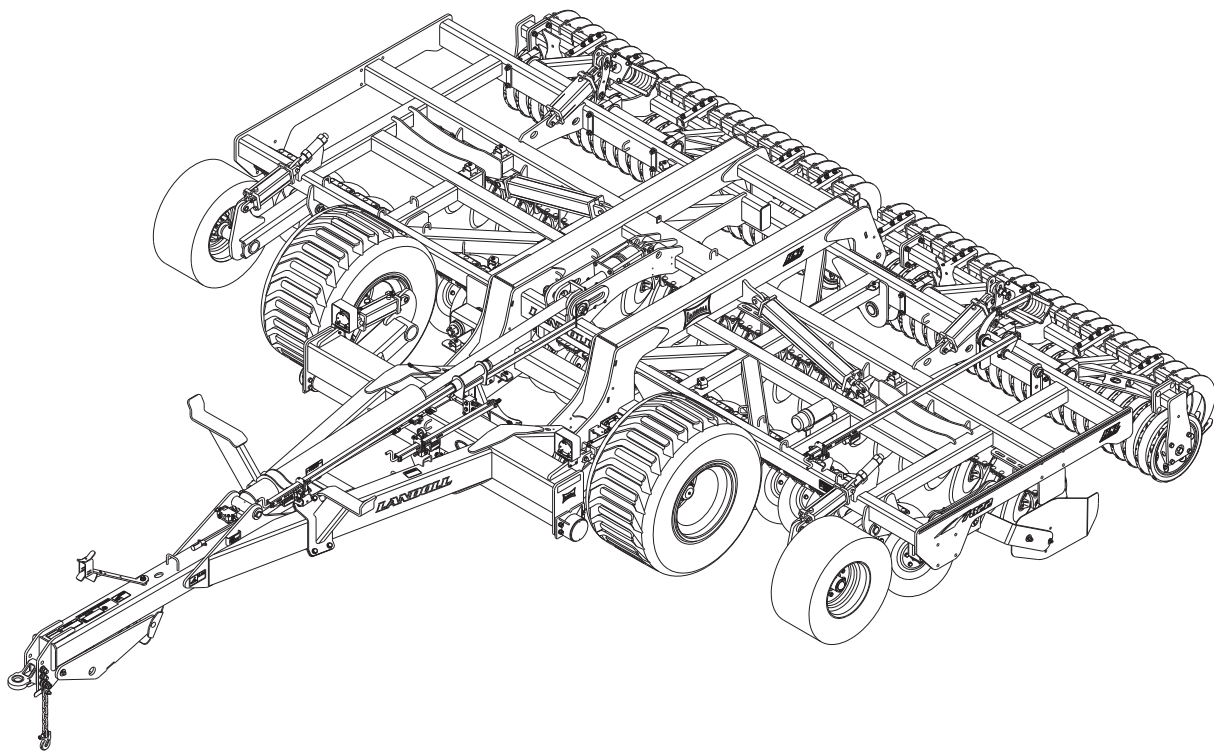




7822 HSL High Speed Landoll Parts Manual



LANDOLL COMPANY, LLC

1900 North Street

Marysville, Kansas 66508

(785) 562-5381

800-428-5655 ~ **WWW.LANDOLL.COM**

Instructions for Ordering Parts

**** Repair parts must be ordered through an Authorized Dealer ****

DEALER INSTRUCTIONS FOR ORDERING PARTS FROM LANDOLL PARTS DISTRIBUTION CENTER

PHONE: 800-423-4320 or 785-562-5381

FAX: 888-527-3909

ORDER ONLINE: dealer.landoll.com

DATA PLATE

The Data Plate, which lists the model number and serial number, is located on the front of the frame.

SERIAL NUMBER

The following information will help decode the Landoll serial number.

78D2400100 = xxmysssss

xx	= model series (i.e. "78" for all 7822 HSL)
m	= month of manufacture (ex. "D" means April. The letter I is not used.)
yy	= last digits of the year manufactured (ex. "24" means 2024)
sssss	= Sequential number used to track warranty and service information.

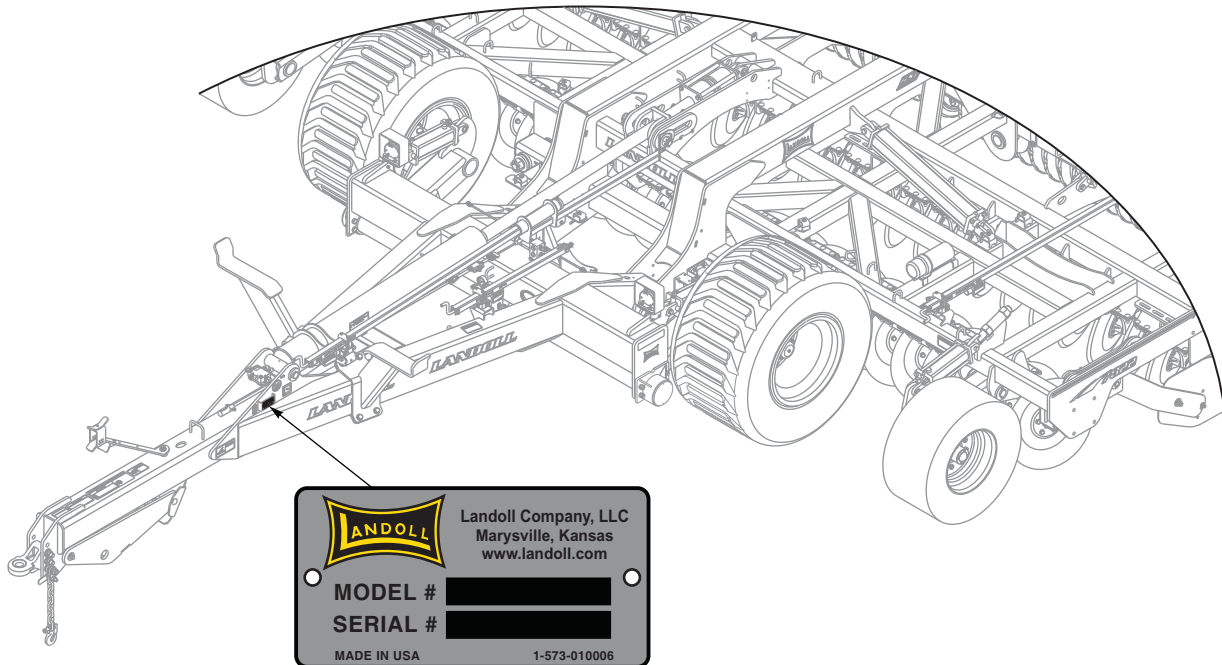


Figure: Data Plate and Location

Manuals for 7822 High Speed Landoll (HSL)

Manual Number	Manual Type
F-1045	Operator's Manual
F-1034	Parts Manual

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Center Frame Assembly

Center Frame Assembly

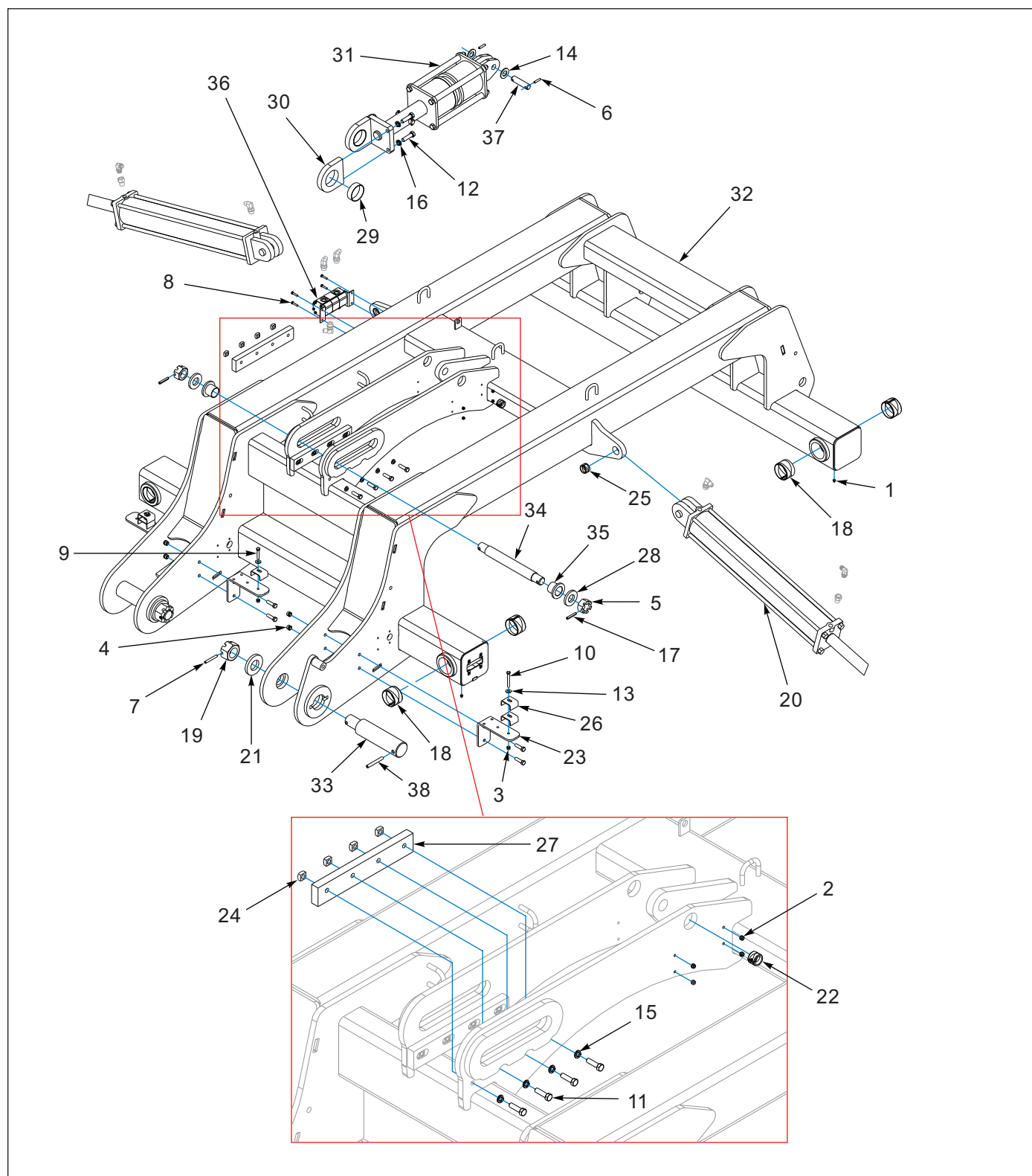


Figure 1-1: Center Frame Assembly

Center Frame Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	217331	FRAME-CENTER, 7822, ASM	--
1	1-298-010001-1	ZERK FITTING 1/4 SAE	4
2	1-512-010005-01	NUT, HEX, SLFLKG, 1/4-20 UNC, GRB	4
3	1-512-010005-05	NUT, HEX, SLFLKG, 3/8-16 UNC, GRB	3
4	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	6
5	1-516-010001-27	NUT,HX SLOT 1-1/2-6 ZP	2
6	1-647-010004236	SPRING PIN,SLOTTED 5/16X1-1/2	2
7	1-647-010004259	SPRING PIN,SLOTTED 3/8X3	2
8	1-654-010047-07	SCREW,HX CP 1/4-20UNCX1-1/4G5	4
9	1-654-010051-09	SCREW,HEX CAP,3/8-16UNCX2 GR5	1
10	1-654-010051-13	SCREW,HX CP,3/8-16UNCX3,GR5	2
11	1-654-010055-04	SCREW,HEX CAP,1/2-13UNCX1-3/4	14
12	1-654-010059-06	SCREW,HEX CAP 5/8-11X2-1/4 G5	4
13	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	3
14	1-861-010032-24	WASHER, FLAT, ZP/CD, IN	2
15	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	8
16	1-861-010034-15	WASHER,LKG,HLCL SPR,5/8	4
17	127712	PIN SPRING SLOTTED 3/8X2-1/4	2
18	144341	BUSHING, SPRING 3-1/4X3X2	8
19	172891	NUT HX SLOT 2-4-1/2 ZP	2
20	176035	CYLINDER, HYD 4-1/2X30 3000PSI	2
21	187317	WASHER-HEAVY, 4X2X1/2	2
22	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	1
23	195283	PLATE-HOSE HOLDER MOUNT	3
24	1C380	NUT SQ 1/2-13NC	8
25	2-150-010174	BUSHING,1-5/8X1-1/4X1	2
26	2-181-010001	HOSE CLAMP	5
27	200793	GLIDE CYLINDER	2
28	203399	WASHER RETAINING 1-1/2 (BEFORE 12/05/2022, QTY=2)	1
29	203433	BEARING-EWS, 3.02 X 3.254 X 1	2
30	203454	PLATE-YOKE BUSHING	2
31	209373	SPRING-TILT CYL, 80A-90A, ASM (SEE PAGE 1-3)	1
32	217324	FRAME-CENTER, 7822, WELDMENT	1
33	217397	PIN-STEP, 9-1/2 X 3	2
34	217942	PIN-MAST, 7833-25,30	1
35	217943	BUSHING-FLANGED, 1-3/4 X 2	2
36	218736	KIT-HYDRAULIC,CNTR FRAME, 7822	1
37	8K047	PIN - 1 X 4 1/16	1
38	8K756	ROLL PIN 1/2 x 4	2
39	240184	BUSHING, 1.53 X 2.50 X 5/16 (AFTER 12/05/2022)	1
40	240194	WASHER, 1.53 X 3.8 X 14Ga SS (AFTER 12/05/2022)	2
41	219943	KIT-HYD HOSE, 7822-23 (NOT SHOWN)	--

CENTER FRAME ASSEMBLY

Tilt Spring Cylinder Assembly

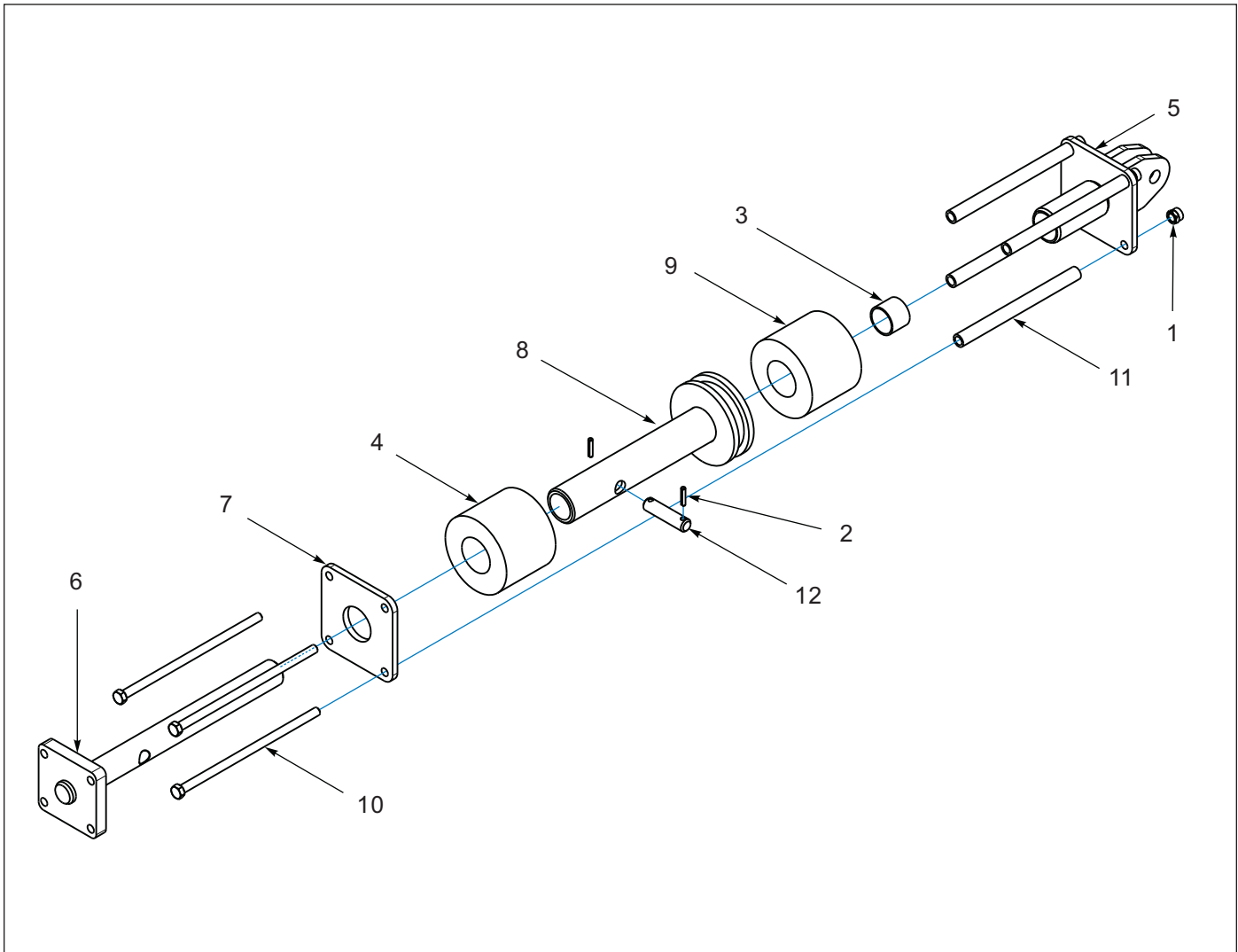


Figure 1-2: Tilt Spring Cylinder Assembly

Tilt Spring Cylinder Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	209373	SPRING-TILT CYL, 80A-90A, ASM	1
1	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	4
2	1-647-010004236	ROLL PIN, SLTD, 5/16X1-1/2	2
3	197140	BUSHING POLYLUBE 2-1.4X2X1-3/4	1
4	207532	SPRING-ROCKSHAFT, URETHANE,80A (BLUE)	1
5	207564	BASE-SPRING, WLDMT	1
6	207566	ROD-SPRING, WELDMENT	1
7	207567	PLATE-SPRING STOP	1
8	207571	MOUNT-SPRING, WLDMT	1
9	209171	SPRING-URETHANE, 90A (BLACK)	1
10	217299	SCREW, HEX 5/8-11UNCX14,GR5	4
11	217989	TUBE, TIE ROD-SPACER 12 IN	4
12	8K047	PIN - 1 X 4 1/16	1

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Wing Assemblies

Wing Assembly - Left Hand 15'

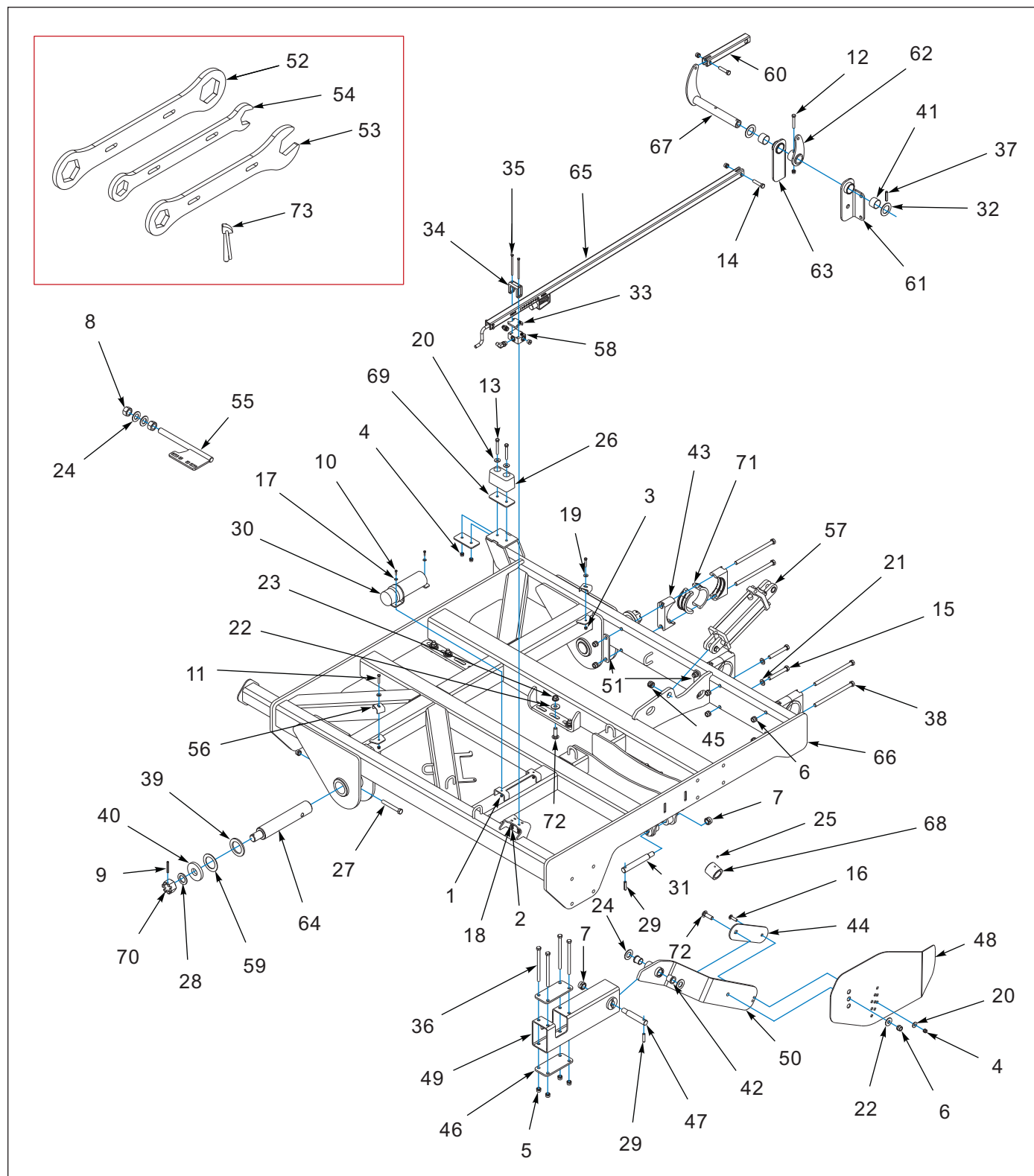


Figure 2-1: Wing Assembly - Left Hand 15'

Wing Assembly - Left Hand 15'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219517	WING-7822-15, LH, ASSY	--
1	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	2
2	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
3	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	4
4	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	4
5	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	6
6	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	11
7	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	2
8	1-512-010007-16	NUT,HEX 1-1/4-7 GR2 ZP	2
9	1-647-010004259	SPRING PIN, SLOTTED 3/8X3	2
10	1-654-010047-06	SCREW, HX CP 1/4-20UNCX1 FR5	2
11	1-654-010051-09	SCREW,HEX CAP,3/8-16UNCX2 GR5	4
12	1-654-010055-10	SCREW HEX CAP 1/2-13X3-1/4GR5	1
13	1-654-010055-12	SCREW,CP,HX .50-13UNCX3.75 GR5	2
14	1-654-010059-08	SCREW HX CP 5/8-11UNCX2-3/4G5	2
15	1-654-010061-16	SCREW 3/4-10UNCX5-1/2 HXCP G5	2
16	1-654-010070-05	SCREW,RDHD SQNCK 1/2-13X2 GR5	1
17	1-861-010032-07	WASHER,FLAT 1/4 ZP	2
18	1-861-010032-08	WASHER,FLAT 5/16 N ZP	2
19	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	4
20	1-861-010032-15	WASHER, FLAT 1/2 W ZP/CD	3
21	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	2
22	1-861-010032-21	WASHER, FLAT 3/4 W ZP/CD	13
23	103841	NUT,FLG,LNK,SERRATED 3/4-10UNC	12
24	116100	WASHER 1-1/4 NAR FL ZP/CD	4
25	122709	SCREW,SET,HXSKTCPPT 3/8-16X1/2	1
26	128874	BUMPER RUBBER 6X3X3-1/2	1
27	139201	SCREW,HX CP 3/4-10UNCX5.50GR8	2
28	141151	WASHER, RETAINING	2
29	141251	SPRING PIN,SLOTTED 1/2X2-1/4	2
30	150076	MANUAL TUBE (4-1/4"ID) (AFTER 09/12/2023)	1
30	142753	MANUAL HOLDER (BEFORE 09/12/2023)	1
31	144457	PIN, SHANK (1-1/4 X 7-1/4, STEP)	1
32	164471	WASHER, THRUST 2"	2
33	165257	PAD, SLIDE	1
34	165265	GUIDE, DEPTH STOP	1
35	171556	SCREW,HEX CP,5/16-18UNCX5-1/2	2
36	171892	SCREW, HEX CAP 5/8-11UNCX9 GR5	4
37	172802	PIN SPRING SLOTTED 1/2X2-1/2	1
38	172919	SCREW HX CP,3/4-10X12 GR8 ZP	6
39	175677	PLATE, THRUST WASHER WING	2
40	175686	PLATE THRUST WASHER WING	2
41	183815	BUSHING, 2-1/4 X 2 X 1-1/2 L	2
42	184413	BEARING, FLANGE 1-1/4	2

WING ASSEMBLIES

Wing Assembly - Left Hand 15'

ITEM	PART NUMBER	DESCRIPTION	QTY.
43	188038	BRG HALF, 4-1/2 INSERT	6
44	192594	PLATE-BACKER	1
45	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	1
46	193699	PLATE-STRAP	2
47	193730	PIN-SHOULDER, 1-1/4 X 5	1
48	193757	BLADE-LEVELER	1
49	193758	MOUNT-BLADE LEVELER, WELDMENT	1
50	193763	ARM-LEVELER MOUNT, WELDMENT	1
51	195115	PLATE-BACKER, BEARING	2
52	219950	WRENCH, ADJUSTMENT	1
53	219951	WRENCH, ADJUSTMENT	1
54	195277	WRENCH, ADJUSTMENT	1
55	195279	BRACKET-GANG ADJUSTMENT,WLD	1
56	2-181-010001	HOSE CLAMP	4
57	247543	CYLINDER, 4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-19)	1
57	201275	CYLINDER, 4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-18)	1
58	203467	VALVE-LIMIT, STROKE	1
59	206709	WASHER, THRUST - 3"	2
60	209194	TUBE-REEL CONTROL	1
61	209219	WLDMT BRACKET-PIVOT	1
62	209366	WLDMT ARM-CRANK, REEL CONTROL	1
63	217302	BRACKET-REEL CONTROL, WLDMT	1
64	217396	PIN-SHOULDER, 3X11.8	2
65	218707	TUBE-REEL CONTROL, ASSY (SEE PAGE 2-16)	1
66	219512	FRAME-WING, 7822-15 LH, WLDMNT	1
67	219530	TUBE, REEL CONTROL, WELDMENT	1
68	219579	TUBE, CYLINDER-STOP	1
69	219580	PLATE-SHIM STOP	2
70	23085	NUT HEX SLOTTED 1 3/4-5	2
71	2P793	BRG INSERT, 4 1/2 INSERT	6
72	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4-10X2-1/2	13
73	70239854	PIN QUICK HITCH	1

[illegible]

WING ASSEMBLIES

Wing Assembly - Left Hand 17'

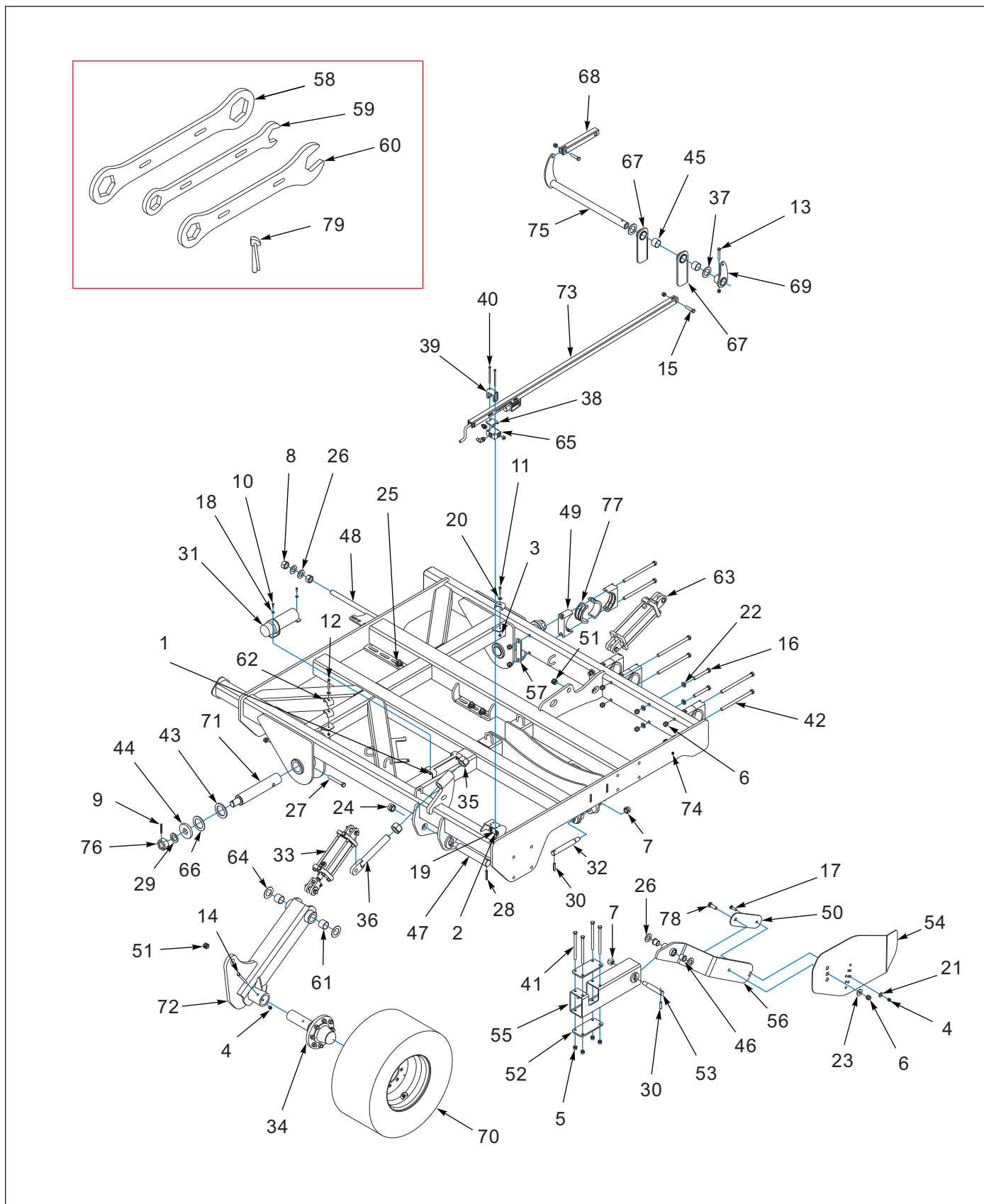


Figure 2-2: Wing Assembly - Left Hand 17'

