## Manuals for 3631-30 PulviMulcher

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5 General Reference and Specifications
Chapter 1

Introduction and Safety Information

Introduction

The implement described in this manual has been designed with care and built by skilled workers using quality materials and processes. Proper assembly and maintenance will provide you with satisfactory use for seasons to come.

**DANGER**

Read this entire manual before attempting to assemble, adjust or operate this implement. Failure to comply with this warning can result in personal injury or death, damage to the implement or its components and inferior operation.

Description of Unit

The 3631-30 Pulvi-Mulcher features three rows of 2-piece Field Cultivator S-Tine Shanks for additional frame clearance and residue flow. 8" Roller Axles with 61mm bearings include a choice of 24" or 20" Roller Wheels. A 2-Bar Coil Tine Harrow located in front of the rear roller provides additional seedbed leveling. Active Hydraulic Wing Down Pressure ensures the wings follow the soil contour and distributes the weight uniformly across the width of the machine.

Using this Manual

This manual will familiarize you with safety, assembly, operation, adjustment, and maintenance. Read this manual and follow the recommendations to help ensure safe and efficient operation.

- The information in this manual is current at time of printing. Some parts may have changed to assure top performance.
- Location reference: Right and Left designations in this manual are determined by facing the direction the implement will travel during field operation, unless otherwise stated.

Owner Assistance

If customer service or repairs are needed, contact your Brillion dealer. They have trained personnel, parts and service equipment specially designed for Brillion products. Your implement’s parts should only be replaced with Brillion parts. If items covered in this manual are not understood, contact your local Brillion Dealer.

Warranty Registration

Brillion Farm Equipment, by Landoll, shall have no warranty obligation unless each product is registered within 10 days of retail purchase, using the Landoll Corporation Ag Products on-line registration process. Please refer to the Ag Products Policy and Procedures Manual, accessible at [www.landoll.com](http://www.landoll.com) for step by step instructions regarding product registration.

Enter your product information below for quick reference.

---

**MODEL NUMBER**

**SERIAL NUMBER**

**DATE OF PURCHASE**

Refer to the ID plate as shown. See Figure 1-1.

---

**Figure 1-1: ID Plate**
INTRODUCTION AND SAFETY INFORMATION

Safety

NOTE

Investigation has shown that nearly 1/3 of all farm accidents are caused by careless use of machinery. Insist that all people working with you or for you abide by all safety instructions.

Understanding Safety Statements

You will find various types of safety information on the following pages and on the implement decals (signs) attached to the implement. This section explains their meaning.

NOTE

You should read and understand the information contained in this manual and on the implement decals before you attempt to operate or maintain this equipment.

- Examine safety decals and be sure you have the correct safety decals for the implement. See Figure 1-3.
- Order replacement decals through your Brillion dealer.
- Keep these signs clean so they can be observed readily. It is important to keep these decals cleaned more frequently than the implement. Wash with soap and water or a cleaning solution as required.

- Replace decals that become damaged or lost. Also, be sure that any new implement components installed during repair include decals which are assigned to them by the manufacturer.
- When applying decals to the implement, be sure to clean the surface to remove any dirt or residue. Where possible, sign placement should protect the sign from abrasion, damage, or obstruction from mud, dirt, oil etc.

Transporting Safety

IMPORTANT

It is the responsibility of the owner/operator to comply with all state and local laws.

- When transporting the implement on a road or highway, use adequate warning symbols, reflectors, lights and slow moving vehicle sign as required. Slow moving tractors and towed implements can create a hazard when driven on public roads. They are difficult to see, especially at night.
- Do not tow an implement that, when fully loaded, weighs more than 1.5 times the weight of the towing vehicle.
- Carry reflectors or flags to mark the tractor and implement in case of breakdown on the road.
- Do not transport at speeds over 20 MPH under good conditions. Never travel at a speed which does not allow adequate control of steering and stopping. Reduce speed if towed load is not equipped with brakes.
- Avoid sudden stops or turns because the weight of the implement may cause the operator to lose control of the tractor. Use a tractor heavier than the implement.
- Use caution when towing behind articulated steering tractors; fast or sharp turns may cause the implement to shift sideways.
- Keep clear of overhead power lines and other obstructions when transporting. Know the transport height and width of your implement. See “General Reference and Specifications” on page 5-1.
Safety Instructions for Towing Vehicles

The maximum travel speed is the lesser of
• The limit of the road conditions;
• The maximum specified ground speed;
  — for towing operations as indicated in this manual or SIS;
  — of the towed vehicle as indicated in its operator's manual, SIS, or information sign;
• The maximum ground speed of the towed equipment combination shall be limited to the lowest specified ground speed of any of the towed machines. This speed is the ground speed limitation.

EXAMPLE: If the tractor is capable of 25 mph, the first implement has a SIS for 19 mph, and the last implement’s operator’s manual states its specified ground speed is 15 mph, the towed equipment combination ground speed limitation is 15 mph.

Attaching, Detaching and Storage

• Do not stand between the tractor and implement when attaching or detaching implement unless both are blocked from moving.
• Before applying pressure to the hydraulic system, be sure all connections are tight and that hydraulic lines and hoses are not damaged.
• Block implement so it will not move when unhitched from the tractor.
• Relieve pressure in hydraulic lines before uncoupling hydraulic hoses from tractor.

NOTES

To relieve hydraulic pressure: depending on tractor hydraulic system, some can be relieved by actuating control lever after engine is stopped. If tractor has electric over hydraulic controls, it may be necessary to move the control lever to the float position with engine running. Refer to tractor’s operator’s manual. The implement should be lowered to the ground, this will put the weight on the rollers. Wear protective gloves and safety glasses or goggles when working with hydraulic systems.

Maintenance Safety

• Block the implement so it will not move when working on or under it to prevent injury.
• Transport Locks installed.
• Do not make adjustments or lubricate the machine while it is in motion.
• Make sure all moving parts have stopped.
• Understand the procedure before doing the work. Use proper tools and equipment.

Protective Equipment

• Wear protective clothing & equipment appropriate for the job. Avoid loose fitting clothing.
• Because prolonged exposure to loud noise can cause hearing impairment or hearing loss, wear suitable hearing protection, such as earmuffs or earplugs.

Tire Safety

Tire changing can be dangerous and should be performed by trained personnel using correct tools and equipment.
• When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side, not in front of or over the tire assembly. Use a safety cage if available.
• When removing and installing wheels use wheel-handling equipment adequate for the weight involved.

Chemical Safety

Agricultural chemicals can be dangerous. Improper use can seriously injure persons, animals, plants, soil & property.
• Read chemical manufactures instructions and store or dispose of unused chemicals as specified. Handle chemicals with care & avoid inhaling smoke from any type of chemical fire.
• Store or dispose of unused chemicals as specified by the chemical manufacturer.

Prepare for Emergencies

• Keep a First Aid Kit and Fire Extinguisher handy
• Keep emergency numbers for doctor, ambulance, hospital and fire department near phone.

High Pressure Fluid Safety

Escaping fluid under pressure can be nearly invisible and have enough force to penetrate the skin causing serious injury. Use a piece of cardboard, rather than hands, to search for suspected leaks.
• Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result.
• Avoid the hazard by relieving pressure before disconnecting hydraulic lines.

NOTES

Relieve hydraulic pressure by shifting the control valve lever to float.
Wear protective gloves and safety glasses or goggles when working with hydraulic systems.
Safety Chain

Use a safety chain to help control drawn machinery should it separate from the tractor drawbar.

- Use a chain with a strength rating equal to or greater than the gross weight of towed machinery, in accordance with ASAE S338.2 specifications. If two or more machines are pulled in tandem, a larger chain may be required. Chain capacity must be greater that the total weight of all towed implements.
- A second chain should be used between each implement.
- Attach the chain to the tractor drawbar support or specified anchor location. Never attach the chain to an intermediate support. Allow only enough slack in the chain to permit turning. The distance from hitch pin to attachment point or intermediate support point should not exceed 9 inches. If the distance from the drawbar pin to either the front or rear chain attachment point exceeds 9 inches, intermediate chain support is required.
- Replace chain if any links or end fittings are broken, stretched or damaged.
- Do not use a safety chain for towing.

Figure 1-2: Safety Chain
### INTRODUCTION AND SAFETY INFORMATION

#### Decals

**ITEM 1**
3K706

**ITEM 2**
9J629

**ITEM 3**
2-573-010037

**ITEM 4**
5J859

**ITEM 5**
214145

**ITEM 6**
2-573-010198

**ITEM 7**
2-573-010335

**ITEM 8**
3J675

**ITEM 9**
214146

**ITEM 10**
528933

**ITEM 11**
528938

**ITEM 12**
528934

**ITEM 13**
170510

**ITEM 14**
144193

**ITEM 15**
2P151

**ITEM 16**
8J635

**ITEM 17**
8J309

**ITEM 18**
170509

**Figure 1-3: Decals**
Figure 1-4: Decal Locations (1 of 5)
Figure 1-5: Decal Locations, Side Views (2 of 5)
Figure 1-6: Decal Locations, Drawbar (3 of 5)
Figure 1-7: Decal Locations, Right Hand Wing (4 of 5)
Figure 1-8: Decal Locations, Left Hand Wing (5 of 5)
Frame Installation

NOTE
Prior to starting assembly refer to Figure 2-3 for proper frame placement dimensions. After laying out the dimensions use a chalk or other marker to help place the components.

1. Position the Rockshaft on a level surface under the designated frame assembly area. This will aid in ease of assembly. See Figure 2-4.

2. Using blocks or other supports, block up the Right Hand Center Frame approximately 36”. Ensure that it is secure and cannot topple. The Rockshaft should be positioned approximately halfway between the supports.

3. Attach the Front and Rear Roller Frame Assembly to the Right Hand Center Frame Assembly. The Right Hand Center Frame Assembly consists of an outside and inside tube. Assemble the outside frame tube using two 3/4-10 U-bolts, and Locknuts. Assemble the inside frame tube using four 3/4-10 x 2-1/2 Bolts and Locknuts. Do Not tighten at this time. Be sure to support roller frames.

NOTE
Crowfoot Wheel Rotation Arrow must follow the direction of travel. See Figure 2-1.

CAUTION
Do not work on or under this machine unless securely blocked and supported by a hoist or tractor or by other sufficient means.

WARNING
Do not attempt to lift heavy parts (such as the frame, rockshaft, and pull hitch) manually. Use a hoist or a fork lift to move these parts into position.

NOTE
Refer to the repair parts manual F-981 for identification of parts and for the approximate relationship of the parts in assembly.

To ensure alignment of assemblies, leave the nuts loose until completion of final assembly. Use lock washers or flat washers as specified. Spread all cotter pins.

After completion of final assembly, tighten all nuts evenly to prevent misalignment, distortion or binding. Tighten all screws and nuts to the recommended torques.

IMPORTANT
- If pre-assembled parts or fasteners are temporarily removed, remember where they go. It is best to keep parts separated.
- Check that all working parts move freely, bolts are tight and cotter pins spread.
- Refer to the Torque Table for proper torque valves. Note the different torque requirements for bolts with lock nuts. See Page 4-1.

“Left” and “Right” refer to directions seen as if standing behind the machine and facing in the direction of forward travel.

Figure 2-1: Crowfoot Wheel Rotation
ASSEMBLY

The process for assembling the Left Hand Center Frame is the same as the Right Hand. See Figure 2-5.

4. Double check mounting dimensions at this time.

6. Tighten all frame hardware.
7. On the inside frame, position the Front Roller Support Plate under the Front Roller Frame Tube and secure with eight 3/4-10 x 2-1/2 Bolts and Locknuts. See Figure 2-2.

Figure 2-2: Front Roller Support
Figure 2-3: Center Frame Dimensions
Figure 2-4: Right Hand Center Frame
Figure 2-5: Center Frame
Rockshaft Installation

**WARNING**

Do not attempt to lift heavy parts (such as the frame, rock shaft, and pull hitch) manually. Use a hoist or a fork lift to move these parts into position.

1. Spread open the six UHMV Bearings and place them onto the Rockshaft. Make sure the mounting surface is free of rust or dirt. See Figure 2-6.

2. Position the Rockshaft into the Frame Mounts. Place the Lift Cap Bearing and fasten with 3/4-10 x 2 Bolts and Locknuts. Ensure the UHMW Bearings are seated properly into Caps and Frame Mounts. Repeat for the remaining Lift Cap bearings. Tighten bolts. See Page 4-1.

---

Figure 2-6: Rockshaft Installation
Tire and Wheel Installation

**WARNING**
Use a torque wrench to assure proper torque. Insufficient torque can cause stud breakage and damage the wheel pilots. Over torque can stress the studs and strip the threads.

