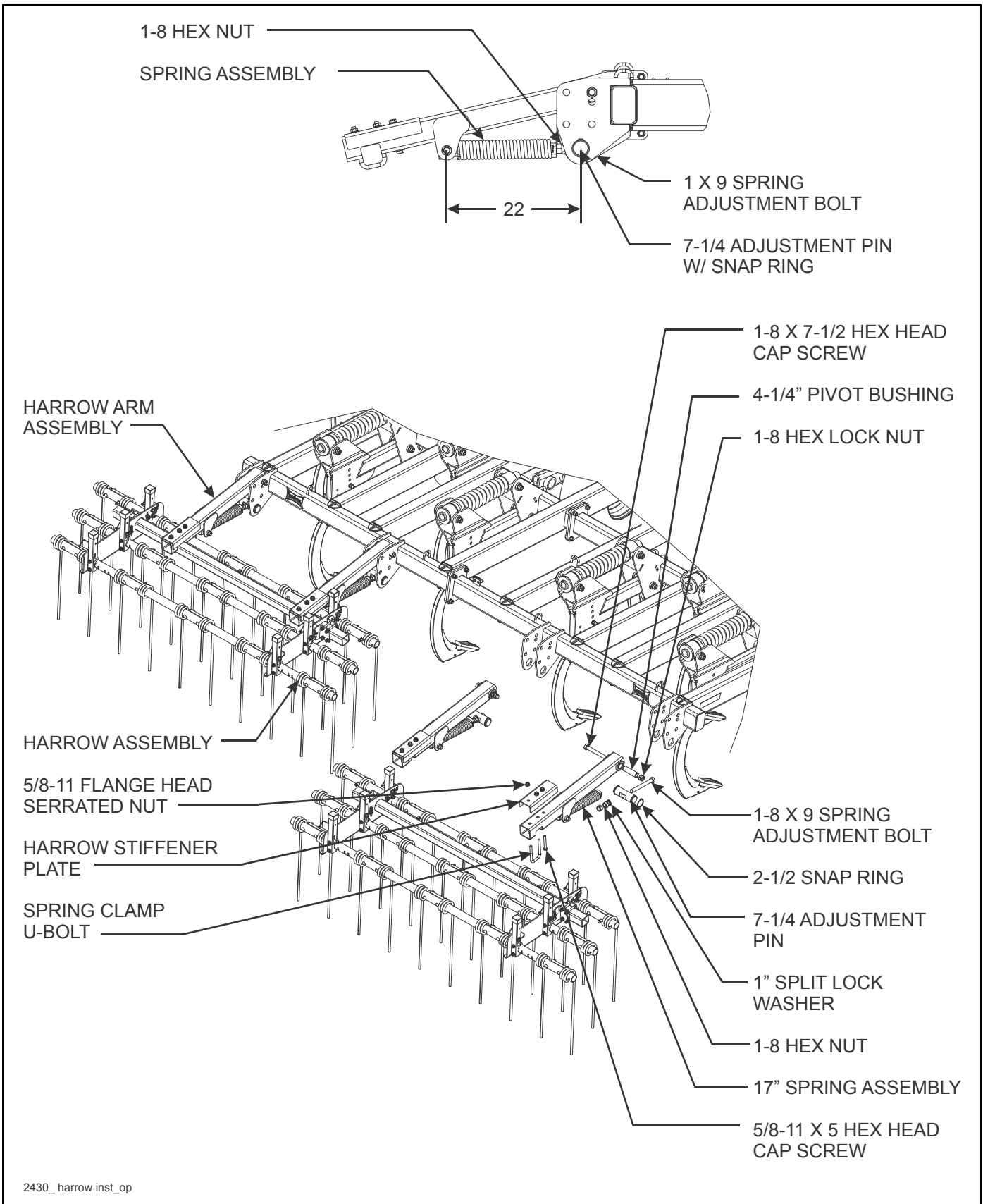


Figure 3-26: Finishing Harrow Installation

Finishing Harrow Installation (Option)

See Figure 2-10 for 3 Row Coil Tine Harrow placement dimensions.

1. Attach harrow arms to rear of frame in top hole using 1-8 x 7-1/2 hex head cap screws and hex lock nuts (See Figure 3-26.)
2. Place 7-1/4" adjustment pin in lower hole on rear frame. Put 2-1/2" snap rings on adjustment pins to hold pin in place.
3. Attach 17" spring assembly to adjustment pin using 1-8 x 9 hex head cap screw, split lock washer, and hex lock nuts.
4. Attach harrow stiffener plate to top of harrow arm using 5/8-11 x 5 hex head cap screw and flange head serrated nut.
5. Attach harrow arms to 3 row coil tine harrow assembly using u-bolts, and 5/8-11 flange head serrated nuts. The u-bolt will go through both the harrow arm and harrow stiffener plate.
6. Install 1/2-13 x 1-1/4 round head square neck screws through angle adjustment plate and gang bar plate as shown in Figure 3-27.