Wing Assembly - Left Hand 17'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219519	WING-7822-17, LH, ASSY	- -
1	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	2
2	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
3	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	4
4	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	3
5	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	6
6	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	13
7	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	2
8	1-512-010007-16	NUT,HEX 1-1/4-7 GR2 ZP	2
9	1-647-010004259	SPRING PIN, SLOTTED 3/8X3	2
10	1-654-010047-06	SCREW, HEX, 1/4-20UNCX1GR5	2
11	1-654-010051-09	SCREW,HEX CAP,3/8-16UNCX2 GR5	3
12	1-654-010051-13	SCREW,HX CP,3/8-16UNCX3,GR5	1
13	1-654-010055-10	SCREW HEX CAP 1/2-13X3-1/4GR5	1
14	1-654-010055-15	SCR, HX CP, 1/2-13UNCX5 GR5	1
15	1-654-010059-08	SCREW HX CP 5/8-11UNCX2-3/4G5	2
16	1-654-010061-16	SCREW 3/4-10UNCX5-1/2 HXCP G5	2
17	1-654-010070-05	SCREW,RDHD SQNCK 1/2-13X2 GR5	1
18	1-861-010032-07	WASHER,FLAT 1/4 ZP	2
19	1-861-010032-08	WASHER,FLAT 5/16 N ZP	2
20	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	4
21	1-861-010032-15	WASHER, FLAT 1/2 W ZP/CD	1
22	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	4
23	1-861-010032-21	WASHER, FLAT 3/4 W ZP/CD	13
24	101385	NUT,HEX SLFLKG,1-1/4-7 GRB	1
25	103841	NUT,FLG,LNK,SERRATED 3/4-10UNC	12
26	116100	WASHER 1-1/4 NAR FL ZP/CD	4
27	139201	SCREW,HX CP 3/4-10UNCX5.50GR8	2
28	140191	PIN, GROOVED ALLOY 1/2X3	1
29	141154	WASHER GANG SHAFT	2
30	141251	SPRING PIN,SLOTTED 1/2X2-1/4	2
31	150076	MANUAL TUBE (4-1/4"ID) (AFTER 09/12/2023)	1
31	142753	MANUAL HOLDER (BEFORE 09/12/2023)	1
32	144457	PIN, SHANK (1-1/4 X 7-1/4, STEP)	1
33	247542	CYLINDER, 3-3/4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-16)	1
33	201276	CYLINDER 3-3/4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-15)	1
34	156972	HUB & SPINDLE ASSY, 8 BOLT (SEE PAGE 3-1)	1
35	159954	NUT HEX 1-3/4-5UNC GR2	2
36	159955	ROD, CYLINDER ANCHOR	1
37	164471	WASHER, THRUST 2"	2
38	165257	PAD, SLIDE	1
39	165265	GUIDE, DEPTH STOP	1

WING ASSEMBLIES

Wing Assembly - Left Hand 17'

ITEM	PART NUMBER	DESCRIPTION	QTY.
40	171556	SCREW,HEX CP,5/16-18UNCX5-1/2	2
41	171892	SCREW, HEX, 5/16-11UNCX9, GR5	4
42	172919	SCREW HX CP,3/4-10X12 GR8 ZP	8
43	175677	PLATE, THRUST WASHER WING	2
44	175686	PLATE THRUST WASHER WING	2
45	183815	BUSHING, 2-1/4 X 2 X 1-1/2 L	2
46	184413	BEARING, FLANGE 1-1/4	2
47	187318	PIN SHOULDER 2 X 11-5/8	1
48	187632	ADJUSTING BRACKET	1
49	188038	BRG HALF, 4-1/2 INSERT	8
50	192594	PLATE-BACKER	1
51	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	2
52	193699	PLATE-STRAP	2
53	193730	PIN-SHOULDER, 1-1/4 X 5	1
54	193757	BLADE-LEVELER	1
55	193758	MOUNT-BLADE LEVELER, WELDMNT	1
56	193763	ARM-LEVELER MOUNT, WELDMNT	1
57	195115	PLATE-BACKER, BEARING	2
58	219950	WRENCH, ADJUSTMENT	1
59	219951	WRENCH, ADJUSTMENT	1
60	195277	WRENCH, ADJUSTMENT	1
61	197140	BUSHING POLYLUBE 2-1.4X2X1-3/4	2
62	2-181-010001	CLAMP	5
63	247543	CYLINDER, 4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-19)	1
63	201275	CYLINDER, 4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-18)	1
64	202844	WASHER, 2 X 3-1/2 X 14 GA, SS	2
65	203467	VALVE-LIMIT, STROKE	1
66	206709	WASHER, THRUST - 3"	2
67	209189	WLDMT BRACKET-REEL CONTROL	2
68	209194	TUBE-REEL CONTROL	1
69	209366	WLDMT ARM-CRANK, REEL CONTROL	1
70	215351	TIRE&WHL ASSY, VF410/50R16.5	1
71	217396	PIN-SHOULDER, 3X11.8	2
72	218701	ARM-GAUGE WHEEL LH, WLDMT	1
73	218707	TUBE-REEL CONTROL, ASSY (SEE PAGE 2-16)	1
74	219508	FRAME-WING, 7822-17 LH, WLDMNT	1
75	219939	TUBE-REEL CONTROL, WELDMNT	1
76	23085	NUT HEX SLOTTED 1 3/4-5	2
77	2P793	BRG INSERT, 4 1/2 INSERT	8
78	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4-10X2-1/2	13
79	70239854	PIN QUICK HITCH	1

[illegible]

WING ASSEMBLIES

Wing Assembly - Left Hand 20'

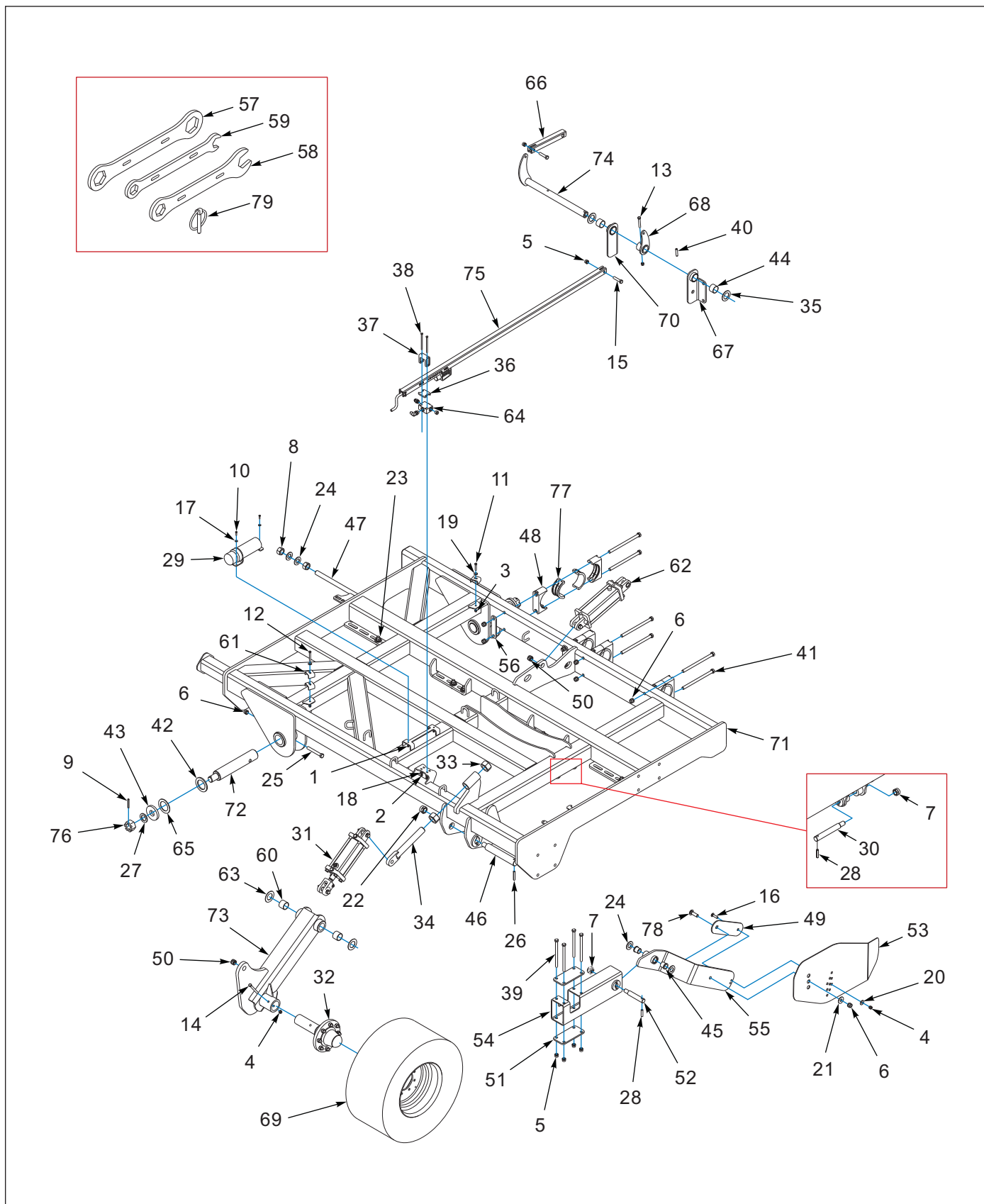


Figure 2-3: Wing Assembly - Left Hand 20'

Wing Assembly - Left Hand 20'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	217329	WING-7822-20, LH, ASSY	--
1	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	2
2	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
3	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	4
4	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	3
5	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	6
6	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	13
7	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	2
8	1-512-010007-16	NUT,HEX 1-1/4-7 GR2 ZP	2
9	1-647-010004259	SPRING PIN, SLOTTED 3/8X3	2
10	1-654-010047-06	SCREW, HEX, 1/4-20UNCX1GR5	2
11	1-654-010051-09	SCREW,HEX CAP,3/8-16UNCX2 GR5	3
12	1-654-010051-13	SCREW,HX CP,3/8-16UNCX3,GR5	1
13	1-654-010055-10	SCREW HEX CAP 1/2-13X3-1/4GR5	1
14	1-654-010055-15	SCR, HX CP, 1/2-13UNCX5 GR5	1
15	1-654-010059-08	SCREW HX CP 5/8-11UNCX2-3/4G5	2
16	1-654-010070-05	SCREW,RDHD SQNCK 1/2-13X2 GR5	1
17	1-861-010032-07	WASHER,FLAT 1/4 ZP	2
18	1-861-010032-08	WASHER,FLAT 5/16 N ZP	2
19	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	4
20	1-861-010032-15	WASHER, FLAT 1/2 W ZP/CD	1
21	1-861-010032-21	WASHER, FLAT 3/4 W ZP/CD	13
22	101385	NUT,HEX SLFLKG,1-1/4-7 GRB	1
23	103841	NUT,FLG,LNK,SERRATED 3/4-10UNC	12
24	116100	WASHER 1-1/4 NAR FL ZP/CD	4
25	139201	SCREW,HX CP 3/4-10UNCX5.50GR8	2
26	140191	PIN, GROOVED ALLOY 1/2X3	1
27	141154	WASHER GANG SHAFT	2
28	141251	SPRING PIN,SLOTTED 1/2X2-1/4	2
29	150076	MANUAL TUBE (4-1/4"ID) (AFTER 09/12/2023)	1
29	142753	MANUAL HOLDER (BEFORE 09/12/2023)	1
30	144457	PIN, SHANK (1-1/4 X 7-1/4, STEP)	1
31	247542	CYLINDER, 3-3/4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-16)	1
31	201276	CYLINDER 3-3/4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-15)	1
32	156972	HUB & SPINDLE ASSY, 8 BOLT (SEE PAGE 3-1)	1
33	159954	NUT HEX 1-3/4-5UNC GR2	2
34	159955	ROD, CYLINDER ANCHOR	1
35	164471	WASHER, THRUST 2"	2
36	165257	PAD, SLIDE	1
37	165265	GUIDE, DEPTH STOP	1
38	171556	SCREW,HEX CP,5/16-18UNCX5-1/2	2
39	171892	SCREW, HEX, 5/16-11UNCX9, GR5	4

WING ASSEMBLIES

Wing Assembly - Left Hand 20'

ITEM	PART NUMBER	DESCRIPTION	QTY.
40	172802	PIN SPRING SLOTTED 1/2X2-1/2	1
41	172919	SCREW HX CP, 3/4-10X12 GR8 ZP	8
42	175677	PLATE, THRUST WASHER WING	2
43	175686	PLATE THRUST WASHER WING	2
44	183815	BUSHING, 2-1/4 X 2 X 1-1/2 L	2
45	184413	BEARING, FLANGE 1-1/4	2
46	187318	PIN SHOULDER 2 X 11-5/8	1
47	187632	ADJUSTING BRACKET	1
48	188038	BRG HALF, 4-1/2 INSERT	8
49	192594	PLATE-BACKER	1
50	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	2
51	193699	PLATE-STRAP	2
52	193730	PIN-SHOULDER, 1-1/4 X 5	1
53	193757	BLADE-LEVELER	1
54	193758	MOUNT-BLADE LEVELER, WELDMENT	1
55	193763	ARM-LEVELER MOUNT, WELDMENT	1
56	195115	PLATE-BACKER, BEARING	2
57	219950	WRENCH, ADJUSTMENT	1
58	219951	WRENCH, ADJUSTMENT	1
59	195277	WRENCH, ADJUSTMENT	1
60	197140	BUSHING POLYLUBE 2-1.4X2X1-3/4	2
61	2-181-010001	CLAMP	5
62	247543	CYLINDER, 4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-19)	1
62	201275	CYLINDER, 4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-18)	1
63	202844	WASHER, 2 X 3-1/2 X 14 GA, SS	2
64	203467	VALVE-LIMIT, STROKE	1
65	206709	WASHER, THRUST - 3"	2
66	209194	TUBE-REEL CONTROL	1
67	209219	WLDMT BRACKET-PIVOT	1
68	209366	WLDMT ARM-CRANK, REEL CONTROL	1
69	215351	TIRE&WHL ASSY, VF410/50R16.5	1
70	217302	BRACKET-REEL CONTROL, WLDMT	1
71	217325	FRAME-WING, 7822-20 LH, WLDMT	1
72	217396	PIN-SHOULDER, 3X11.8	2
73	218701	ARM-GAUGE WHEEL LH, WLDMT	1
74	218705	TUBE-REEL CONTROL, WLDMT	1
75	218707	TUBE-REEL CONTROL, ASSY (SEE PAGE 2-16)	1
76	23085	NUT HEX SLOTTED 1 3/4-5	2
77	2P793	BRG INSERT, 4 1/2 INSERT	8
78	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4-10X2-1/2	17
79	70239854	PIN QUICK HITCH	1

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WING ASSEMBLIES

Wing Assembly - Left Hand 23'

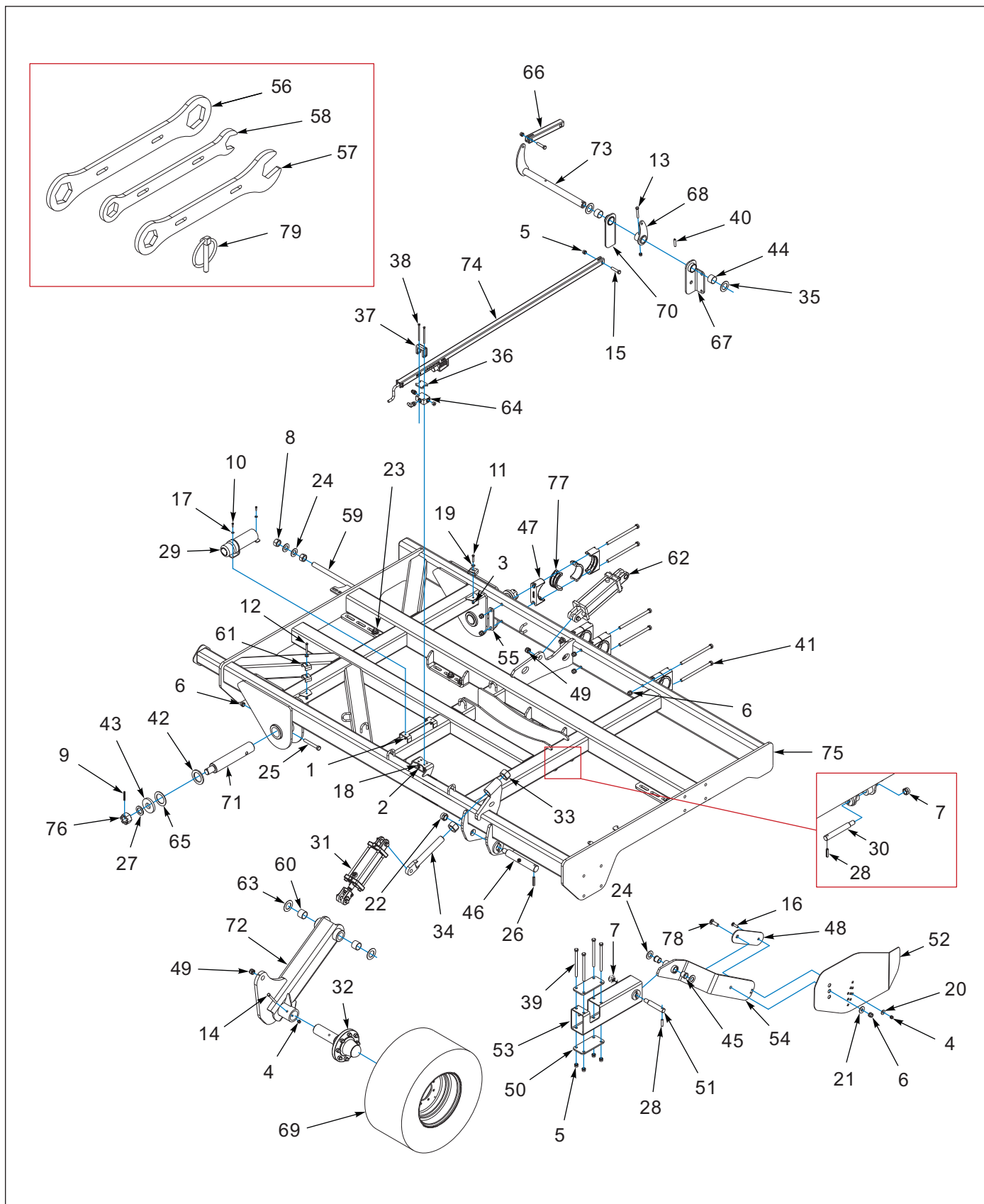


Figure 2-4: Wing Assembly - Left Hand 23'

Wing Assembly - Left Hand 23'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219521	WING-7822-23, LH, ASSY	--
1	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	2
2	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
3	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	4
4	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	3
5	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	6
6	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	13
7	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	2
8	1-512-010007-16	NUT,HEX 1-1/4-7 GR2 ZP	2
9	1-647-010004259	SPRING PIN, SLOTTED 3/8X3	2
10	1-654-010047-06	SCREW, HEX, 1/4-20UNCX1GR5	2
11	1-654-010051-09	SCREW,HEX CAP,3/8-16UNCX2 GR5	3
12	1-654-010051-13	SCREW,HX CP,3/8-16UNCX3,GR5	1
13	1-654-010055-10	SCREW HEX CAP 1/2-13X3-1/4GR5	1
14	1-654-010055-15	SCR, HX CP, 1/2-13UNCX5 GR5	1
15	1-654-010059-08	SCREW HX CP 5/8-11UNCX2-3/4G5	2
16	1-654-010070-05	SCREW,RDHD SQNCK 1/2-13X2 GR5	1
17	1-861-010032-07	WASHER,FLAT 1/4 ZP	2
18	1-861-010032-08	WASHER,FLAT 5/16 N ZP	2
19	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	4
20	1-861-010032-15	WASHER, FLAT 1/2 W ZP/CD	1
21	1-861-010032-21	WASHER, FLAT 3/4 W ZP/CD	13
22	101385	NUT,HEX SLFLKG,1-1/4-7 GRB	1
23	103841	NUT,FLG,LNK,SERRATED 3/4-10UNC	12
24	116100	WASHER 1-1/4 NAR FL ZP/CD	4
25	139201	SCREW,HX CP 3/4-10UNCX5.50GR8	2
26	140191	PIN, GROOVED ALLOY 1/2X3	1
27	141154	WASHER GANG SHAFT	2
28	141251	SPRING PIN,SLOTTED 1/2X2-1/4	2
29	150076	MANUAL TUBE (4-1/4"ID) (AFTER 09/12/2023)	1
29	142753	MANUAL HOLDER (BEFORE 09/12/2023)	1
30	144457	PIN, SHANK (1-1/4 X 7-1/4, STEP)	1
31	247542	CYLINDER, 3-3/4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-16)	1
31	201276	CYLINDER 3-3/4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-15)	1
32	156972	HUB & SPINDLE ASSY, 8 BOLT (SEE PAGE 3-1)	1
33	159954	NUT HEX 1-3/4-5UNC GR2	2
34	159955	ROD, CYLINDER ANCHOR	1
35	164471	WASHER, THRUST 2"	2
36	165257	PAD, SLIDE	1
37	165265	GUIDE, DEPTH STOP	1
38	171556	SCREW,HEX CP,5/16-18UNCX5-1/2	2
39	171892	SCREW, HEX, 5/16-11UNCX9, GR5	4

WING ASSEMBLIES

Wing Assembly - Left Hand 23'

ITEM	PART NUMBER	DESCRIPTION	QTY.
40	172802	PIN SPRING SLOTTED 1/2X2-1/2	1
41	172919	SCREW HX CP,3/4-10X12 GR8 ZP	8
42	175677	PLATE, THRUST WASHER WING	2
43	175686	PLATE THRUST WASHER WING	2
44	183815	BUSHING, 2-1/4 X 2 X 1-1/2 L	2
45	184413	BEARING, FLANGE 1-1/4	2
46	187318	PIN SHOULDER 2 X 11-5/8	1
47	188038	BRG HALF, 4-1/2 INSERT	8
48	192594	PLATE-BACKER	1
49	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	2
50	193699	PLATE-STRAP	2
51	193730	PIN-SHOULDER, 1-1/4 X 5	1
52	193757	BLADE-LEVELER	1
53	193758	MOUNT-BLADE LEVELER, WELDMNT	1
54	193763	ARM-LEVELER MOUNT, WELDMNT	1
55	195115	PLATE-BACKER, BEARING	2
56	219950	WRENCH, ADJUSTMENT	1
57	219951	WRENCH, ADJUSTMENT	1
58	195277	WRENCH, ADJUSTMENT	1
59	195279	BRACKET - GANG ADJUSTMENT, WLD	1
60	197140	BUSHING POLYLUBE 2-1.4X2X1-3/4	2
61	2-181-010001	CLAMP	5
62	247543	CYLINDER, 4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-19)	1
62	201275	CYLINDER, 4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-18)	1
63	202844	WASHER, 2 X 3-1/2 X 14 GA, SS	2
64	203467	VALVE-LIMIT, STROKE	1
65	206709	WASHER, THRUST - 3"	2
66	209194	TUBE-REEL CONTROL	1
67	209219	WLDMT BRACKET-PIVOT	1
68	209366	WLDMT ARM-CRANK, REEL CONTROL	1
69	215351	TIRE&WHL ASSY, VF410/50R16.5	1
70	217302	BRACKET - REEL CONTROL, WLDMNT	1
71	217396	PIN-SHOULDER, 3X11.8	2
72	218701	ARM-GAUGE WHEEL LH, WLDMT	1
73	218705	TUBE-REEL CONTROL, WLDMT	1
74	218707	TUBE-REEL CONTROL, ASSY (SEE PAGE 2-16)	1
75	219502	FRAME - WING, 7822-23 LH, WLDMNT	1
76	23085	NUT HEX SLOTTED 1 3/4-5	2
77	2P793	BRG INSERT, 4 1/2 INSERT	8
78	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4-10X2-1/2	17
79	70239854	PIN QUICK HITCH	1

Reel Depth Control Assembly

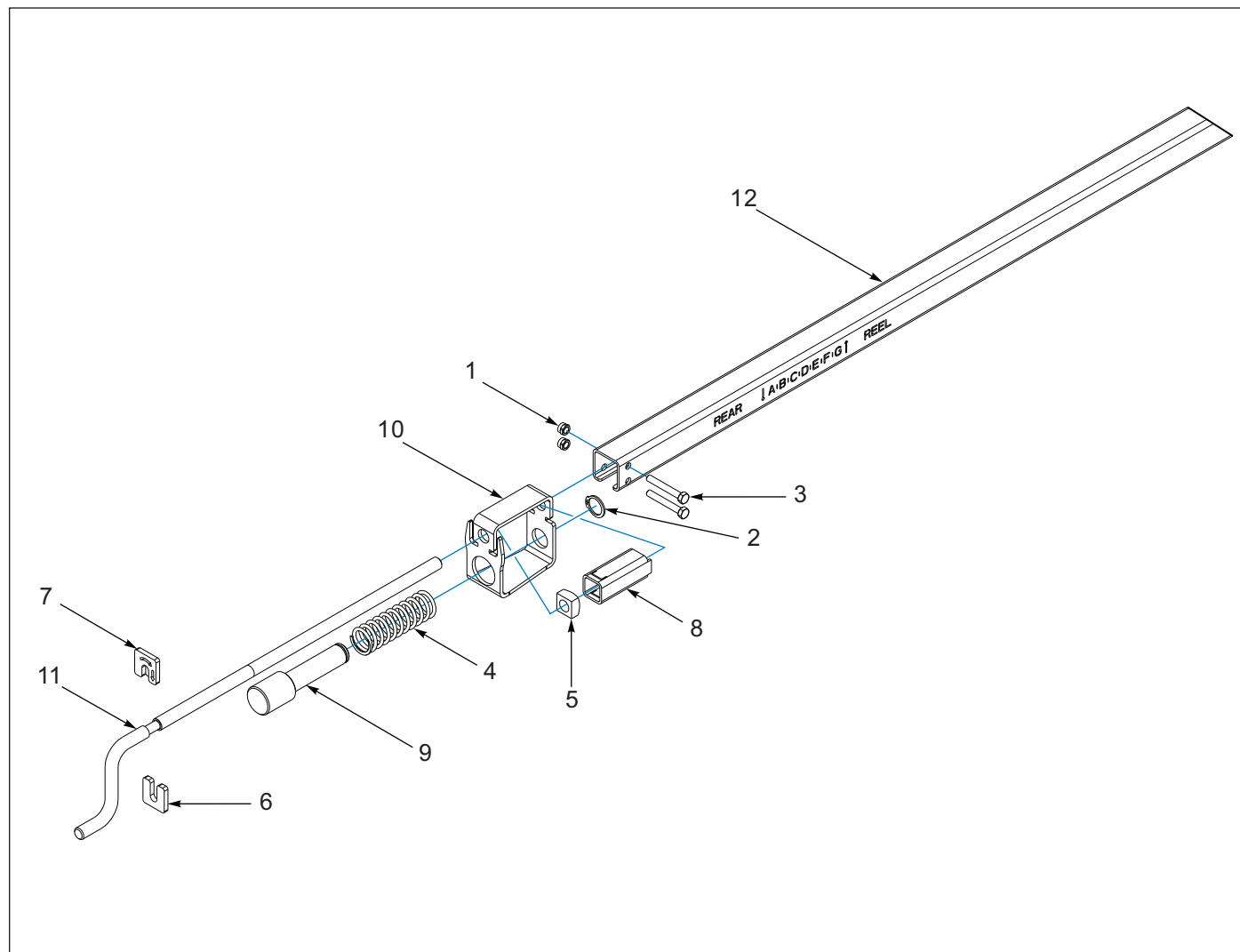


Figure 2-5: Reel Depth Control Assembly

Reel Depth Control Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	218707	TUBE-REEL CONTROL, ASSY	--
1	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
2	1-630-010021-03	RING, RETAINING 1.0 HD	1
3	108628	SCREW HX CP 5/16-18UNCX2-1/4	2
4	122917	SPRING COMPRESSION,4-1/2 MONO	1
5	144048	NUT, SQ 5/8-11 GR5	1
6	165259	STOP, HANDLE LONG	1
7	165260	STOP, HANDLE SHORT	1
8	166717	SQ TUBE, FLOATING	1
9	174708	PIN, DEPTH STOP	1
10	182289	STOP-DEPTH	1
11	201337	HANDLE-DEPTH STOP	1
12	218706	TUBE-REEL CONTROL	1