**NOTE**
All tire/wheel assemblies are mounted with the valve stem facing outward from Hub and Spindle.

1. Remove the eight 3/4-16 Flange Nuts from the Hub. Install the Tire and Wheel Assembly onto the hub. The Pulvi-Mulcher uses 480/45R17 tires and should be inflated to 73 PSI. See Figure 2-8.

2. Re-Install the 3/4-16 Flange Nuts and tighten to 50 ft-lbs using the sequence in Figure 2-7. Then tighten to full torque of 220 ft-lbs.

**NOTES**
- Torque will drop after the first 10 hours of operation. Check the nuts for proper torque after this interval and re-tighten them.

---

**Figure 2-7: Stud Tightening Sequence**

**Figure 2-8: Tire and Wheel Assembly**
Rockshaft Cylinder and Transport Lock Installation

1. Attach 4-1/2 x 14 hydraulic cylinder rod end to Rockshaft Arm with provided pin. See Figure 2-9.

2. Align base end of cylinder between the frame lug. Attach the Transport Lock to the base end of the cylinder, by sliding the 3 Hole Pin through the top hole of the Transport Lock and through the Frame Lugs and Rockshaft Cylinder Base End. Place 1-1/4 x 1-7/8 x 14ga Washer on each side. Secure with 3/8 x 2-1/4 Roll Pins. A roll pin must pass through a frame bushing hole.

3. Attach the Transport Lock Link to the Transport Lock by placing the Link on the outside of the Transport Lock and sliding 1 x 2-1/2 Clevis Pin through both pieces. Place 1 x 1-1/2 x 14ga Washer on the outside by the clevis pin hole. Secure with 3/16 x 2 Cotter Pin. Check to ensure there is no binding.

4. Attach the Transport Lock Bracket to the top of the Rear Frame tube, aligning it with the 4-1/2 x 14 Hydraulic Cylinder, place the Clamp under the tube and insert two 5/8-11 x 4-1/2 Bolts through the top of the Transport Lock Bracket and through the Clamp. Secure with Locknuts.

5. Attach the Transport Lock Lever to the Transport Lock Bracket by placing it into the top of the bracket, then sliding the 5/8-11 x 4-1/2 Bolt, Flat Washer, and 1-1/8 long Bushing through the holes and through the Bushing and Flat Washer on the other side. Secure with Locknut.

6. Attach the Transport Lock Link to the Transport Lock Lever by sliding the 3/4-10 x 2 Bolt, Flat Washer, 11/16 long Bushing through both pieces and securing with Flat Washer and Locknut.

7. Position Transport Lock Lever to field position, in other words transport lock is in Unlocked Position. See Figure 3-5.
Figure 2-9: Rockshaft Cylinder and Transport Lock Installation
Drawbar Installation

1. Attach the bottom of the Hitch Leveler to the Drawbar by removing the 5/16 x 2 Roll Pin, 1-1/4 x 2-1/2 12ga Washer and 1-1/4 x 12-1/2 Pin. Position the Hitch Leveler between the center lugs and reinstall the 1-1/4 x 12-1/2 Pin, 1-1/4 x 2-1/2 12ga Washer and 1-1/4 x 2 Roll Pin. See Figure 2-10.

2. Mount the Drawbar to the lugs on the front of the frame, slide the 1-7/16 x 10-1/4 Pins into the frame bushings. Place a washer 1-1/2 x 2-1/4 x 10ga on each end of Pin and secure with 3/8 x 2-1/4 Roll Pins.

3. Install the Turnbuckle to the Leveler with 1-1/4 x 8-1/4 Pin. Place a 1-1/4 x 1-7/8 x 14ga Washer on each end of pin and secure with 5/16 x 2 Roll Pins.

4. Attach the Jack to the drawbar using four 3/4-10 x 2-1/2 Bolts and Locknuts.

5. Attach the Hose Holder Bracket to the Drawbar using 3/4-10 x 7 Bolt, with flange up thread one 3/4-10 Serrated Flange Nut onto the bolt, place the Hose Holder Bracket over the bolt and against the flange of the installed nut. Thread the second 3/4-10 Serrated Flange Nut with flange down tight. Nut serrations should be against Bracket. Bracket should swivel when installed.

6. Attach the Connector Holder using two 1/4-20 x 1 Bolts and Locknuts.

7. Hose Holder Clamp and Hose Holder Wing Nut can be installed now or after Hydraulic Hoses are installed. Insert 3/8-16 x 5 Bolt into Hose Holder Bracket and secure with Hex Nut. Place Hose Holder Clamp over the bolt and secure with Hose Holder Wing Nut.
Figure 2-10: Drawbar Installation
Drawbar Leveling Installation

1. Assemble the Leveling Cylinder Bracket to the center of the Front Roller Frame Tube with 3/4-10 U-Bolts and Locknuts. Do Not Tighten at this time. See Figure 2-11.

2. Install Tie Rod Assembly to the Front Cross Tube Lug bottom hole and insert 1 x 3-1/4 Clevis Pin. Add a 1 x 2 x 11ga Washer and secure with 3/16 x 1-1/2 Cotter Pin.

3. Put the base end of the 4 x 8 Hydraulic Cylinder between the Leveling Cylinder Bracket Lugs. Swing the Tie Rod Assembly between the Cylinder Base End Clevis and insert 1 x 6 Pin. Place a 1 x 2 x 11ga Washer on each side and secure with 5/16 x 2 Roll Pins. Pivot the Hitch Leveler Link and attach it to the rod end of the 4 x 8 Cylinder with the vendor supplied hardware. Tighten Leveling Cylinder Bracket Hardware.

4. Attach the base end of the 4 x 16 Hydraulic Cylinder onto the Front Cross Tube Lug top hole with the vendor supplied hardware. Pivot the rod end of the Cylinder between the Leveler Mount. Position 1-3/8 x 1-1/16 long Spacer between the 4 x 16 Cylinder Clevis and insert 1 x 10-1/8 Pin though all three components. Place a 1 x 1-1/2 x 14ga Washer on each end of the Pin and secure with 5/16 x 2 Roll Pins.

5. Place the Transport Lock for 4 x 16 Cylinder over the Storage Tube on the LH Frame Hitch Pull Bracket and secure with Bent Pin and Hair Pin Cotter.

6. Adjust turnbuckle if necessary.
Manual Holder and Wrenches
Installation
Attach the Manual Holder to the frame using 1/4-20 x 1 Bolts, Flat Washers and Locknuts. Attach the two Open End/Box End Wrenches to the side of the Center Frame and the two Open End Wrenches to the side of the Hitch Leveler. Secure with 1/4 x 1-1/4 Lynch Pins.

Figure 2-12: Manual Holder and Wrenches
Wing Fold Hydraulic Cylinder Installation

Ports on front cylinders are rear facing. Ports on rear cylinders are front facing.

Attach the four 4 x 30 Hydraulic Cylinders to the Front and Rear Frame Lugs with the vendor supplied hardware.

Block Cylinder Rod Ends up from the frame to allow for rod movement when purging the Fold Circuit.
Figure 2-13: Wing Fold Hydraulic Cylinder Installation
Table provided for general use.

NOTES:
Tooth Control Center Frame Cylinder Installation

Install the base end 4-1/2 x 8 Rephasing Hydraulic Cylinders to the Cylinder Anchors on the front of the LH and RH Center Frames with the vendor supplied hardware. Cylinder ports face up. Adjust the Anchor Nuts to achieve a distance of approximately 7-1/2" from the Center Frame Tube to the center of the Cylinder Pin. See Figure 2-14.

![Figure 2-14: Center Frame Distance](image)

**WARNING**

Escaping fluid under pressure can be nearly invisible and have enough force to penetrate the skin causing serious injury. Use a piece of cardboard, rather than your hands, to search for suspected leaks. Wear protective gloves & safety glasses or goggles when working with hydraulic systems.

**Hydraulics**

The hydraulic system consists of 3 separate circuits and 1 case drain line. Plumb the circuits in the following order:

1. Tooth Control Circuit - Black - See Figures 2-15, 2-16 and 2-17. The Tooth Control Circuit with shanks raised requires approximately 2.3 gallons of hydraulic oil, and with shanks lowered requires 2.6 gallons of hydraulic oil.

2. Fold Circuit - yellow with green case drain. See Figures 2-21, 2-22 and 2-23. The Fold Circuit with wings folded, requires approximately 6.0 gallons of hydraulic oil and with wings unfolded, requires 7.2 gallons of hydraulic oil.

3. Lift Circuit - Blue - See Figures 2-24 and 2-25. The Lift Circuit with machine raised, requires approximately 4.1 gallons of hydraulic oil and with machine lowered, requires 3.7 gallons of hydraulic oil.

**Tightening Procedure For JIC 37° Swivel Female Nuts**

1. Check flare and seat for defects.
2. Lubricate the connection.
3. Install hoses without twists.
4. Hand tighten until connection bottoms.
5. Using 2 wrenches to prevent twisting, rotate the swivel nut 2 wrench flats (1/3 turn).
6. For reassembly, follow the same procedure but tighten only 1 wrench flat (1/6 turn).

**Tightening Procedure For Swivel O-Ring Fittings**

1. Lubricate o-ring and install the fitting until the metal washer which backs up the o-ring contacts the face of the boss.
2. Orient the fitting by turning counterclockwise up to 1 turn.
3. Tighten the lock nut using 50-60 foot pounds torque. (See “Hydraulic Fitting Torque Specifications” on page 4-2.)
Plumb Tooth Control Circuit

1. Install Limit Valve fittings. See Figures 2-15 and 2-17.

2. Install Limit Valve and Depth Stop Guide to frame bracket with 5/16-18 x 5 Bolts and Locknuts. See Figures 2-16 and 2-33.

3. Install fittings and hoses for Tooth Control Hydraulic Cylinders. See Figures 2-15, 2-16 and 2-17. On each side, wrap both hoses near the hinge pin area with 26 inch hose wrap. Wing hoses can be set aside until time of wing assembly.

4. Route hoses down right side of drawbar. Wrap the Tooth Control System hoses near the Tractor Tips with black hose wrap.
Figure 2-16: Hydraulic Tooth Control Layout
Figure 2-17: Hydraulic Tooth Control Schematic
Plumb Fold Circuit

1. Attach Fold/Down Pressure Valve to Frame Bracket with 3/8-16 x 1 Bolt, Flat and Lock Washers and attach Relief Valve to Frame Bracket with a 1/4-20 x 2-1/4 Bolt, Flat Washer and Locknut. See Figure 2-18.

2. Install elbow restrictors into fold cylinders. See Figure 2-22.

3. Install bulkhead tees to frame near right hand rear fold cylinder.

4. Install rear cylinder hoses to bulkhead and hoses from front of the bulkhead to tower manifold. See Figures 2-21 and 2-22.

5. Install front Hydraulic Cylinder hoses to Tower Manifold.

6. Install the Fold/Down Pressure Valve and Relief Valve fittings and hoses. See Figures 2-19 and 2-20.

7. Route hoses to tractor from Fold/Down Pressure Valve and Relief Valve and down right side of drawbar. Wrap Fold System hoses near the Tractor Tips with yellow hose wrap and Case Drain with green hose wrap.

8. Install Gauge into top of Fold/Down Pressure Valve.

9. Secure all hoses with Cable Ties and Tywraps.

---

**CAUTION**

Restrictors are installed in both the rod and base end of wing fold cylinders to prevent uncontrolled dropping of wings. Removal of these restrictors, or improper installation can result in serious damage to the implement.

---

Figure 2-18: Fold/Down Pressure and Relief Valves

Figure 2-19: Fold/Down Pressure Valve
Figure 2-20: Down Pressure Valve
Figure 2-21: Fold Hydraulic Layout
Figure 2-22: Fold Hydraulic Schematic

- Hyd Cyl, 4 x 30
- Elbow Restrictor, 1/16
- Hose Asm, 3/8 x 62
- Hose Asm, 3/8 x 17
- Hose Asm, 3/8 x 93
- Hose Asm, 3/8 x 114
- Hose Asm, 3/8 x 17
- Hose Asm, 3/8 x 54
- Hose Asm, 3/8 x 93
- Hose Asm, 3/8 x 93
- Hose Asm, 3/8 x 200
- Hose Asm, 3/8 x 62
- Hose Asm, 3/8 x 62
- Hose Asm, 3/8 x 49
- Hose Asm, 3/8 x 49
- Hose Asm, 3/8 x 42
- Hose Asm, 3/8 x 42
- Adapter, 8MJ x 8MOR
- Tower Manifold
- Bulkhead Tee, 8MJ
- Relief Valve
- Down Pressure Valve
- Flat Face Male Coupler
- Male Coupler 8 O-Ring
- 141826 Restrictor, 1/16
- 169055 Hose Asm, 3/8 x 93
- 169055 Hose Asm, 3/8 x 93
- 163781 Hose Asm, 3/8 x 17
- 163781 Hose Asm, 3/8 x 17
- 163781 Hose Asm, 3/8 x 17
- 211318 Hose Asm, 3/8 x 62
- 211318 Hose Asm, 3/8 x 62
- 211316 Hose Asm, 3/8 x 49
- 211316 Hose Asm, 3/8 x 49
- 211317 Hose Asm, 3/8 x 54
- 211319 Hose Asm, 3/8 x 200
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Plumb Lift Circuit

1. Attach the Counter Balance Valve to the inside frame bracket with 5/16-18 x Bolt, Flat Washer, Lockwasher and Nut, See Figures 2-23 and 2-24.