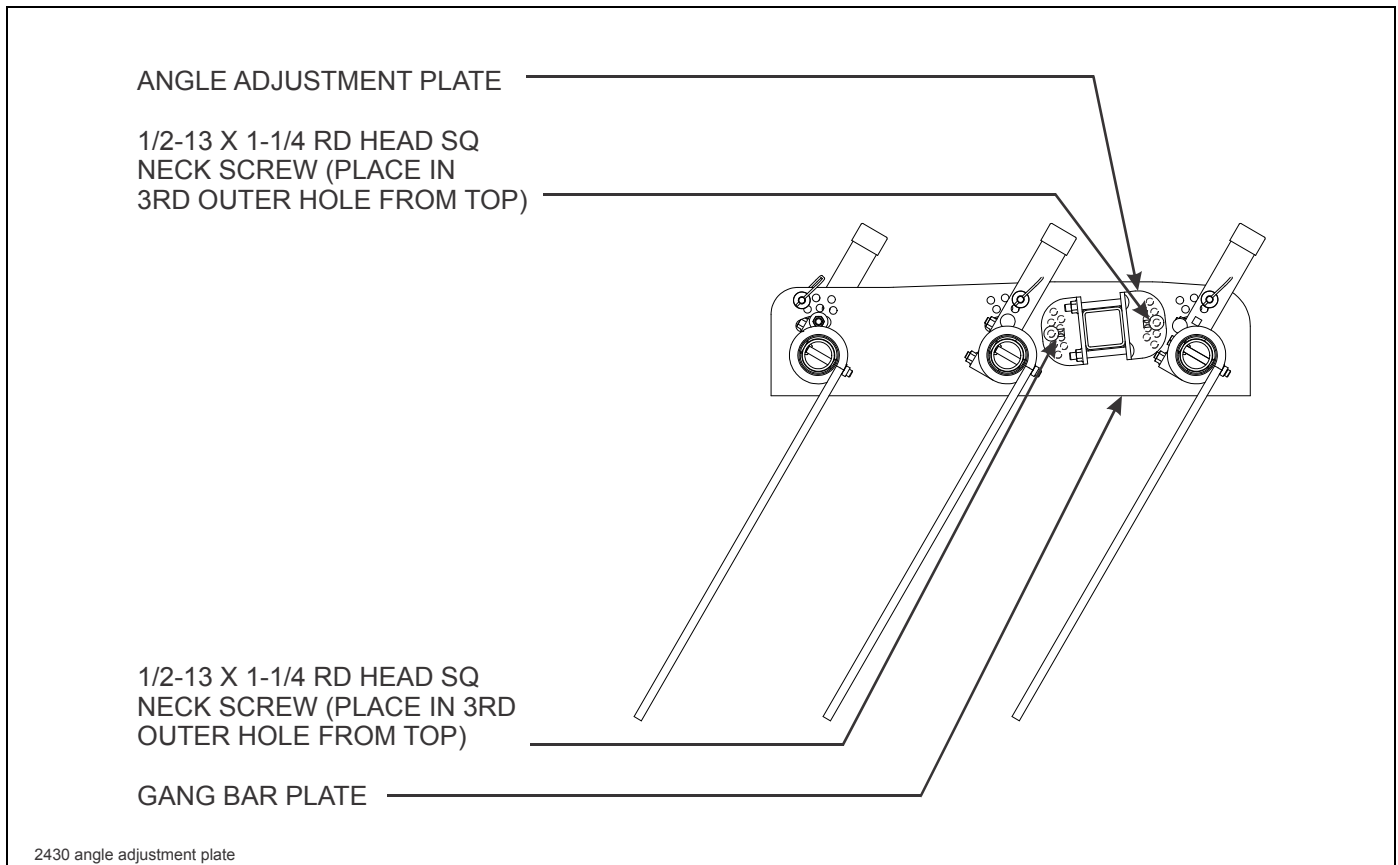


Figure 3-27: Angle Adjustment Plate Installation

Notes:

Operation and Maintenance



DANGER

Never allow anyone to ride on the 2430 Weatherproofer I at any time. Allowing a person to ride on the machine can inflict serious personal injury or death to that person.



DANGER

Disc blades are extremely sharp. Exercise extreme care when working on or near disc blades. Do not allow discs to roll over or fall onto any bodily part. Do not allow wrenches to slip when working near disc blades. Never push wrenches toward disc blades. Do not climb over machine above disc blades. Failure to stay clear of disc blade edges can cause serious personal injury or death.



WARNING

All hydraulically elevated equipment must have cylinder lockouts installed or be lowered to the ground, when servicing or when equipment is idle. Failure to take preventive measures against accidental lowering can result in serious personal injury.



DANGER

When transporting the unit, place cylinder lockouts in the transport lock position after fully extending the cylinders. Insert the lockout pins to secure the cylinder lockouts. Failure to lockout the cylinders can cause the unit to settle during transport, which can result in serious injury or death and cause damage to the equipment.



CAUTION

When transporting farm implements on public roads, it is the responsibility of the operator to abide by state and local laws concerning wide loads, speed, safety emblems and safety lighting equipment. Drive at safe speeds. Particularly when rounding corners, crossing rough ground or driving on hillsides, to prevent tipping the tractor.



DANGER

Always lock the tractor drawbar in the center position when transporting the unit. Failure to do so can result in serious injury or death and cause damage to the equipment.

Tractor Preparation

The Landoll 2430 Weatherproofer I is designed to be pulled by tractor equipped with a double lip or clevis type hitch. If your tractor is not equipped as such, you need to purchase the hitch from your local tractor dealer. If your Weatherproofer is equipped with the clevis option, this should be removed. The clevis option is only for transport use. Before attaching the Weatherproofer, prepare the tractor as follows:

1. Inflate the rear tractor tires equally and add ballast according to the tractor operator's manual.
2. Lock the tractor drawbar in the center position.

Weatherproofer Preparation

1. Prior to operating the 2430 Weatherproofer I, inspect it thoroughly for good operating condition.
2. Replace worn or missing parts.
3. When the machine is new, check the bolt tightness after a few hours of operation. Tighten any loose nuts or bolts. Check the gauge wheel lug bolts daily.
4. Check the lift wheel tire inflation. Inflate all tires equally to avoid side draft. Follow the tire manufacturer's recommended pressures listed on the sidewall of the tires.
5. Check disc scrapers for proper adjustment to the disc blade (See Figure 4-1.)
 - a. Loosen U-bolts. Slide scraper assembly to adjust clearance to 1/8" to 1/4".

IMPORTANT

Under certain conditions, it may be beneficial to set scrapers as much as 1" away from the discs.

6. Lubricate the machine as shown in "Lubrication Maintenance" on page 4-13 (See Figure 4-16.)

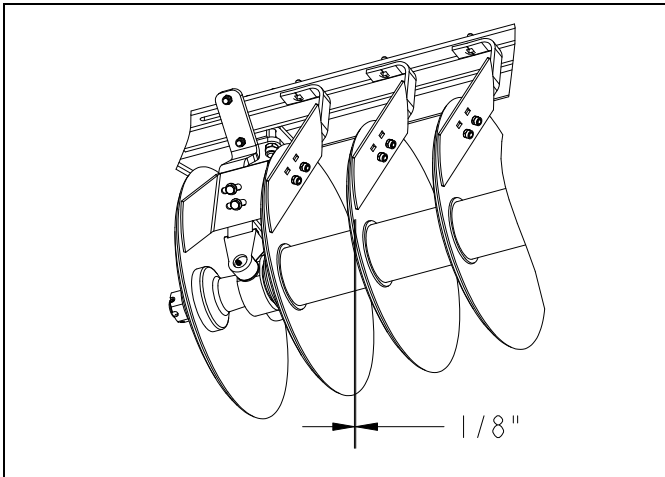


Figure 4-1: Disc Scraper Clearance to Disc Blade

Attaching to the Tractor

1. Align the tractor drawbar with the machine. Raise or lower the Weatherproofer ring hitch, as needed, using the swivel jack. Attach the unit with proper size hitch pin. Attach safety chain and plug in light plug.
2. Clean all hydraulic couplings and attach to the tractor. When properly attached, the hydraulic control lever should cause the Weatherproofer to:
 - a. Lower to the ground when the control arm is moved forward or downward, and
 - b. Raise when the control arm is moved backward or upward.
3. Fully extend the hydraulic gauge wheel cylinders, and place the cylinder lockouts in the transport lock position over the cylinder rods. Secure the lockouts with the lockout pins.
4. Always place the swivel jack on the interior mount before setting the machine in motion. Remove rear jack stand if an attachment is used.
5. Attach safety chain to tractor allowing plenty of movement for turning both directions. The safety chain should latch securely to prevent it coming loose.
6. Plug in the 7-pin connector for the lights.
 - a. The tractor should have a good clean receptacle, free of dirt and corrosion.
 - b. Make sure the 7-pin connector is inserted all the way in, and allows the cover to latch over the keyway to secure it in place.

NOTE

The lighting system requires a good ground connection and if the lights do not seem to work right check the installation of the 7-pin connector and the condition of the pins.

Hydraulic Lift System

The Weatherproofer I is equipped with a hydraulic lift system to raise and lower the unit in the field.



WARNING

Escaping hydraulic fluid can cause serious personnel injury. Relieve system pressure before repairing, adjusting, or disconnecting. Wear proper hand and eye protection when searching for leaks. Use cardboard instead of hands (See Figure 4-2.) Keep all components (cylinders, hoses, fittings, etc.) in good repair.