WING ASSEMBLIES

Wing Assembly - Right Hand 15'

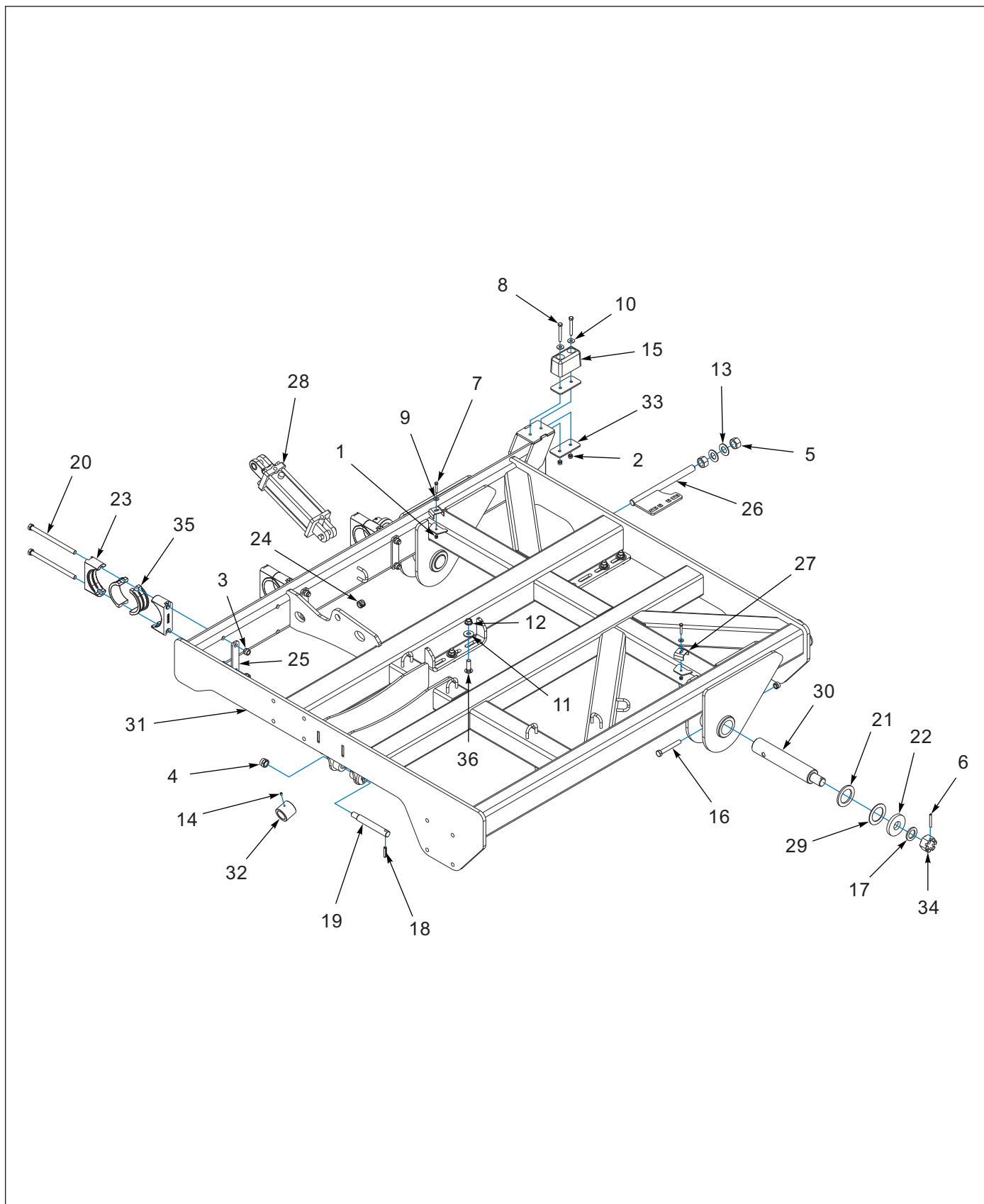


Figure 2-6: Wing Assembly - Right Hand 15'

Wing Assembly - Right Hand 15'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219518	WING-7822-15, RH, ASSY	--
1	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	4
2	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	2
3	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	8
4	1-512-010005-19	NUT, HEX SLFLKG 1-8 UNC, GRB	2
5	1-512-010007-16	NUT,HEX 1-1/4-7 GR2 ZP	2
6	1-647-010004259	SPRING PIN, SLOTTED 3/8X3	2
7	1-654-010051-09	SCREW,HEX CAP,3/8-16UNCX2 GR5	4
8	1-654-010055-12	SCREW,CP,HX .50-13UNCX3.75 GR5	2
9	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	4
10	1-861-010032-15	WASHER, FLAT 1/2 W ZP/CD	2
11	1-861-010032-21	WASHER, FLAT 3/4 W ZP/CD	8
12	103841	NUT,FLG,LNK,SERRATED 3/4-10UNC	8
13	116100	WASHER 1-1/4 NAR FL ZP/CD	2
14	122709	SCREW,SET,HXSKTCPPT 3/8-16X1/2	1
15	128874	BUMPER RUBBER 6X3X3-1/2	1
16	139201	SCREW,HX CP 3/4-10UNCX5.50GR8	2
17	141154	WASHER GANG SHAFT	2
18	141251	SPRING PIN,SLOTTED 1/2X2-1/4	1
19	144457	PIN, SHANK (1-1/4 X 7-1/4, STEP)	1
20	172919	SCREW HX CP,3/4-10X12 GR8 ZP	6
21	175677	PLATE, THRUST WASHER WING	2
22	175686	PLATE THRUST WASHER WING	2
23	188038	BRG HALF, 4-1/2 INSERT	6
24	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	1
25	195115	PLATE-BACKER, BEARING	3
26	195279	BRACKET-GANG ADJUSTMENT,WLD	1
27	2-181-010001	HOSE CLAMP	4
28	247542	CYLINDER, 3-3/4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-16)	1
28	201276	CYLINDER, 3.75 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-15)	1
29	206709	WASHER, THRUST - 3"	2
30	217396	PIN-SHOULDER, 3X11.8	2
31	219513	FRAME-WING, 7822-15 RH, WLDMNT	1
32	219579	TUBE, CYLINDER-STOP	1
33	219580	PLATE-SHIM STOP	2
34	23085	NUT HEX SLOTTED 1 3/4-5	2
35	2P793	BRG INSERT, 4 1/2 INSERT	6
36	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4-10X2-1/2	8

WING ASSEMBLIES

Wing Assembly - Right Hand 17'

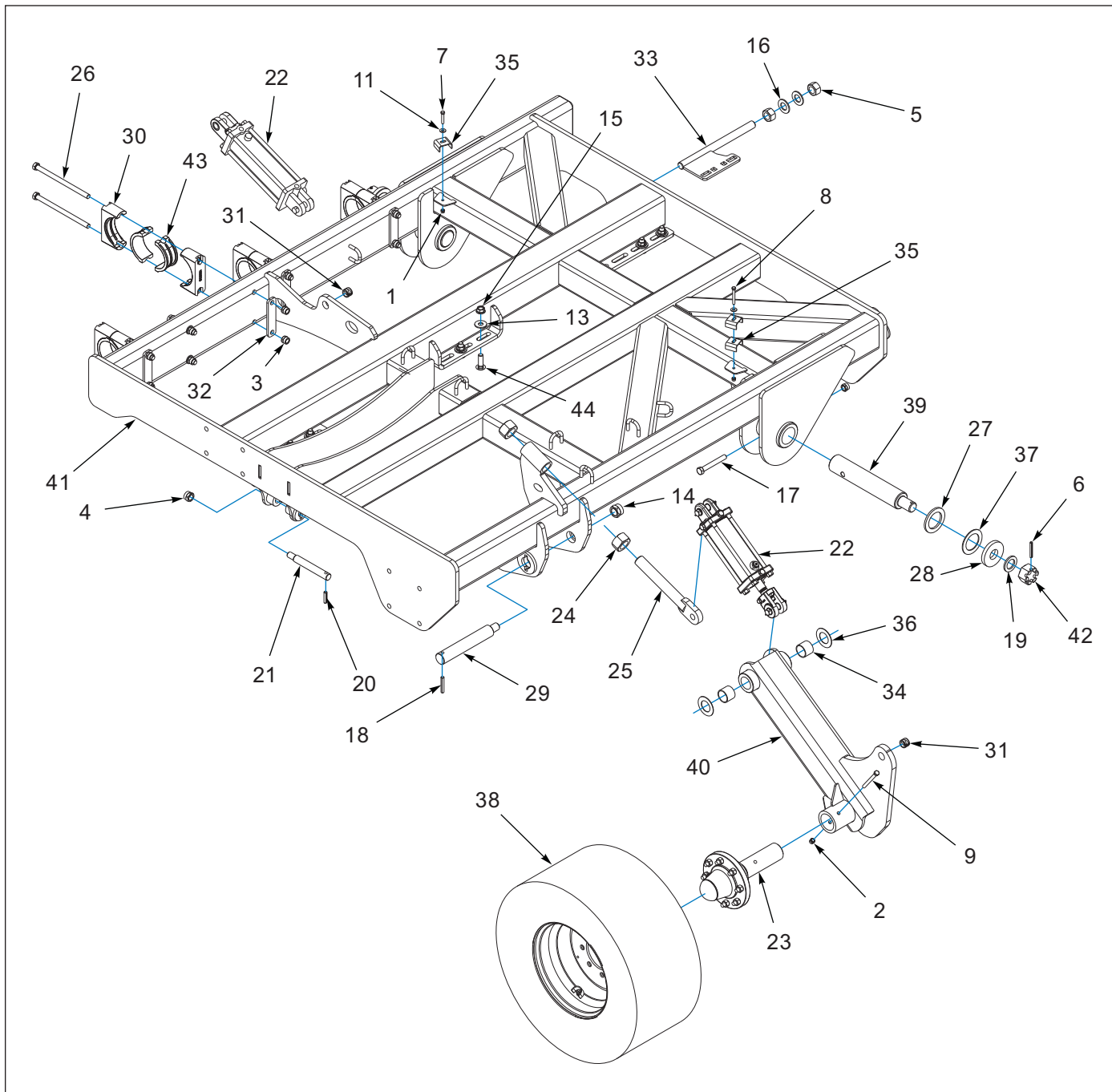


Figure 2-7: Wing Assembly - Right Hand 17'

Wing Assembly - Right Hand 17'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219520	WING-7822-17, RH, ASSY	--
1	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	4
2	1-512-010005-09	NUT, HEX, SLFLKG, 1/2-13 GRB	1
3	1-512-010005-15	NUT, HEX, SLFLKG GRB 3/4-10	12
4	1-512-010005-19	NUT, HEX SLFLKG 1-8 UNC, GRB	2

Wing Assembly - Right Hand 17'

ITEM	PART NUMBER	DESCRIPTION	QTY.
5	1-512-010007-16	NUT,HEX 1-1/4-7 GR2 ZP	2
6	1-647-010004259	SPRING PIN, SLOTTED 3/8X3	2
7	1-654-010051-09	SCREW,HEX CAP,3/8-16UNCX2 GR5	3
8	1-654-010051-13	SCREW,HX CP,3/8-16UNCX3,GR5	1
9	1-654-010055-15	SCREW, HEX, 1/2-13UNCX GR5	1
10	1-654-010061-16	SCREW 3/4-10UNCX5-1/2 HXCP G5	2
11	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	4
12	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	4
13	1-861-010032-21	WASHER, FLAT 3/4 W ZP/CD	12
14	101385	NUT,HEX SLFLKG,1-1/4-7 GRB	1
15	103841	NUT,FLG,LNK,SERRATED 3/4-10UNC	12
16	116100	WASHER 1-1/4 NAR FL ZP/CD	2
17	139201	SCREW,HX CP 3/4-10UNCX5.50GR8	2
18	140191	PIN, GROOVED ALLOY 1/2X3	1
19	141154	WASHER GANG SHAFT	2
20	141251	SPRING PIN,SLOTTED 1/2X2-1/4	1
21	144457	PIN, SHANK (1-1/4 X 7-1/4, STEP)	1
22	247542	CYLINDER, 3-3/4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-16)	2
22	201276	CYLINDER 3-3/4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-15)	2
23	156972	HUB & SPINDLE ASSY, 8 BOLT (SEE PAGE 3-1)	1
24	159954	NUT HEX 1-3/4-5UNC GR2	2
25	159955	ROD, CYLINDER ANCHOR	1
26	172919	SCREW HX CP,3/4-10X12 GR8 ZP	8
27	175677	PLATE, THRUST WASHER WING	2
28	175686	PLATE THRUST WASHER WING	2
29	187318	PIN SHOULDER 2 X 11-5/8	1
30	188038	BRG HALF, 4-1/2 INSERT	8
31	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	2
32	195115	PLATE-BACKER, BEARING	4
33	195279	BRACKET-GANG ADJUSTMENT,WLD	1
34	197140	BUSHING POLYLUBE 2-1.4X2X1-3/4	2
35	2-181-010001	CLAMP	5
36	202844	WASHER, 2 X 3-1/2 X 14 GA, SS	2
37	206709	WASHER, THRUST - 3"	2
38	215351	TIRE&WHL ASSY, VF410/50R16.5	1
39	217396	PIN-SHOULDER, 3X11.8	2
40	218702	ARM-GAUGE WHEEL RH, WLDMT	1
41	219509	FRAME-WING, 7822-17 RH, WLDMT	1
42	23085	NUT HEX SLOTTED 1 3/4-5	2
43	2P793	BRG INSERT, 4 1/2 INSERT	8
44	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4-10X2-1/2	12

WING ASSEMBLIES

Wing Assembly - Right Hand 20'

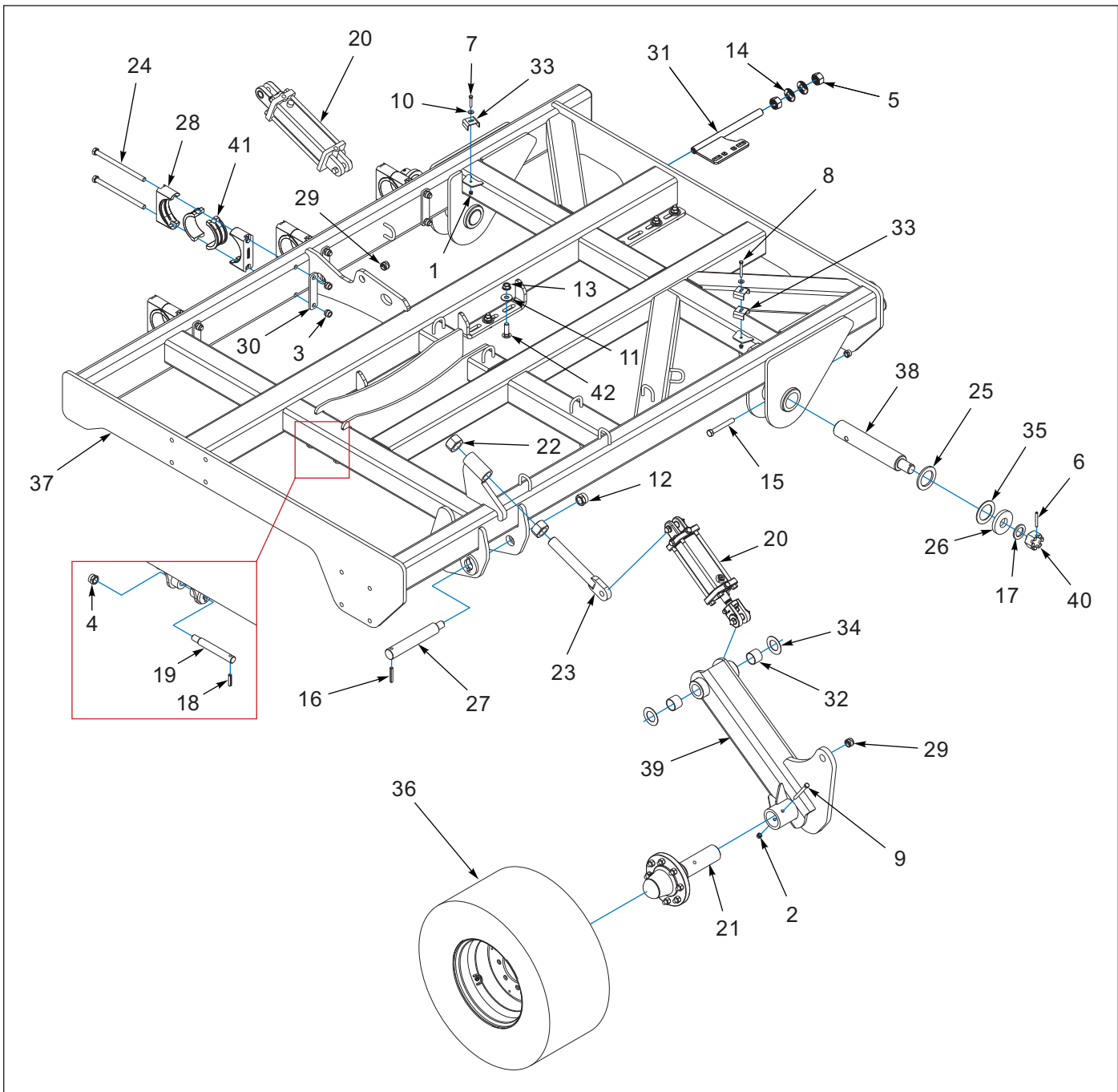


Figure 2-8: Wing Assembly - Right Hand 20'

Wing Assembly - Right Hand 20'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	217330	WING-7822-20, RH, ASSY	--
1	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	4
2	1-512-010005-09	NUT, HEX, SLFLKG, 1/2-13 GRB	1
3	1-512-010005-15	NUT, HEX, SLFLKG GRB 3/4-10	10
4	1-512-010005-19	NUT, HEX SLFLKG 1-8 UNC, GRB	2

Wing Assembly - Right Hand 20'

ITEM	PART NUMBER	DESCRIPTION	QTY.
5	1-512-010007-16	NUT,HEX 1-1/4-7 GR2 ZP	2
6	1-647-010004259	SPRING PIN, SLOTTED 3/8X3	2
7	1-654-010051-09	SCREW,HEX CAP,3/8-16UNCX2 GR5	3
8	1-654-010051-13	SCREW,HX CP,3/8-16UNCX3,GR5	1
9	1-654-010055-15	SCREW, HEX, 1/2-13UNCX GR5	1
10	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	4
11	1-861-010032-21	WASHER, FLAT 3/4 W ZP/CD	12
12	101385	NUT,HEX SLFLKG,1-1/4-7 GRB	1
13	103841	NUT,FLG,LNK,SERRATED 3/4-10UNC	12
14	116100	WASHER 1-1/4 NAR FL ZP/CD	2
15	139201	SCREW,HX CP 3/4-10UNCX5.50GR8	2
16	140191	PIN, GROOVED ALLOY 1/2X3	1
17	141154	WASHER GANG SHAFT	2
18	141251	SPRING PIN,SLOTTED 1/2X2-1/4	1
19	144457	PIN, SHANK (1-1/4 X 7-1/4, STEP)	1
20	247542	CYLINDER, 3-3/4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-16)	2
20	201276	CYLINDER 3-3/4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-15)	2
21	156972	HUB & SPINDLE ASSY, 8 BOLT (SEE PAGE 3-1)	1
22	159954	NUT HEX 1-3/4-5UNC GR2	2
23	159955	ROD, CYLINDER ANCHOR	1
24	172919	SCREW HX CP,3/4-10X12 GR8 ZP	8
25	175677	PLATE, THRUST WASHER WING	2
26	175686	PLATE THRUST WASHER WING	2
27	187318	PIN SHOULDER 2 X 11-5/8	1
28	188038	BRG HALF, 4-1/2 INSERT	8
29	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	2
30	195115	PLATE-BACKER, BEARING	4
31	195279	BRACKET-GANG ADJUSTMENT,WLD	1
32	197140	BUSHING POLYLUBE 2-1.4X2X1-3/4	2
33	2-181-010001	CLAMP	5
34	202844	WASHER, 2 X 3-1/2 X 14 GA, SS	2
35	206709	WASHER, THRUST - 3"	2
36	215351	TIRE&WHL ASSY, VF410/50R16.5	1
37	217326	FRAME-WING, 7822-20 RH, WLDMT	1
38	217396	PIN-SHOULDER, 3X11.8	2
39	218702	ARM-GAUGE WHEEL RH, WLDMT	1
40	23085	NUT HEX SLOTTED 1 3/4-5	2
41	2P793	BRG INSERT, 4 1/2 INSERT	8
42	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4-10X2-1/2	12

WING ASSEMBLIES

Wing Assembly - Right Hand 23'

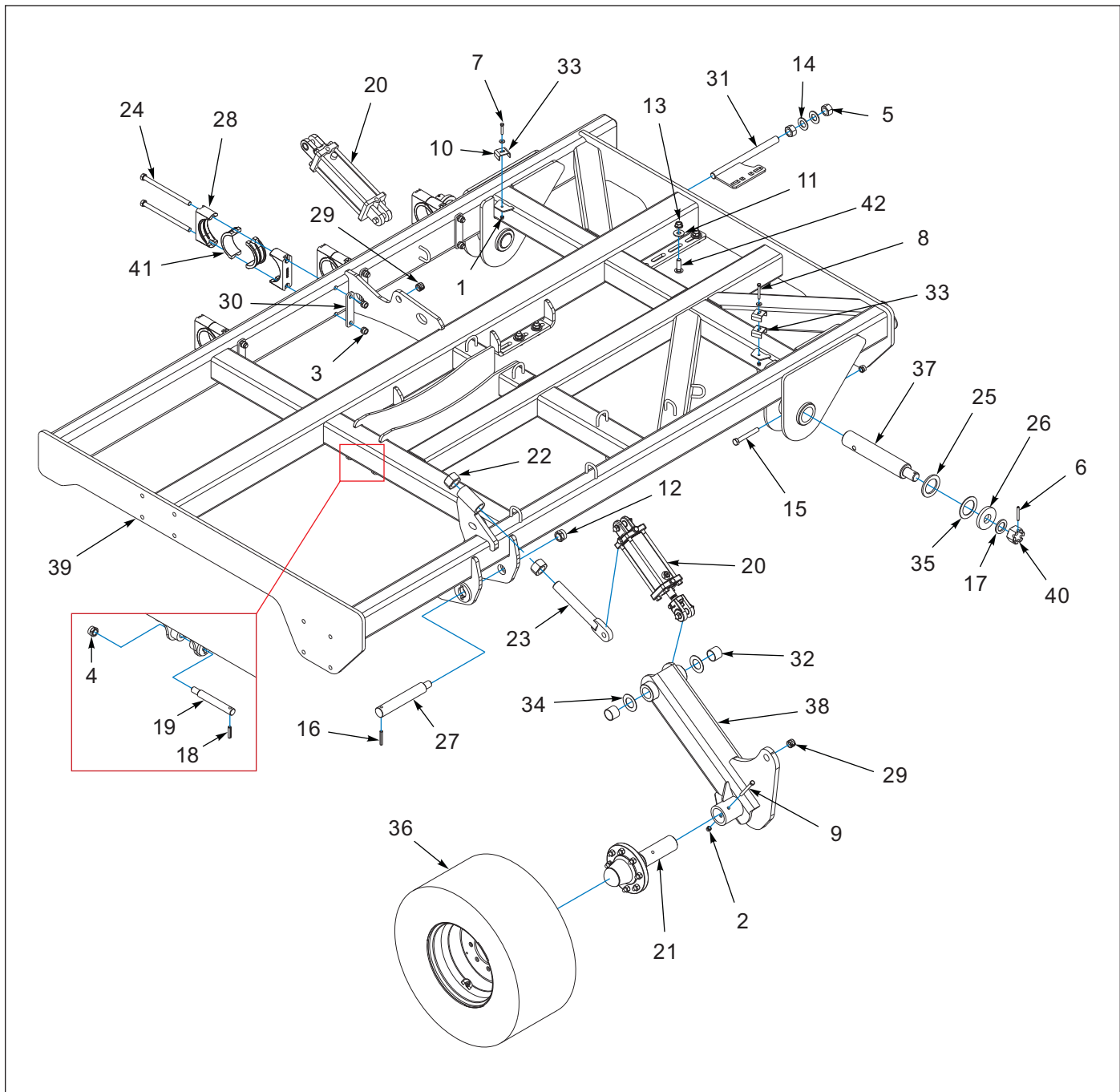


Figure 2-9: Wing Assembly - Right Hand 23'

Wing Assembly - Right Hand 23'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219522	WING-7822-23, RH, ASSY	--
1	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	4
2	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	1
3	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	10
4	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	2

Wing Assembly - Right Hand 23'

ITEM	PART NUMBER	DESCRIPTION	QTY.
5	1-512-010007-16	NUT,HEX 1-1/4-7 GR2 ZP	2
6	1-647-010004259	SPRING PIN, SLOTTED 3/8X3	2
7	1-654-010051-09	SCREW,HEX CAP,3/8-16UNCX2 GR5	3
8	1-654-010051-13	SCREW,HX CP,3/8-16UNCX3,GR5	1
9	1-654-010055-15	SCREW, HEX, 1/2-13UNCX GR5	1
10	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	4
11	1-861-010032-21	WASHER, FLAT 3/4 W ZP/CD	12
12	101385	NUT,HEX SLFLKG,1-1/4-7 GRB	1
13	103841	NUT,FLG,LNK,SERRATED 3/4-10UNC	12
14	116100	WASHER 1-1/4 NAR FL ZP/CD	2
15	139201	SCREW,HX CP 3/4-10UNCX5.50GR8	2
16	140191	PIN, GROOVED ALLOY 1/2X3	1
17	141154	WASHER GANG SHAFT	2
18	141251	SPRING PIN,SLOTTED 1/2X2-1/4	1
19	144457	PIN, SHANK (1-1/4 X 7-1/4, STEP)	1
20	247542	CYLINDER, 3-3/4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-16)	2
20	201276	CYLINDER 3-3/4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-15)	2
21	156972	HUB & SPINDLE ASSY, 8 BOLT (SEE PAGE 3-1)	1
22	159954	NUT HEX 1-3/4-5UNC GR2	2
23	159955	ROD, CYLINDER ANCHOR	1
24	172919	SCREW HX CP,3/4-10X12 GR8 ZP	8
25	175677	PLATE, THRUST WASHER WING	2
26	175686	PLATE THRUST WASHER WING	2
27	187318	PIN SHOULDER 2 X 11-5/8	1
28	188038	BRG HALF, 4-1/2 INSERT	8
29	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	2
30	195115	PLATE-BACKER, BEARING	4
31	195279	BRACKET-GANG ADJUSTMENT,WLD	1
32	197140	BUSHING POLYLUBE 2-1.4X2X1-3/4	2
33	2-181-010001	CLAMP	5
34	202844	WASHER, 2 X 3-1/2 X 14 GA, SS	2
35	206709	WASHER, THRUST - 3"	2
36	215351	TIRE&WHL ASSY, VF410/50R16.5	1
37	217396	PIN-SHOULDER, 3X11.8	2
38	218702	ARM-GAUGE WHEEL RH, WLDMT	1
39	219503	FRAME-WING, 7822-23 RH, WLDMT	1
40	23085	NUT HEX SLOTTED 1 3/4-5	2
41	2P793	BRG INSERT, 4 1/2 INSERT	8
42	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4-10X2-1/2	12