2. Install Counter Balance Valve fittings. Attach pilot pressure hose from fold/down pressure valve to the tee. See Figure 2-25.

Pilot Pressure to with fold/down pressure valve comes from the “Raise” side of the Lift Circuit. The Pilot Pressure Hose and Rockshaft Lift Cylinder base end receive pressure oil together.

3. Attach Hoses to Counter Balance Valve. Route the Hoses to the right side of the Drawbar and clamp each set of system’s hoses with hose clamps. Secure with Flat Washer under the head of 3/8-16 x 5 Bolt and Locknut. Continue routing the hoses to the front of the Drawbar up the Hose Holder Bracket. If not already done, install 3/8-16 x 5 Bolt onto Hose Holder Bracket with Hex Nut. Place the Hose Holder Clamp over the bolt and hoses. Secure with Hose Holder Wing Nut. See Figures 2-10 and 2-24.

4. Install the Lift Cylinders and Hitch Leveler 4 x 8 Cylinder fittings.

**CAUTION**

A Restrictor is used in the base end of the Hitch Leveling 4 x 16 Cylinder. Removal of this restrictor can cause uncontrolled movement of the front of the machine. Improper installation can result in serious damage to the implement.

5. Install Restrictor and Branch Tee into the base end and O-Ring Branch Tee into the rod end of the 4 x 16 cylinder. See Figures 2-24 and 2-25.


7. Secure all hoses with Cable Ties and Tywraps. Wrap the Lift Circuit System hoses near the Tractor Tips with blue hose wrap.
Figure 2-24: Hydraulic Lift Layout
Figure 2-25: Hydraulic Lift Schematic
Purging the Hydraulic System

WARNING

Escaping hydraulic fluid can cause serious personnel injury. Relieve system pressure before repairing, adjusting, or disconnecting. Wear proper hand and eye protection when searching for leaks. Use cardboard instead of hands. See Figure 2-26. Keep all components (cylinders, hoses, fittings, etc.) in good repair.

Figure 2-26: Hydraulic Leak Detection

The hydraulic system is not filled with oil and should be purged of air before transporting and field operations. Carefully hitch the Pulvi-Mulcher to the tractor and connect the hydraulic lift hoses. Check to make sure the tractor hydraulic reservoir is full of the manufacturer’s recommended oil.

Purge the Lift Cylinders

Slowly raise machine and continue to hold hydraulic lever until lift and leveling cylinders are completely extended. Lower and raise unit completely extend and retract cylinders 5-6 times to purge air from the lift circuit. Do not loosen hoses/fittings. Recheck tractor reservoir oil level. Lift circuit requires 4.1 gallons of hydraulic oil and with machine lowered, requires 3.7 gallons of hydraulic oil.

Purge Fold Circuit

With fold cylinders disconnected from wings and blocked up to allow for rod movement, connect fold circuit hoses to tractor. Ensure tractor reservoir is full of manufacturer’s recommended oil. Extend fold cylinders. Recheck tractor oil reservoir. Extend and retract fold cylinders 5-6 times or more if movement is not smooth or until air is purged from the circuit. Fold Circuit requires 6.0 gallons of hydraulic oil and with wings unfolded, requires 7.2 gallons of hydraulic oil.
Center Tooth Tube Installation

Verify Tooth Tube Bearings are positioned in the proper hole.

**Top Hole:** Roller with 20” Diameter Wheels. *See Figure 2-27.*

**Bottom Hole:** Roller with 24” Diameter Wheels. *See Figure 2-28.*

1. After marking the tubes for the shank locations, slide the 170” Tooth Tubes into the Tooth Tube Bearings. *See Figure 2-29.*

2. Position Tooth Tubes in the proper lateral position to the frame before continuing. *See Figure 2-30.*
Center Shank Mounting Dimensions

Mark the tubes for Shank locations prior to installing the tubes.

NOTE
Do Not mount the Shanks to the Tubes at this time.

Figure 2-29: Center Shank Mounting Dimensions
Center Tooth Control Brackets
Mounting Dimensions

Figure 2-30: Center Tooth Control Brackets Mounting Dimensions
Center Tooth Control Installation

Left Side
1. Attach a Tooth Control Bracket on the top of the left Front Tooth Tube by sliding a Clamp Plate into the Tooth Control Bracket Slot and under the Tooth Tube. Secure with 5/8-11 x 5 Bolts and Locknuts. Do Not tighten at this time. See Figures 2-31 and 2-32.

2. Lay the Cylinder Rod Clevis between the Tooth Control Clamp Lugs. Position the Tooth Control Tube over the top of the Cylinder Rod Clevis and between the Tooth Control Bracket Lugs and insert a 1 x 6-1/2 Pin. Place a 1” Flat Washer on each side of the Pin against the Tooth Control Bracket. Secure with 5/16 x 2 Roll Pins.

3. Position a Tooth Control Clamp w/cutout on top of the left Rear Tooth Tube while straddling the Tooth Control Tube. Insert 1 x 6-1/2 Pins. Place a 1” Flat Washer on each side of the Pin against the Tooth Control Clamp and secure with 5/16 x 2 Roll Pins. Tooth Control Clamps should be aligned with each other. Attach Tooth Control Clamp on the Tooth Tube with two 5/8-11 x 5 Bolts and two 5/8-11 x 2 Bolts and Locknuts.

4. Position a Tooth Control Bracket on top of the left Middle Tooth Tube while straddling the Tooth Control Tube. Insert 1 x 6-1/2 Pins. Place a 1” Flat Washer on each side of the Pin against the Tooth Control Bracket and secure with 5/16 x 2 Roll Pins. Attach Tooth Control Clamps on Tooth Tube by sliding a Clamp Plate into the Tooth Control Bracket Slot and under the Tooth Tube. Secure with 5/8-11 x 5 Bolts and Locknuts.

Right Side
1. Attach a Tooth Control Bracket on the top of the right Front Tooth Tube by sliding a Clamp Plate into the Tooth Control Bracket Slot and under the Tooth Tube. Secure with 5/8-11 x 5 Bolts and Locknuts, Do Not tighten at this time. See Figures 2-31 and 2-32.

2. Lay the Cylinder Rod Clevis between the Tooth Control Bracket Lugs. Position the Tooth Control Tube over the top of the Cylinder Rod Clevis and between the Tooth Control Bracket Lugs and insert a 1 x 6-1/2 Pin. Place a 1” Flat Washer on each side of the Pin against the Tooth Control Bracket. Secure with 5/16 x 2 Roll Pins.

3. Position a Tooth Control Bracket on top of the right Rear Tooth Tube while straddling the Tooth Control Tube. Insert 1 x 6-1/2 Pins. Place a 1” Flat Washer on each side of the Pin against the Tooth Control Bracket and secure with 5/16 x 2 Roll Pins. Attach Tooth Control Brackets on Tooth Tube by sliding a Clamp Plate into the Tooth Control Bracket Slot and under the Tooth Tube. Secure with 5/8-11 x 5 Bolts and Locknuts.

4. Position a Tooth Control Clamp w/cutout on top of the right Middle Tooth Tube while straddling the Tooth Control Tube. Insert 1 x 6-1/2 Pins. Place a 1” Flat Washer on each side of the Pin against the Tooth Control Clamp and secure with 5/16 x 2 Roll Pins. Tooth Control Clamps should be aligned with each other. Attach Tooth Control Clamp on the Tooth Tube with two 5/8-11 x 5 Bolts and two 5/8-11 x 2 Bolts and Locknuts.

Ensure that both linkages don’t bind and the Tooth Control Clamps and the Tooth Tubes are positioned correctly. See Figure 2-30. Tighten the Bolts and Nuts at this time.
Figure 2-31: Center Tooth Control Linkage
Shank Installation

Engage Transport Locks
It is easier to bolt the points to the shanks before mounting them on the machine.

**NOTE**
If machine requires Optional Front Scrapers. Lower the machine on a level surface and install scrapers before installing shanks. See scraper section on page 2-74. Front installation is similar to rear. It is easier to install shanks while machine is raised.

Assemble Points to Shanks as shown in Figure 2-32. Mount the Shanks to the Tooth Control Tubes using two 1/2-13 x 5 Bolts and Locknut. See Figure 2-29 for Center Shank Mounting Dimensions.

**Figure 2-32: Shank Installation**

- Bolt, 1/2-13 x 5
- Locknut, 1/2-13
- 2” Reversible Point
- Lock Washer, 7/16
- Plow Bolt 7/16-14 x 1-3/4
- Nut, 7/16-14
- Flat Washer, 7/16
- Lock Washer, 7/16
Table provided for general use.

| NOTES: |
Shank Depth Control Installation

1. If not already done, install Limit Valve, Slide Pad and Depth Stop Guide to Limit Valve Mount located at the front of the left side frame cross tube with 5/16-18 x 5 Bolts and Locknuts. See Figure 2-33.

2. Attach the Depth Stop Clamp on the top of the Middle Tooth Tube by sliding a Clamp Plate into the Depth Stop Clamp Slot and under the Tooth Tube. Assemble 5/8-11 x 5 Bolts and Locknuts, Do Not tighten at this time.

3. Slide the Depth Stop Assembly through the Depth Stop Guide to the Depth Stop Clamp. Position the Depth Stop Assemble over the Depth Stop Clamp Lug and align the Top hole of the Depth Stop Clamp for machines having 24" Roller Wheels or align the Depth Stop Assemble in the Bottom hole of the Depth Stop Clamp for machines having 20" Roller Wheels. Insert and secure with 5/8-11 x 2-3/4 Bolt and Flanged Locknut. See Figure 2-33.

4. Ensure that the Depth Stop Clamp is positioned correctly and that the Depth Stop Assembly moves freely when turning the handle.

5. Tighten the Depth Stop Clamp Bolts at this time.
Figure 2-34: Shank Depth Control Installation

Top View
Shank Depth Control
All dimensions are for reference only

Frame Front Cross Tube
Depth Stop Assemble
Limit Valve Mount

Middle Tooth Tube
Depth Stop Clamp

7 1/2"
9 1/8"

Depth Stop Assemble
Position for Rollers with 24" Wheels

Position for Rollers with 20" Wheels

LH Front

Figure 2-34: Shank Depth Control Installation
Table provided for general use.

NOTES:
Center 2-Row Harrow Installation

1. Remove 1 x 7-5/16 Pin from each Frame Adjuster Mount located on the inside of the Outer Frame Tube. Insert a Harrow Adjustment Tube into each Frame Adjuster Mount and re-insert 1 x 7-5/16 Pin in the bottom hole. Secure with 3/16 Hair Pin Cotters. See Figure 2-35.

2. The 2-Bar Harrow comes factory assembled. Lift Harrow Assembly and slide the Harrow 3 x 3 Tube into the cut-out portion of the Harrow Adjustment Tube and insert a 1/2-13 U-Bolt on each side. See Figures 2-35 and 2-36. Check Harrow position in relation to the Frame and secure with Flat Washer and Locknut.

3. Install a 1/2-13 x 5 Bolt and Locknut into the top hole of each Harrow Adjustment Tube.

4. Remove from one end of the Frame Adjuster Mount, the Harrow Height Adjuster Handle Tube. Slide the Harrow Adjuster Tube onto the installed Harrow Height Adjuster Handle Tube. Re-install the removed Harrow Height Adjuster Handle Tube and Roll Pin. Secure Harrow Adjuster Tube with 3/8-16 x 2-3/4 Bolts, Flat Washers and Locknuts.
Figure 2-35: Center 2 Row Harrow Installation
Figure 2-36: Center 2 Row Harrow Dimensions
Table provided for general use.
LED Warning Lamp Installation

**NOTE**

Be sure when assembling Lamps onto Bracket that the wires are not pinched when tightening hardware.