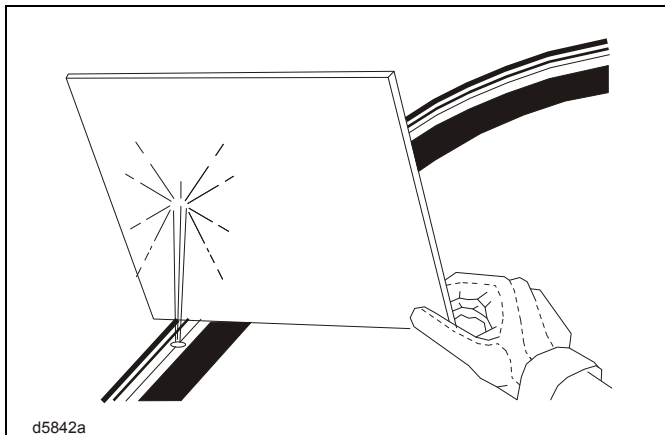


Figure 4-2: Hydraulic Leak Detection

1. The hydraulic lift system contains cylinders plumbed together. It is important that the cylinders be connected in the proper series for the lift system to operate correctly.
2. The hydraulic system is not filled with oil and should be purged of air before transporting and field operations. Carefully hitch the Weatherproofer I to the tractor and connect the hydraulic lift hoses. Check to make sure the tractor hydraulic reservoir is full of the manufacturer's recommended oil. Slowly raise the machine. With all cylinders fully extended remove the 1-1/2 X 16 transport lockouts (See Figure 4-3.) Store transport lockouts as shown in Figure 4-4. Lower and raise the unit to verify that cylinders are working simultaneously throughout the stroke. Do not loosen any hoses or fittings. Recheck tractor reservoir to make sure it is within operating limits.

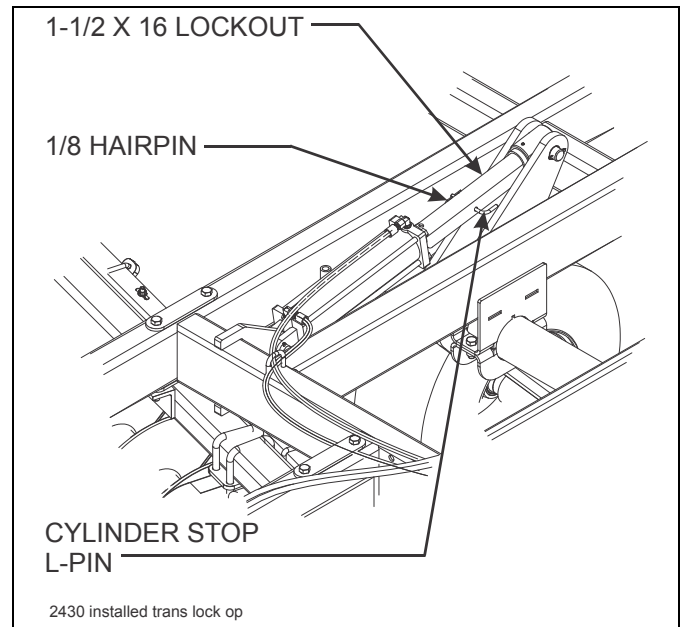


Figure 4-3: Installed Transport Locks

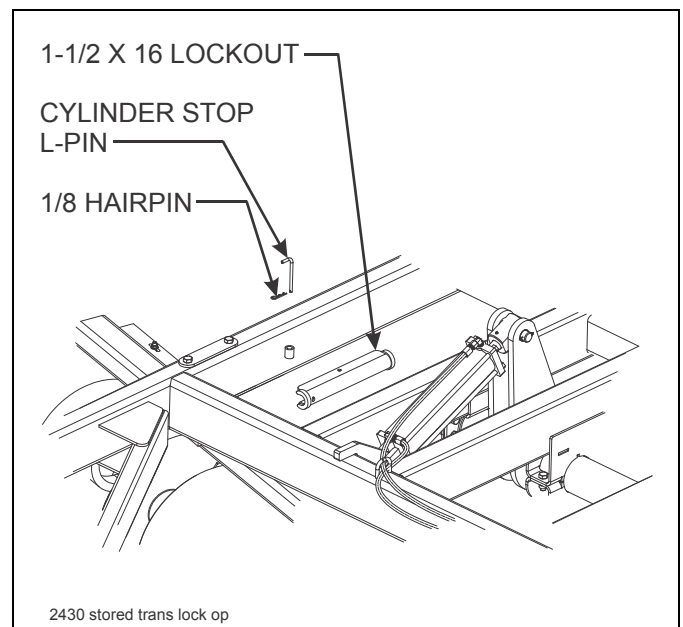


Figure 4-4: Stored Transport Locks

Hydraulic Fold System

1. The Weatherproofer I is equipped with a hydraulic fold system to raise and lower the wing frames for narrow transport.
2. Be sure the system is fully charged with hydraulic oil before attempting to fold/unfold the unit. Air in the system can allow uncontrolled dropping of the wing frames causing serious personal injury or machine damage. The system needs to be charged with oil initially and any time the system has been opened for repair such as cylinder, hose, or fitting replacement/repair.
3. To charge the system, carefully hitch the Weatherproofer I to the tractor. Unpin the end(s) of the fold cylinders, and position them so they can extend and retract without contacting any frames or other parts. Check the tractor hydraulic fluid level to make sure it is full of the manufacturer's recommended hydraulic fluid. Connect the cylinder hoses to the tractor and fully extend and retract the cylinders several times. The cylinder rod travel should be smooth and positive when all air has been purged from the system. Due to large amounts of hydraulic oil required, recheck the tractor fluid level to make sure it is within proper operating limits.
4. The hydraulic fold system is equipped with restrictors in the rod end of cylinders to prevent uncontrolled falling of wing frames when unfolding. Removal or improper assembly of these restrictors can cause the machine to fold improperly and result in serious machine damage.



WARNING

Escaping hydraulic fluid can cause serious personal injury. Relieve system pressure before repairing, adjusting, or disconnecting. Wear proper hand and eye protection when searching for leaks. Use cardboard instead of hands (See Figure 4-2.) Keep all components (cylinders, hoses, fittings, etc.) in good repair.

- To fold/unfold the Weatherproofer I, find a level area large enough to accommodate the Weatherproofer I when it is fully unfolded. The tractor should be stopped and not moving with the unit fully raised. Remove the wing lock pins from the mounts and install them in the storage locations (See Figures 4-5 and 4-6).

IMPORTANT

Failure to remove the lock pins when unfolding will result in serious damage to the implement. Be sure other people and pets are a safe distance away.

- Slowly engage the tractor lever and fold/unfold the wing frames. When the wings are unfolded, continue holding the tractor lever to fully extend both fold cylinders. This will allow the wing latches to fully engage creating a rigid wing for field operation.
- When the unit is fully folded, remove the wing lock pins from the storage location and install in the mounts provided on each side of the machine.



WARNING

Unfold wings before doing any type of service or repair to the fold cylinders or hydraulic lines supplying oil to the fold cylinders. The wings will naturally unfold if the oil pressure is relieved, thus allowing wings to fall to the ground.