Hub and Spindles

Hub and Spindle Assembly, 8 Bolt

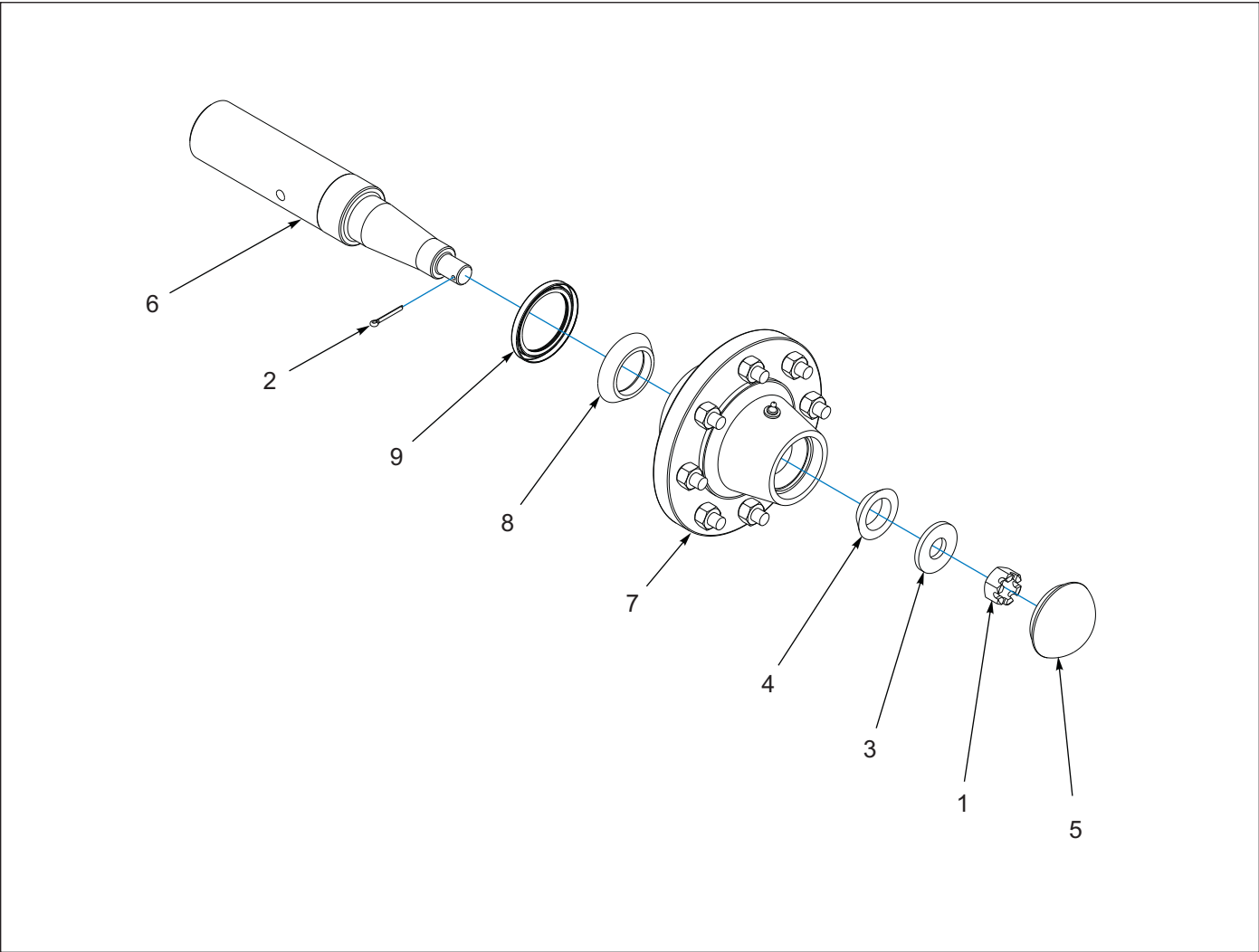


Figure 3-1: Hub and Spindle Assembly, 8 Bolt

Hub and Spindle Assembly, 8 Bolt

ITEM	PART NUMBER	DESCRIPTION	QTY.
	156972	HUB & SPINDLE ASSY, 8 BOLT	--
1	1-516-010001-20	NUT, HX SLOT 1-14	1
2	1-557-010362-51	PIN, COTTER 3/16X1-1/2	1
3	1-861-010005	WASHER, SPINDLE 1	1
4	102498	BEARING CONE, OUTER, 1.625	1
5	102601	HUB CAP, 8-BOLT HUB	1
6	156973	SPINDLE 3 X 16-1/2	1
7	156974	HUB W/CUPS, 8 BOLT, 7500LBS	1
8	156979	CONE BEARING - 387AS	1
9	159970	SEAL, TRIPLE LIP 4 ODX3 IDX3/8	1

Hub and Spindle Assembly, 10 Bolt - 193814 (AFTER 05/27/2020)

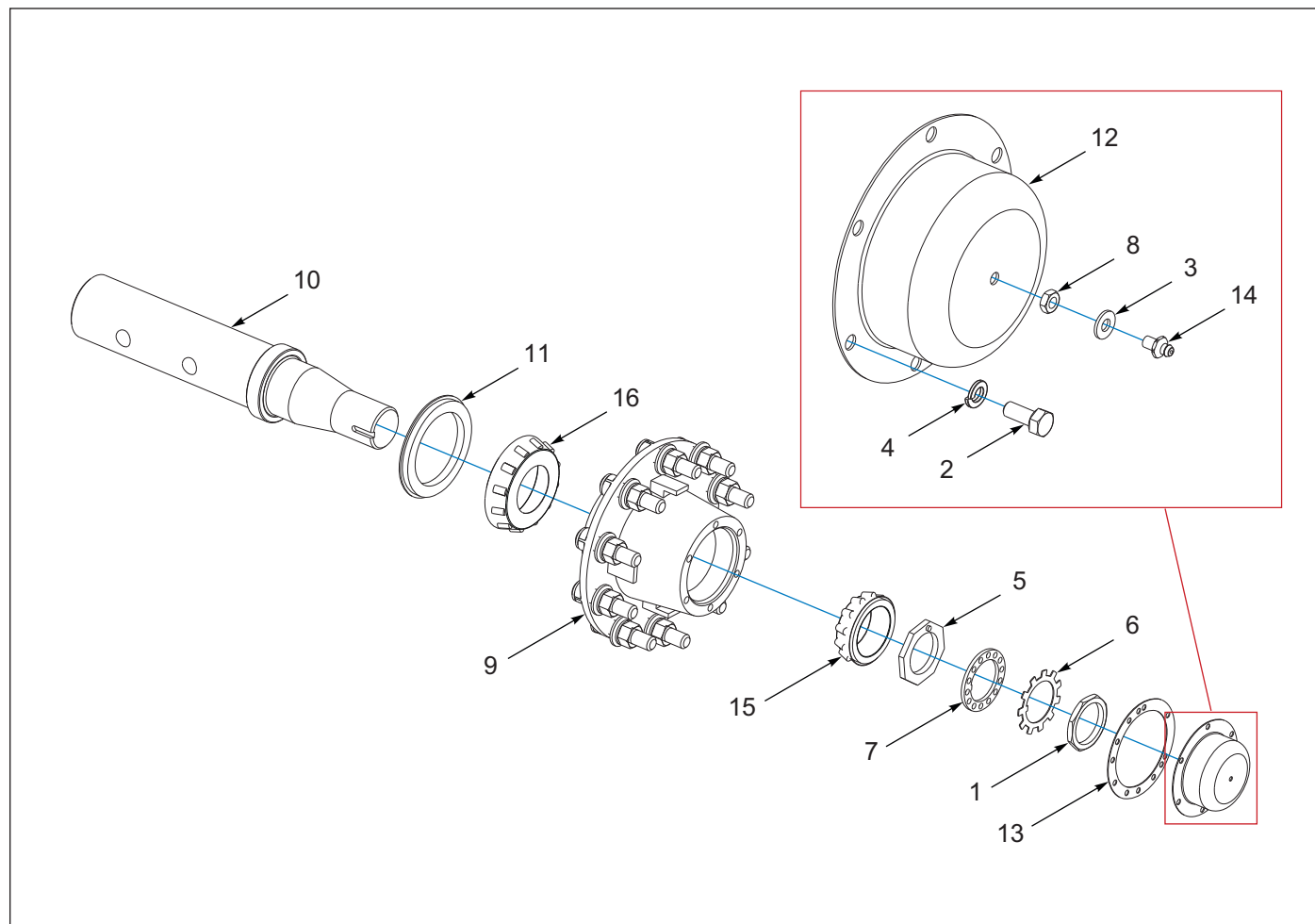


Figure 3-2: Hub and Spindle Assembly, 10 Bolt - 193814 (AFTER 05/27/2020)

Hub and Spindle Assembly, 10 Bolt - 193814 (AFTER 05/27/2020)

ITEM	PART NUMBER	DESCRIPTION	QTY.
	193814	HUB AND SPINDLE ASSEMBLY - 10 BOLT	--
1	006-115-00	NUT OUTER, SPINDLE, DEXTER	1
2	1-654-010049-03	SCREW HX CP 5/16-18UNCX3/4GR5	6
3	1-861-010032-06	WASHER, FLAT 1/4 N ZP/CD	1
4	1-861-010034-10	WASHER,LKG 5/16	6
5	103103-002	INNER SPIN NUT	1
6	105106	STAR L/W	1
7	105107	LOCK WASHER	1
8	1404013	NUT JAM HEX HD GR 5 1/4-28	1
9	181785	HUB, 10 BOLT W/CUPS	1
10	181789	SLEEVE ASSY, 4" SPINDLE	1
11	184769	SEAL, PURGABLE 6 OD X 4-5/8 ID	1
12	191976	HUBCAP W/ 1/4 HOLE	1
13	3067	GASKET HUB	1
14	5013	ZERK, FITTING 1/4-28SAEX11/16	1
15	HM212049	OUTER BEARING	1
16	HM218248	INNER BEARING	1

HUB AND SPINDLES

Hub and Spindle Assembly, 10 Bolt - 193814 (BEFORE 05/27/2020)

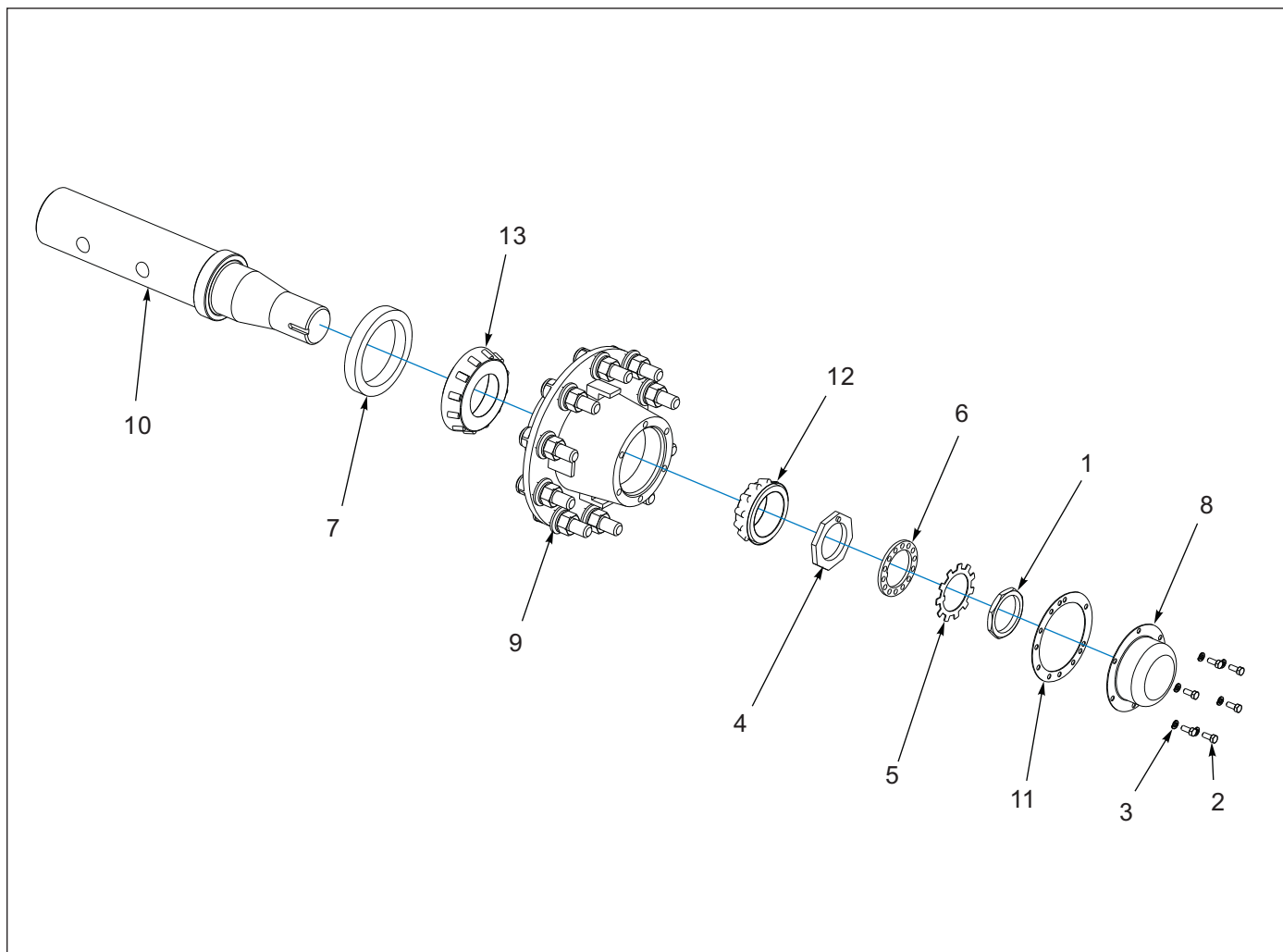


Figure 3-3: Hub and Spindle Assembly, 10 Bolt - 193814 (BEFORE 05/27/2020)

Hub and Spindle Assembly, 10 Bolt - 193814 (BEFORE 05/27/2020)

ITEM	PART NUMBER	DESCRIPTION	QTY.
	193814	HUB/SPINDLE ASSY, 8 BOLT	--
1	006-115-00	NUT OUTER, SPINDLE, DEXTER	1
2	1-654-010049-03	SCREW HX CP 5/16-18UNCX3/4GR5	6
3	1-861-010034-10	WASHER,LKG 5/16	6
4	103103-002	INNER SPIN NUT	1
5	105106	STAR L/W	1
6	105107	LOCK WASHER	1
7	165254	SEAL, 4-5/8, TRIPLE TEFLON	1
8	168456	HUBCAP	1
9	181785	HUB, 10 BOLT W/CUPS	1
10	181789	SLEEVE ASSY, 4" SPINDLE	1
11	3067	GASKET HUB	1
12	HM212049	OUTER BRG A19S	1
13	HM218248	INNER BEARING	1

Table provided for general use.

NOTES:

Hitch Assemblies

Hitch Assemblies (AFTER 12/2022)

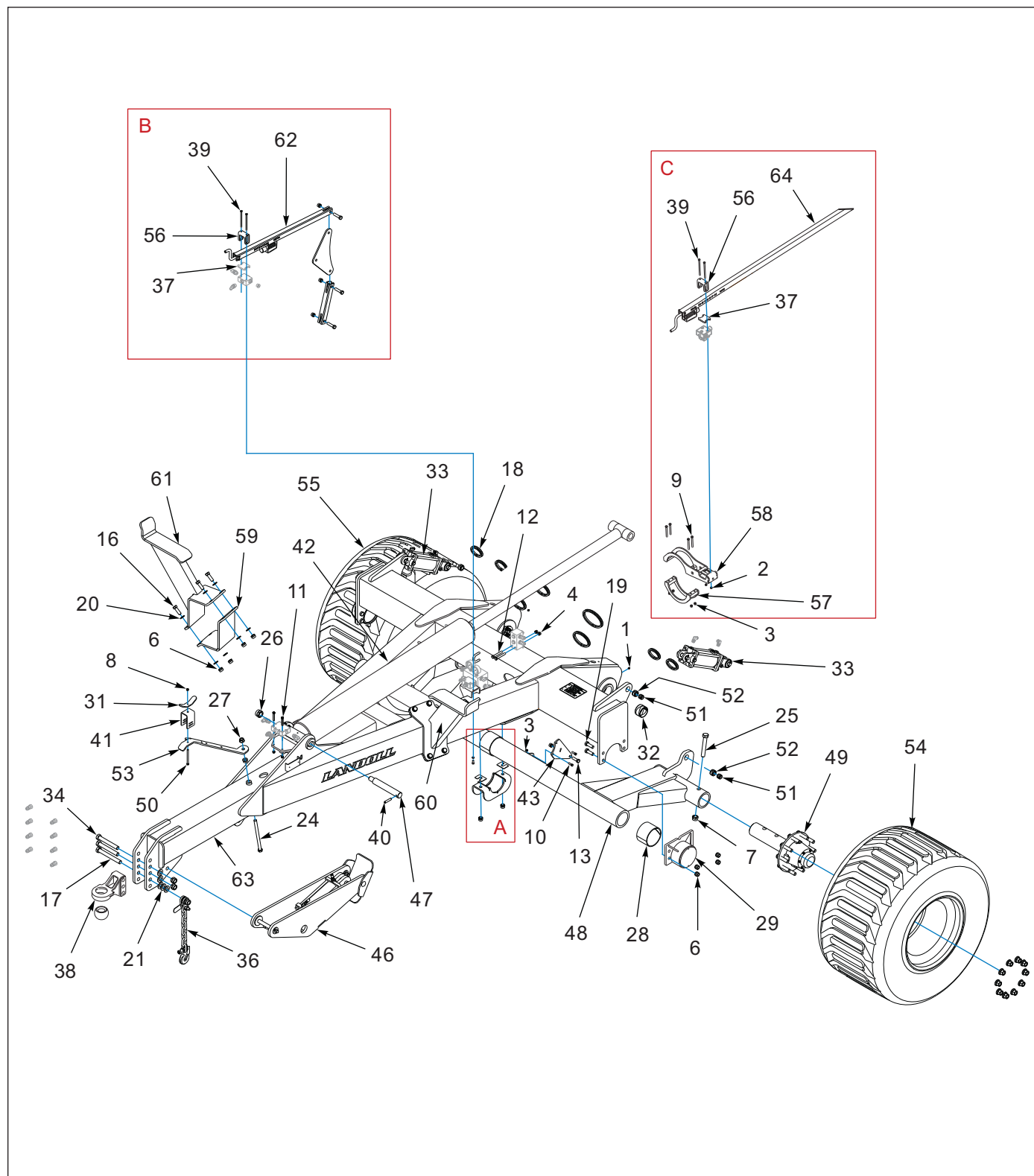


Figure 4-1: Hitch Assemblies (AFTER 12/2022) (1 of 2)

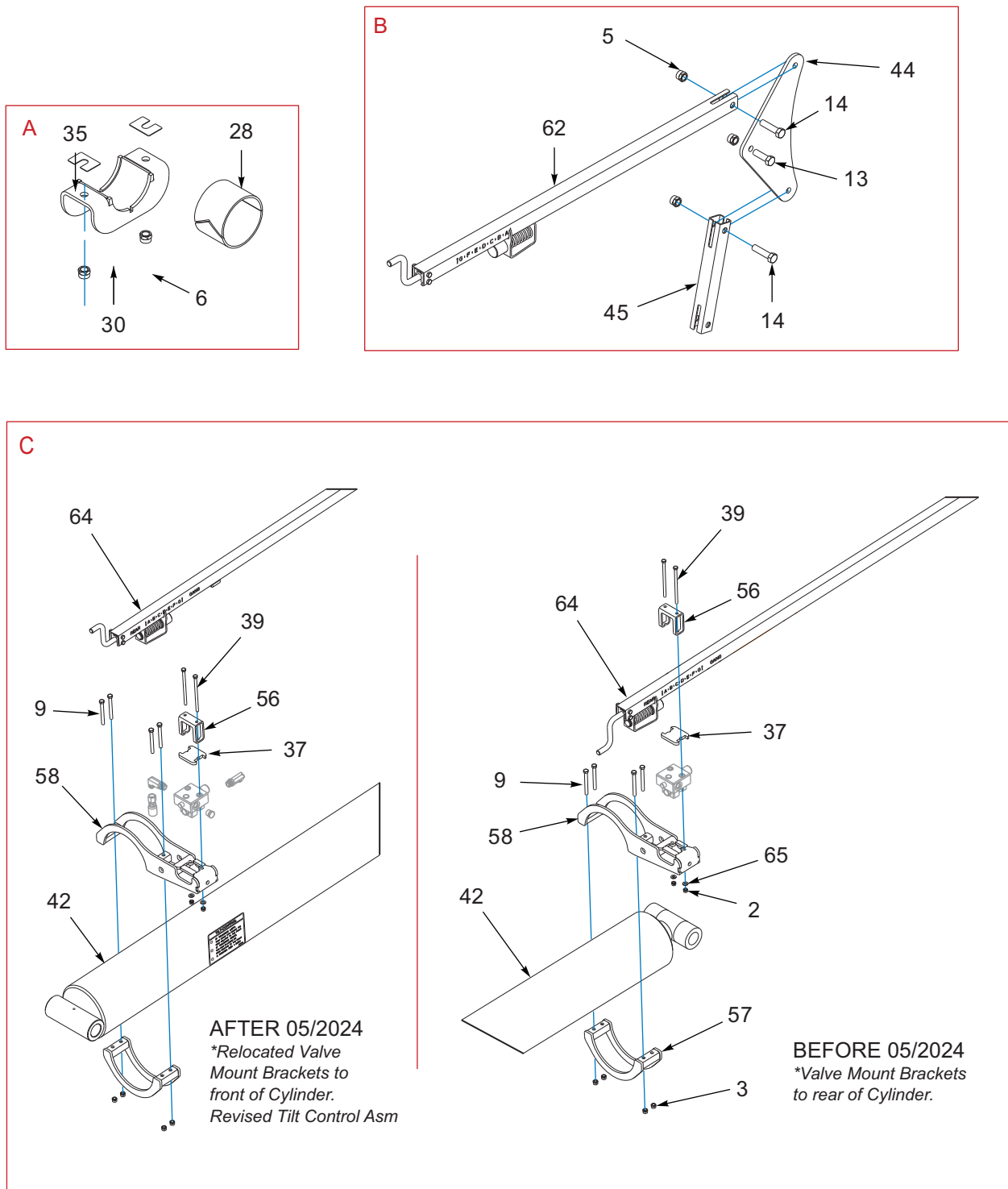


Figure 4-2: Hitch Assemblies (AFTER 12/2022) (2 of 2)

HITCH ASSEMBLIES

Hitch Assemblies (AFTER 12/2022)

ITEM	PART NUMBER	DESCRIPTION	QTY.
	218798	HITCH-7822, SHORT, ASM (15' & 17' MODELS)	--
	217332	HITCH-7822, ASM (20' MODELS)	--
	219938	HITCH-7822-23, ASM (23' MODELS)	--
1	1-298-010001-1	ZERK FITTING 1/4 SAE	2
2	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	6
3	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	8
4	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	2
5	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	4
6	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	18
7	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	5
8	1-512-010007-07	NUT, HEX 3/8-16 GR2 ZP	1
9	1-654-010051-15	SCREW HXCP 3/8-16UNCX3-1/2 G5	4
10	1-654-010051-06	SCREW,HEX CAP 3/8-16UNCX1-1/4	2
11	1-654-010051-11	SCREW HX CP 3/8-16X2-1/2 G5ZP	2
12	1-654-010055-11	SCREW,HX CP 1/2-13UNCX3-1/2	2
13	1-654-010059-05	SCREW,HEX CAP,5/8-11UNCX2 GR5	1
14	1-654-010059-07	SCREW HX CP 5/8-11UNCX2-1/2G5	3
15	1-654-010059-15	SCREW,HEX CAP,5/8-11UNCX5 GR5	1
16	1-654-010061-06	SCREW,HXCP,3/4-10UNCX2-1/4GR5	10
17	1-654-010125-22	SCREW HX CP 1-8UNCX8-1/2G8ZP	1
18	1-822-010001	TRIM 1350 3/8BLK FINE PEBBLE	8.25
19	1-654-010061-07	SCREW,HX CP 3/4-10UNCX2-1/2G5	8
20	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
21	1-861-010032-24	WASHER FL 1IN NARROW ZP	9
22	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8 (NOT SHOWN)	4
23	100131	SCREW HHC,3/8-16UNCX7/8 GR5 (NOT SHOWN)	4
24	100809	SCREW,HEX CAP,3/4-10X11-1/2G5	1
25	100829	SCREW,HEX CAP,1-8X6-1/2,GR5	2
26	101385	NUT,HEX SLFLKG,1-1/4-7 GRB	1
27	100829	SCREW,HEX CAP,1-8X6-1/2,GR5	2
28	140519	BEARING, UHMW 4IN	3
29	226570	BEARING CAP, LIFT WLDMT	2
30	141234	BEARING CAP, LIFT BLUE	1
31	141249	WING NUT, HOSE HOLDER	1
32	144341	BUSHING, SPRING 3-1/4X3X2	4
33	247543	CYLINDER, 4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-19)	2
33	201275	CYLINDER, 4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-18)	2
34	153696	BOLT, HITCH CLEVIS	2
35	153827	SHIM, LIFT BEARING	2
36	156950	SAFETY CHAIN, 41,000 LB	1
37	165257	PAD, SLIDE	2
38	177032	HITCH, BALL CAT IV	1

Hitch Assemblies (AFTER 12/2022)

ITEM	PART NUMBER	DESCRIPTION	QTY.
39	171556	SCREW,HEX CP,5/16-18UNCX5-1/2	4
40	172802	PIN SPRING SLOTTED 1/2X2-1/2	1
41	177398	CLAMP, HOSE HOLDER, LONG	1
42	187436	CYLINDER, HYD 7X60 WLD 3000PSI (SEE PAGE 12-22)	1
43	187639	PLATE - LIFT CONTROL	1
44	187642	PLATE-DEPTH CONTROL LINK	1
45	187645	TUBE-DEPTH STOP LINK	1
46	187684	JACK-7831, HYDRAULIC ASSEMBLY (SEE PAGE 12-13)	1
47	187692	PIN, 1-3/4 X 12-1/4, STEP	1
48	192522	ROCKSHAFT WLDMT 7831	1
49	193814	HUB/SPINDLE ASSY 10 BOLT (SEE PAGE 3-2)	2
50	196754	SCREW,HH 3/8-16X5,GR5,FUL THRD	1
51	2-150-010008	BUSHING 1-1/4ODX1IDX1 STEEL	4
52	2-150-010174	BUSHING,1-5/8X1-1/4X1	4
53	200829	BRACKET, HOSE HOLDER	1
54	201281	TIRE/WHEEL 710/40 LH	1
55	201282	TIRE/WHEEL 710/40 RH	1
56	187313	GUIDE, DEPTH STOP	2
57	240190	BRACKET-MOUNT, VALVE, WELDMENT	1
58	240192	BRACKET-VALVE MOUNT, WELDMENT	1
59	218720	BRACKET-MOUNT, WING REST	2
60	218721	REST-WING, LH, WLDMT	1
61	218724	REST-WING, RH, WLDMT	1
62	218749	TUBE-DEPTH CONTROL, ASSY (SEE PAGE 4-9)	1
63	218797	HITCH-7822, SHORT, WELDMENT (15' & 17' HSL)	1
63	217380	HITCH-7822-20, WELDMENT (20' HSL) (NOT SHOWN)	1
63	219937	HITCH-7822, LONG, WELDMENT (23' HSL) (NOT SHOWN)	1
64	240177	TUBE-TILT STOP, ASSEMBLY (AFTER 05/2024)	1
64	240188	TUBE-TILT STOP, ASSEMBLY (12/2022 TO 05/2024)	1
65	1-861-010032-08	WASHER,FLAT 5/16 N ZP	1
66	218735	KIT, HYDRAULIC, HITCH 7822 (NOT SHOWN) (SEE PAGE 12-2)	--

HITCH ASSEMBLIES

Hitch Assemblies (BEFORE 12/2022)

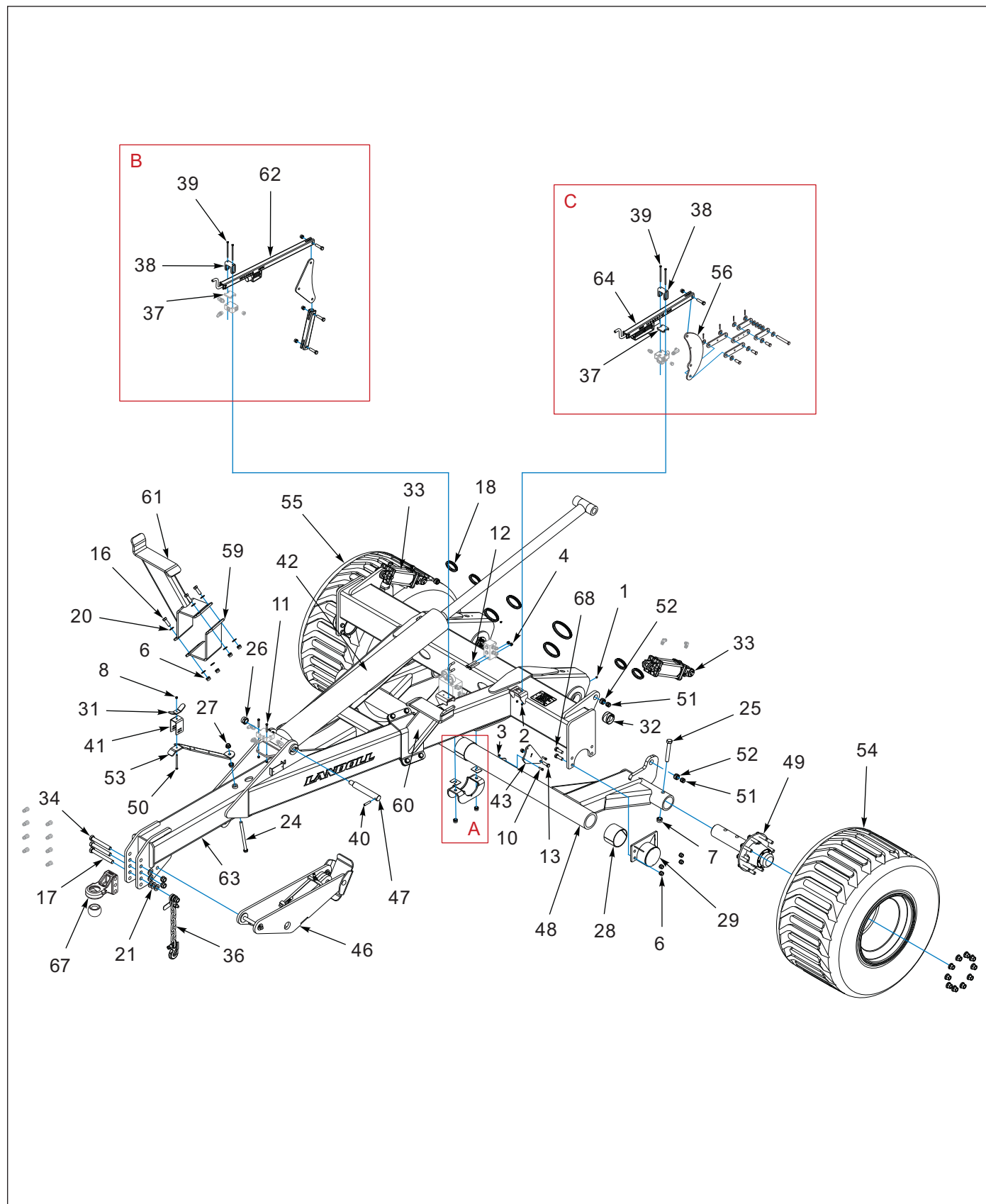


Figure 4-3: Hitch Assemblies (BEFORE 12/2022) (1 of 2)