2. Assemble the Amber LED Lamps and Reflector Assemblies with the cutout and the yellow reflective decal facing the front of the machine onto the outer Light Brackets by placing a Flat Washer under the head of the 1/4-20 x 1-3/4 Bolts and inserting the bolt through the lamp. Secure with Locknuts. Assemble the Red LED Lamps with the lens facing the rear of the machine and Reflector Assemblies onto the inner Light Brackets in the same manner.

3. Attach the Flasher Control Module to the Module Bracket on the RH Frame Inner rear tube using two 1/4-20 x 1-1/2 Bolts and Locknuts. See Figure 2-37.

4. Lay out the Lamp Harness, noting that the connectors marked with Green Tape is Right Side and Yellow Tape is Left Side. Plug the Lamp Harness into the Flasher Control Module.

5. Route Green Tape cords along the right side of the Rear Roller Frame. Plug the 3 prong cord into the Red Lamp. Plug the 2 prong cord into the Amber Lamp.

6. Repeat for the Left Side (Yellow Tape).

7. Plug the 7 Pin Harness 4 Pin Weather pack plug into the Flasher Control Module, then route the harness along the inner RH Frame Tube, down the Drawbar and through the hose holder following the hydraulic hoses.

8. Bundle and secure excess cord to the Light Bracket with Tie Straps. Secure cords along frame using Tie Straps.

**NOTE**

All wires must be firmly attached to machine frame members so they do not sag or become torn loose by field debris.

SMV Sign Installation

Attach the SMV Mount to the center frame using 5/8-11 U-bolt and Flanged Locknuts. Attach SMV sign to mount using two 5/16-18 x 1 Bolts, Flat Washers and Locknuts. See Figure 2-38.
Figure 2-39: Electrical Layout
Figure 2-40: Electrical Dimensions
Bearing Hanger and Wing Rest Installation

1. Assemble a Rubber Bumper onto each Wing Rest Bracket with 1/2-13 x 3-1/2 Bolts, Flat Washers and Locknuts. See Figure 2-41.

2. Attach Bearing Hanger to Wing Frame on the Bottom with 3/4-10 x 2-1/4 Bolts and Locknuts. Do Not Tighten at this Time. Place the Wing Rest Bracket over the outside of the Bearing Hanger. Assemble the Wing Rest Bracket and Bearing Hanger onto the Wing Frame with 3/4-10 X 2-3/4 Bolts and Locknuts. Tighten the 3/4-10 Bolts at this time.

3. Secure the end of the Wing Rest to the Wing Frame with 5/8-11 U-Bolts and Flanged Locknuts.
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ASSEMBLY

Wing to Frame Installation

1. Insert two Flange Bearings into each Wing Frame Hinge. Remove existing Pin and Hardware from Center Frame Hinge Lug. Position the Wing Frame Hinges between the Center Frame Hinge Lugs and align the holes. Once positioned place one 1-3/4 x 3 x 10ga Thrust Washer between each Wing Frame Hinge and Center Frame Hinge Lug. Thrust Washer should be against the Flange Bearing. Secure by Re-installing Pin and Hardware. See Figure 2-45.

2. Insert one 5/16 x 2 Roll Pin into one end of each 1-1/4 x 8-1/4 Pin and 1-1/4 x 10-7/8 Pin. Set aside.

3. Place the Outer Hinge Link End with the bushing between the Center Frame Hinge Plates. See Figure 2-45. Slide a 1-1/4 x 2-1/2 x 12ga Thrust Washer between the Outer Hinge Link and the Center Frame Hinge Plates. Insert 1-1/4 x 10-7/8 Pin into the side of the Center Frame Hinge Plate with the Keeper Plate so the Roll Pin fits into the slot. See Figure 2-42. Place two Flat Washers on the end of the Pin. Secure with 5/16 x 2 Roll Pin.

4. Place the Inner Hinge Link End with the bushing between the Wing Frame Hinge Plates. Slide a 1-1/4 x 2-1/2 x 12ga Thrust Washer between the Inner Hinge Link and the Wing Frame Hinge Plates. Insert 1-1/4 x 8-1/4 Pin into the side of the Wing Hinge Plate with the Keeper Plate so the Roll Pin fits into the slot. See Figure 2-42. Place two Flat Washers on the end of the Pin. Secure with 5/16 x 2 Roll Pin.

5. Swing the Inner and Outer Hinge Links together along with the Hydraulic Cylinder Rod End Clevis. Place a 1-1/4 x 2-1/2 x 12ga Thrust Washer between each component and insert 1-1/4 x 8-1/4 Pin through them. See Figure 2-43. Add 1-1/4 Flat Washers on each end of the Pin. Secure with 5/16 x 2 Roll Pin.

CAUTION

Escaping hydraulic fluid can cause serious personal injury. Relieve system pressure before repairing, adjusting, or disconnecting. Wear proper hand and eye protection when searching for leaks. Use cardboard instead of hands (See Figure 2-44.) Keep all components (cylinders, hoses, fittings, etc.) in good repair.

Fold - Unfold Wings

After Assembly of the Wing to Frame Linkage fold and unfold the wings checking for leaks and binding. (Be sure air has been purged). See Page 2-30.
Figure 2-45: Wing Hinge to Frame Installation
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Left and Right Hand Wing Roller Installation

**NOTE**
Roller Axle Assembly clamped end must be on the outer extremity of the Wing.

**NOTE**
Crowfoot Wheel Rotation Arrow must follow the direction of travel. See Figure 2-46.

![Figure 2-46: Wheel Rotation](image)

1. Apply anti-seize to each Roller Stub Shafts. Each Roller Stub Shaft will utilize a Dirt Shield, a 14ga Shim Washer (thinner), and two 11ga Shim Washers (thicker). The gap between the Roller Stub Shaft shoulder and Bearing Inner Ring must be minimized with the use of Shim Washers and a Dirt Shield. Shim Washers can be all three on the inside between the Stub Shaft shoulder and the Dirt Shield or all three on the outside between the Bearing and the Flat Top Washer, or a combination on either side, but all three must be used to minimize the gap.

2. Insert 5/8-11 x 1-3/4 Bolts into Frame Bearing Hanger. Place a Dirt Shield on each end of the Roller Stub Shaft so that the cupped portion will be towards the Bearing. Slide the Bearing onto the Roller Stub Shaft. Lift up while supporting the Roller Assembly so that the Bearing can be assembled with Locknuts onto the outside of the Frame Bearing Hanger. Bearings should be tight against the Bearing Hanger. Push the Dirt Shield against the Bearing inner ring and check the gap on each end between the Dirt Shield and Roller Stub Shaft Shoulder. Remove Bearing and add Shim Washer(s) as necessary. See Figures 2-47 and 2-48. The bearing inner ring has an internal rubber mount to allow for up to 1/16” of excess gap.

3. Place the remaining Shim Washer(s) on the Roller Stub Shaft outside of the bearing against the inner ring. Install Flat Top Washer and 3/8” thick Washer onto shaft. Secure with 1-8 x 2-1/4 Bolt and Lock Washer.
Figure 2-47: Left Hand Wing Roller Installation
Figure 2-48: Right Hand Wing Roller Installation
Wing Tooth Control Cylinder Installation

Install the base end 4 x 8 Rephasing Hydraulic Cylinders to the Cylinder Anchors on the front of the LH and RH Wing Frames with the vendor supplied hardware. Adjust the Anchor Nuts to achieve a distance of approximately 6-1/2" from the Center Frame Tube to the center of the Cylinder Pin. See Figure 2-49.

Figure 2-49: Wing Tooth Control Cylinder Installation
Wing Tooth Tube Installation

Verify Tooth Tube Bearings are positioned in the proper hole.

**Top Hole:** Roller with 20” Diameter Wheels. See Figure 2-50.

**Bottom Hole:** Roller with 24” Diameter Wheels. See Figure 2-51.

1. After marking the tubes for the shank locations, slide the 80” Tooth Tubes into the Tooth Tube Bearings accordingly. See Figures 2-53 and 2-54.

2. Position Tooth Tubes in the proper lateral position to the wing frame before continuing. See Figures 2-55 and 2-56.

3. Place stops on Tooth Control Tube against Tooth Tube Bearing to prevent Tooth Control Tube from sliding right or left. Secure with 1/2-13 x 4-1/2 Bolts and Locknuts. See Figures 2-52, 2-53 and 2-54.
Wing Shank Mounting Dimensions

Mark the tubes for Shank locations prior to installing the tubes. **Do Not mount the Shanks to the tubes at this time.**

Figure 2-53: Left Hand Wing Shank Mounting Dimensions
Figure 2-54: Right Hand Wing Shank Mounting Dimensions
Wing Tooth Control Mounting Dimensions

Figure 2-55: Left Hand Wing Tooth Control Linkage
Figure 2-56: Right Hand Wing Tooth Control Linkage

Top View
RH Wing Tooth Control Linkage
All dimensions are for reference only

- Front Hinge
- Cylinder
- Tooth Tube Bearing
- Tooth Control Clamp
- Tooth Tube Bearing
- Tooth Tube Bearing
- Tooth Control Clamp w/cutout
- Pin, 1" x 6-1/2"
- 3/16" 2 Places
- 80" 3 Places
- 8 1/2"
- 14 1/2"
- 45 1/2"
- 2 1/16"
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Wing Tooth Control Installation

Left Wing

1. Attach a Tooth Control Bracket on the top of the Front Tooth Tube by sliding a Clamp Plate into the Tooth Control Bracket Slot and under the Tooth Tube. Fasten with 5/8-11 x 5 Bolts and Locknuts, **Do Not** tighten at this time. *See Figure 2-57.*

2. Lay the Cylinder Rod Clevis between the Tooth Control Bracket Lugs. Position the Tooth Control Tube over the top of the Cylinder Rod Clevis and between the Tooth Control Bracket Lugs and insert a 1 x 6-1/2 Pin. Place a 1" Flat Washer on each side of the Pin against the Tooth Control Bracket. Secure with 5/16 x 2 Roll Pins.

3. Position a Tooth Control Clamp w/cutout on top of the Rear Tooth Tube while straddling the Tooth Control Tube. Insert 1 x 6-1/2 Pins. Place a 1" Flat Washer on each side of the Pin against the Tooth Control Clamp and secure with 5/16 x 2 Roll Pins. Tooth Control Clamps should be aligned with each other.

4. Attach Tooth Control Clamp on the Tooth Tube with two 5/8-11 x 5 Bolts and two 5/8-11 x 2 Bolts and Locknuts and 4 Hole Plate. Ensure that both linkages don’t bind and the Tooth Control Clamps and the Tooth Tubes are positioned correctly. Tighten the Bolts and Nuts at this time.

5. Position a Tooth Control Bracket on top of the Left Middle Tooth Tube while straddling the Tooth Control Tube. Insert 1 x 6-1/2 Pins. Place a 1" Flat Washer on each side of the Pin against the Tooth Control Bracket and secure with 5/16 x 2 Roll Pins.

6. Attach Tooth Control Bracket on Tooth Tube by sliding a Clamp Plate into the Tooth Control Bracket Slot and under the Tooth Tube. Fasten with 5/8-11 x 5 Bolts and Locknuts. Tighten hardware after positions of clamps and tube have been verified. *See Figure 2-56.*

Right Side

1. Attach a Tooth Control Bracket on the top of the right Front Tooth Tube by sliding a Clamp Plate into the Tooth Control Bracket Slot and under the Tooth Tube. Fasten with 5/8-11 x 5 Bolts and Locknuts, **Do Not** tighten at this time. *See Figure 2-58.*

2. Lay the Cylinder Rod Clevis between the Tooth Control Bracket Lugs. Position the Tooth Control Tube over the top of the Cylinder Rod Clevis and between the Tooth Control Bracket Lugs and insert a 1 x 6-1/2 Pin. Place a 1" Flat Washer on each side of the Pin against the Tooth Control Bracket. Fasten with 5/16 x 2 Roll Pins.

3. Position a Tooth Control Clamp w/cutout on top of the right Rear Tooth Tube while straddling the Tooth Control Tube. Insert 1 x 6-1/2 Pins. Place a 1" Flat Washer on each side of the Pin against the Tooth Control Clamp and fasten with 5/16 x 2 Roll Pins. Tooth Control Clamps should be aligned with each other.

4. Attach Tooth Control Clamp on the Tooth Tube with two 5/8-11 x 5 Bolts and two 5/8-11 x 2 Bolts and Locknuts and 4 Hole Plate. Ensure that both linkages don’t bind and the Tooth Control Clamps and the Tooth Tubes are positioned correctly. Tighten the Bolts and Nuts at this time.

5. Position a Tooth Control Bracket on top of the right Middle Tooth Tube while straddling the Tooth Control Tube. Insert 1 x 6-1/2 Pins. Place a 1" Flat Washer on each side of the Pin against the Tooth Control Bracket and secure with 5/16 x 2 Roll Pins.