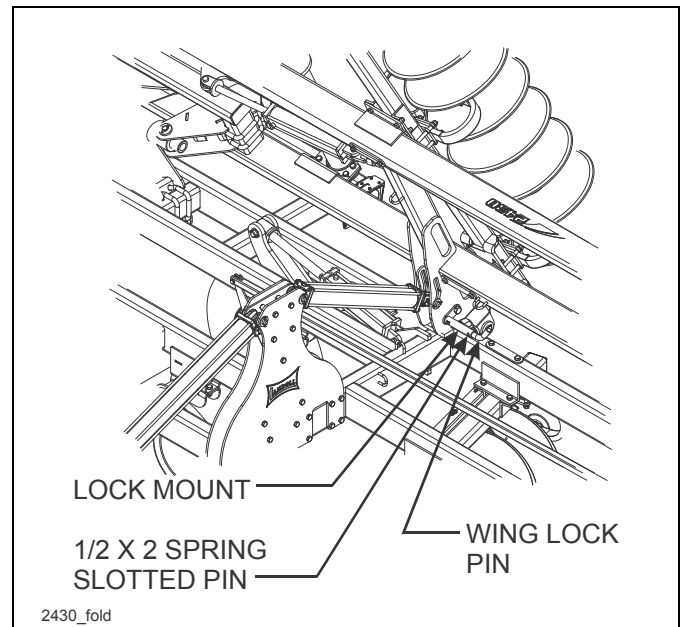


Figure 4-5: Position in Folded Position

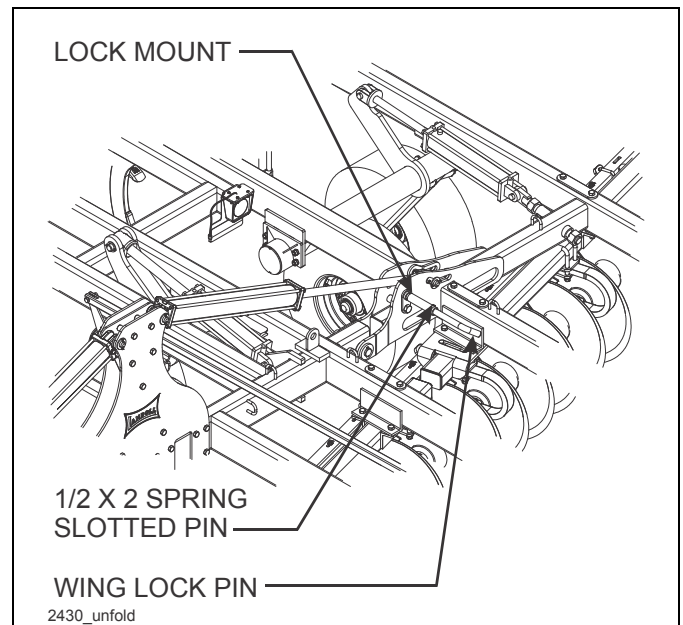


Figure 4-6: Position in Unfolded Position

General Operation

1. The horsepower requirements are typically 20-25 horsepower per shank. This will vary widely due to speed, depth, moisture, residue and types of soils. Local dealers can help in making recommendations for your areas.
2. Operating speed is typically 4.5-6 mph. Excessive speed can cause the unit to bounce, uneven depth, and create undesirable ridges.
3. Lift wheels must always be in contact with the ground and carrying some implement weight. Lift wheels are used to gauge the depth and to control the leveling feature.
4. Do not turn with the Weatherproofer I in the ground. This can put excessive side load on the gangs and hitch. Raise the unit fully when making turns to prevent gouging and pushing a ridge.

Field Operation

1. Raise the unit to take the weight off of the transport locks. Remove the transport locks from the lift cylinders. Store the transport locks on the retainers above the main lift (See Figure 4-7.)

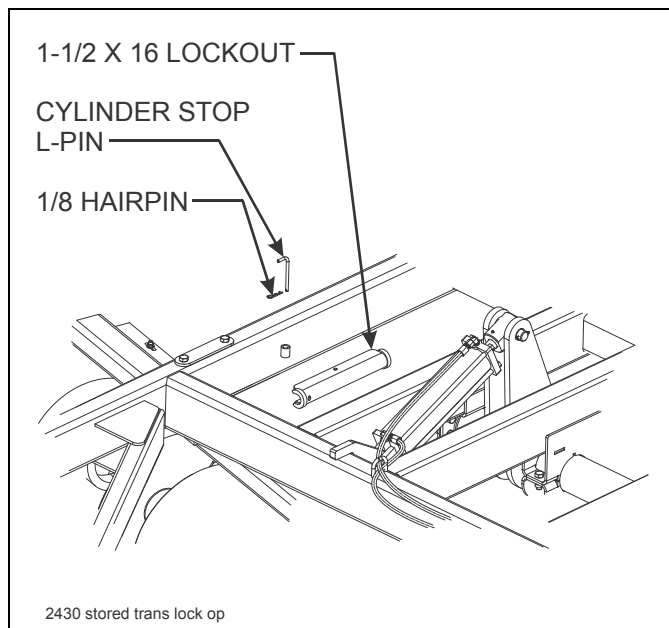


Figure 4-7: Stored Transport Locks

Leveling (Front-to-Rear)

NOTE

The Weatherproofer I will have to be field leveled for optimum performance. Once leveling is complete, it is normal operating procedure for machine to bias forward when fully raised allowing additional ground clearance for rear attachment.

1. The leveling feature is used to level the unit from front-to-rear to perform a level operation in the field.
2. The unit should be level from front to rear. This will reduce horsepower requirements, allow a more uniform tillage operation, and reduce unnecessary point wear.
3. To adjust the leveling feature, loosen jam nuts at each end of the radius rod using the adjustment wrenches (See Figure 4-8.) To raise the front of the Weatherproofer I, lengthen the radius rod assembly. To lower the front of the Weatherproofer I, shorten the radius rod assembly. After adjusting, retighten jam nuts at each end. Adjustments should be made in small increments.

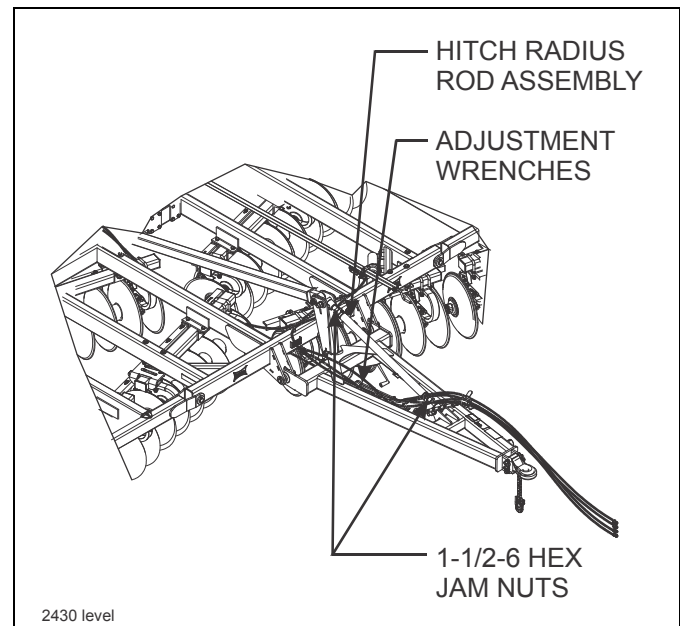


Figure 4-8: Radius Rod Leveling Adjustment

Leveling (Side to Side)