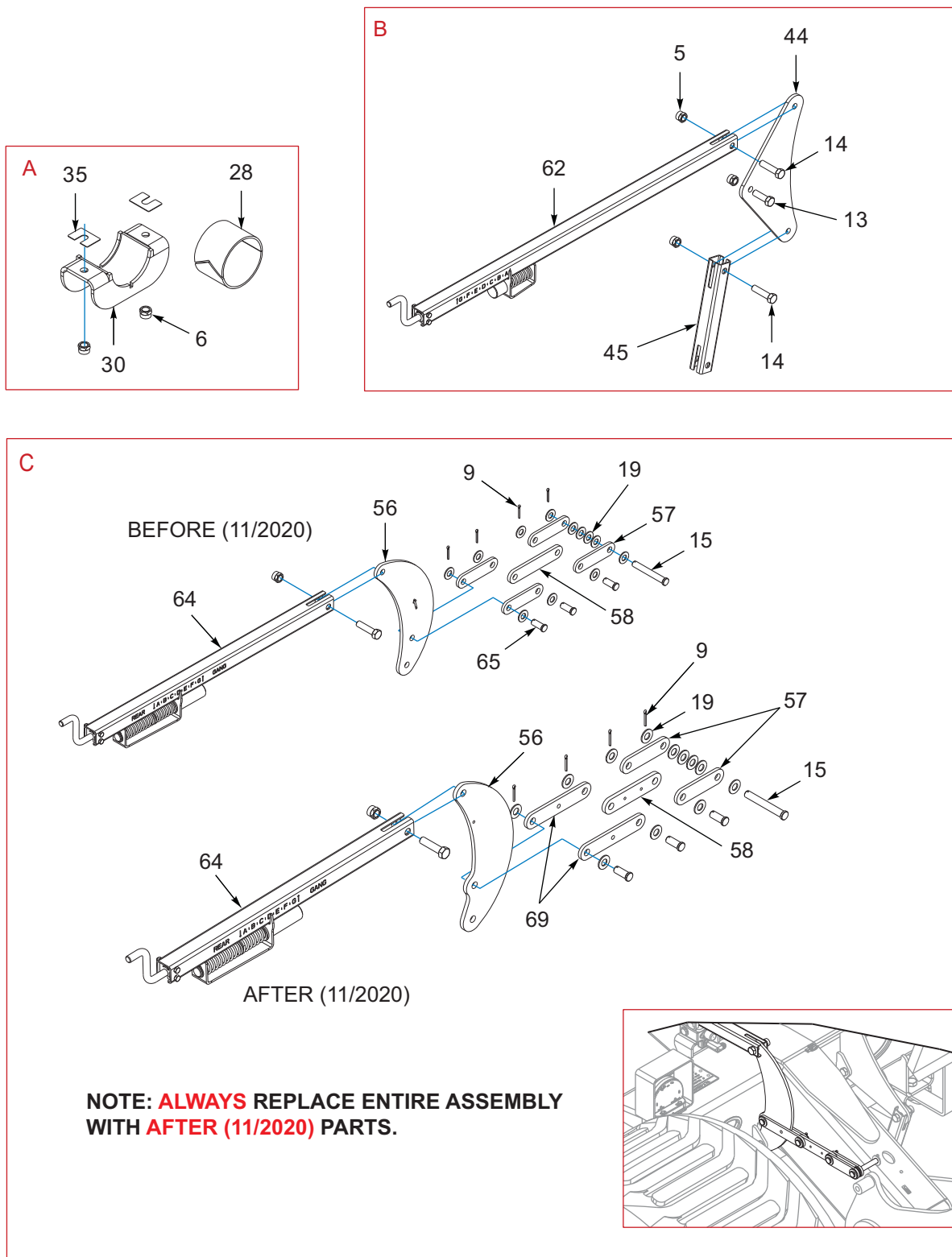


Figure 4-4: Hitch Assemblies (BEFORE 12/2022) (2 of 2)

HITCH ASSEMBLIES

Hitch Assemblies (BEFORE 12/2022)

ITEM	PART NUMBER	DESCRIPTION	QTY.
	218798	HITCH-7822, SHORT, ASM (15' & 17' MODELS)	--
	217332	HITCH-7822, ASM (20' MODELS)	--
	219938	HITCH-7822-23, ASM (23' MODELS)	--
1	1-298-010001-1	ZERK FITTING 1/4 SAE	2
2	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	6
3	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	4
4	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	2
5	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	7
6	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	18
7	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	5
8	1-512-010007-07	NUT, HEX 3/8-16 GR2 ZP	1
9	1-557-010362-40	PIN, COTTER 5/32X1-1/4	3
10	1-654-010051-06	SCREW,HEX CAP 3/8-16UNCX1-1/4	2
11	1-654-010051-11	SCREW HX CP 3/8-16X2-1/2 G5ZP	2
12	1-654-010055-11	SCREW,HX CP 1/2-13UNCX3-1/2	2
13	1-654-010059-05	SCREW,HEX CAP,5/8-11UNCX2 GR5	1
14	1-654-010059-07	SCREW HX CP 5/8-11UNCX2-1/2G5	5
15	1-654-010059-15	SCREW,HEX CAP,5/8-11UNCX5 GR5	1
16	1-654-010061-06	SCREW,HXCP,3/4-10UNCX2-1/4GR5 (BEFORE 03/2020, QTY=18) (AFTER 03/2020, QTY=10)	10
17	1-654-010125-22	SCREW HX CP 1-8UNCX8-1/2G8ZP	1
18	1-822-010001	TRIM 1350 3/8BLK FINE PEBBLE	8.25
19	1-861-010032-18	WASHER, FLAT 5/8 N ZP/CD	10
20	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
21	1-861-010032-24	WASHER FL 1IN NARROW ZP	9
22	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8 (NOT SHOWN)	4
23	100131	SCREW HHC,3/8-16UNCX7/8 GR5 (NOT SHOWN)	4
24	100809	SCREW,HEX CAP,3/4-10X11-1/2G5	1
25	100829	SCREW,HEX CAP,1-8X6-1/2,GR5	2
26	101385	NUT,HEX SLFLKG,1-1/4-7 GRB	1
27	100829	SCREW,HEX CAP,1-8X6-1/2,GR5	2
28	140519	BEARING, UHMW 4IN	3
29	141209	BEARING CAP, LIFT WLDMT (BEFORE 03/2020)	2
29	226570	BEARING CAP, LIFT WLDMT (AFTER 03/2020)	2
30	141234	BEARING CAP, LIFT BLUE	1
31	141249	WING NUT, HOSE HOLDER	1
32	144341	BUSHING, SPRING 3-1/4X3X2	4
33	247543	CYLINDER, 4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-19)	2
33	201275	CYLINDER, 4 X 10 REPHASE (01/03/2020 TO 01/01/2024, DISCONTINUED) (SEE PAGE 12-18)	2
33	145201	CYLINDER 4 X 8 REPHASE (BEFORE 01/03/2020, DISCONTINUED) (SEE PAGE 12-17)	2
34	153696	BOLT, HITCH CLEVIS	2

Hitch Assemblies (BEFORE 12/2022)

ITEM	PART NUMBER	DESCRIPTION	QTY.
35	153827	SHIM, LIFT BEARING	2
36	156950	SAFETY CHAIN, 41,000 LB	1
37	165257	PAD, SLIDE	2
38	165265	GUIDE, DEPTH STOP	2
39	171556	SCREW,HEX CP,5/16-18UNCX5-1/2	4
40	172802	PIN SPRING SLOTTED 1/2X2-1/2	1
41	177398	CLAMP, HOSE HOLDER, LONG	1
42	187436	CYLINDER, HYD 7X60 WLD 3000PSI (SEE PAGE 12-22)	1
43	187639	PLATE - LIFT CONTROL	1
44	187642	PLATE-DEPTH CONTROL LINK	1
45	187645	TUBE-DEPTH STOP LINK	1
46	187684	JACK-7831, HYDRAULIC ASSEMBLY (SEE PAGE 12-13)	1
47	187692	PIN, 1-3/4 X 12-1/4, STEP	1
48	192522	ROCKSHAFT WLDMT 7831	1
49	193814	HUB/SPINDLE ASSY 10 BOLT (SEE PAGE 3-2)	2
50	196754	SCREW,HH 3/8-16X5,GR5,FUL THRD	1
51	2-150-010008	BUSHING 1-1/4ODX1IDX1 STEEL	4
52	2-150-010174	BUSHING,1-5/8X1-1/4X1	4
53	200829	BRACKET, HOSE HOLDER	1
54	201281	TIRE/WHEEL 710/40 LH	1
55	201282	TIRE/WHEEL 710/40 RH	1
56	227899	PLATE-TILT STOP (AFTER 11/2020)	1
56	209380	PLATE-TILT STOP (BEFORE 11/2020)	1
57	209381	LINK-TILT STOP, SHORT (BEFORE 11/2020 QTY=4) (*ALWAYS REPLACE ENTIRE ASM WITH AFTER 11/2020 ASM)	2
58	227901	LINK-TILT STOP, INTERMED (AFTER 11/2020)	1
58	209382	LINK-TILT STOP, LONG (BEFORE 11/2020)	1
59	218720	BRACKET-MOUNT, WING REST	2
60	218721	REST-WING, LH, WLDMT	1
61	218724	REST-WING, RH, WLDMT	1
62	218749	TUBE-DEPTH CONTROL, ASSY (SEE PAGE 4-9)	1
63	218797	HITCH-7822, SHORT, WELDMENT (15' & 17' HSL)	1
63	217380	HITCH-7822-20, WELDMENT (20' HSL) (NOT SHOWN)	1
63	219937	HITCH-7822, LONG, WELDMENT (23' HSL) (NOT SHOWN)	1
64	218799	TUBE-TILT STOP, ASSY (SEE PAGE 4-12)	1
65	3K287	CLEVIS PIN	3
66	218735	KIT, HYDRAULIC, HITCH 7822 (NOT SHOWN) (SEE PAGE 12-2)	- -
67	177032	HITCH, BALL CAT IV	1
68	1-654-010061-06	SCREW,HXCP,3/4-10UNCX2-1/4GR5 (BEFORE 03/2020)	8
68	1-654-010061-07	SCREW,HX CP 3/4-10UNCX2-1/2G5 (AFTER 03/2020)	8
69	227902	LINK-TILT STOP, FRONT (AFTER 11/2020)	2

Depth Control Assembly - 218749

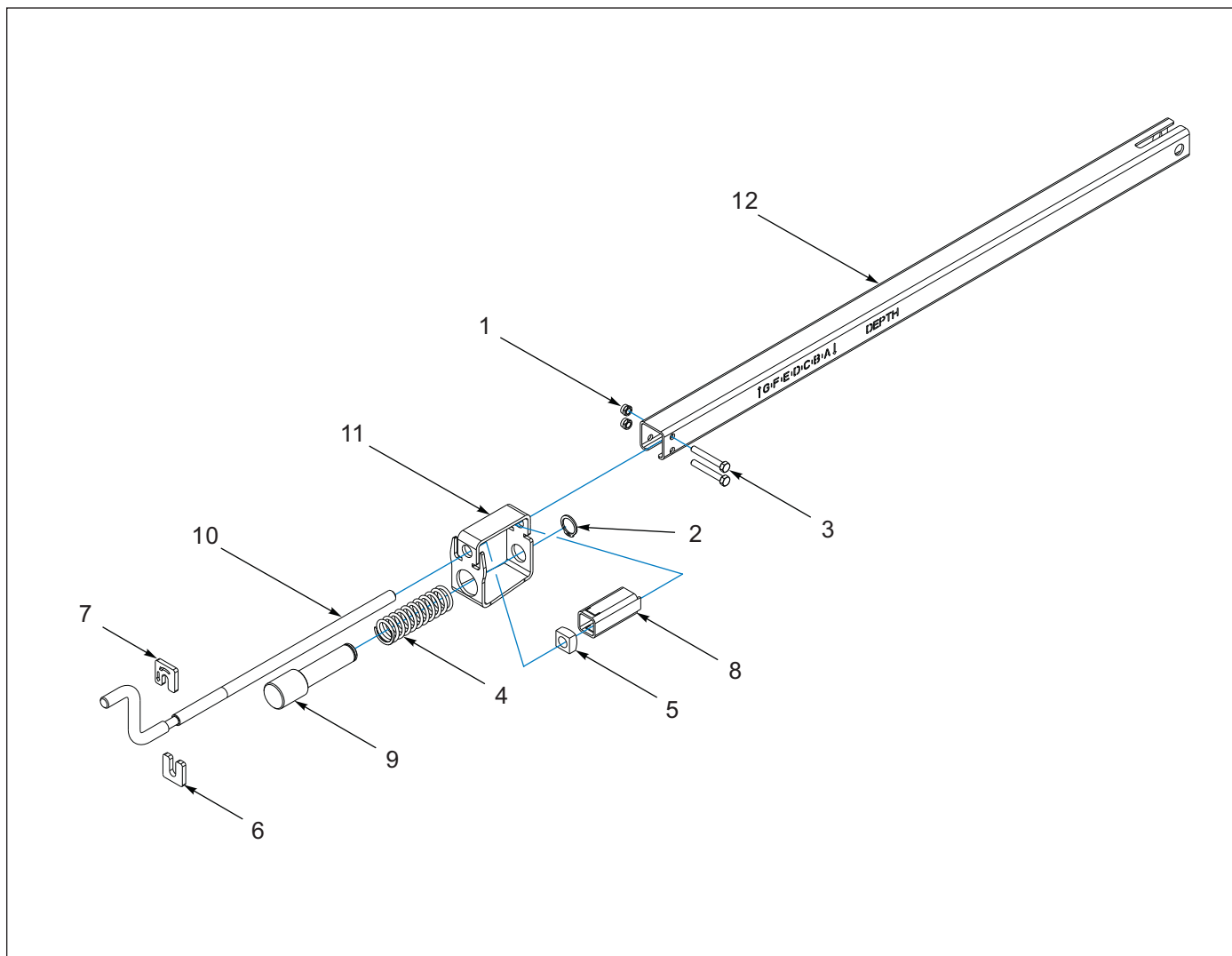


Figure 4-5: Depth Control Assembly - 218749

Depth Control Assembly - 218749

ITEM	PART NUMBER	DESCRIPTION	QTY.
	218749	TUBE-DEPTH CONTROL, ASSY	--
1	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
2	1-630-010021-03	RING, RETAINING 1.0 HD	1
3	108628	SCREW HX CP 5/16-18UNCX2-1/4	2
4	122917	SPRING COMPRESSION, 4-1/2 MONO	1
5	144048	NUT, SQ 5/8-11 GR5	1
6	165259	STOP, HANDLE LONG	1
7	165260	STOP, HANDLE SHORT	1
8	166717	SQ TUBE, FLOATING	1
9	174708	PIN, DEPTH STOP	1
10	182288	HANDLE-DEPTH STOP	1
11	182289	STOP-DEPTH	1
12	218748	TUBE-DEPTH STOP, 7822	1

Tilt Stop Assembly (AFTER 05/2024)

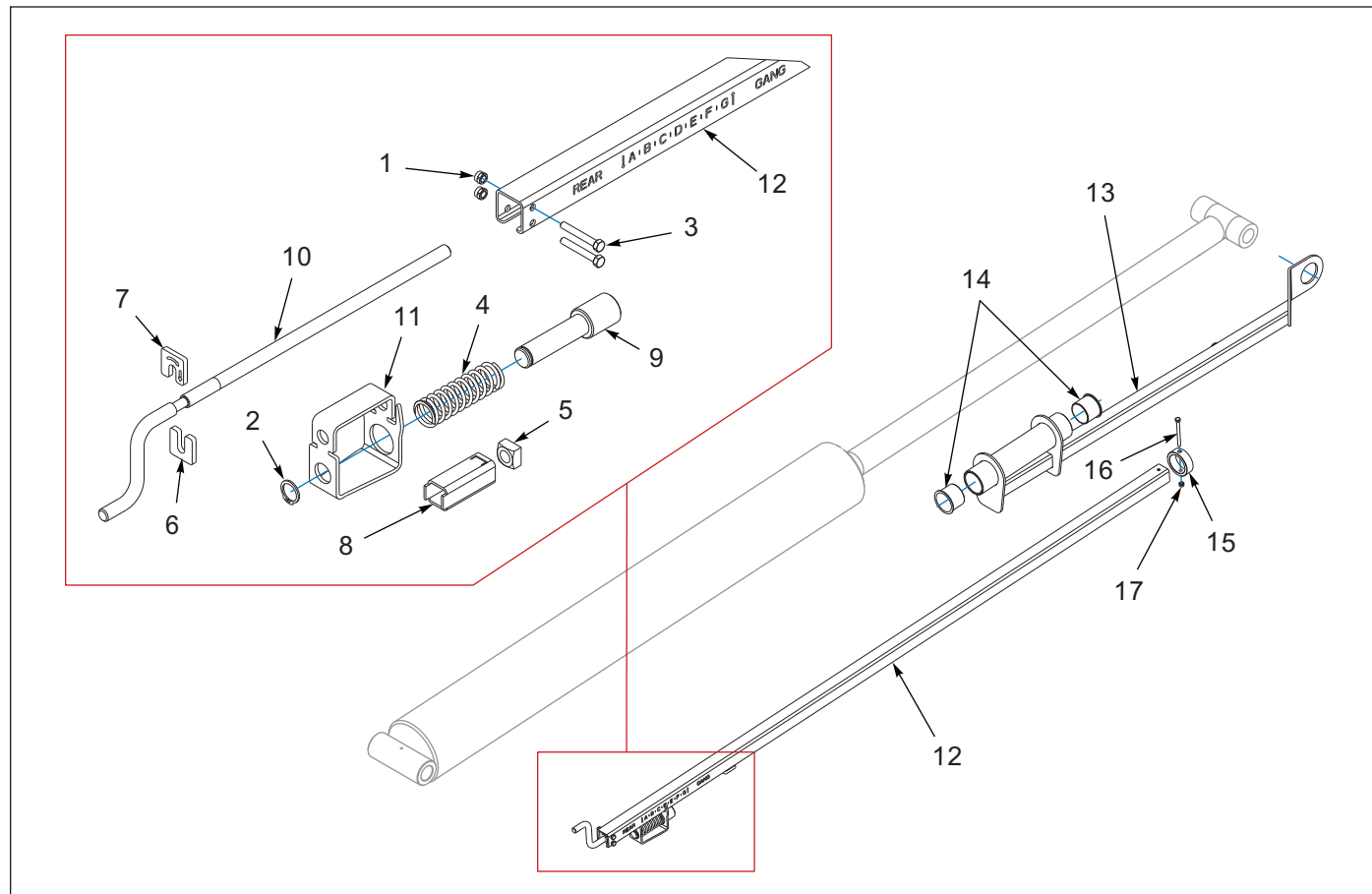


Figure 4-6: Tilt Stop Assembly (AFTER 05/2024)

Tilt Stop Assembly (AFTER 05/2024)

ITEM	PART NUMBER	DESCRIPTION	QTY.
	240177	TUBE-TILT STOP, ASSEMBLY (INCL. ITEMS 1-12)	--
1	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
2	1-630-010021-03	RING, RETAINING 1.0 HD	1
3	108628	SCREW HX CP 5/16-18UNCX2-1/4	2
4	122917	SPRING COMPRESSION, 4-1/2 MONO	1
5	144048	NUT, SQ 5/8-11 GR5	1
6	165259	STOP, HANDLE LONG	1
7	165260	STOP, HANDLE SHORT	1
8	166717	SQ TUBE, FLOATING	1
9	174708	PIN, DEPTH STOP	1
10	182288	HANDLE-DEPTH STOP	1
11	182289	STOP-DEPTH	1
12	240173	TUBE-TILT CONTROL, WELDMENT	1
13	247435	SLIDE-TILT CONTROL, WELDMENT	1
14	182279	BEARING, IGUS, GFM-6065-50	2
15	247438	BUSHING-STOP	1
16	1-654-010049-15	SCREW, HEX CAP, 5/16-18UNCX3.50	1
17	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	1
18	240195	KIT-TILT CONTROL, 7 INCH (NOT SHOWN) (7822-15 THRU 7822-23)	1

HITCH ASSEMBLIES

Tilt Stop Assembly (12/2022 TO 05/2024)

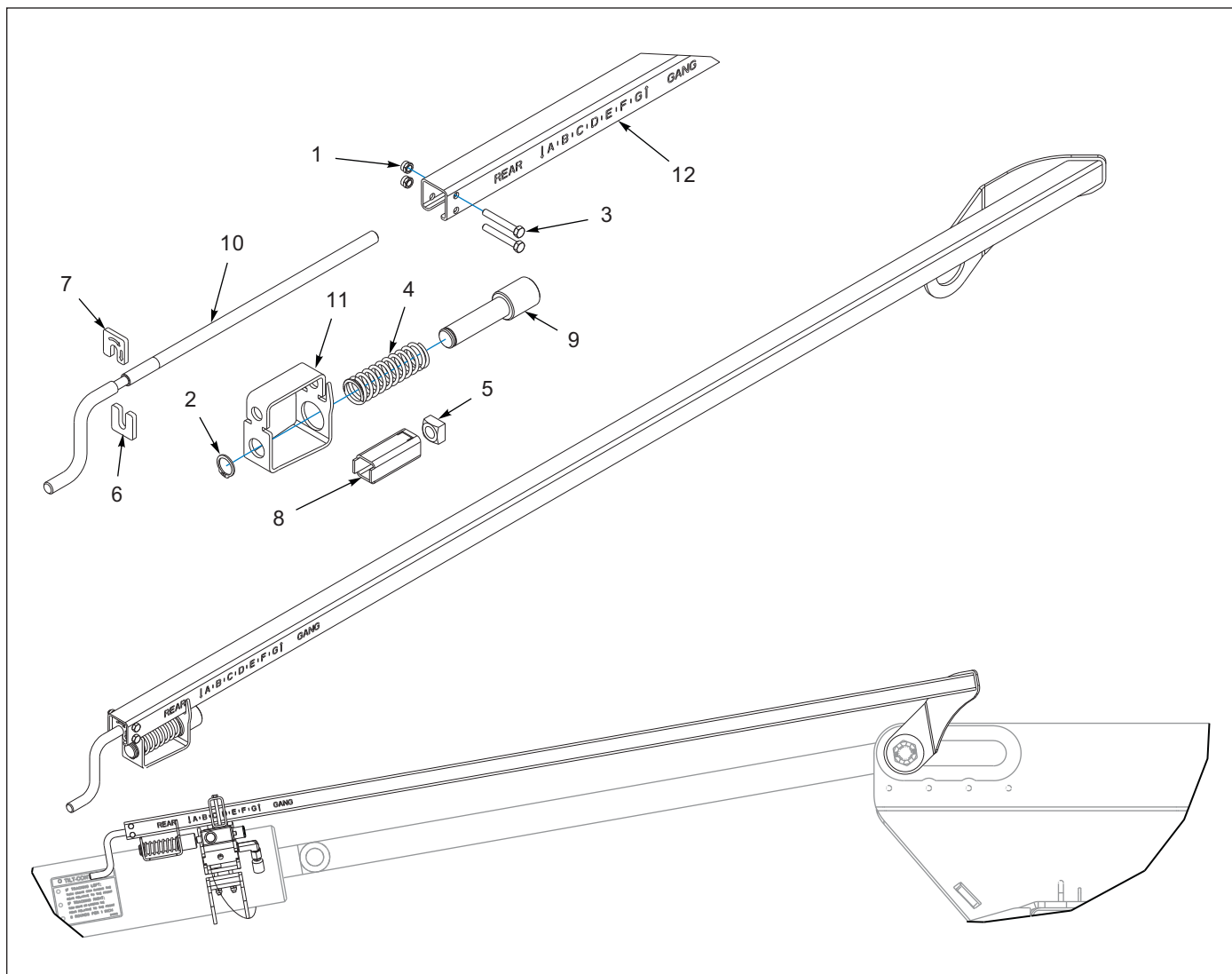


Figure 4-7: Tilt Stop Assembly (12/2022 TO 05/2024)

Tilt Stop Assembly (12/2022 TO 05/2024)

ITEM	PART NUMBER	DESCRIPTION	QTY.
	240188	TUBE-TILT STOP, ASSEMBLY (INCLUDES ITEMS 1-12)	--
1	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
2	1-630-010021-03	RING, RETAINING 1.0 HD	1
3	108628	SCREW HX CP 5/16-18UNCX2-1/4	2
4	122917	SPRING COMPRESSION,4-1/2 MONO	1
5	144048	NUT, SQ 5/8-11 GR5	1
6	165259	STOP, HANDLE LONG	1
7	165260	STOP, HANDLE SHORT	1
8	166717	SQ TUBE, FLOATING	1
9	174708	PIN, DEPTH STOP	1
10	182288	HANDLE-DEPTH STOP	1
11	182289	STOP-DEPTH	1
12	240187	TUBE-TILT STOP, WELDMENT	1
13	240195	KIT-TILT CONTROL, 7 INCH (NOT SHOWN) (7822-15 THRU 7822-23)	1

Tilt Stop Assembly (BEFORE 12/2022)

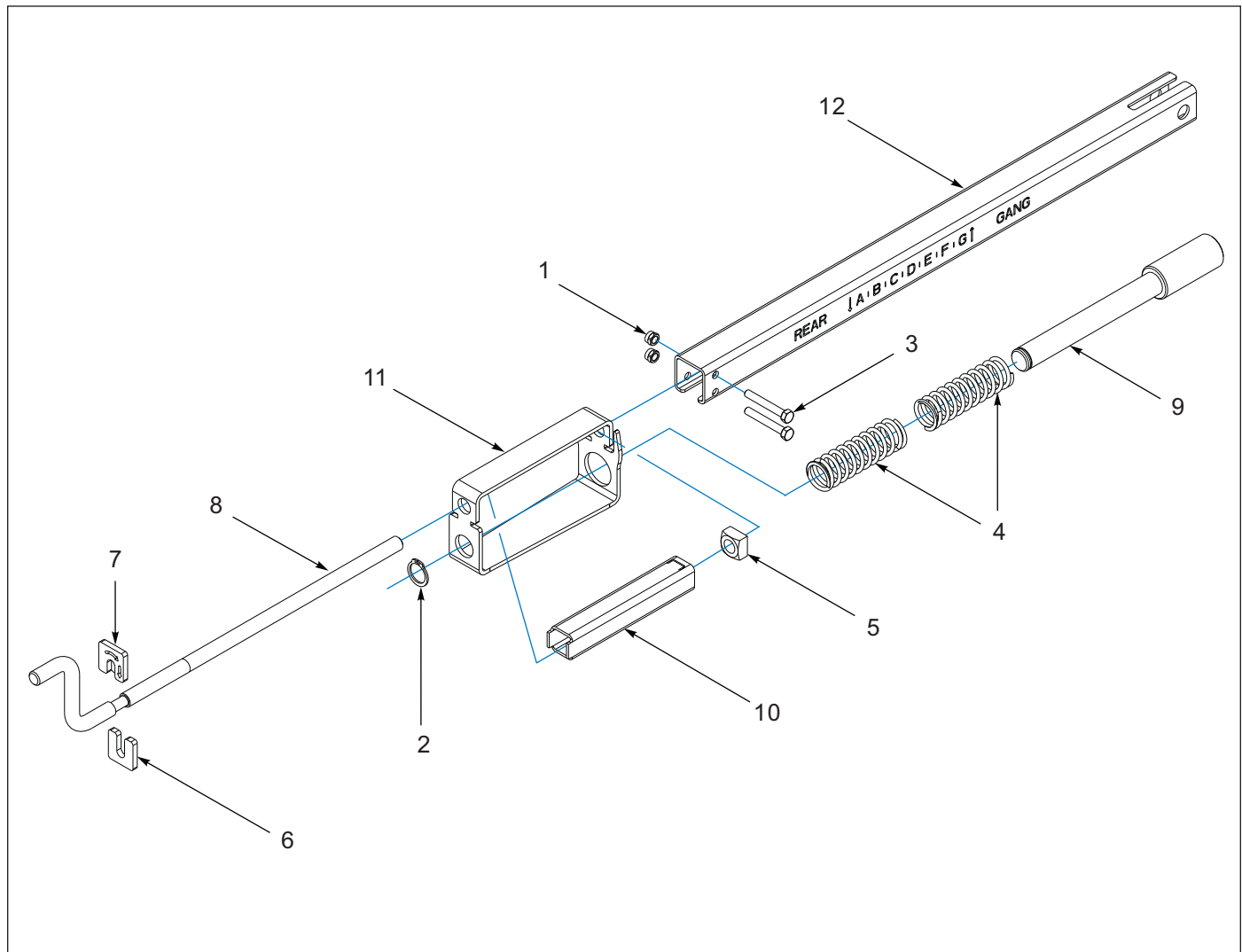


Figure 4-8: Tilt Stop Assembly (BEFORE 12/2022)

Tilt Stop Assembly (BEFORE 12/2022)

ITEM	PART NUMBER	DESCRIPTION	QTY.
	218799	TUBE-TILT STOP, ASSY	--
1	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
2	1-630-010021-03	RING, RETAINING 1.0 HD	1
3	108628	SCREW HX CP 5/16-18UNCX2-1/4	2
4	122917	SPRING COMPRESSION,4-1/2 MONO	2
5	144048	NUT, SQ 5/8-11 GR5	1
6	165259	STOP, HANDLE LONG	1
7	165260	STOP, HANDLE SHORT	1
8	182288	HANDLE-DEPTH STOP	1
9	209354	PIN-DEPTH STOP	1
10	209357	TUBE-FLOATING SQUARE	1
11	210863	BRACKET-STOP	1
12	218763	TUBE-TILT STOP	1

Rear Gang Assemblies

Left Wing Rear Gang Assemblies

Note: Gangbars shows as viewed from rear of machine.