6. Attach Tooth Control Bracket on Tooth Tube by sliding a Clamp Plate into the Tooth Control Bracket Slot and under the Tooth Tube. Fasten with 5/8-11 x 5 Bolts and Locknuts. Tighten hardware after positions of clamps and tube have been verified. *See Figure 2-56.*
Figure 2-57: Left Hand Wing Tooth Control
Figure 2-58: Right Hand Wing Tooth Control
**Plumb Wing Tooth Control Cylinders**

1. Install fitting into 4 x 8 Wing Rephasing Hydraulic Cylinders. See Figures 2-16 and 2-17.
2. Route Wing Tooth Control hoses from center frame along front of wing frame to wing cylinders. Wrap both hoses together with 26” hose wrap at hinge area.
3. Secure all hoses with Cable Ties and Tywraps.

---

**WARNING**

Escaping hydraulic fluid can cause serious personnel injury. Relieve system pressure before repairing, adjusting, or disconnecting. Wear proper hand and eye protection when searching for leaks. Use cardboard instead of hands. See Figure 2-59. Keep all components (cylinders, hoses, fittings, etc.) in good repair.

---

**Purging the Tooth Control Cylinders**

Pulvi-Mulcher Tooth Control Cylinders are series cylinders that rephase on retract.

1. The hydraulic system is not filled with oil and should be purged of air before transporting and field operations. Check to make sure the tractor hydraulic reservoir is full of the manufacturer’s recommended oil.
2. Slowly raise the machine, and continue to hold the hydraulic lever until all lift cylinders are fully extended. Lower and raise the shanks to verify that all cylinders are working simultaneously throughout the stroke. If the cylinders are not working evenly or together, fully retract the tooth control cylinders and continue to hold the lever to purge any remaining air.
3. Do not loosen any hoses or fittings.
4. Recheck tractor reservoir to make sure it is within operating limits.

The Tooth Control Circuit with shanks raised requires approximately 2.3 gallons of hydraulic oil, and with shanks lowered requires 2.6 gallons of hydraulic oil.
Wing Shank Installation
Engage Transport Locks
It is easier to bolt the points to the shank before mounting them on the machine.

NOTE
If machine requires Optional Front Scrapers: Lower the machine on a level surface and install scrapers before installing shanks. See scraper section on page 2-76. Front Scraper installation is similar to rear. It is easier to install shanks while machine is raised.

Assemble Points to Shanks as shown in Figure 2-60. Mount the Shanks to the Wing Tooth Control Tubes using two 1/2-13 x 5 Bolts and Locknut. See Figures 2-53 and 2-54 for Left and Right hand Shank Mounting Dimensions.
Wing 2-Row Harrow Installation

1. Remove 1 x 7-5/16 Pins from each Wing Frame Adjuster Mount. Insert a Harrow Adjustment Tube into each Wing Frame Adjuster Mount and re-insert 1 x 7-5/16 Pin in the bottom hole. Secure with 3/16 Hair Pin Cotters. See Figures 2-61 and 2-62.

2. The LH and RH Wing 2-Bar Harrow comes factory assembled. Lift Harrow Assembly and slide the Harrow 3 x 3 Tube into the cut-out portion of the Harrow Adjustment Tube and insert a 1/2-13 U-Bolt on each side. Check Harrow position in relation to the Frame and secure with Flat Washer and Locknut. See Figures 2-63 and 2-64.

3. Install a 1/2-13 x 5 Bolt and Locknut into the top hole of each Harrow Adjustment Tube.

Figure 2-61: Left Hand Wing Harrow
Figure 2-62: Right Hand Wing Harrow
Roller Clamp Spacer Installation

1. Raise the Machine and install Transport Locks. Wings should be unfolded.

2. Check Roller Wheel Assemblies to ensure that the wheels are tight together. If not, starting at the welded stop end, slide the wheels tight together and adjust the axle clamps so that it's against the wheel.

3. If there is a gap between the Axle Clamp and the Wheel Stop, install the appropriate Clamp Spacer with 3/8-16 x 1-3/4 Bolt and Locknut. See Figure 2-65.

See Maintenance Section for a list of other Kits that are available. See Figures 4-5 and 4-6.

Figure 2-65: Roller Clamp Spacer Installation
Table provided for general use.

<table>
<thead>
<tr>
<th>NOTES:</th>
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Center Rear Scraper Installation

1. With the Rollers on level ground, place the 5/8-11 U-bolts over the frame tube and through the Center Scraper Brackets, secure with Flanged Locknut. See Figures 2-66 and 2-67.

**NOTE**
*A scraper can be used as a guide to achieve the 1/4” gap.*

2. Assemble the Scraper Tube to the Center Scraper Brackets with a 3/8-16 U-Bolts, Scrapers and Flanged Locknuts. Center the Scraper between the Notched Wheels and adjust the Scraper so that there is a 1/4 gap between the Scraper and Notched Wheel. Tighten.

3. Attach the Scrapers to the Scraper Tube with 3/8-16 U-Bolts and Flanged Locknuts, ensure that the scrapers are centered between the Notched Wheels along with a 1/4” gap between the Scraper and Notched Wheel.

---

**Figure 2-66: Center Rear Scraper Installation**
Figure 2-67: Center Rear Scraper Mounting Dimensions
Wing Rear Scraper Installation

1. With the Wing Rollers on level ground, place the 5/8-11 U-bolts over the frame tube and through the Wing Scraper Brackets, secure with Flanged Locknut. See Figures 2-68 and 2-69.

**NOTE**

*A scraper can be used as a guide to achieve the 1/4" gap.*

2. Assemble the Scraper Tube to the Wing Scraper Brackets with a 3/8-16 U-Bolts, Scrapers and Flanged Locknuts. Center the Scraper between the Notched Wheels and adjust the Scraper so that there is a 1/4 gap between the Scraper and Notched Wheel. Tighten.

3. Attach the Scrapers to the Scraper Tube with 3/8-16 U-Bolts and Flanged Locknuts, ensure that the scrapers are centered between the Notched Wheels along with a 1/4" gap between the Scraper and Notched Wheel.
Figure 2-69: Wing Rear Scraper Mounting Dimensions
Center Front Scrapers - Optional
Installation similar to Rear Scrapers, See Page 2-74.

Refer to the Mounting Dimension, See Figure 2-71.
Installation for 20” and 24” wheels similar.
Center Front Scraper Mounting Dimensions

Figure 2-71: Center Front Scraper Mounting Dimensions
Wing Front Scraper Installation - Optional

Installation similar to Rear Wing Scrapers. See Page 2-76.

Refer to the Mounting Dimensions. See Figure 2-73.

Figure 2-72: Wing Front Scraper Installation - Optional
Wing Front Scraper Mounting Dimensions

Figure 2-73: Wing Front Scraper Mounting Dimensions
Table provided for general use.

NOTES:
Rear 3-Bar Coil Tine Harrow Kit - Optional

Kit Part Number 213908.

Figure 2-74: Rear 3 Bar Coil Tine Harrow Kit - Optional
Rear 3-Bar Coil Tine Harrow Without Lift Installation

**NOTES**

*Wing Harrow Arms are different than Center Frame Harrow Arms.*

Refer to Figures 2-77 and 2-78 for the Harrow Arm positioning.

1. Unfold, lower the unit to the ground.
2. Position Harrow Arm Assembly on the Center Frame Rear Roller Tube or Wing Frame Rear Tube. Secure with 3/4-10 U-Bolts and Locknuts. **See Figure 2-75.**
3. Attach the Harrow Assemblies to the Harrow Arm Assemblies by placing the 3 x 3 tube into the Arm Notch. Position 5/8-11 U-Bolt onto the 3 x 3 Tube and through the Harrow Arm Assembly. Secure with Thick Washers and Flange Nuts. **See Figure 2-76.**
Figure 2-77: Center Rear Harrow Mounting Dimensions
Figure 2-78: Rear Wing Harrow Mounting Dimensions
Land Leveler Installation - Optional

Kit Part Number 214022

1. Attach the Leveler Mounts to the Front Center Frame using 3/4-10 x 6-13/16 x 7-5/8 U-Bolts and to the Front Wing Frame using 3/4-10 x 5-3/4 x 7-1/4 U-Bolts. Secure with Flat Washers and Locknuts. See Figures 2-79, 2-80 and 2-81.

2. Slide the Center and Wing Levelers up into the mount slot and insert 1/2-13 x 3 Bolt. On the opposite side place the 1 x 1-1/2 Bushing over the bolt and into the opening. Secure with Flat Washer and Locknut.

3. Insert 3/8 x 2-1/2 Cotter Pin into the upper hole and spread.

Figure 2-79: Land Leveler Installation - Optional
Figure 2-80: Land Leveler Center Mounting Dimensions
Figure 2-81: Land Leveler Wing Mounting Dimensions
ASSEMBLY

Table provided for general use.

NOTES:
Center V-Leveler Installation - Optional

Kit Part Number 214024

V-Leveler Wing and Land Leveler Wing Installation is similar. Refer to Wing Placement Dimensions, See Figure 2-81.

1. Place the cutout of the V-Leveler Bracket on top and center it on the Drawbar Rear Cross Tube. Secure with 5/8-11 U-Bolts and Locknuts. See Figure 2-82.

2. Position the Leveler Links on each side of the V-LevelerBracket and insert 1 x 7 Pin. Place a Flat Washer on each side of the Pin and secure with 5/16 x 2 Roll Pin and Klik Pin.

3. Lift the V-Leveler up and align the single bottom hole of the Link with the V-Leveler and insert 1 x 8 Pin. Place a Flat Washer on each side of the Pin and secure with 5/16 x 2 Roll Pins.

4. Mount the two longer Leveler Mounts to the Center Roller Frame directly above the V-Leveler Mounting Straps with 3/4-10 U-Bolts, Flat Washers and Locknuts. Do Not tighten at this time.

5. Lift the V-Leveler Strap into the longer Leveler Mount opening and insert 1 x 3 Clevis Pin. Place a Flat Washer on the Pin and secure with Hair Pin Cotter.

6. Adjust the Longer Leveler Mounts on the Front Roller Frame accordingly and tighten the 3/4-10 U-Bolts. Install a 3/8 x 2-1/2 Cotter Pin at the top of each V-Leveler Strap.

Wing V-Leveler Installation

1. Attach the Leveler Mounts to the Wing Frame with 3/4-10 x 5-3/4 x 7-5/8 U-Bolts, Flat Washers and Locknuts. See Figure 2-82.

2. Slide the Wing Leveler Bar up into the mount slot and insert 1/2-13 x 3 Bolt.

3. On the opposite side place the 1 x 1-1/2 Bushing over the bolt and into the opening secure with Flat Washer and Locknut. Insert 3/8 x 2-1/2 Cotter Pin into the upper hole and spread.
Figure 2-82: V-Leveler Installation - Optional
Rear Hitch Installation - Optional

Kit Part Number 214025

1. Position the Rear Hitch to the rear frame hitch plates, insert twelve 3/4-10 x 3 Bolts secure with Locknuts. See Figure 2-83.

2. Slide the two Bulkhead Adapters into the bulkhead plate and tighten. Attach the two female Couplers to the Bulkhead Adapters.

3. Attach the two 3/8 Hoses and tighten. (See “Hydraulic Fitting Torque Specifications” on page 4-2.) Route the Hose Assembly along the inner frame tube with the other Hydraulic Hoses to the front of the drawbar.

4. Secure with Tywraps.

5. Insert the Tandem Harness Adapter into the bulkhead plate and secure with two 1/4-20 x 1 Bolts and Locknuts.


**NOTE**
All wires/hoses must be firmly attached to machine frame members so they do not sag or become torn loose by field debris.

---

**Figure 2-83: Rear Hitch Installation - Optional**
Chapter 3

Operation

**DANGER**

Never allow anyone to ride on the 3631 Pulvi-Mulcher at any time. Allowing a person to ride on the machine can inflict serious personal injury or death to that person.

**WARNING**

All hydraulically elevated equipment must have cylinder lockouts installed or be lowered to the ground, when servicing or when equipment is idle. Failure to take preventive measures against accidental lowering can result in serious personal injury.

**DANGER**

Always lock the tractor drawbar in the center position when transporting the unit. Failure to do so can result in serious injury or death and cause damage to the equipment.

**DANGER**

When transporting the unit, place cylinder lockouts in the transport lock position after fully extending the cylinders. Insert the lockout pins to secure the cylinder lockouts. Failure to lockout the cylinders can cause the unit to settle during transport, which can result in serious injury or death and cause damage to the equipment.