1. Leveling the 2430 Weatherproofer I side-to-side involves leveling the wing frame to the center frame. The unit should be level side-to-side when operating in the field.
2. To level the unit, verify that all tires are properly inflated. With the implement unfolded, raise the unit to fully extend the lift cylinders. Continue to hold the tractor lever 30-60 seconds to insure that the cylinders are fully extended and the rephasing lift system has been purged of air. Lower the unit until the ripper points are approximately 1" off the ground. On the center frame, measure the distance from the walking beam spindle to the top side of the frame (See Figure 4-9.)
3. On 2430-11-24 models, measure the same distance on the wing frame. The wing frames are generally set to the same distance or slightly higher than the center frame.
4. On 2430-13-24 models, the wings should measure 4-1/8" more than the main frame dimension.
5. Adjusting the anchor at the base end of each wing lift cylinder sets wing frame height (See Figure 4-10.)

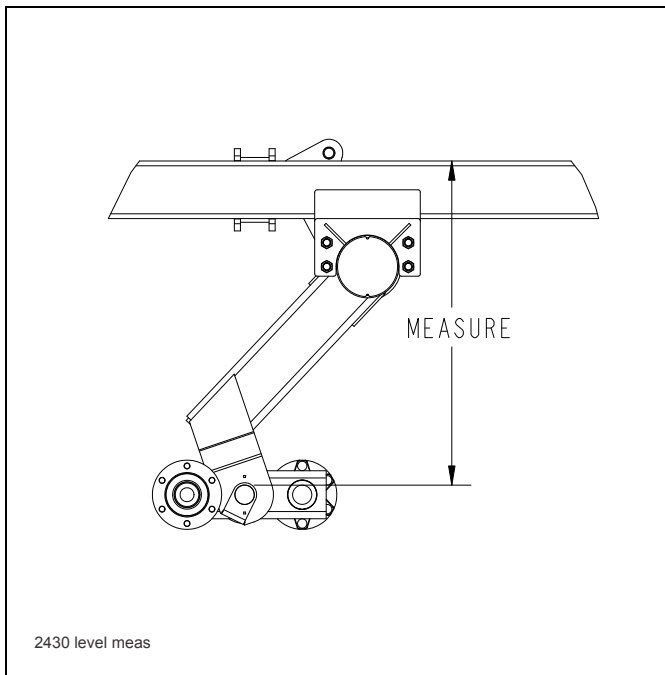


Figure 4-9: Leveling from Side to Side

6. An adjusting wrench is provided to make this adjustment. It may be necessary to lower the wing to the ground and relieve weight on the cylinder anchor to make this adjustment. If required, fully raise the implement, lower to just above the ground, and re-verify measurements. Repeat as necessary and securely tighten the cylinder anchor when complete.

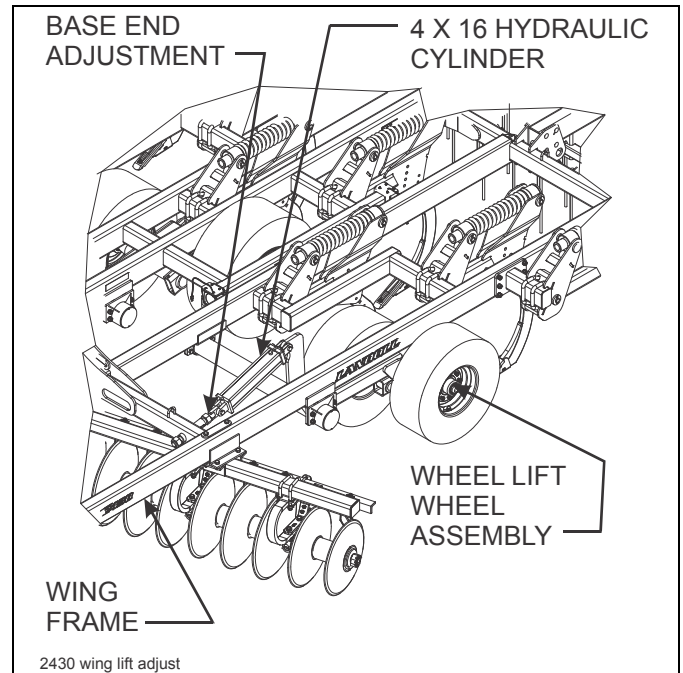


Figure 4-10: Wing Lift Adjustment

Disc Blades

1. The 2430 Weatherproofer I is equipped with 24" or 26" disc blades.
2. The 24" diameter blades are concave with a thickness of 4 ga (.256") and are standard for the 2430 Weatherproofer I.
3. Sharpening – In some cases there is a desire to sharpen disc blades for improved cutting. There are several people who roll-sharpen disc blades. Most disc blades used today are made of chrome-boron steel. The chrome-boron steel has a higher hardness than traditional carbon-steel blades for increased wear. Higher hardness makes roll sharpening more difficult often with mixed results, and is not covered by warranty. Disc blade manufacturers will not cover any alterations to blades other than the place of manufacture. Results from roll-sharpening damage may not be immediate, and may take more than a season to be noticeable. If you choose to sharpen disc blades, check with local dealers for reputable experienced sharpeners that will stand behind their work.



DANGER

Disc blades are extremely sharp. Exercise extreme care when working on or near disc blades. Do not allow disc s to roll over or fall onto any body part. Do not allow wrenches to slip when working near disc blades. Never push wrenches toward disc blades. Do not climb over machine above disc blades. Failure to stay clear of disc blade edges can cause serious personal injury or death.

Depth Stop Adjustment (Manual)

The operating depth of the Weatherproofer I is controlled by a single-point depth stop. The stop is located at the center front of the machine.

1. Adjust the depth stop by turning the handle in (clockwise) to increase operating depth (**See Figure 4-11.**) Turn the handle out (counter-clockwise) to decrease operating depth.
2. The gauge on the side of the depth stop tube gives a reference for depth setting. The "A" setting refers to maximum operating depth.

IMPORTANT

For maximum operating depth, the lift wheels must be in contact with the ground and carry some of the machine weight. Raising the lift wheels off the ground permits uncontrolled depth and does not allow the leveler to function properly.