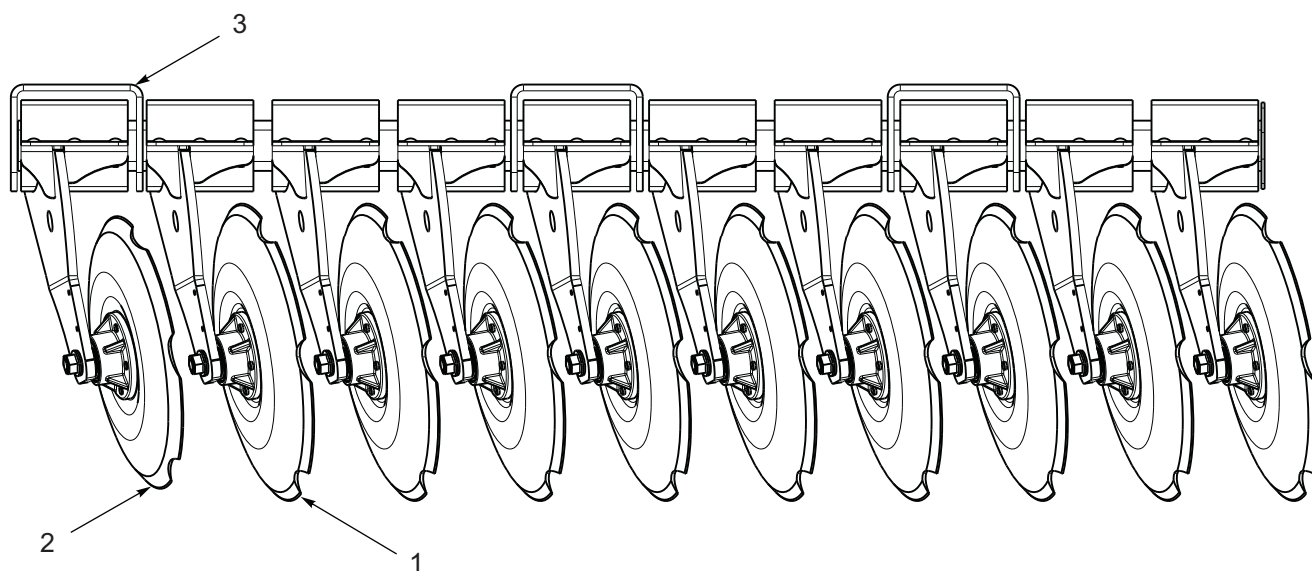


Figure 5-1: Left Wing Rear Gang Assemblies

Left Wing Rear Gang Assemblies

ITEM	PART NUMBER	DESCRIPTION	QTY.			
			15'	17'	20'	23'
		MODELS				
	220780	GANG-7822-15LR,HYBRD,17-7NTCH (15')	1	--	--	--
	221047	GANG-7822-17LR,HYBRD,NTCHD (17') (NOT SHOWN)	--	1	--	--
	221054	GANG ASM 7822-20LR,HYBRD,NTCHD (20') (NOT SHOWN)	--	--	1	--
	219555	GNG ASM7822-23LR HBRD17-7NTCD (23') (NOT SHOWN)	--	--	--	1
1	217316	DISC,RH,HYBRID,17-7,NOTCHD ASM (SEE PAGE 7-1)	9	10	12	14
2	217321	DISC,NTCHD22RH HYBRID 17-7 ASM	1	1	1	1
3	219578	GANGBAR-7822-15,LR,WELDMENT (15')	1	--	--	--
3	221043	GANGBAR-7822-17,LR, WELDMENT (17') (NOT SHOWN)	--	1	--	--
3	221050	GANGBAR-7822-20,LR, WLDMT (20') (NOT SHOWN)	--	--	1	--
3	219547	GANGBAR,7822-23,LR, WELDMENT (23') (NOT SHOWN)	--	--	--	1

Right Wing Rear Gang Assemblies

Note: Gangbars shows as viewed from rear of machine.

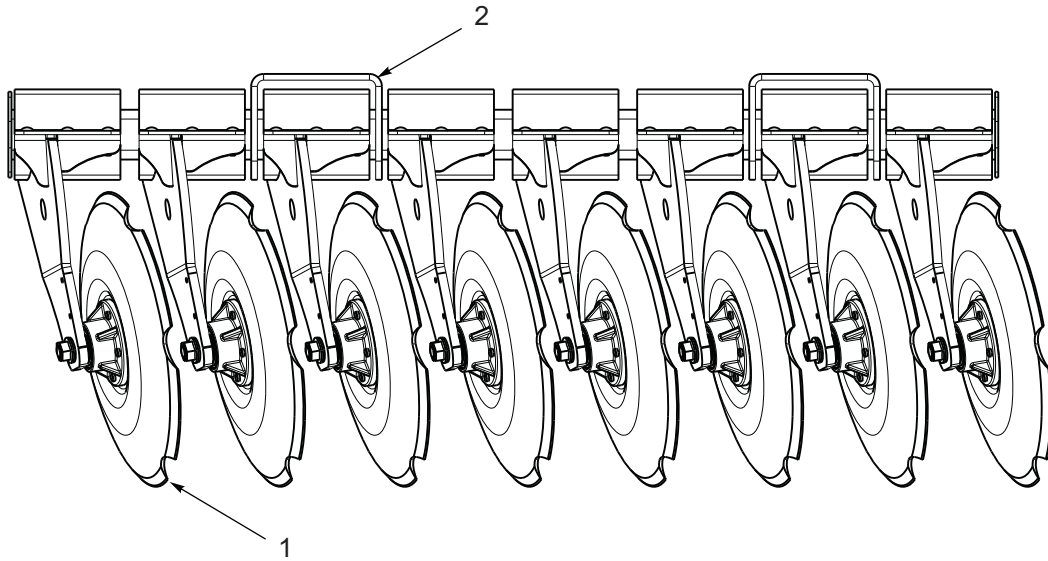


Figure 5-2: Right Wing Rear Gang Assemblies

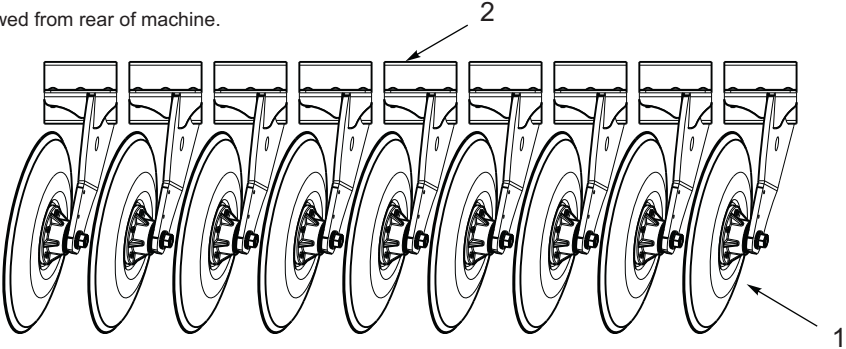
Right Wing Rear Gang Assemblies

ITEM	PART NUMBER	DESCRIPTION	QTY.			
			15'	17'	20'	23'
		MODELS				
	212633	GANG-7821-15RR, HYBRID, 17-7, NTCHD (15')	1	--	--	--
	212639	GANG-7821-17RR, HYBRID, 17-7, NTCHD (17') (NOT SHOWN)	--	1	--	--
	212645	GANG-7821-20RR, HYBRID, 17-7, NTCHD (20') (NOT SHOWN)	--	--	1	--
	219556	GNG ASM7822-23RR HBRD17-7NTCD (23') (NOT SHOWN)	--	--	--	1
1	217316	DISC, RH, HYBRID, 17-7, NOTCHD ASM (15') (SEE PAGE 7-1)	8	9	11	13
2	198879	GANGBAR-7821-15, RR, WELDMENT (15')	1	--	--	--
2	195101	GANGBAR WLDMT LR 7821-20 (17' & 20') (NOT SHOWN)	--	1	1	--
2	219548	GANGBAR, 7822-23, RR, WELDMENT (23') (NOT SHOWN)	--	--	--	1

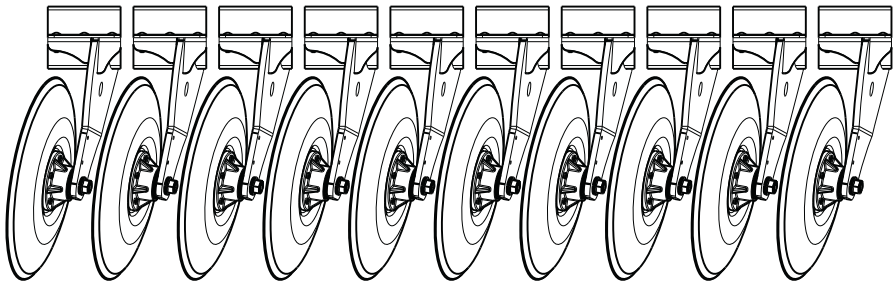
Front Disc Assemblies

Left Wing Front Disc Assemblies

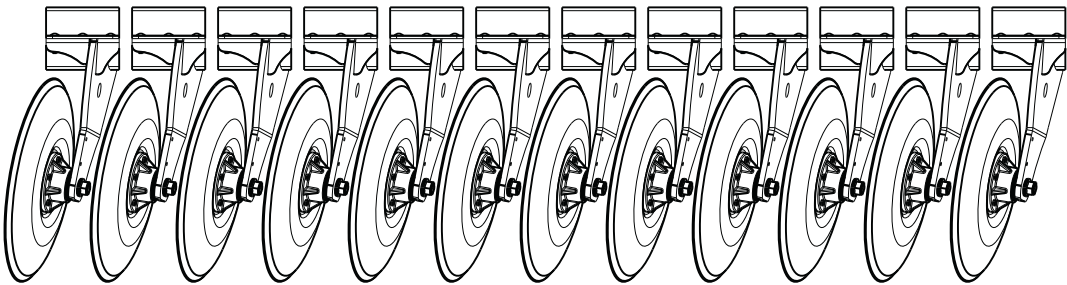
Note: Gangbars shows as viewed from rear of machine.



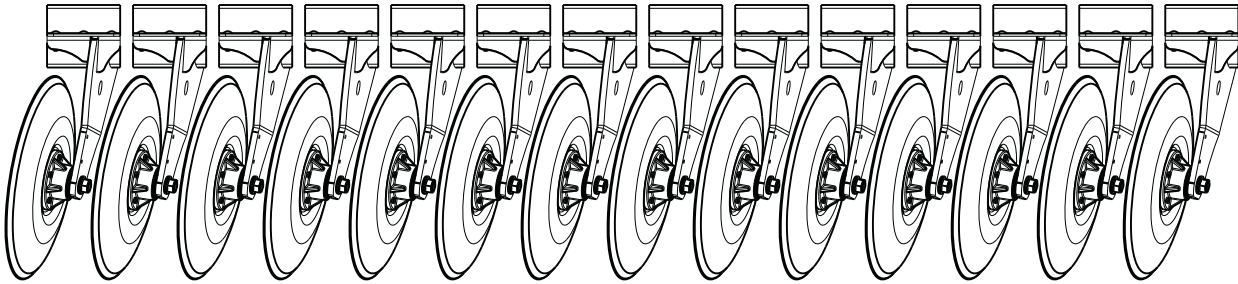
7822-15 Left Wing Front Hybrid 17-7P Disc Row



7822-17 Left Wing Front Hybrid 17-7P Disc Row



7822-20 Left Wing Front Hybrid 17-7P Disc Row



7822-23 Left Wing Front Hybrid 17-7P Disc Row

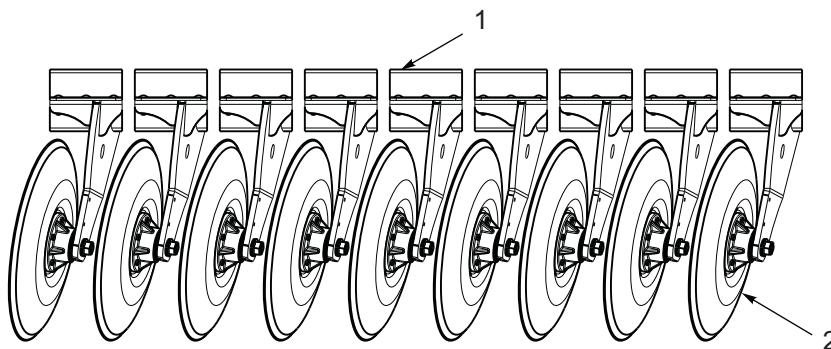
Figure 6-1: Left Wing Front Disc Assemblies

Left Wing Front Disc Assemblies

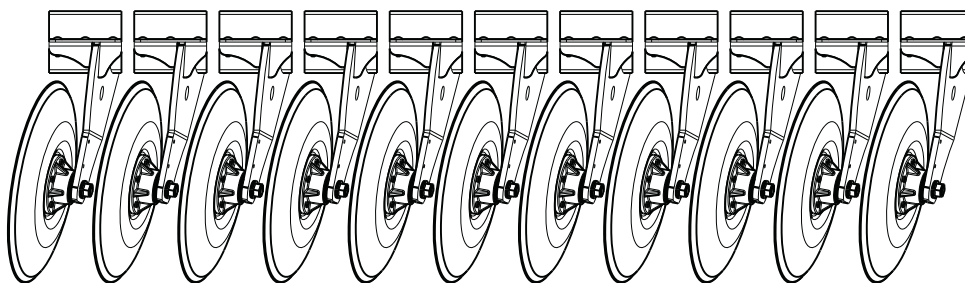
ITEM	PART NUMBER	DESCRIPTION	QTY.			
1	212633	GANG-7821-15RR, VERT, 17-7, NTCHD	1	--	--	--
1	212639	GANG-7821-17RR, VERT, 17-7, NTCHD	--	1	--	--
1	212645	GANG-7821-20RR, VERT, 17-7, NTCHD	--	--	1	--
1	219556	GNG ASM7822-23RR HBRD17-7NTCD	--	--	--	1
2	217315	DISC-LH, HYBRID, 17-7, NOTCHD ASSEM (SEE PAGE 7-4)	9	10	12	14
2	217317	DISC-LH, HYBRID, 17-7, SMOOTH ASSEM (SEE PAGE 7-5)	9	10	12	14
2	217319	DISC-LH, HYBRID, 17-7, ROLLABLE ASSEM (SEE PAGE 7-6)	9	10	12	14

Right Wing Front Disc Assemblies

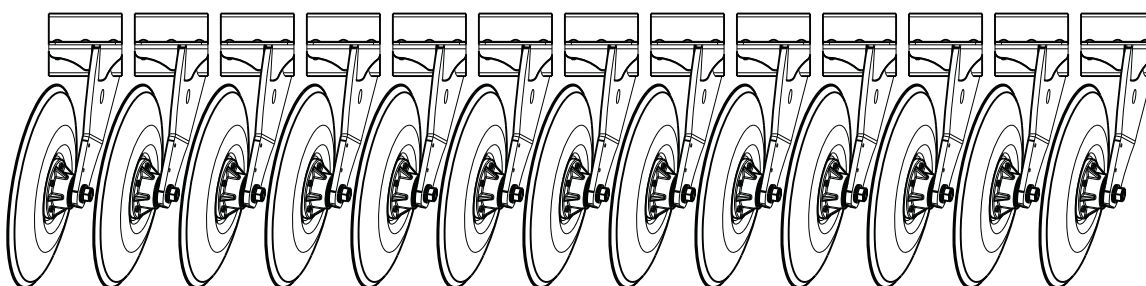
Note: Gangbars shows as viewed from rear of machine.



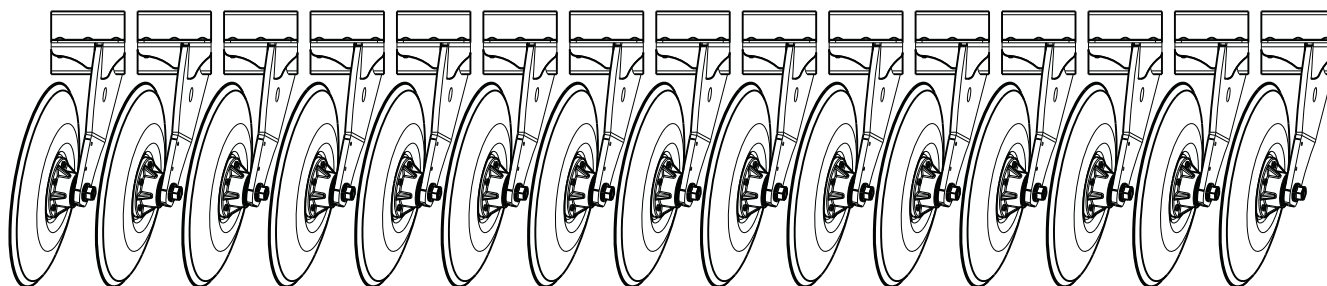
7822-15 Right Wing Front Hybrid 17-7P Disc Row



7822-17 Right Wing Front Hybrid 17-7P Disc Row



7822-20 Right Wing Front Hybrid 17-7P Disc Row



7822-23 Right Wing Front Hybrid 17-7P Disc Row

Figure 6-2: Right Wing Front Disc Assemblies

Right Wing Front Disc Assemblies

ITEM	PART NUMBER	DESCRIPTION	QTY.			
1	212633	GANG-7821-15RR, HYBRID, 17-7, NTCHD	1	--	--	--
1	212639	GANG-7821-17RR, HYBRID, 17-7, NTCHD	--	1	--	--
1	212645	GANG-7821-20RR, HYBRID, 17-7, NTCHD	--	--	1	--
1	219556	GNG ASM7822-23RR HBRD17-7NTCD	--	--	--	1
2	217315	DISC-LH, HYBRID, 17-7, NOTCHD ASSEM (SEE PAGE 7-4)	9	11	13	15
2	217318	DISC-RH, HYBRID, 17-7, SMOOTH ASSEM (SEE PAGE 7-2)	9	11	13	15
2	217320	DISC-RH, HYBRID, 17-7, ROLLABLE ASSEM (SEE PAGE 7-3)	9	11	13	15

Disc Assemblies

Right Rear Disc Assembly - Notched

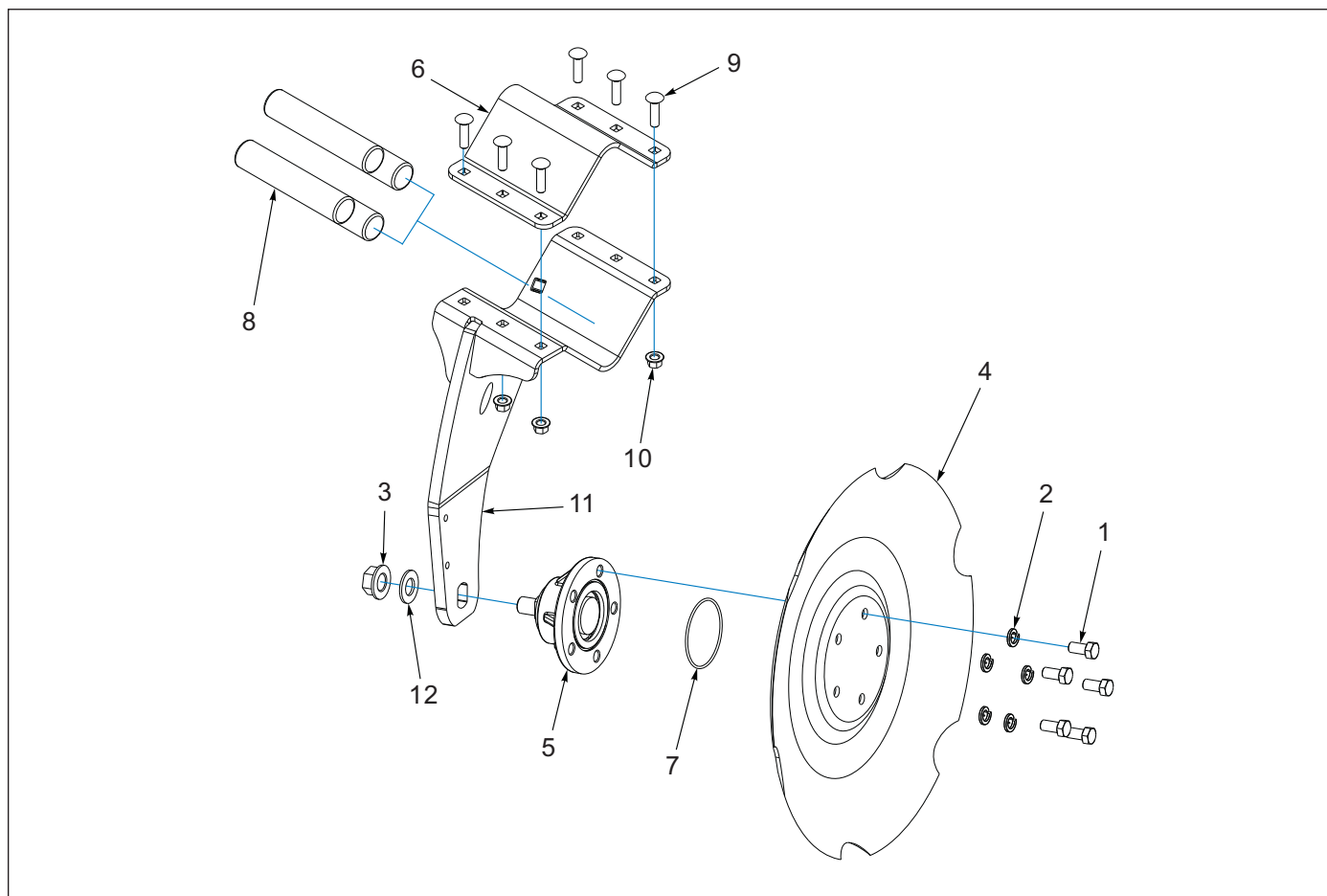


Figure 7-1: Right Rear Disc Assembly - Notched

Right Rear Disc Assembly - Notched

ITEM	PART NUMBER	DESCRIPTION	QTY.
	217316	DISC-RH, HYBRID, 17-7, NOTCHD ASSEM	--
1	1-654-010059-02	SCREW,HEX CAP,5/8-11X1-1/4GR5	5
2	1-861-010034-15	WASHER,LKG,HLCL SPR,5/8	5
3	174732	NUT, FLG HD, TOPLOCK, 1-8 UNC	1
4	175284	DISC BLADE RH 24X1/4 DIR NOTCH	1
5	185742	HUB-HSL DISC, ASSEMBLY	1
6	186979	CAP SHANK MOUNT	1
7	202843	O-RING, 4" ID X 1/8" BUNA	1
8	203525	SPRING-TORSION, RUBBER, 1-3/4	4
9	209392	SCREW-RDH, SQ NK,1/2-20X2,GR8	6
10	209393	NUT,1/2-20,LG FLNG HD TOP LOCK	6
11	217288	SHANK-HYBRID, RH, 17-7, WLDMT	1
12	622-3511-010	WASHER, FLAT 1" MIL-CARB SAE	1

Right Disc Assembly - Smooth

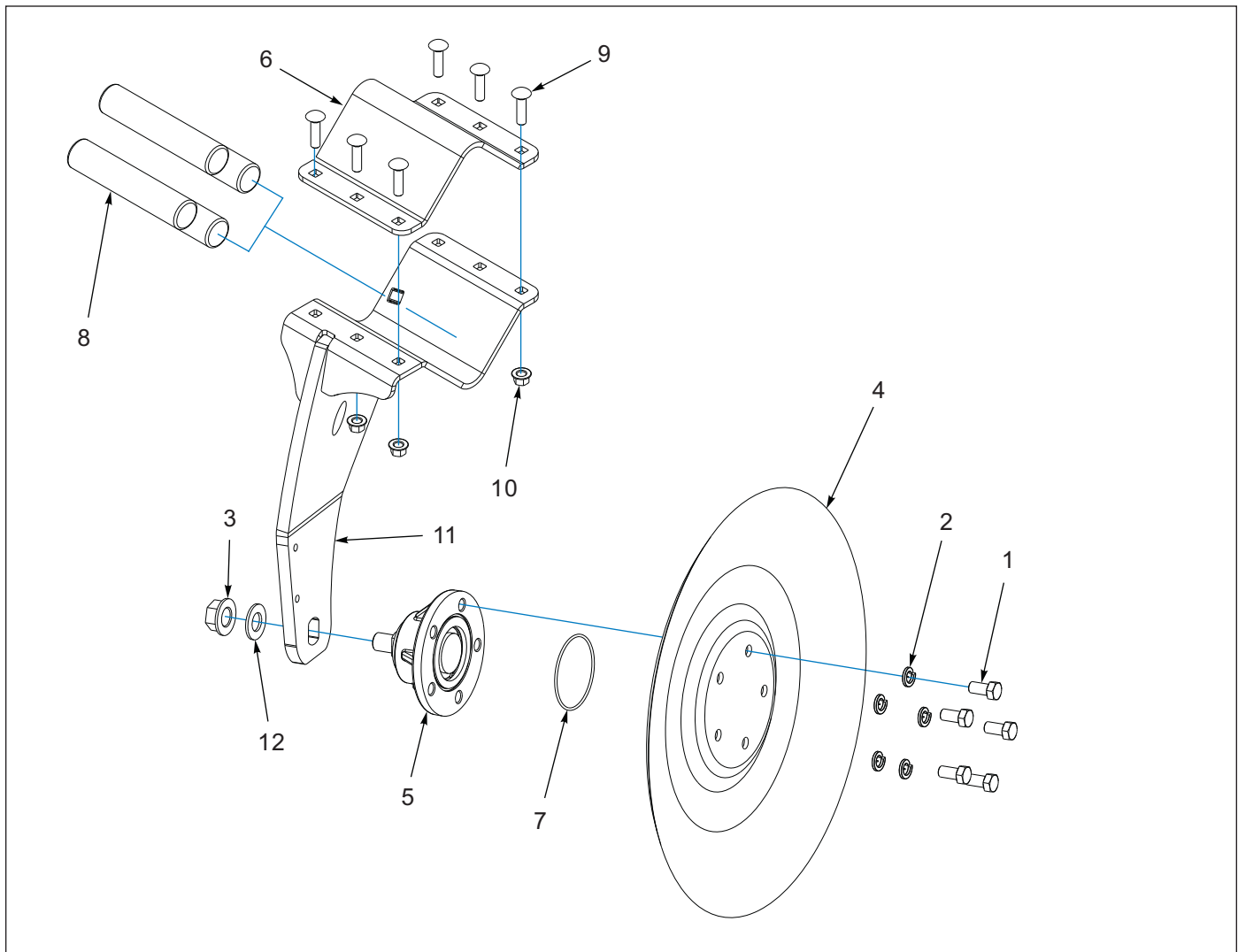


Figure 7-2: Right Disc Assembly - Smooth

Right Disc Assembly - Smooth

ITEM	PART NUMBER	DESCRIPTION	QTY.
	217318	DISC-RH, HYBRID, 17-7, SMOOTH ASSEM	--
1	1-654-010059-02	SCREW,HEX CAP,5/8-11X1-1/4GR5	5
2	1-861-010034-15	WASHER,LKG,HLCL SPR,5/8	5
3	174732	NUT, FLG HD, TOPLOCK, 1-8 UNC	1
4	175329	BLADE-HSL, NO NOTCH, 24X1/4	1
5	185742	HUB-HSL DISC, ASSEMBLY	1
6	186979	CAP SHANK MOUNT	1
7	202843	O-RING, 4" ID X 1/8" BUNA	1
8	203525	SPRING-TORSION, RUBBER, 1-3/4	4
9	209392	SCREW-RDH, SQ NK,1/2-20X2,GR8	6
10	209393	NUT,1/2-20,LG FLNG HD TOP LOCK	6
11	217288	SHANK-HYBRID, RH, 17-7, WLDMT	1
12	622-3511-010	WASHER, FLAT 1" MIL-CARB SAE	1