**CAUTION**

When transporting farm implements on public roads, it is the responsibility of the operator to abide by state and local laws concerning wide loads, speed, safety emblems and safety lighting equipment. Drive at safe speeds, particularly when rounding corners, crossing rough ground or driving on hillsides, to prevent tipping the tractor.
**Tractor Preparation**

The Brillion 3631 Pulvi-Mulcher is designed to be pulled by tractor equipped with a double lip or clevis type hitch. If your tractor is not equipped as such, you need to purchase the hitch from your local tractor dealer. If your implement is equipped with the clevis option, this should be removed. The clevis option is only for transport use.

Before attaching the implement, prepare the tractor as follows:

1. Inflate the tractor tires and add ballast according to the tractor operator's manual.
2. Lock the tractor drawbar in the center position.

**Pulvi-Mulcher Preparation**

1. Prior to operating the 3631 Pulvi-Mulcher, inspect it thoroughly for good operating condition.
2. Replace worn or missing parts.
3. When the machine is new, check the bolt tightness after a few hours of operation. Tighten any loose nuts or bolts. Check the lift wheel lug bolts daily.
4. Check the lift wheel tire inflation. Inflate all tires equally to avoid side draft. Follow the tire manufacturer’s recommended pressures listed on the sidewall of the tires.

**Attaching to the Tractor**

1. Align the tractor drawbar with the machine. Raise or lower the hitch, as needed, using the jack. Attach the unit with proper size hitch pin. See Table 3-1.
2. If applicable, always move the jack to the interior mount before setting the machine in motion. The 3631 jack has a drop leg. Be sure leg is completely raised and crank adjustment is completely raised. Move handle to storage clip.
3. Clean all hydraulic couplings and attach to the tractor. Be sure to attach case drain hose to tractor. See tractor operator’s manual for correct port.
4. Fully extend the hydraulic lift wheel cylinders, and place the cylinder lockouts in the transport lock position over the cylinder rods. Secure the lockouts with the lockout pins. See page 3-7 and 3-8.
5. Attach safety chain to tractor allowing plenty of movement for turning both directions. The safety chain should latch securely to prevent it coming loose. See page 1-4.
6. Plug in the 7 pin connector for the lights.
   - Make sure the tractor receptacle cover latches over the keyway on the 7-pin connector to hold the connector in place.
   - If an operator plugs in the 7-pin connector, but the lights do not seem to work right, check the above items to make sure there is a good connection with the 7-pin connector.

<table>
<thead>
<tr>
<th>DRAWBAR CAT</th>
<th>Min Pin Size</th>
<th>Max PTO HP</th>
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</thead>
<tbody>
<tr>
<td>3</td>
<td>1-1/2&quot; (38mm)</td>
<td>248 (185 Kw)</td>
</tr>
<tr>
<td>4</td>
<td>2&quot; (50mm)</td>
<td>402 (300 Kw)</td>
</tr>
<tr>
<td>5</td>
<td>2-3/4&quot; (70mm)</td>
<td>670 (500 Kw)</td>
</tr>
</tbody>
</table>

• Make sure the tractor has a good clean receptacle, free of dirt and corrosion.
• Make sure the 7-pin connector is inserted ALL the way in. With tighter fitting pins, operator may think the connector is all the way in, but really isn’t.
**WARNING**

Escaping hydraulic fluid can cause serious personnel injury. Relieve system pressure before repairing, adjusting, or disconnecting. Wear proper hand and eye protection when searching for leaks. Use cardboard instead of hands (See Figure 3-1.) Keep all components (cylinders, hoses, fittings, etc.) in good repair.

---

**Figure 3-1: Hydraulic Leak Detection**

**Hydraulic Lift System**

The Pulvi-Mulcher is equipped with a hydraulic lift system to raise and lower the unit in the field.

1. The hydraulic system is not factory filled with oil and should be purged of air before transporting and field operations. Carefully hitch the Pulvi-Mulcher to the tractor and connect the hydraulic lift hoses.

2. Check to make sure the tractor hydraulic reservoir is full of the manufacturer's recommended oil.

3. Slowly raise the machine until all lift cylinders are fully extended. Lower and raise the unit to verify that all cylinders are working simultaneously throughout the stroke. Fully extend the lift cylinders and continue to hold the lever until all cylinder rod movement stops. Raise/Lower machine 5 times to purge air from the system.

4. Do not loosen any hoses or fittings. Recheck tractor reservoir to make sure it is within operating limits.

The lift circuit uses a counter balance valve to allow pressure between it and tractor tip's to be relieved, but holds machine in raised position.

5. To relieve pressure put circuit in float and machine should remain raised. Be sure to use transport locks. See Figures 3-6 and 3-7.

The Lift Circuit with machine raised, requires approximately 4.1 gallons of hydraulic oil and with machine lowered, requires 3.7 gallons of hydraulic oil.

---

**Hydraulic Fold System**

The Pulvi-Mulcher is equipped with a hydraulic fold system to raise and lower the wing frames for narrow transport and supply a constant reduced pressure to the wing cylinders for wing down pressure.

1. Be sure the system is fully charged with hydraulic oil before attempting to fold/unfold the unit. Air in the system can allow uncontrolled dropping of the wing frames causing serious personal injury or machine damage.

2. To charge the system, carefully hitch the Pulvi-Mulcher to a tractor. The unit must be unfolded to charge the system. See Step 4. Unpin the end(s) of the fold cylinders, and position them so the rod end can extend and retract without contacting any frames or other parts. Check the tractor hydraulic fluid level to make sure it is full of the manufacturer's recommended hydraulic fluid. Connect the cylinder hoses to the tractor and fully extend and retract the cylinders several times. The cylinder rod travel should be smooth and positive when all air has been purged from the system. Due to large amounts of hydraulic oil required, recheck the tractor fluid level to make sure it is within proper operating limits.

The hydraulic fold system is equipped with restrictors in the hydraulic cylinders to prevent uncontrolled falling of wing assemblies. Removal or improper assembly of these restrictors can cause the machine to fold improperly and result in serious machine damage.

3. To unfold the Pulvi-Mulcher for field use, find a level area large enough to accommodate the unit when it is fully unfolded. The tractor should be stopped and not moving with the unit fully raised. Pilot Pressure from the lift circuit is required to shift Fold/Down Pressure Valve from “Down Pressure Mode” to “Unfold Mode”. Hold or lock the lift circuit in the raising position to supply Pilot Pressure to valve. Engage the fold system circuit on the tractor to extend the wing cylinders until the wings are parallel or level with the center frame. Lower the machine using the lift circuit fully raising the transport tires and retracting the hitch leveling cylinder. (return lift circuit valve to neutral) Reduce flow and lock the fold circuit in “Unfold” or Down Pressure” mode.

4. To fold the Pulvi-Mulcher, first stop and raise the machine with the hydraulic lift system. Engage the fold system circuit on the tractor to retract the wing cylinders until the cylinders are completely retracted and the wing frames are resting on their bumpers. Pilot Pressure is not required to fold the wings.

The Fold Circuit requires approximately 6.0 gallons of hydraulic oil with wings folded and 7.2 gallons of hydraulic oil with wings unfolded.
Hydraulic Tooth Control

The Pulvi-Mulcher is designed with hydraulic tooth control. The cylinders in conjunction with the Shank Depth Control are used to control shank position. Each tooth control cylinder has an adjustable anchor bolt.

1. To set the anchor bolt unfold Pulvi-Mulcher, machine raised, with all tooth control cylinders fully extended. Shanks should be set with tooth tubes parallel to the frame. See Figure 3-4.

2. If Tooth Tubes are not parallel to the frame, check measurement from the center frame tube or wing frame tube to the cylinder pin. See Figures 3-2 and 3-3. Note the dimensions shown are a starting point.

3. Adjust the Cylinder Anchor Adjustment Nuts until the tooth tube is parallel to the frame. Be sure both center frame cylinders anchors are set the same to ensure left side is synced with right side.

Circuit utilizes rephasing cylinders that rephase in the retract position. System can be air purged or rephased by retracting cylinders or raising shanks and continue to flow oil for an extended period of time.

The Tooth Control Circuit with shanks raised requires approximately 2.3 gallons of hydraulic oil, and with shanks lowered requires 2.6 gallons of hydraulic oil.

Shank Depth Control Adjustment

1. A more precise adjustment of the Shanks can be made using the Shank Depth Control. The “F” setting refers to the maximum operating depth. See Table 3-2.

2. Adjust the Shank Depth by turning the Depth Stop Handle until the desired letter that matches the required shank depth is centered on the depth Stop Indicator. See Figure 3-4.

Table 3-2:

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<tr>
<td>E</td>
<td>4-1/2”</td>
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<tr>
<td>D</td>
<td>3-1/2”</td>
</tr>
<tr>
<td>C</td>
<td>2-1/2”</td>
</tr>
<tr>
<td>B</td>
<td>1”</td>
</tr>
<tr>
<td>A</td>
<td>N/A</td>
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If making adjustment all Tooth Tube Bearing should be assembled in the same position. See Figure 3-4.

2. Adjust the Shank Depth by turning the Depth Stop Handle until the desired letter that matches the required shank depth is centered on the depth Stop Indicator. See Figure 3-4.
NOTE
Ensure Tooth Tubes are parallel to the frame prior to making any adjustments.

Figure 3-4: Single Point Depth Control
General Operation

1. The minimum horsepower requirements are typically 9-10 horsepower per foot of width. This will vary widely due to speed, depth, moisture, residue and types of soils. Local dealers can help in making recommendations for your areas.

2. Operating speed is typically 5-8 mph. Excessive speed can cause rapid sweep/point wear. Reduce speed in rocky conditions to prevent wheel breakage.

3. Front and Rear Rollers are used to gauge the depth of the shanks. See Figure 3-4.

4. Do not turn with the shanks in the ground, this can put excessive side load on the shanks. Raise the shanks using hydraulic tooth control when making turns to prevent bent or broken shanks.

Field to Road

Raise machine fully.

1. Remove Clevis Pins and Hair Pins from Lever Brackets at the rear of the machine.

2. Actuate the Levers by sliding the Lever in the Lever Bracket to the Transport Lock Position. The Transport Lock should be over the Rockshaft Cylinder Rod. See Figure 3-5.

3. Install the Clevis Pins and Hair Pins in the U-Channels on the Rockshaft Cylinders to prevent any unexpected unlocking.

4. Remove Hitch Leveler Transport Lock, Bent Pin and Hair Pin from Hitch Leveler Mast Tab and place Transport Lock over the Hitch Leveler Cylinder Rod. Install Bent Pin and Hairpin. See Figure 3-6.

Operation of Rockshaft Transport Lock

Be sure both Rockshaft Transport Locks are either locked or unlocked.

Road to Field

Raise machine fully.

1. Remove Clevis Pins and Hair Pins from Rockshaft Transport Lock U-channel.

2. Actuate the Levers at the rear of the machine to raise the Transport Locks to Field Positions. See Figure 3-5.

3. Slide the Levers Into the Field Position Slot in the Lever Brackets.

4. Install the clevis pins and Hair Pins into the Lever Brackets to lock the Levers in Field Position.

5. Remove Hitch Leveler Transport Lock, Bent Pin and Hair Pin from Hitch Leveler Cylinder and store it on Hitch Leveler Mast Tab. Install Bent Pin and Hairpin. See Figure 3-6.

Failure to remove both Locks will cause damage to the Rockshaft.
Figure 3-5: Rockshaft Transport Lock Positions
Figure 3-6: Drawbar Leveler Lock Positions

Drawbar Leveler Transport Lock in Unlocked (Field) Position

- Bent Pin
- Hair Pin
- Transport Lock

Drawbar Leveler Transport Lock in Locked (Transport) Position

- LH Frame Hitch Pull Bracket
- 4 x 16 Cylinder
- Hair Pin
- Bent Pin
- Transport Lock
Drawbar Turnbuckle Adjustment

The Pulvi-Mulcher drawbar is designed to float in Field Position and lock into a set position in transport. Depending on tractor hitch height, the Turnbuckle may need to be adjusted to level machine front to rear in transport. Use the open end wrenches located on the Hitch Leveler. See Figure 3-8. Machine may need to be lowered to make adjustment. Remove all transport locks before lowering and ensure shanks are raised. See Figures 3-6 and 3-7.

Be sure to tighten Jam Nut after any adjustment is made.

Figure 3-7: Drawbar Turnbuckle Adjustment
Coil Tine Harrow

The Pulvi-Mulcher is equipped with a Coil Tine Harrow to remove the ridges caused by the shanks and tire tracks before the rear roller compacts the soil. The double coils are individually mounted for flexibility and backup protection. In general the Coil Tine Harrow should run level from front to rear. The Tines depth should be adjusted so the tips are approximately 2” into the soil at the desired Tine angle.