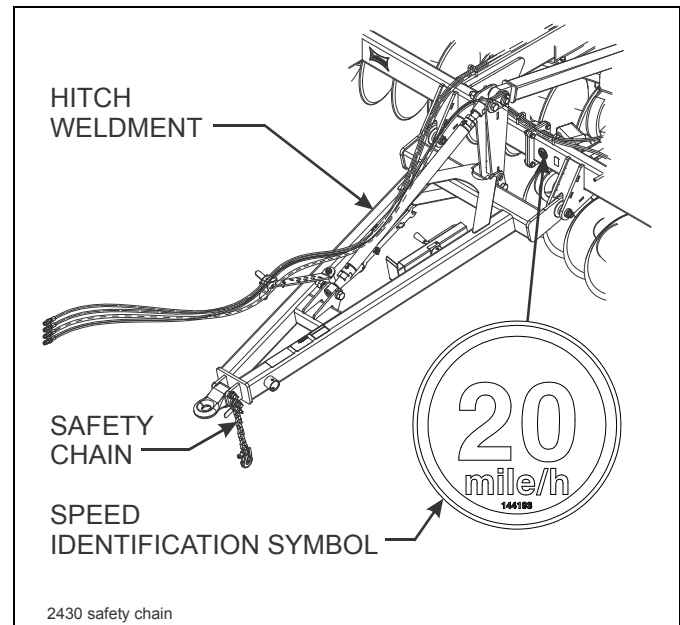


Figure 4-11: Depth Stop Adjustment (Manual)

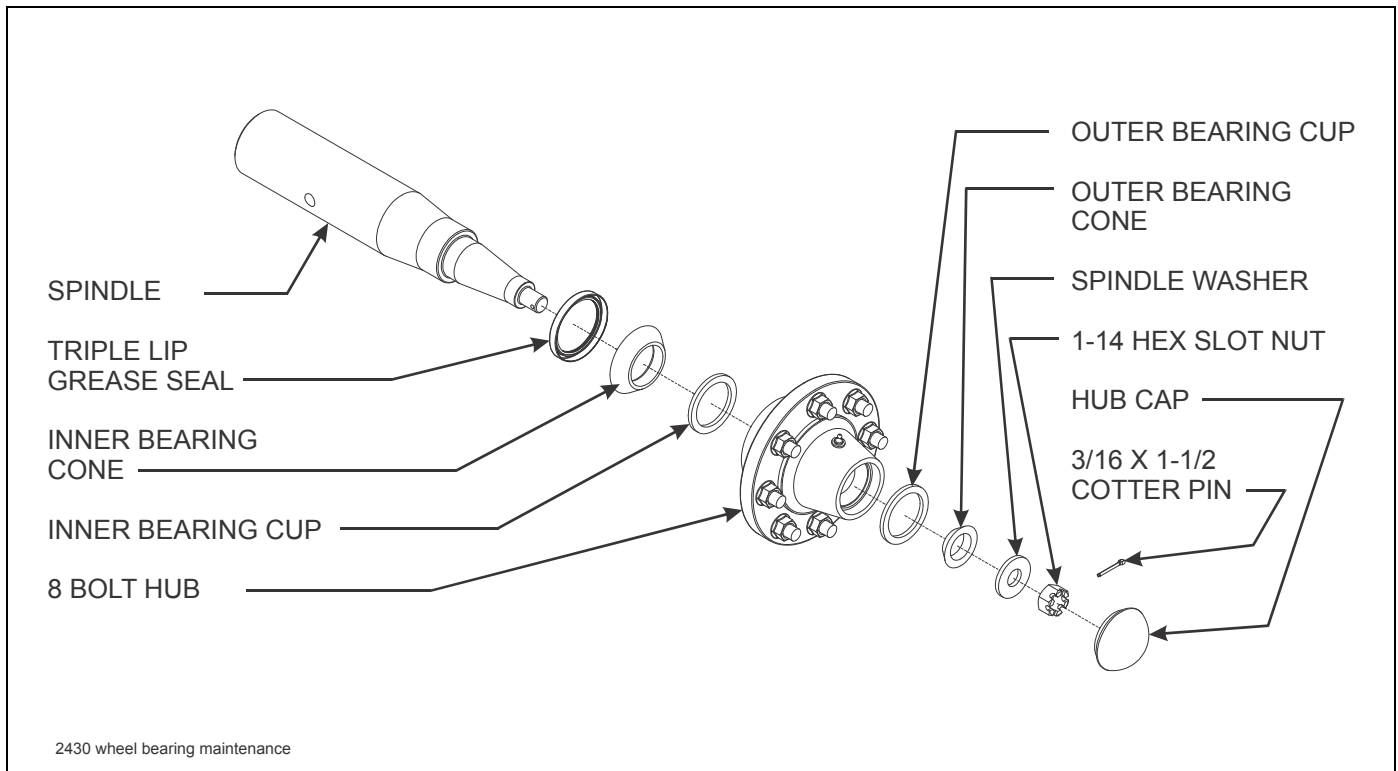


Figure 4-12: Wheel Bearing Maintenance

Wheel Bearing Maintenance

Wheel bearing maintenance should be performed at the beginning of every season of use. Check the wheel bearings periodically for excessive end play. If needed, adjust or replace them using the following procedure:

1. Place the frame on blocks or stands sufficient to lift the tire clear of the ground.
2. Remove the tire.
3. Remove the hub cap, cotter pin, slotted nut and washer (**See Figure 4-12.**)
4. Remove the hub. Clean and inspect the bearings and hub cavity. Replace any worn or defective parts.
5. Repack the bearings using a high-quality wheel bearing grease.
6. Slide the seal(s) onto the spindle. Do not install the seal into the hub.
7. Slide the inner bearing cone and hub onto the spindle.
8. Install the outer bearing cone, washer and slotted nut.
9. Tighten the slotted nut while rotating the hub until there is a slight resistance to wheel rotation. Then, back the slotted nut off one notch, until the wheel rotates freely without end play.
10. Slide the triple-lip seal to the hub and install the seal in the hub.

NOTE

The triple-lip seals should point away from the hub to keep contaminants out and allow grease to pass.

11. Install a new cotter pin and replace the hub cap.

Hydraulic Maintenance

1. Check the tractor hydraulic fluid level per tractor owners manual and after any leakage. Check fluid level with the cylinders in the retracted position.
2. If a cylinder or valve leaks, disassemble the parts to determine the cause of the leak. Any time a cylinder is opened up, or whenever any seal replacement is necessary, it is advisable to clean all parts and replace all seals. Seal kits are available from your Landoll dealer.
3. Check all hydraulic hoses weekly. Look for binding or cracking. Replace all worn or defective parts immediately.

IMPORTANT

Lower the unit to the ground, and relieve hydraulic pressure before attempting to service any hydraulic component.

4. Transport locks are provided to hold the implement in a raised position. Do not attempt to perform any service work under the implement without first installing the transport locks. Before servicing any hydraulic component, lower the implement to the ground and relieve all system pressure. If a hydraulic component is disconnected, repaired, or replaced, it will be necessary to purge the system of air before operation. **See “Hydraulic Lift System” on page 4-3 and “Hydraulic Fold System” on page 4-4** on how to purge the hydraulic systems.