DISC ASSEMBLIES

Right Disc Assembly - Rollable

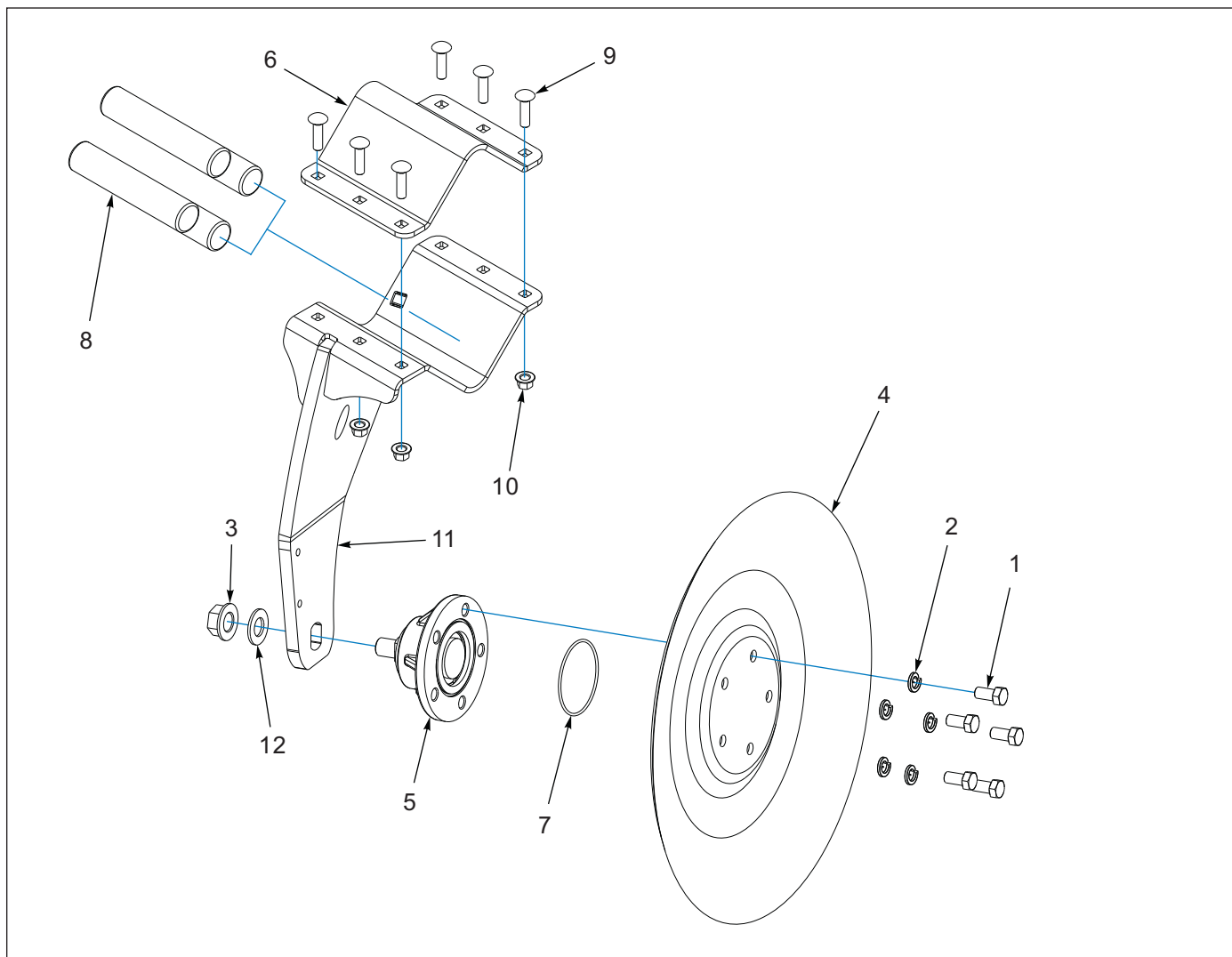


Figure 7-3: Right Disc Assembly - Rollable

Right Disc Assembly - Rollable

ITEM	PART NUMBER	DESCRIPTION	QTY.
	217320	DISC-RH, HYBRID, 17-7, ROLLABLE ASSEM	--
1	1-654-010059-02	SCREW,HEX CAP,5/8-11X1-1/4GR5	5
2	1-861-010034-15	WASHER,LKG,HLCL SPR,5/8	5
3	174732	NUT, FLG HD, TOPLOCK, 1-8 UNC	1
4	198785	BLADE-HSL, NO NOTCH, 24X1/4, ROLLABLE	1
5	185742	HUB-HSL DISC, ASSEMBLY	1
6	186979	CAP SHANK MOUNT	1
7	202843	O-RING, 4" ID X 1/8" BUNA	1
8	203525	SPRING-TORSION, RUBBER, 1-3/4	4
9	209392	SCREW-RDH, SQ NK,1/2-20X2,GR8	6
10	209393	NUT,1/2-20,LG FLNG HD TOP LOCK	6
11	217288	SHANK-HYBRID, RH, 17-7, WLDMT	1
12	622-3511-010	WASHER, FLAT 1" MIL-CARB SAE	1

Left Rear Disc Assembly - Notched

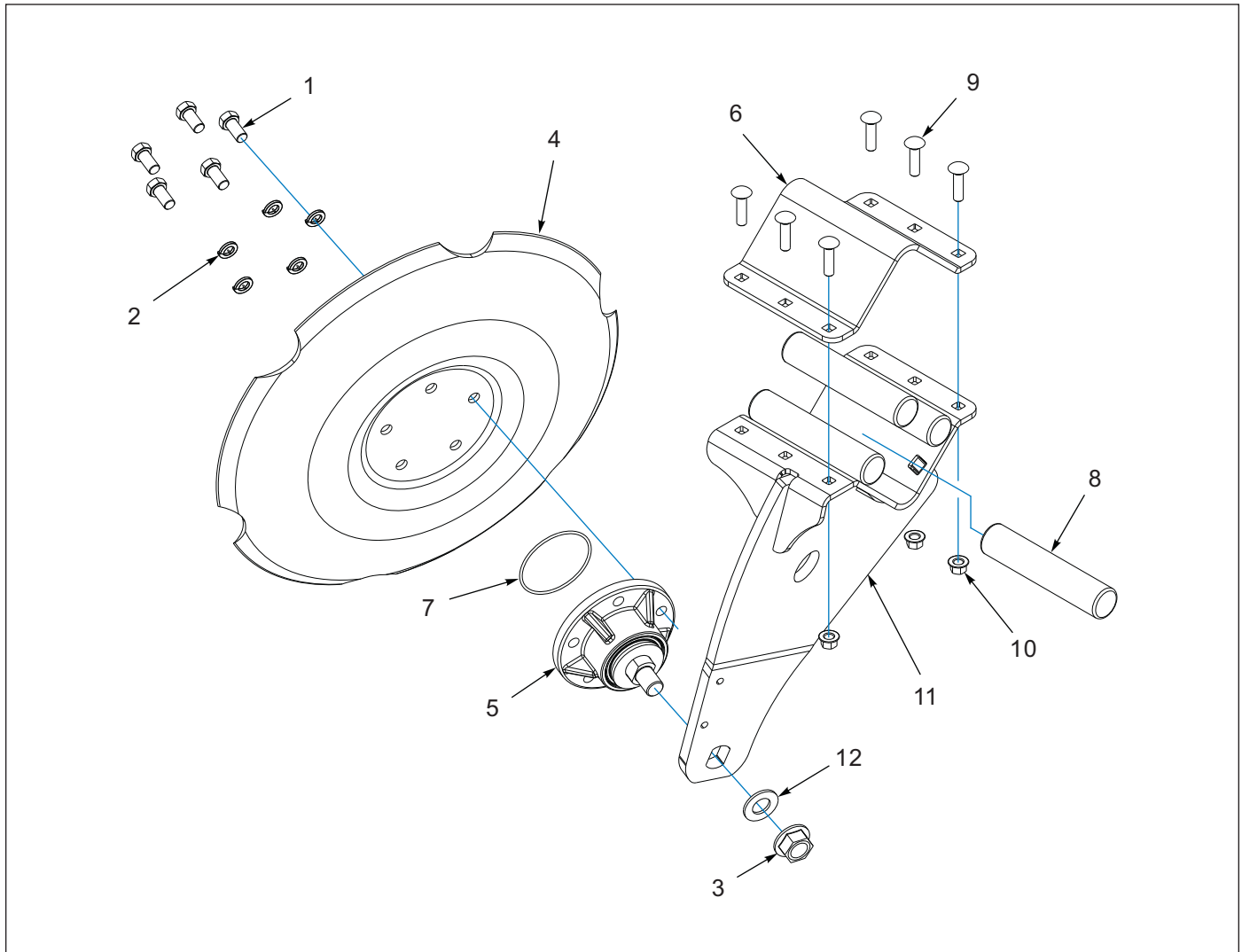


Figure 7-4: Left Rear Disc Assembly - Notched

Left Rear Disc Assembly - Notched

ITEM	PART NUMBER	DESCRIPTION	QTY.
	217315	DISC-LH, HYBRID, 17-7, NOTCHD ASSEM	--
1	1-654-010059-02	SCREW,HEX CAP,5/8-11X1-1/4GR5	5
2	1-861-010034-15	WASHER,LKG,HLCL SPR,5/8	5
3	174732	NUT, FLG HD, TOPLOCK, 1-8 UNC	1
4	175283	DISC BLADE, LH 24 X 1/4 DIR NOTCH	1
5	185742	HUB-HSL DISC, ASSEMBLY	1
6	186979	CAP SHANK MOUNT	1
7	202843	O-RING, 4" ID X 1/8" BUNA	1
8	203525	SPRING-TORSION, RUBBER, 1-3/4	4
9	209392	SCREW-RDH, SQ NK,1/2-20X2,GR8	6
10	209393	NUT,1/2-20,LG FLNG HD TOP LOCK	6
11	217287	SHANK-HYBRID, LH, 17-7, WLDMNT	1
12	622-3511-010	WASHER, FLAT 1" MIL-CARB SAE	1

DISC ASSEMBLIES

Left Disc Assembly - Smooth

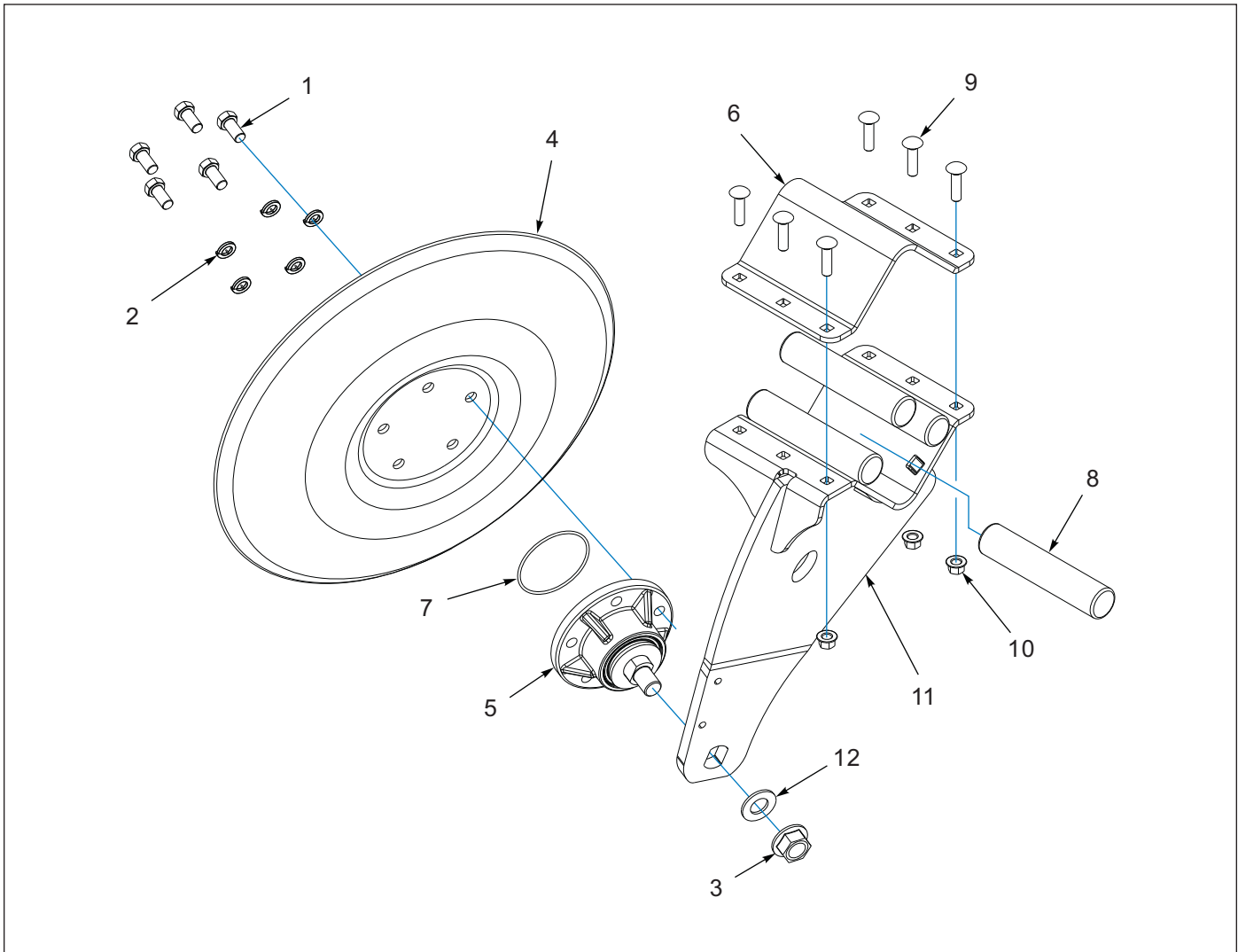


Figure 7-5: Left Disc Assembly - Smooth

Left Disc Assembly - Smooth

ITEM	PART NUMBER	DESCRIPTION	QTY.
	217317	DISC-LH, HYBRID, 17-7, SMOOTH ASSEM	--
1	1-654-010059-02	SCREW,HEX CAP,5/8-11X1-1/4GR5	5
2	1-861-010034-15	WASHER,LKG,HLCL SPR,5/8	5
3	174732	NUT, FLG HD, TOPLOCK, 1-8 UNC	1
4	175329	BLADE-HSL, NO NOTCH, 24 X 1/4	1
5	185742	HUB-HSL DISC, ASSEMBLY	1
6	186979	CAP SHANK MOUNT	1
7	202843	O-RING, 4" ID X 1/8" BUNA	1
8	203525	SPRING-TORSION, RUBBER, 1-3/4	4
9	209392	SCREW-RDH, SQ NK,1/2-20X2,GR8	6
10	209393	NUT,1/2-20,LG FLNG HD TOP LOCK	6
11	217287	SHANK-HYBRID, LH, 17-7, WLDMNT	1
12	622-3511-010	WASHER, FLAT 1" MIL-CARB SAE	1

Left Disc Assembly - Rollable

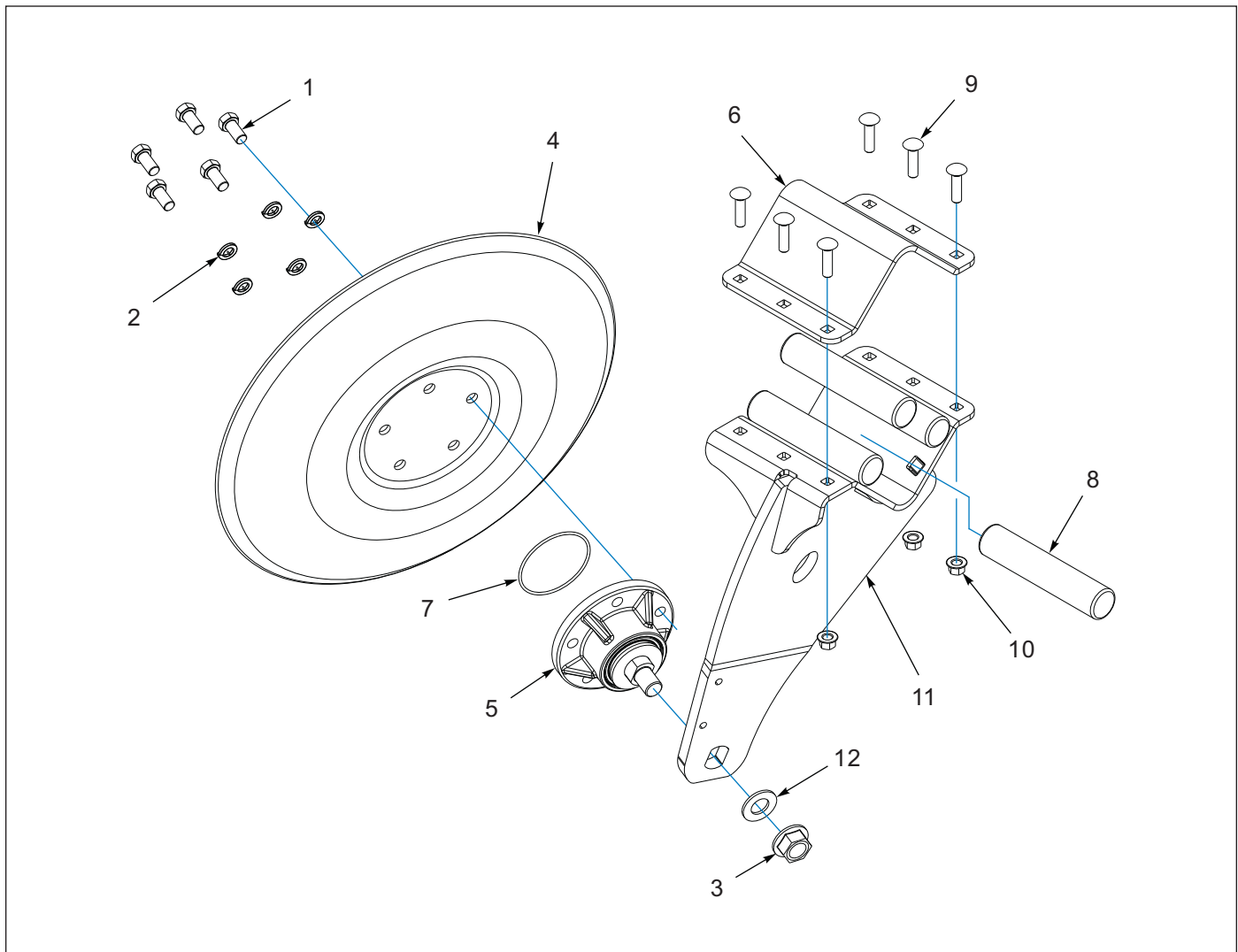


Figure 7-6: Left Disc Assembly - Rollable

Left Disc Assembly - Rollable

ITEM	PART NUMBER	DESCRIPTION	QTY.
	217319	DISC-LH, HYBRID, 17-7, ROLLABLE ASSEM	--
1	1-654-010059-02	SCREW,HEX CAP,5/8-11X1-1/4GR5	5
2	1-861-010034-15	WASHER,LKG,HLCL SPR,5/8	5
3	174732	NUT, FLG HD, TOPLOCK, 1-8 UNC	1
4	198785	BLADE-HSL, SMOOTH, 24 X 1/4, ROLLABLE	1
5	185742	HUB-HSL DISC, ASSEMBLY	1
6	186979	CAP SHANK MOUNT	1
7	202843	O-RING, 4" ID X 1/8" BUNA	1
8	203525	SPRING-TORSION, RUBBER, 1-3/4	4
9	209392	SCREW-RDH, SQ NK,1/2-20X2,GR8	6
10	209393	NUT,1/2-20,LG FLNG HD TOP LOCK	6
11	217287	SHANK-HYBRID, LH, 17-7, WLDMNT	1
12	622-3511-010	WASHER, FLAT 1" MIL-CARB SAE	1

DISC ASSEMBLIES

Left Disc Assembly - Hybrid

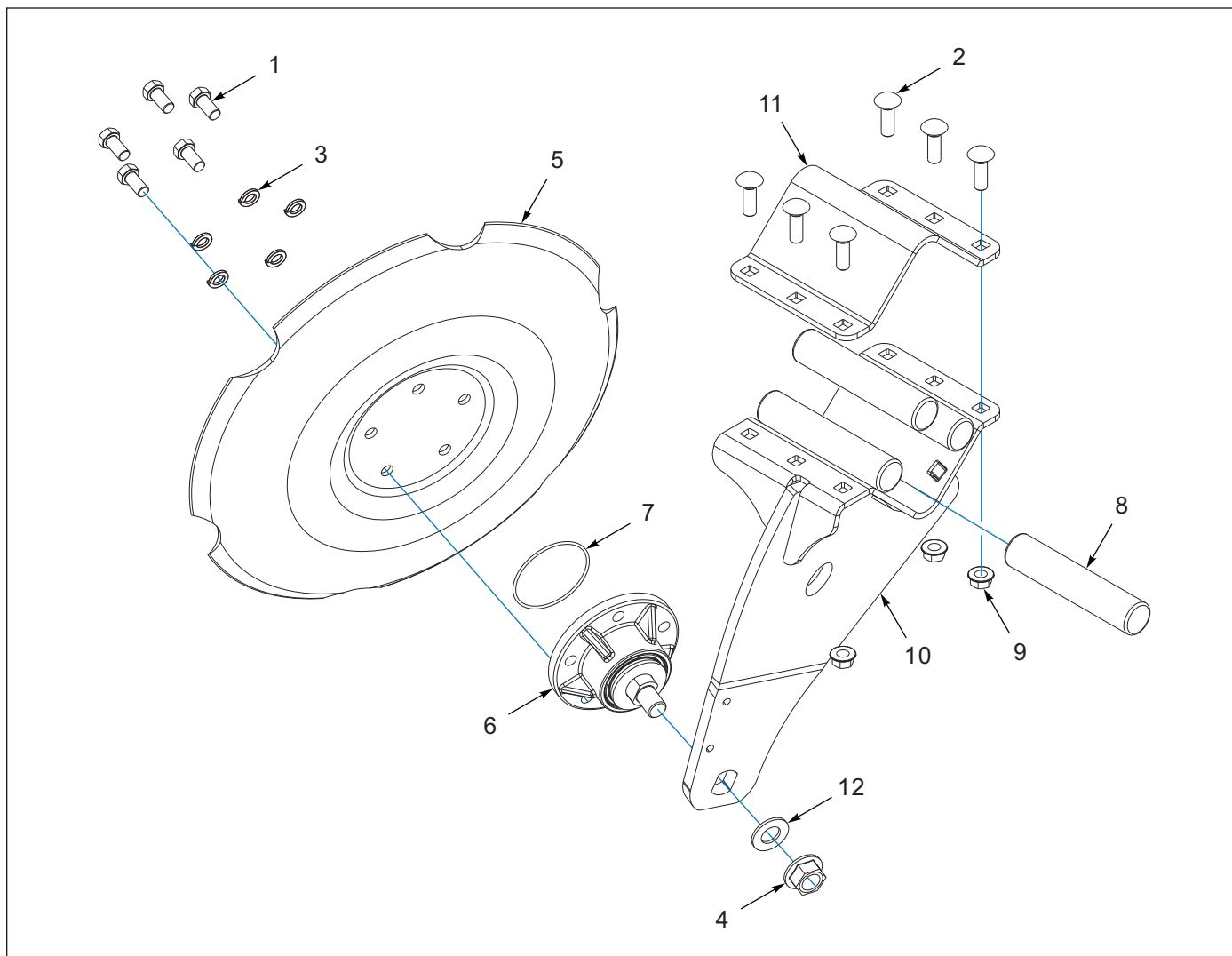
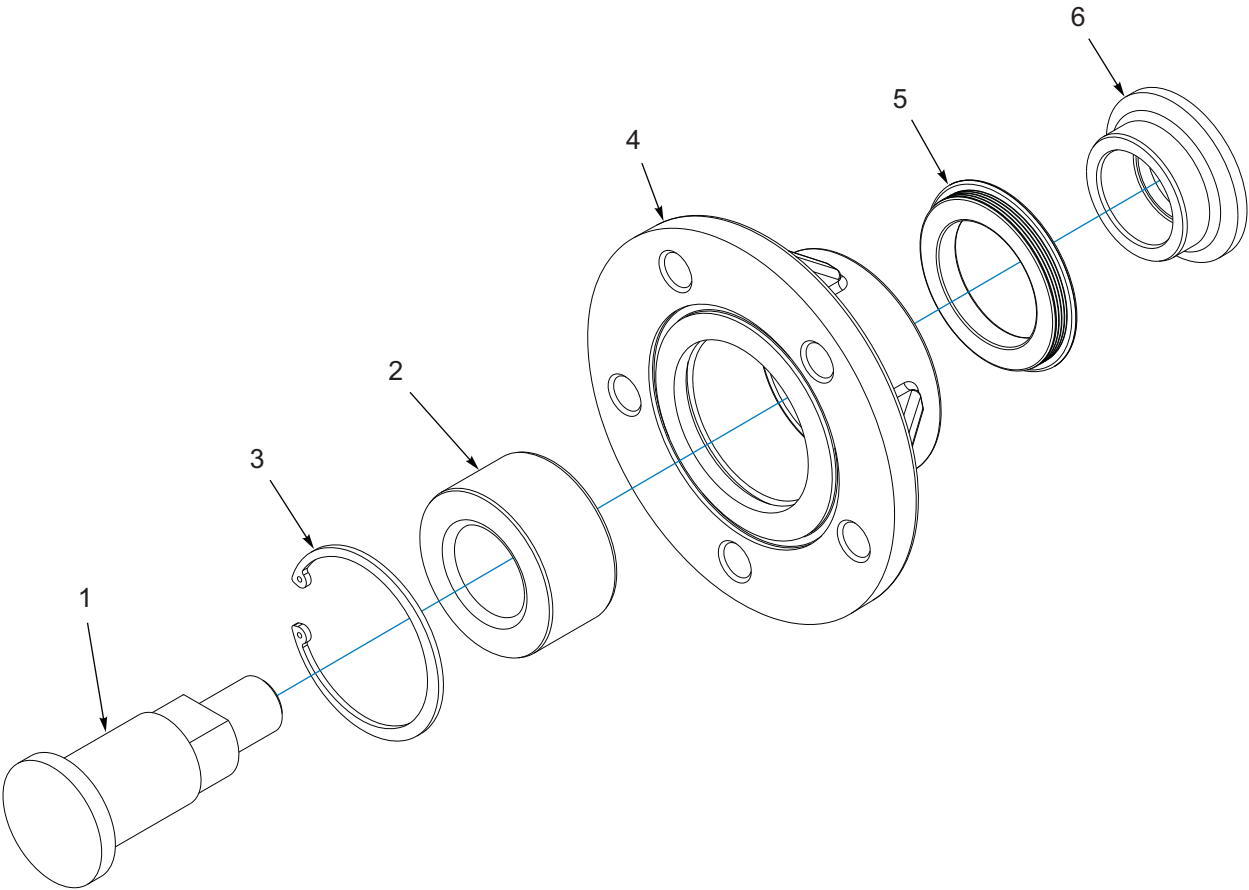


Figure 7-7: Left Disc Assembly - Hybrid

Left Disc Assembly - Hybrid

ITEM	PART NUMBER	DESCRIPTION	QTY.
	217315	DISC-LH,HYBRID,17-7,NOTCHD ASM	--
1	1-654-010059-02	SCREW,HEX CAP,5/8-11X1-1/4GR5	5
2	1-654-010126-05	SCREW,RD HD,SQNCK,5/8-11X2 G5	6
3	1-861-010034-15	WASHER,LKG,HLCL SPR,5/8	5
4	174732	NUT, FLG HD, TOPLOCK, 1-8 UNC	1
5	175283	DISC BLADE LH 24X1/4 DIR NOTCH	1
6	185742	HUB-HSL DISC, ASSEMBLY	1
7	202843	O-RING, 4" ID X 1/8" BUNA	1
8	203525	SPRING-TORSION, RUBBER, 1-3/4	4
9	218739	NUT,HD FLNG HEX,5/8-11 UNC,GR5	6
10	221062	SHANK-HYBRID, LH, 17-7,WLDMT	1
11	221066	CAP-SHANK MOUNT	1
12	622-3511-010	WASHER, FLAT 1" MIL-CARB SAE	1

Disc Hub Assembly



REPLACEMENT (COMPLETE HUB) ASSEMBLY 210880, READY TO INSTALL.