**NOTE**

*Tines will hang straight down when implement is raised.*

Coil Tine Angle Adjustment

The Coil Tine angle may be adjusted for a steeper more aggressive tooth angle or for a flatter tine angle. Use a steeper tine angle for clean or minimal residue conditions. Use a flatter tine angle to allow for heavier residue to clear.

1. Adjust the Harrow Coil Tine pitch at the rear of the implement, by removing the Harrow Adjustment Spring Pins from the Angle Adjustment Tubes and rotating the tube to the desired angle. See Figure 3-8.

2. Align the Angle Adjustment Tube Hole with the appropriate Gang Bar Plate Hole and insert the Harrow Adjustment Spring Pins.

Coil Tine Harrow Depth Adjustment

1. Adjust the Harrow Depth with the open end/box end wrench located on the right side of the frame by the Drawbar. See Figure 3-8.

2. Place the wrench on the 1-1/4” square tube and remove the 1” x 7-5/16” Pins and Hair Pins from both ends. Use the wrench to raise or lower the Harrow to the desired depth and re-insert Pins and Hair Pins.

All three Harrows should be adjusted to the same depth and pitch.

---

**Figure 3-8: Coil Tine Harrow Adjustment**
Optional Land Leveler/V-Leveler

The purpose of the Pulvi-Mulcher Land Leveler and V-Leveler is to help fill in tractor wheel tracks in soft soil. If soil pushes ahead of the bar, it is set too low. Striking large rocks will damage the leveler bar and possibly other parts on the machine. Adjust the Leveler to the highest position that does the required job. A good starting point is 3 to 4 inches above the ground.

V-Leveler Height Adjustment

To raise or lower the Wing Leveler Bars, remove the 1/2-13 x 3 bolts. To raise or lower the Center Section, remove the 1 x 8 Pin and two 1 x 12-3/4 Pins on the Drawbar. See Figure 3-9.

Land Leveler Height Adjustment

To raise or lower the Center and Wing Leveler Bars, remove the 1/2-13 x 3 bolts.
Scraper Adjustment

The Pulvi-Mulcher, if equipped with notched rear wheels will have scrapers. To adjust scrapers; lower machine on level surface. Push wheels against welded stop, add spacer if needed. **See Figures 4-5 and 4-6.** Adjust scrapers to 1/4” gap between scraper and wheel.

**NOTE**

Scraper are optional on notched front rollers. Adjustment procedure is the same for the front.

Figure 3-10: Scraper Adjustment
Transport

1. Check and follow all federal, state, and local requirements before transporting the Pulvi-Mulcher.
2. The Pulvi-Mulcher should be transported only by tractor required for field operation. The implement weight should not exceed more than 1.5 times the tractor weight. Maximum transport speed for the Pulvi-Mulcher is 20 mph for the implement and is designated on the speed identification symbol located on the front of the implement. See Figure 3-11.

**CAUTION**

Excessive speed may result in loss of control of the tractor and implement, reduced braking ability, or failure of the implement tire or structure. Do not exceed the implement maximum specified ground speed regardless of the capability of the maximum tractor speed.

3. When towing equipment in combination, the maximum equipment ground speed shall be limited to the lowest specified ground speed of any of the towed implements.
   • **EXAMPLE:** If the tractor is capable of 25 mph, the first implement has a SIS for 19 mph, and the last implement’s operator’s manual states its specified ground speed is 15 mph, the towed equipment combination ground speed limitation is 15 mph.

4. Maximum transport speed shall be the lesser of travel speed specified in the operator’s manual, speed identification symbol, information sign of towed equipment, or limit of road conditions.

5. Slow down when driving on rough roads. Reduce speed when turning, or on curves and slopes to avoid tipping. Equipment altered other than the place of manufacture may reduce the maximum transport speed. Additional weight, added tanks, harrowing attachments, etc. may reduce implement load carrying capabilities.

6. A safety chain is provided with the implement to insure safe transport. See page 1-4.
   • The safety chain should have a tensile strength equal to or greater than the gross weight of the implement. The chain is attached to the lower hitch clevis hole with two flat washers between the clamp plates to assure a tight connection. Always use a 1” diameter Grade 8 bolt for this connection.
   • Attach the safety chain to the tractor drawbar. See Figure 3-12. Provide only enough slack in the chain for turning. Do not use an intermediate chain support as the attaching point for the chain on the tractor. Do not pull the implement by the safety chain.

Regularly inspect the safety chain for worn, stretched, or broken links and ends. Replace the safety chain if it is damaged or deformed in any way.
7. Check that tires are of proper size, load rating, and inflated to manufacture specifications before transporting. Check wheel lug bolts to ensure tightness.

8. Know the transport heights and widths of the unit before transporting. Use caution when transporting near bridges and power lines.

9. Raise the machine to full transport height.

10. Install transport locks on lift systems. Do not depend solely on implement hydraulics for transport. See Figures 3-5 and 3-6.

11. Transport during daylight hours when ever possible. Always use flashing warning lights, except where such use is prohibited by law. Make sure lights, reflectors and SMV emblem are clearly visible and operating. remove any obstructions such as dirt, mud, stalks or residue that restricts view before transporting.

Figure 3-13: SMV Sign


## General Torque Specifications

*(rev. 4/97)*

This chart provides tightening torques for general purpose applications when special torques are not specified on process or drawing. Assembly torques apply to plated nuts and cap screws assembled without supplemental lubrication (as received condition). They do not apply if special graphite moly-disulfide or other extreme pressure lubricants are used. When fasteners are dry (solvent cleaned) add 33% to as received condition torque. Bolt head identification marks indicate grade and may vary from manufacturer to manufacturer. Thick nuts must be used on grade 8 cap screws. Use value in [ ] if using prevailing torque nuts.

### UNC

<table>
<thead>
<tr>
<th>Size</th>
<th>Grade 2</th>
<th>Grade 5</th>
<th>Grade 8</th>
<th>Size</th>
<th>Grade 2</th>
<th>Grade 5</th>
<th>Grade 8</th>
</tr>
</thead>
</table>

### METRIC:

Coarse thread metric class 10.9 fasteners and class 10.0 nuts and through hardened flat washers, phosphate coated, Rockwell “C” 38-45. Use value in [ ] if using prevailing torque nuts.

<table>
<thead>
<tr>
<th>Nominal thread diameter (mm)</th>
<th>Newton Meters (Standard Torque)</th>
<th>Foot Pounds (Standard Torque)</th>
<th>Nominal Thread Diameter (mm)</th>
<th>Newton Meters (Standard Torque)</th>
<th>Foot Pounds (Standard Torque)</th>
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<tr>
<td>10</td>
<td>46 [60]</td>
<td>34 [47]</td>
<td>30</td>
<td>1330 [1470]</td>
<td>990 [1090]</td>
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<tr>
<td>12</td>
<td>80 [125]</td>
<td>60 [75]</td>
<td>33</td>
<td>1790 [1950]</td>
<td>1340 [1450]</td>
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<tr>
<td>18</td>
<td>275 [330]</td>
<td>205 [245]</td>
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<td></td>
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</table>
Hydraulic Fitting Torque Specifications

37 degree JIC, ORS, &ORB (REV. 10/97)
This chart provides tightening torques for general purpose applications when special torques are not specified on process or drawing. Assembly torques apply to plated nuts and capscrews assembled without supplemental lubrication (as received condition). They do not apply if special graphite moly-disulfide or other extreme pressure lubricants are used. When fasteners are dry (solvent cleaned) add 33% to as received condition torque. Bolt head identification marks indicate grade and may vary from manufacturer to manufacturer. Thick nuts must be used on grade 8 capscrews. Use value in [ ] if using prevailing torque nuts.

TORQUE SPECIFIED IN FOOT POUNDS

PARKER® BRAND FITTINGS

<table>
<thead>
<tr>
<th>Dash Size</th>
<th>37 Deg. JIC</th>
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<td>-4</td>
<td>11-13</td>
<td>15-17</td>
<td>13-15</td>
</tr>
<tr>
<td>-5</td>
<td>14-16</td>
<td>--------------</td>
<td>21-23</td>
</tr>
<tr>
<td>-6</td>
<td>20-22</td>
<td>34-36</td>
<td>25-29</td>
</tr>
<tr>
<td>-8</td>
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<td>58-62</td>
<td>40-44</td>
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<td>55-65</td>
<td>100-110</td>
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<td>80-90</td>
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<td>115-125</td>
<td>202-218</td>
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AEROQUIP® BRAND FITTINGS

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GATES® BRAND FITTINGS

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<th>O-ring boss</th>
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<tr>
<td>-4</td>
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<td>219-243</td>
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</table>

Fasteners

Before operating your Brillion machine, check all hardware for tightness. Use the Tightening Torque Table as a guide. See Page 4-1.

After a few hours of use, check entire machine and tighten any loose nuts or bolts. Daily or periodic checks should be made thereafter.

When replacing bolts, be sure to use fasteners of equal grade.
Tires

Recommended tire sizes are 480/45R17 and should be inflated to 73 PSI.

When Re-Installing the 3/4-16 Flange Nuts tighten to 50 foot-pounds using the sequence in Figure 4-1. Then tighten to full torque of 220 ft-lbs.

Wheel Hub Bearing Maintenance

Wheel bearing maintenance should be performed at the beginning of every season of use. Check the wheel bearings periodically for excessive end play. If needed, adjust or replace them using the following procedure:

1. Place the frame on blocks or stands sufficient to lift the tire clear of the ground.
2. Remove the tire.
3. Remove the hub cap, cotter pin, slotted nut and washer.
4. Remove the hub. Clean and inspect the bearings and hub cavity. Replace any worn or defective parts.
5. Repack the bearings using a high-quality wheel bearing grease.
6. Slide the triple-lip seal onto the spindle. Do not install the seal into the hub.
7. Slide the inner bearing cone and hub onto the spindle.
8. Install the outer bearing cone, washer and slotted nut.
9. Tighten the slotted nut while rotating the hub until there is a slight resistance to wheel rotation. Then, back the slotted nut off one notch, until the wheel rotates freely without end play.
10. Slide the triple lip seal to the hub and install the seal in the hub.
11. Install a new cotter pin and re-install the hub cap.

Lubrication Maintenance

The 3631 Pulvi-Mulcher is equipped with maintenance free bearings in the lifts, leveler, and wings hinges. These areas require no lubrication.

Pulverizer axle roller assembly bearings are sealed with a triple lip seal and are non-lubricable.

Grease turnbuckle every 50 hrs or yearly to prevent seizure. See Figure 4-2.

Grease wheels hubs every 50 hrs. See Figure 4-2.

Hydraulic Maintenance

IMPORTANT

Unfold, lower the unit to the ground, and relieve hydraulic pressure before attempting to service any hydraulic component.

1. Check the hydraulic fluid level per tractor owner’s manual and after any leakage. Check hydraulic fluid level when the shanks are raised, wings are folded and machine is raised for transport.

NOTE

Note when machine is lowered, wings unfolded and shanks lowered for field operation the machine requires approximately 1-1/2 more gallons of hydraulic fluid.

2. If a cylinder or valve leaks, disassemble the parts to determine the cause of the leak. Any time a cylinder is opened up, or whenever any seal replacement is necessary, it is advisable to clean all parts and replace all seals. Seal kits are available from your Brillion dealer.

3. Check all hydraulic hoses weekly. Look for binding or cracking. Replace all worn or defective parts immediately.

4. Transport locks are provided to hold the implement in a raised position. See Figures 3-5 and 3-6. Do not attempt to perform any service work under the implement without first installing the transport locks. Before servicing any hydraulic component, lower the implement to the ground and relieve all system pressure. If a hydraulic component is disconnected, repaired, or replaced, it will be necessary to purge the system of air before operation. See “Hydraulic Lift System” and “Hydraulic Fold System” on page 3-3 on how to purge the hydraulic systems.

Ensure that the hoses and fittings are properly assembled at the Fold/Down Pressure Valve, See Figures 2-19 and 2-20.
Figure 4-2: Lubrication Points and Intervals

- Repack Annually
- Wheel Hub: 50 Hrs
- Turnbuckle: 50 Hrs
Roller Axle Assembly
After an initial run of 5-10 hours, check the Roller Axle Assemblies to ensure that the wheels are tight to one another. If not, starting at the welded stop end, slide the wheels tight together and adjust the Axle Clamps so that it’s against the wheel. See Figure 4-3. If there is a gap between the Axle Clamp and Wheel Stop, install the appropriate clamp spacers. See Figures 4-5 and 4-6.

Figure 4-3: Roller Axle Assembly

Clamp Tightening
Tighten the Clamp bolts evenly to achieve equal spacing between clamp section. Torque to 75 ft-lbs. Thereafter check assemblies every 50-100 hours. See Figure 4-4.