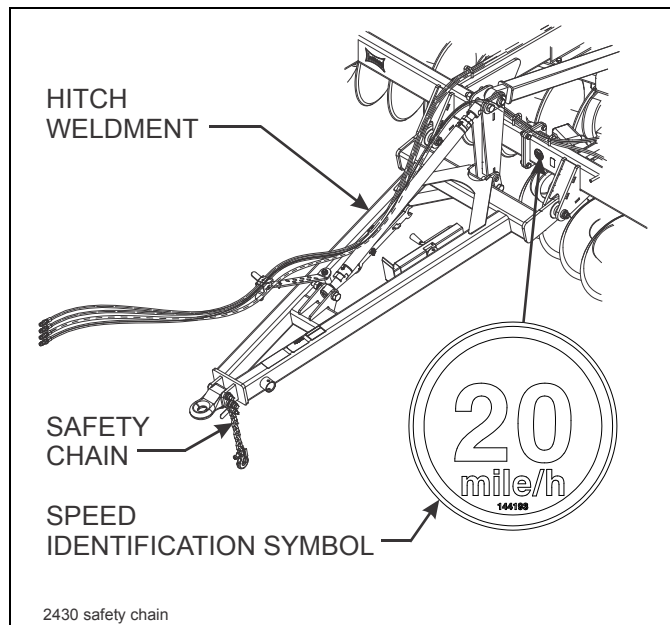


Figure 4-13: Hitch and Safety Chain

Transport

1. Check and follow all federal, state, and local requirements before transporting the Weatherproofer I.
2. The Weatherproofer I should be transported only by a tractor required for field operation. The implement weight should not exceed more than 1.5 times the tractor weight. Unless noted on the implement, maximum transport speed is 20 mph for the implement. Slow down when driving on rough roads. Reduce speed when turning, or on curves and slopes to avoid tipping.
3. A safety chain is provided with the implement to insure safe transport.
 - a. The safety chain should have a tensile strength equal to or greater than the gross weight of the implement. The chain is attached to the lower hitch clevis hole with two flat washers between the clamp plates to assure a tight connection. Always use a 1" diameter Grade 8 bolt for this connection.
 - b. Attach the safety chain to the tractor drawbar **(See Figure 4-13.)** Provide only enough slack in the chain for turning. Do not use an intermediate chain support as the attaching point for the chain on the tractor. Do not pull the implement by the safety chain.
 - c. When unhitching from the tractor attach the hook end of the chain to a free link close to the hitch clevis for storage. This will keep the hook off the ground, reducing corrosion and keep the hook functioning properly.
 - d. Regularly inspect the safety chain for worn, stretched, or broken links and ends. Replace the safety chain if it is damaged or deformed in any way.

4. Check that tires are of proper size, load rating, and inflated to manufacture specifications before transporting. Check wheel lug bolts to insure tightness.

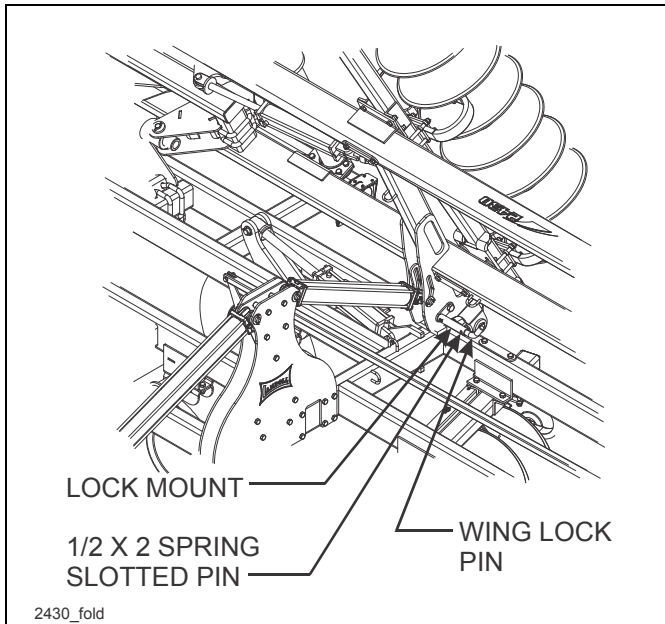


Figure 4-14: Position in Folded Position

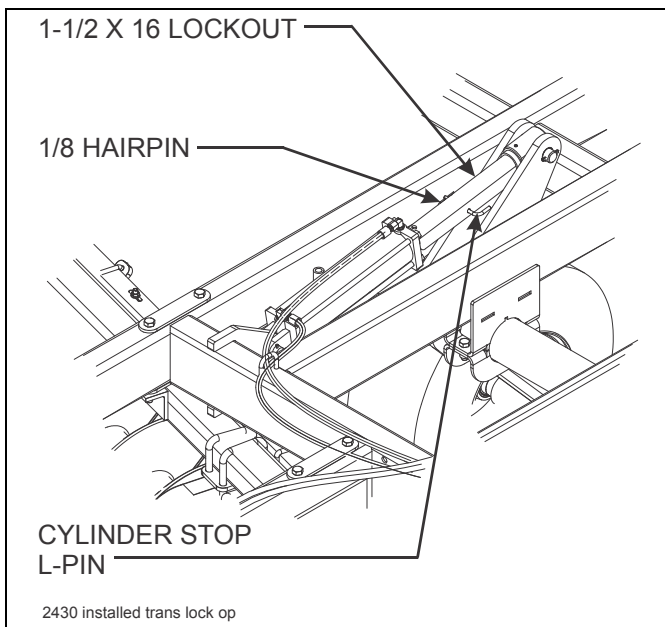


Figure 4-15: Installed Transport Locks

5. Know the transport heights and widths of the unit before transporting. Attachments can increase the transport dimensions of the implement. Use caution when transporting near bridges and power lines.

! WARNING

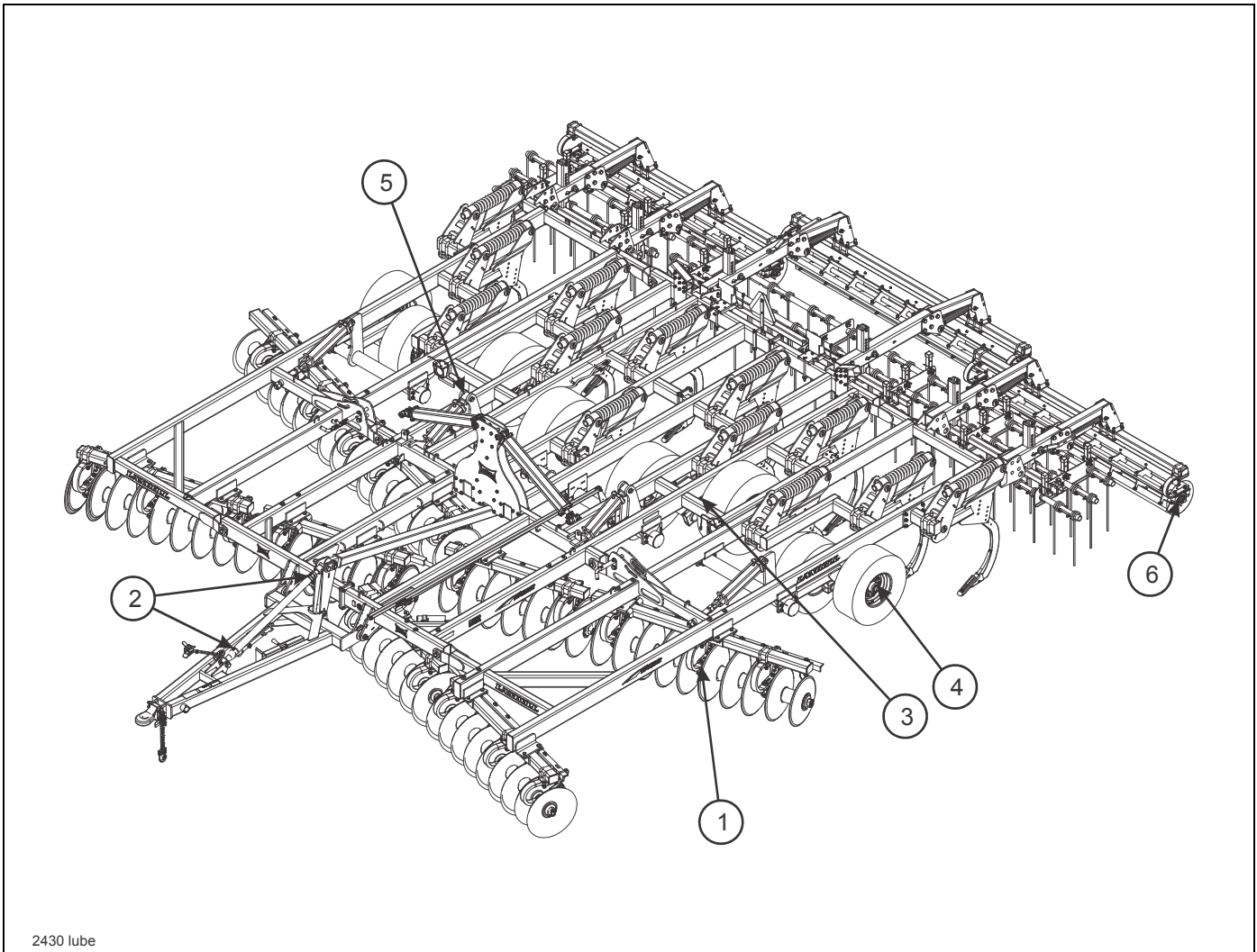
Electrocution can occur without direct contact.

