



## BRILLION TILLAGE PRODUCT ONE YEAR LIMITED WARRANTY

Subject to the limitations and exclusions set forth herein, Brillion Farm Equipment warrants that any component or part of a machine manufactured by Brillion Farm Equipment proves to be defective in material or workmanship within one (1) year from the delivery date of the original sale. Warranty coverage is limited to ninety (90) days from the registration date for commercially leased or rented equipment. Extended warranty (limited) policies do not apply to commercially leased or rented equipment. Brillion Farm Equipment will, at its option, either repair or replace the defective part without charge. No payment will be made in lieu of repair of the machine. If the machine is subsequently resold, any remaining warranty period will be transferred to the next owner.

This limited warranty by Brillion Farm Equipment does not extend to or include tires installed on the equipment, which are subject to warranty by the Tire Manufacturer. All warranty claims must be submitted to the Tire Manufacturer for approval and payment.

This limited warranty covers defects in materials and workmanship in the parts manufactured by Brillion Farm Equipment excluding: 1) damage resulting from accident, abuse, misuse, neglect or other than normal and ordinary use of the equipment; or 2) damage resulting from failure to use the product in accordance with the Manufacturer's instructions. Refer to the Brillion Farm Equipment Operator's Manual.

Brillion Farm Equipment shall be released from all obligations and liabilities under this warranty if: 1) the equipment has been operated with any accessory, equipment, component, or part not manufactured by Brillion Farm Equipment or approved for use by Brillion Farm Equipment; 2) the equipment has been repaired, altered, or modified without Brillion Farm Equipment approval or if the equipment shall have been operated subsequent to its involvement in an accident or breakdown unless the Owner furnishes reasonable evidence that such repair, alteration, modification, operation subsequent to its involvement in an accident or breakdown was not a cause of the defect; or 3) The Owner does not return, at Owner expense, the defective accessory, equipment, component or machine to, or notify, an authorized Brillion Farm Equipment Dealer. The Owner shall be responsible for submission or reasonable evidence of proof of Date of Discovery of said defect.

Additional coverage is offered as listed below for specific conditions and length of time. First year parts and labor, additional years parts only.

1. Two (2) Year Limited Warranty: Ductile floating rings against breakage only. Small chips and cosmetic damage are not causes for replacement.
2. Three (3) Year Limited Warranty: HFK Field Cultivator two-piece S-tine against breakage only.
3. Four (4) Year Limited Warranty: HFC Field Cultivator "C" shank assembly against breakage only.
4. Five (5) Year Limited Warranty:
  - "CD" and "SB" Soil Builder frame against breakage only.
  - "CD" and "SB" Soil Builder shanks against breakage only.
  - Ductile iron wheels against breakage in the hub, spokes or rim areas such that the wheel is no longer functional. Small chips and cosmetic damage are not causes for replacement.
  - LCS Land Commander, CC Compaction Commander and SC Soil Commander shank springs (2K060) against breakage only.

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Brillion Farm Equipment reserves the right to prorate items warranted beyond one (1) year.

Brillion Farm Equipment further warrants that if any genuine Brillion Farm Equipment part or component utilized by an authorized Brillion Farm Equipment dealer proves to be defective in material or workmanship within ninety (90) days of such utilization, Brillion Farm Equipment will, at its option, repair or replace the defective part without charge. Owner shall be responsible for all freight charges including labor to and from the place where the warranty work is performed.

Warranty services must be performed or approved by an authorized Brillion Farm Equipment Dealer. The Owner must, at the Owner's expense, deliver, mail, or ship the defective product together with the original Bill of Sale and proof of warranty coverage to any Authorized Dealer in the Owner's area. Owner must pay any postage, shipping charges, insurance costs, freight and other expenses to and from the place where the warranty work is performed. If required to return equipment or any component or part to an authorized Brillion Farm Equipment Dealer, Owner shall be obligated to pay any premium payable for overtime labor if overtime is incurred as a result of a request by the purchaser.

All obligations of Brillion Farm Equipment under this warranty shall be terminated if 1) service is performed by someone other than a Dealer authorized by Brillion Farm Equipment; or 2) equipment is modified or altered in ways not approved by Brillion Farm Equipment.

This warranty covers only defective materials and workmanship. It does not cover depreciation or damage caused by normal wear, accident, improper maintenance, improper protection in storage or improper use. The cost of normal maintenance and replacement of service items, cutting parts, belts, skid shoes, shields, tires, bearings, chains, and sprockets shall be paid for by the Owner.

No Representation or Implied Warranty: Where permitted by law, neither Brillion Farm Equipment nor any company affiliated with it makes any warranties, representations, or promises expressed or implied as to the quality or performance of its products other than those set forth above. Brillion Farm Equipment makes no warranty or merchantability of fitness for a particular purpose. Brillion Farm Equipment reserves the right to make improvements or changes in design and specifications at any time without incurring any obligation to owners of units previously sold.

To aid in the prompt processing of warranty claims, follow the general instructions listed below:

1. Use the Landoll Internet Warranty Claim procedure for submitting all claims.
2. Prepare a separate claim for each warranty repair due to a single cause.
3. Prepare a separate claim for each individual serial numbered unit.
4. If the information needed to complete any section of the claim form is not available, provide a complete explanation in the description of the failure area.
5. All warranty work must be PRE-APPROVED by a Landoll Warranty Technician.
6. Defective parts must be held for inspection for ninety (90) days after the work is performed. Brillion Farm Equipment may request that parts be returned for inspection. All parts returned to Brillion Farm Equipment must be shipped with a Return Materials Authorization (RMA) provided by the Warranty Department Staff.

Landoll Company, LLC will not process warranty claims on products that are not registered. The Warranty Registration form is accessible in the dealer portal on [www.landoll.com](http://www.landoll.com). It is the responsibility of the dealer to complete the registration within ten (10) days of the retail delivery.