Figure 4-4: Clamp Tightening
Clamp End Spacers - Optional

The Clamp End Spacer Kits are used to eliminate space between the Axle Clamp and the Wheel Stop.

**IMPORTANT**

Unfold and lower machine prior to performing any steps.

Kit Part Number 201442 - 3/4" Axle Spacer
Kit Part Number 201443 - 1/2" Axle Spacer

Installation is the same for either kit.

1. Place the two Axle Spacers between the Axle Clamp and the Wheel Stop.
2. Insert two 3/8-16 x 1-3/4 Bolts through the Axle Spacers and secure with 3/8-16 Locknuts.
3. Refer to the Torque Table for proper bolt torque values.

**NOTE**

The different torque requirement for Bolts with Locknut. See Page 4-1.

---

*Figure 4-5: Clamp End Spacer Kit 1 of 2 - Optional*
Kit Part Number 204831 - 1" Axle Spacer
Kit Part Number 204832 - 1-1/4" Axle Spacer
Kit Part Number 204833 - 1-1/2" Axle Spacer

1. Place the two Axle Spacers between the Axle Clamp and the Wheel Stop.

2. Insert two 3/8-16 x 1 Bolts through the Axle Spacers and secure with 3/8-16 Locknuts. Refer to the Torque Table for proper bolt torque values.

**NOTE**
The different torque requirement for Bolts with Locknuts. See Page 4-1.

Figure 4-6: Clamp End Spacer Kit 2 of 2 - Optional
LED Warning Lamps

When plugging in the LED 7-pin connector:

1. Make sure the tractor has a good clean receptacle, free of dirt and corrosion.
2. Make sure the 7-pin connector is inserted ALL the way in. With tighter fitting pins, operator may think the connector is all the way in, but really isn't.
3. Make sure the tractor receptacle cover latches over the keyway on the 7-pin connector to hold the connector in place.

If an operator plugs in the 7-pin connector, but the lights do not seem to work right, check the above items to make sure there is a good connection with the 7-pin connector.

Figure 4-7: LED Warning Lamps
Storage

1. The service life of the Pulvi-Mulcher will be extended by proper off-season storage practices. Prior to storing the unit, complete the following procedures:
   a. Completely clean the unit.
   b. Inspect the machine for worn or defective parts. Replace as needed.
   c. Repaint all areas where the original paint is worn off.
   d. Grease all exposed metal surfaces of shanks and points.
   e. Apply a light coating of oil or grease to exposed cylinder rods to prevent them from rusting.
   f. Lubricate each point of the machine as stated in “Lubrication Points and Intervals” on page 4-4.
2. Store the unit in a shed or under a tarpaulin to protect it from the weather. The ground tools and tires should rest on boards, or some other object, to keep them out of the soil.
3. If the unit is stored in the folded position, make sure the transport lock pins are installed to prevent settling.
4. Relieve Hydraulic Pressure in hoses after locks are installed.
5. Block wheels before unhitching from tractor.

Maintenance Chart

(Subject to change without notice)

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<tr>
<th></th>
<th>Initial Run-In</th>
<th>20 Hours</th>
<th>50 Hours</th>
<th>100 Hours/Annually</th>
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<td></td>
<td></td>
<td></td>
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<tr>
<td>Grease: Turnbuckle</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Adjust Scraper if equipped</td>
<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Grease Wheel Hub</td>
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<tr>
<td>Repack Wheel Hub Bearings</td>
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<tr>
<td>Tighten Roller Axle</td>
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** Avoid spraying high pressure washer directly at bearing seals and electrical connections.
Table provided for general use.

NOTES:
## Chapter 5

### General Reference and Specifications

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<th>WLB-3631-30</th>
<th>WLC-3631-30</th>
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<td><strong>Approximate Weight</strong></td>
<td>27,870 lbs. (12,668 kg)</td>
<td>25,515 lbs. (11,597 kg)</td>
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<td><strong>Working Width</strong></td>
<td>30 ft. (9.1 m)</td>
<td>30 ft. (9.1 m)</td>
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<td><strong>Transport Width</strong></td>
<td>17 ft. (5.2 m)</td>
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<td>9 ft. 6 in. (2.9 m)</td>
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<td>24 in. (609.6 mm) Notched Ductile Iron</td>
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<td>Heavy-Duty Two-Piece Edge Bent S-Tine Shank 1.75 in. x 0.625 in. (44.5 x 15.9 mm)</td>
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<td><strong>Hitch</strong></td>
<td>Pull-Type with Hydraulic Lift</td>
<td>Pull-Type with Hydraulic Lift</td>
</tr>
<tr>
<td><strong>Hitch Category</strong></td>
<td>Cat. 3, 4 or 5</td>
<td>Cat. 3, 4 or 5</td>
</tr>
<tr>
<td><strong>Tire Size</strong></td>
<td>(4) 380/55R x 16.5</td>
<td>(4) 380/55R x 16.5</td>
</tr>
<tr>
<td><strong>Hydraulic Circuits Required</strong></td>
<td>3 + Case Drain (+1 for Rear Hitch)</td>
<td>3 + Case Drain (+1 for Rear Hitch)</td>
</tr>
<tr>
<td><strong>Wing Hydraulic Down Pressure</strong></td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td><strong>Hydraulic Tooth Control</strong></td>
<td>Single Point Depth Control</td>
<td>Single Point Depth Control</td>
</tr>
<tr>
<td><strong>Two-Row Coil Tine Harrow</strong></td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td><strong>Rear Hitch</strong></td>
<td>Optional</td>
<td>Optional</td>
</tr>
<tr>
<td><strong>Front Roller Scraper Kit</strong></td>
<td>Optional</td>
<td>Optional</td>
</tr>
<tr>
<td><strong>Land Leveler Kit</strong></td>
<td>Optional</td>
<td>Optional</td>
</tr>
<tr>
<td><strong>V-Leveler Kit</strong></td>
<td>Optional</td>
<td>Optional</td>
</tr>
<tr>
<td><strong>Rear Three Row Coil Tine Harrow Kit</strong></td>
<td>Optional</td>
<td>Optional</td>
</tr>
<tr>
<td><strong>LED Warning Lights &amp; SMV Emblem</strong></td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td><strong>Safety Chain Kit</strong></td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td><strong>Powder Coat Paint</strong></td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td><strong>Horsepower Requirements</strong></td>
<td>9 to 10 HP (7.5 to 8.9 kW) per ft.</td>
<td>9 to 10 HP (7.5 to 8.9 kW) per ft.</td>
</tr>
<tr>
<td><strong>Recommended Operating Speed</strong></td>
<td>6 to 8 MPH (10 to 13 km/h)</td>
<td>6 to 8 MPH (10 to 13 km/h)</td>
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Figure 5-1: Model Specifications 1 of 3
### GENERAL REFERENCE AND SPECIFICATIONS

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<th>WCC-3631-30</th>
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<tbody>
<tr>
<td><strong>Approximate Weight</strong></td>
<td>25,835 lbs. (11.743 kg)</td>
<td>25,062 lbs. (11.391 kg)</td>
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<tr>
<td><strong>Working Width</strong></td>
<td>30 ft. (9.1 m)</td>
<td>30 ft. (9.1 m)</td>
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<tr>
<td><strong>Transport Width</strong></td>
<td>17 ft. (5.2 m)</td>
<td>17 ft. (5.2 m)</td>
</tr>
<tr>
<td><strong>Transport Height</strong></td>
<td>9 ft. 6 in. (2.9 m)</td>
<td>9 ft. 6 in. (2.9 m)</td>
</tr>
<tr>
<td><strong>Overall Length (Transport)</strong></td>
<td>29 ft. (8.8 m)</td>
<td>29 ft. (8.8 m)</td>
</tr>
<tr>
<td><strong>Road Clearance</strong></td>
<td>15 in. (381 mm)</td>
<td>15 in. (381 mm)</td>
</tr>
<tr>
<td><strong>Type of Pulverizer Wheel - Front</strong></td>
<td>20 in. (500 mm) Crowfoot Ductile Iron</td>
<td>20 in. (500 mm) Crowfoot Ductile Iron</td>
</tr>
<tr>
<td><strong>Number of Pulverizer Wheels - Front</strong></td>
<td>60</td>
<td>60</td>
</tr>
<tr>
<td><strong>Type of Pulverizer Wheel - Rear</strong></td>
<td>24 in. (60.96 mm) Notched Ductile Iron</td>
<td>20 in. (500 mm) Crowfoot Ductile Iron</td>
</tr>
<tr>
<td><strong>Number of Pulverizer Wheels - Rear</strong></td>
<td>92</td>
<td>60</td>
</tr>
<tr>
<td><strong>Rear Roller Scrapers</strong></td>
<td>Standard</td>
<td>N/A</td>
</tr>
<tr>
<td><strong>Roller Axle Size</strong></td>
<td>8 in. (203 mm)</td>
<td>8 in. (203 mm)</td>
</tr>
<tr>
<td><strong>Bearing Type</strong></td>
<td>61 mm Heavy-Duty</td>
<td>61 mm Heavy-Duty</td>
</tr>
<tr>
<td><strong>Type of Shanks</strong></td>
<td>Shank 1.75 in. x 0.625 in. (44.5 x 15.9 mm)</td>
<td>Shank 1.75 in. x 0.625 in. (44.5 x 15.9 mm)</td>
</tr>
<tr>
<td><strong>Number of Shanks</strong></td>
<td>59</td>
<td>59</td>
</tr>
<tr>
<td><strong>Nominal Shank Spacing</strong></td>
<td>6 in. (152 mm)</td>
<td>6 in. (152 mm)</td>
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<tr>
<td><strong>Maximum Shank Depth of Operation</strong></td>
<td>5 in. (127 mm)</td>
<td>5 in. (127 mm)</td>
</tr>
<tr>
<td><strong>Under Frame Clearance</strong></td>
<td>23 in. (584 mm)</td>
<td>23 in. (584 mm)</td>
</tr>
<tr>
<td><strong>Hitch</strong></td>
<td>Pull-Type with Hydraulic Lift</td>
<td>Pull-Type with Hydraulic Lift</td>
</tr>
<tr>
<td><strong>Hitch Category</strong></td>
<td>Cat. 3, 4 or 5</td>
<td>Cat. 3, 4 or 5</td>
</tr>
<tr>
<td><strong>Tire Size</strong></td>
<td>(4) 380/55R x 16.5</td>
<td>(4) 380/55R x 16.5</td>
</tr>
<tr>
<td><strong>Hydraulic Circuits Required</strong></td>
<td>3 + Case Drain (+1 for Rear Hitch)</td>
<td>3 + Case Drain (+1 for Rear Hitch)</td>
</tr>
<tr>
<td><strong>Wing Hydraulic Down Pressure</strong></td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td><strong>Hydraulic Tooth Control</strong></td>
<td>Single Point Depth Control</td>
<td>Single Point Depth Control</td>
</tr>
<tr>
<td><strong>Two-Row Coilline Harrow</strong></td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td><strong>Rear Hitch</strong></td>
<td>Optional</td>
<td>Optional</td>
</tr>
<tr>
<td><strong>Front Roller Scraper Kit</strong></td>
<td>N/A</td>
<td>N/A</td>
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<tr>
<td><strong>Land Leveler Kit</strong></td>
<td>Optional</td>
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<tr>
<td><strong>V-Seeder Kit</strong></td>
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<tr>
<td><strong>Rear Three Row Coil Tine Harrow Kit</strong></td>
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<tr>
<td><strong>LED Warning Lights &amp; SMV Emblem</strong></td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td><strong>Safety Chain Kit</strong></td>
<td>Standard</td>
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</tr>
<tr>
<td><strong>Powder Coat Paint</strong></td>
<td>Standard</td>
<td>Standard</td>
</tr>
<tr>
<td><strong>Horsepower Requirements</strong></td>
<td>9 to 10 HP (7.5 to 8.9 kW) per ft.</td>
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<tr>
<td><strong>Recommended Operating Speed</strong></td>
<td>6 to 8 MPH (10 to 13 km/h)</td>
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*Figure 5-2: Model Specifications 2 of 3*
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<td>Approximate Weight</td>
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<td>27,309 lbs. (12,413 kg)</td>
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<tr>
<td>Working Width</td>
<td>30 ft. (9.1 m)</td>
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</tr>
<tr>
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<td>20 in. (500 mm) Optimizer Ductile Iron</td>
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**Figure 5-3: Model Specifications 3 of 3**
Table provided for general use.

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### Document Control Revision Log:

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Pulvi-Mulcher
3631-30 Models
Operator’s Manual

Re-Order Part Number F-982

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