6. Raise the unit to full transport height.
7. Install transport locks on both lift cylinders. Do not depend solely on implement hydraulics for transport. (See Figures 4-14 and 4-15)

! WARNING

Failure to use transport lock pins during transport may result in permanent equipment damage, serious injury, or death.

8. Transport during daylight hours whenever possible. Always use flashing warning lights, except where such use is prohibited by law. Make sure lights, reflectors and SMV emblem are clearly visible and operating. Remove any obstructions such as dirt, mud, stalks or residue that restricts view before transporting.



2430 lube

Figure 4-16: Lubrication Schedule

LUBRICATION TABLE			
ITEM	DESCRIPTION	NO. OF LUBE POINTS	INTERVAL (Hours Unless Stated)
1	Disc Gang Bearings	1 each	10
2	Radius Rod	2	50
3	Walking Tandem Hubs	1 each	50
4	Wheel Hubs	1 each	50
5	Lift Cylinder Rod Block	1 each	50
6	Reel Bearings	1 each	10

Table 4-1: Lubrication Table

Lubrication Maintenance

1. **Table 4-1** specifies the lubrication points and intervals on the 2430 Weatherproofer I. Proper maintenance of your machine will, under normal operating conditions, help to keep it operating at or near its peak performance for an extended period of time. Proper maintenance is also a condition of keeping your warranty in good status (**See Figure 4-16.**)
2. When lubricating the Weatherproofer I, SAE multi-purpose EP grease, or EP grease with 3-5% molybdenum sulfide is recommended. Wipe soil from fittings before greasing. Replace any lost or broken fittings immediately.
3. Disc gang bearings are equipped with triple-lip seals that will let grease pass and not harm the seal. Regular lubrication will maintain a full grease cavity and help purge any contaminants. Grease the bearings before long periods of storage to prevent moisture buildup within the bearing cavity.
4. Wheel seals and walking tandem seals, when properly installed, will allow grease to pass without harm to seals. Regular lubrication will extend service life, particularly in severe operating conditions.
5. The Weatherproofer I is equipped with maintenance-free bearings in the lifts and leveler. These areas require no lubrication.

Storage

1. The service life of the Weatherproofer I will be extended by proper off-season storage practices. Prior to storing the unit, complete the following procedures:
 - a. Completely clean the unit.
 - b. Inspect the machine for worn or defective parts. Replace as needed.
 - c. Repaint all areas where the original paint is worn off.
 - d. Grease all exposed metal surfaces of shanks, points and discs.
 - e. Apply a light coating of oil or grease to exposed cylinder rods to prevent them from rusting.
 - f. Lubricate each point of the machine as stated in **“Lubrication Maintenance” on page 4-13.**
2. Store the unit in a shed or under a tarpaulin to protect it from the weather. The ground tools and tires should rest on boards, or some other object, to keep them out of the soil.
3. If the unit must be stored outside, unfold the Weatherproofer I to prevent moisture buildup in the disc gang and wheel bearings.
4. If the unit is stored in the folded position, make sure the transport lock pins are installed to prevent wing frames settling.

Notes

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Troubleshooting Guide

The Troubleshooting Guide, shown below, is included to help you quickly locate problems that can happen using your 2430 Weatherproofer I. Follow all safety precautions stated in the previous sections when making any adjustments to your machine.

PROBLEM	PROBABLE CAUSE	SOLUTION
UNEVEN DEPTH	Unit not level when under power in the field	Level unit front to rear (See “Leveling (Front-to-Rear)” on page 4-6.)
	Excessive disc gang depth or down pressure	Reduce machine depth.
	Tire pressure too low	Check inflation.
	Unit not level front to rear	Adjust unit to be level.
UNIT SIDE DRAFTS OR MOVES SIDE TO SIDE	Lift wheels not carrying enough weight	Adjust depth stop and raise implement.
	Unit not level front to rear	Adjust unit to be level.
SHANKS PLUGGING WITH RESIDUE	Unit not level	Level machine (See “Leveling (Front-to-Rear)” on page 4-6.)
	Discs not cutting residue	Adjust machine depth.
SHANKS NOT PENETRATING	Unit not level	Level unit front to rear (See “Leveling (Front-to-Rear)” on page 4-6.)
	Points worn	Install new points.
WHEEL BEARING FAILURE	Triple-lip seals not installed correctly	Install seals with the lips pointing outward away from the hub.
DISC BLADES LOOSE AND/OR SHEARING ROLL PIN	Gang not tightened properly	Retighten gang shafts to 1200-1500 ft-lbs. If gangs have ran loose, gangs may require disassembly to remove soil to properly torque gang shafts. Replace any worn components, shafts/spools, etc.
HYDRAULIC - ENTIRE UNIT SETTLING	Depth stop valve not working	Repair valve
DISC GANG PLUGGING	Operating depth too deep	Raise unit.
	Conditions too wet	Wait until conditions more favorable.
DISC GANG WILL NOT TURN OR PUSHES SOIL	Depth set too deep for loose or wet conditions	Raise implement or wait until conditions are more favorable.
	Gang bearing failure	Replace bearing
LEAVING RIDGE ON OUTSIDE OF MACHINE	Pulling machine to fast.	SLOW DOWN!
LIGHTS DO NOT WORK	Harness or lamp connection unplugged	Check all harness/lamp connections to verify that everything is properly connected.

Notes:



Intertek

Equipment from Landoll Corporation is built to exacting standards ensured by ISO 9001 registration at all Landoll manufacturing facilities.

Model 2430
Weatherproofer I
Operator's Manual

Re-Order Part Number F-652-0912

LANDOLL CORPORATION

1900 North Street
Marysville, Kansas 66508
(785) 562-5381
800-428-5655 ~ WWW.LANDOLL.COM



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