REBUILD KIT 219945 COMES WITH INSTRUCTIONS 219946.
LANDOLL DIE 218733 AND A SHOP PRESS RECOMMENDED.

Figure 7-8: Disc Hub Assembly

Disc Hub Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	185742	HUB-HSL DISC, ASSEMBLY (INCLUDES ITEM 1-6)	1
1	174523	BOLT-SPINDLE, DISC, HSL (2-1/4 IN)	1
2	174526	BEARING, DOUBLE TAPER RLLR	1
3	174532	INTERNAL SNAP RING	1
4	185740	HUB-DISC, HSL CAST	1
5	185757	SEAL, MAINT FREE HUB HSL	1
6	188757	BUSHING-SPINDLE MOUNT	1
7	210880	KIT-HSL DISC HUB (REPLACEMENT ASSEMBLY) (NOT SHOWN)	1
8	219945	KIT RE-BUILD, HSL (NOT SHOWN) (INCLUDES ITEM 9)	1
9	219946	INSTRUCTION-REBLD,HSL DISC HUB	1
10	218733	DIE-HUB REBUILD, HSL (NOT SHOWN)	1

Scraper, Blade Assembly

Scraper, Blade Assembly

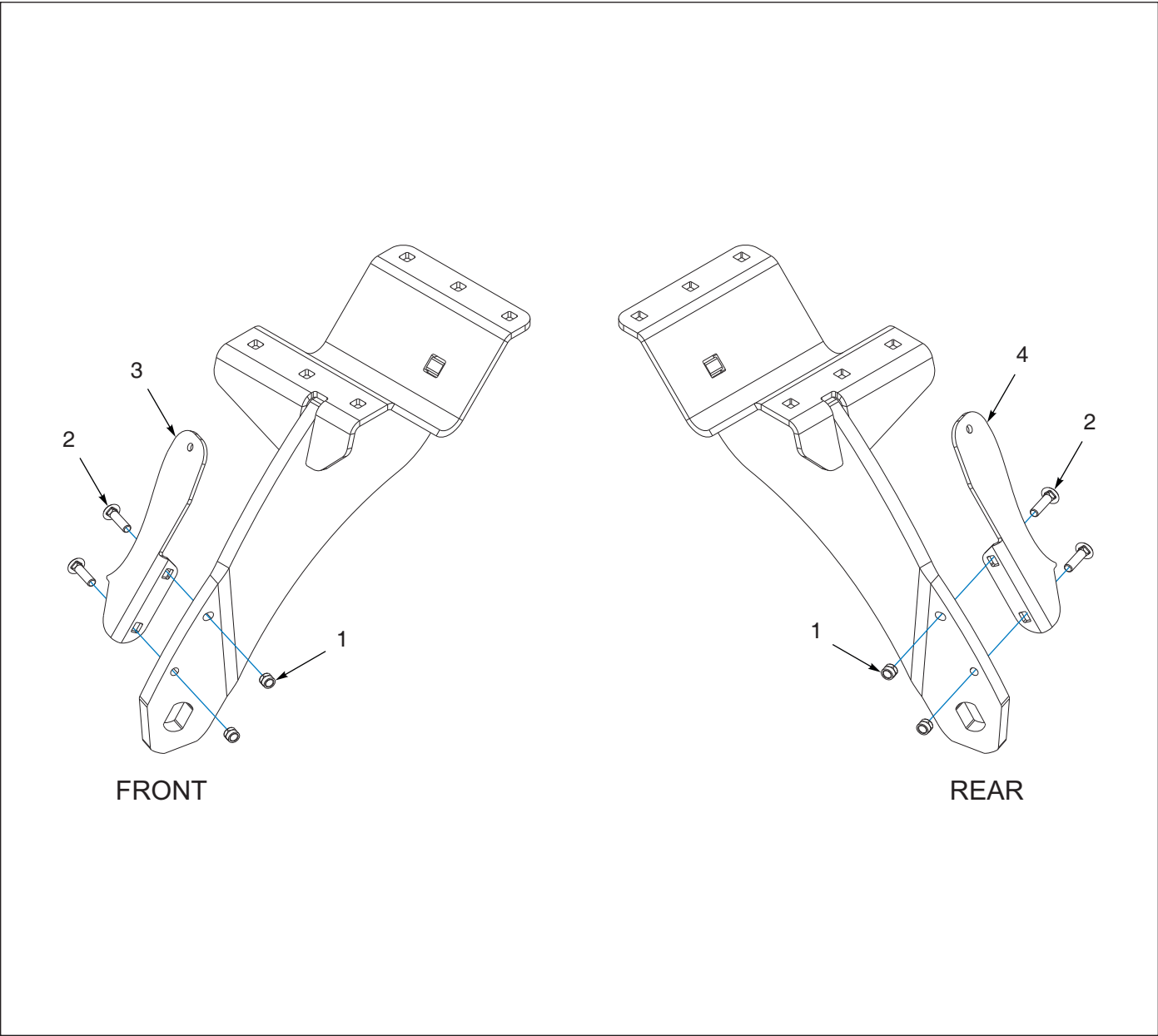


Figure 8-1: Scraper, Disc Blade

Scraper, Disc Blade

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	2
2	195009	SCREW,RD HD 3/8-16X1-1/2 GR5	2
3	195162	SCRAPER COMPOUND FRONT HSL(BEFORE 03/2018)	1
3	195161	SCRAPER-FRONT LH, HSL (AFTER 03/2018)	1
4	195163	SCRAPER COMPOUND REAR HSL (BEFORE 03/2018)	1
4	195164	SCRAPER-REAR RH, HSL (AFTER 03/2018)	1

[illegible]

Spring Reel Assemblies

Spring Reel Assembly - 15'

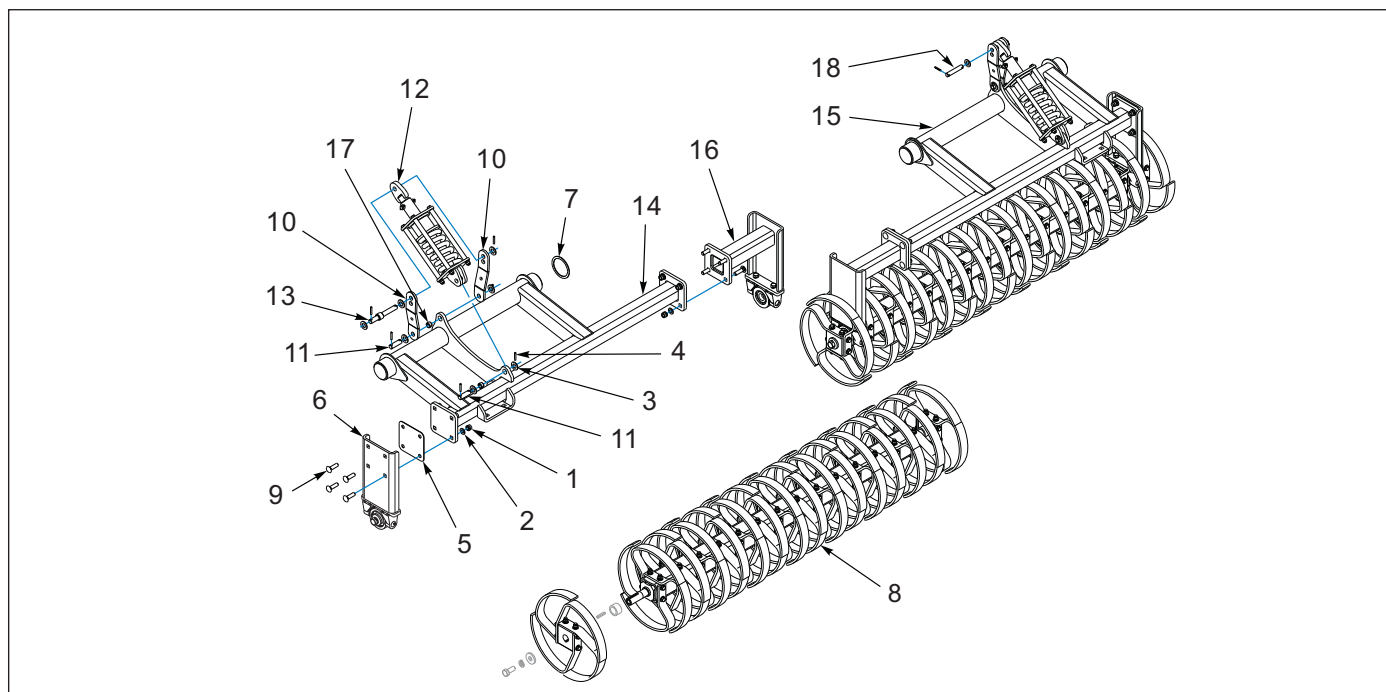


Figure 9-1: Spring Reel Assembly - 15'

Spring Reel Assembly - 15'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219903	REEL-SPRING,4LEAF,7822-15,ASM	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	191759	MOUNT, SPRING-REEL, ASSY (SEE PAGE 9-11)	2
7	195066	WASHER SHIM ROCKSHAFT	2
8	199417	REEL-SPRING, ASSEMBLY (SEE PAGE 9-5)	2
9	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
10	207537	LINK IDLER	4
11	209162	PIN, 1 X 3-1/4, H2	4
12	209183	LINK-SPRING, K2700 ASSY (SEE PAGE 9-13)	2
13	209196	PIN-REEL CONTROL	1
14	223313	ROCKSHAFT-LH REEL MOUNT WLDMT	1
15	223314	ROCKSHAFT-RH REEL MOUNT WLDMT	1
16	214684	EXTENSION-SPRING REEL, ASSY (SEE PAGE 9-12)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J768	PIN	1

Spring Reel Assembly - 17'

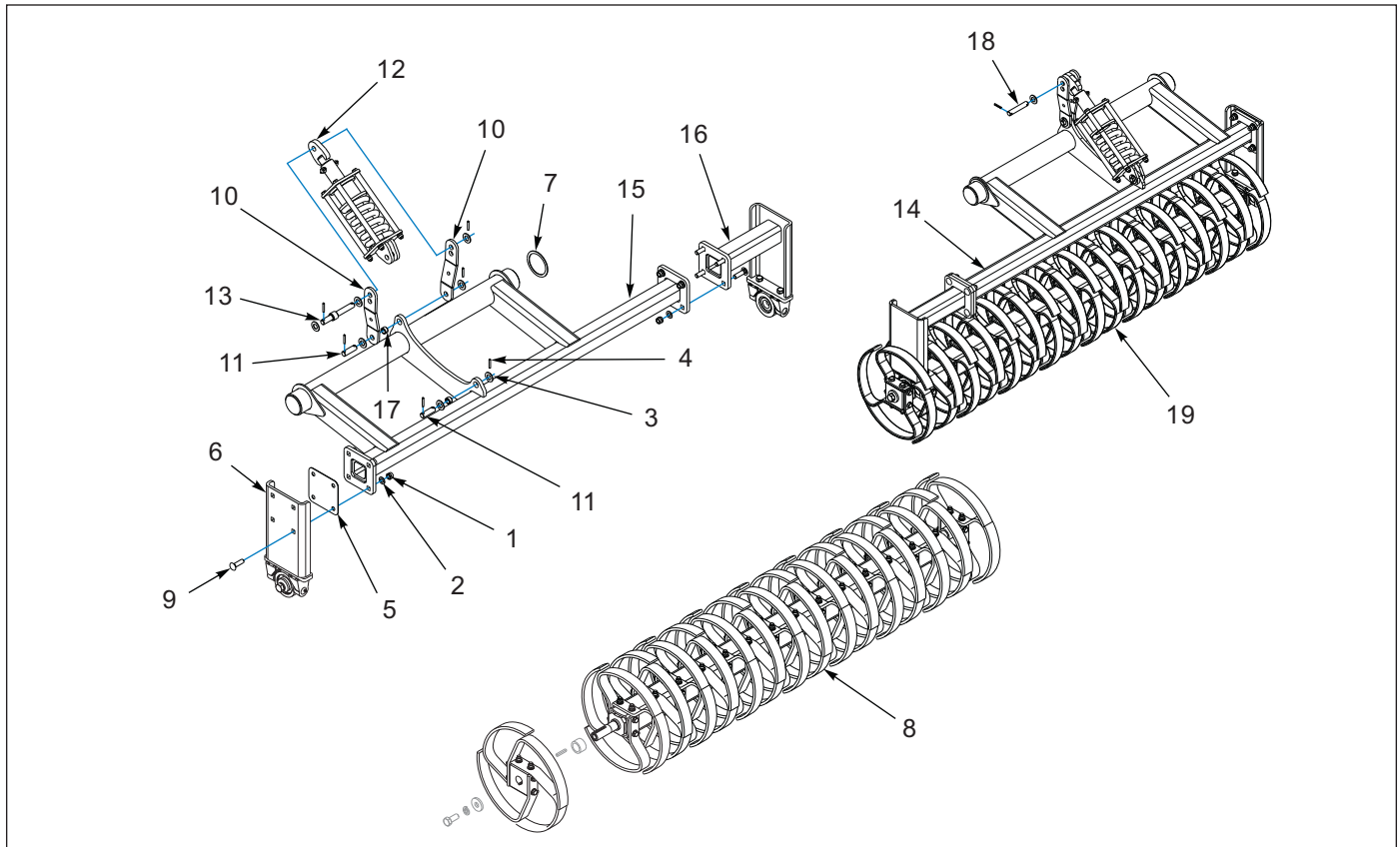


Figure 9-2: Spring Reel Assembly - 17'

Spring Reel Assembly - 17'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219907	REEL-SPRING,4LEAF,7822-17,ASM	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	191759	MOUNT, SPRING-REEL, ASSY (SEE PAGE 9-11)	2
7	195066	WASHER SHIM ROCKSHAFT	1
8	198763	REEL-SPRING, ASSEMBLY (SEE PAGE 9-5)	1
9	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
10	207537	LINK IDLER	4
11	209162	PIN, 1 X 3-1/4, H2	4
12	209183	LINK-SPRING, K2700 ASSY (AFTER 01/30/2023) (SEE PAGE 9-13)	2
12	207577	LINK-SPRING, K3400, ASM (BEFORE 01/30/2023) (SEE PAGE 9-13)	2
13	209196	PIN-REEL CONTROL	1
14	223311	ROCKSHAFT, LH, REEL, MOUNT, WLDMNT	1
15	223312	ROCKSHAFT-7821, RH, REEL, MOUNT. WLDMNT	1
16	214684	EXTENSION-SPRING REEL, ASSY (SEE PAGE 9-12)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J768	PIN	1
19	198767	REEL-SPRING, ASSEMBLY (SEE PAGE 9-5)	1

SPRING REEL ASSEMBLIES

Spring Reel Assembly - 20'

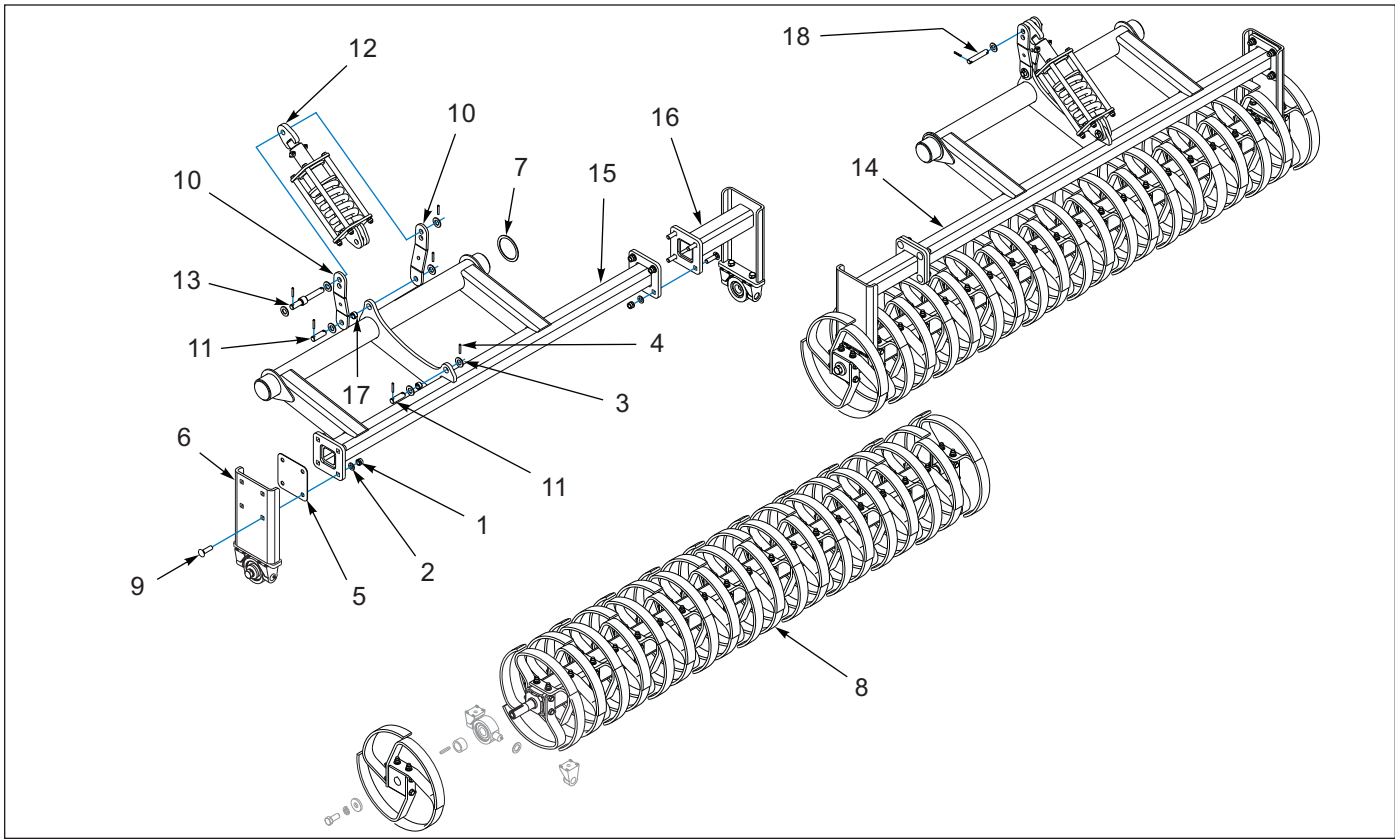


Figure 9-3: Spring Reel Assembly - 20'

Spring Reel Assembly - 20'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219911	REEL-SPRING, 4LEAF,7822-20,ASM	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	191759	MOUNT, SPRING-REEL, ASSY (SEE PAGE 9-11)	2
7	195066	WASHER SHIM ROCKSHAFT	1
8	198746	REEL-SPRING, 125 INCH, ASSM (SEE PAGE 9-5)	2
9	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
10	207537	LINK IDLER	4
11	209162	PIN, 1 X 3-1/4, H2	4
12	207577	LINK-SPRING, K3400, ASM (SEE PAGE 9-13)	2
13	209196	PIN-REEL CONTROL	1
14	223315	ROCKSHAFT-REEL, LH, 7822. WLDMNT	1
15	223316	ROCKSHAFT-REEL, RH, 7822. WLDMNT	1
16	214684	EXTENSION-SPRING REEL, ASSY (SEE PAGE 9-12)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J768	PIN	1

Spring Reel Assembly - 23'

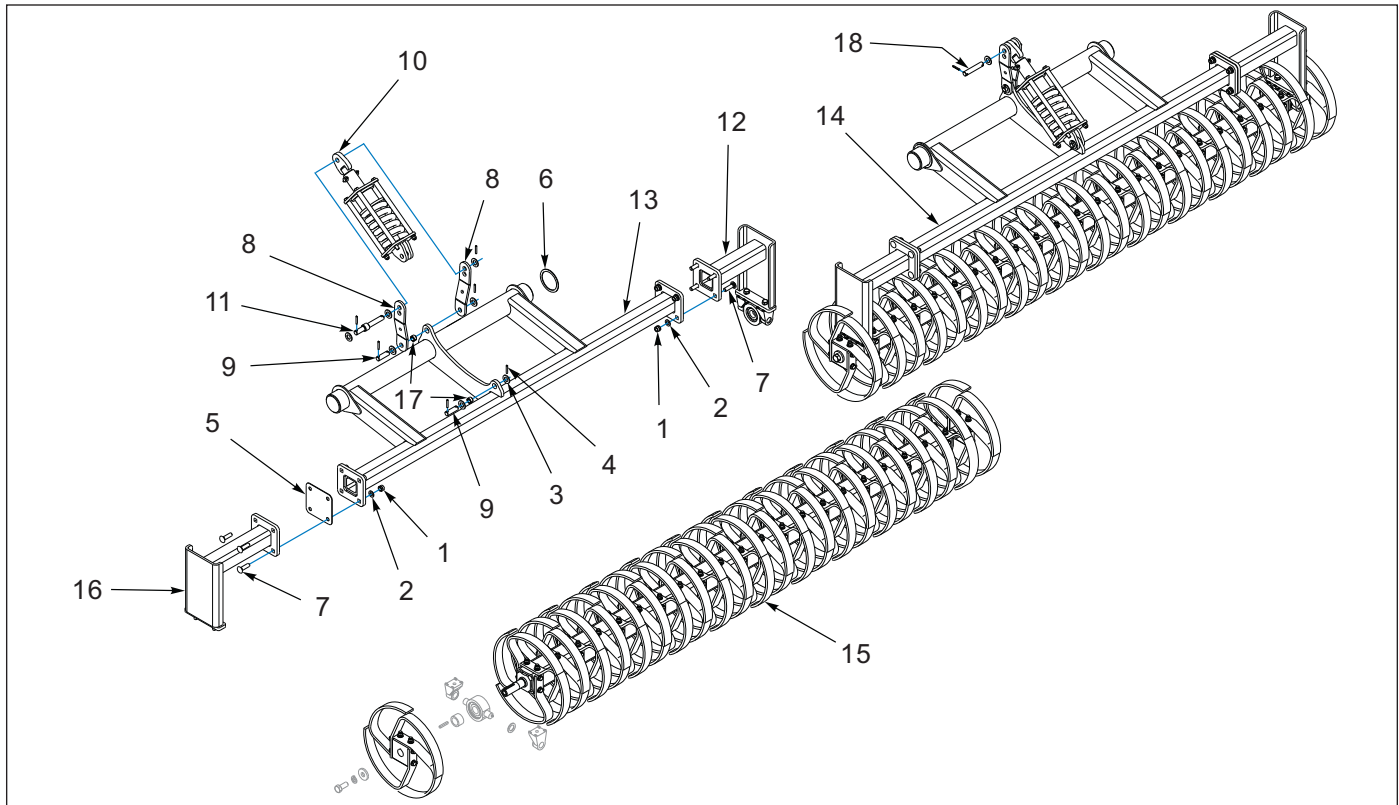


Figure 9-4: Spring Reel Assembly - 23'

Spring Reel Assembly - 23'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	220811	REEL-SPRING,4LEAF,7822-23,ASM	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	195066	WASHER SHIM ROCKSHAFT	1
7	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
8	207537	LINK IDLER	4
9	209162	PIN, 1 X 3-1/4, H2	4
10	207577	LINK-SPRING, K3400 (AFTER 01/30/2023) (SEE PAGE 9-13)	2
10	209184	LINK-SPRING, K4600, ASM (BEFORE 01/30/2023) (SEE PAGE 9-13)	2
11	209196	PIN-REEL CONTROL	1
12	214684	EXTENSION-SPRING REEL, ASSY (SEE PAGE 9-12)	2
13	223315	ROCKSHAFT-REEL, LH, 7822. WLDMNT	1
14	223316	ROCKSHAFT-REEL, RH, 7822. WLDMNT	1
15	220815	REEL-SPRING, 145 INCH, ASSM (SEE PAGE 9-5)	2
16	220818	EXTENSION-SPRING REEL, ASSY (SEE PAGE 9-12)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J768	PIN	1

SPRING REEL ASSEMBLIES

Spring Reel Assembly

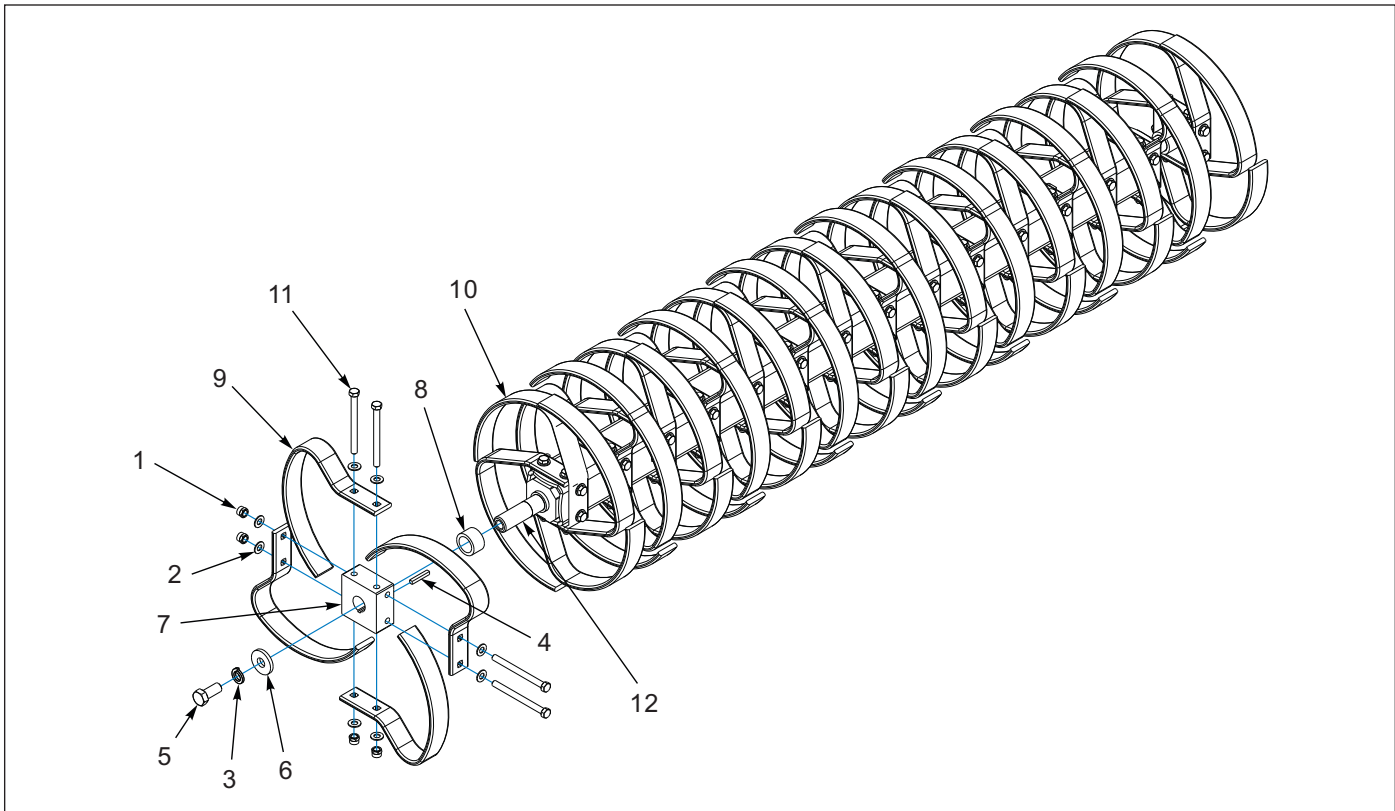


Figure 9-5: Spring Reel Assembly

Spring Reel Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.			
	199417	REEL-SPRING, ASSEMBLY	1	--	--	--
	198763	REEL-SPRING, ASSEMBLY	--	1	--	--
	198767	REEL-SPRING, ASSEMBLY	--	1	--	--
	198746	REEL-SPRING, 125 INCH ASSEM	--	--	1	--
	220815	REEL-SPRING, 145 INCH,ASSM	--	--	--	1
1	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	64	68	80	92
2	1-861-010032-18	WASHER, FLAT 5/8 N ZP/CD	128	136	160	184
3	1-861-010034-21	WASHER, LKG HEL SPRG 1IN	2	1	2	2
4	110-4349	KEY SQUARE 3/8X3/8X2-1/2	2	1	2	2
5	137943	SCREW,HEX CAP 1-8UNCX2-1/4GR5	2	1	2	2
6	154185	WASHER 3/8 THICK 1" ID	2	1	2	2
7	191740	HUB-SPRING REEL	2	1	2	2
8	191742	BUSHING, 2-1/2X1-13/16X1-1/2	2	1	2	2
9	195116	SPRING-REEL, HSL	32	32	40	44
10	195117	SPRING-REEL, HSL	32	36	40	48
11	209331	SCREW, HEX 5/8-11 UNC,GR5	64	68	80	92
12	199418	AXLE-SPRING REEL, WELDMENT	1	--	--	--
12	198764	AXLE-SPRING REEL, WELDMENT	--	1	--	--
12	198745	AXLE-SPRING REEL, WELDMENT	--	--	1	--
12	220816	AXLE-SPRING REEL, WELDMENT	--	--	--	1

Hemi Spring Reel Assembly - 15'

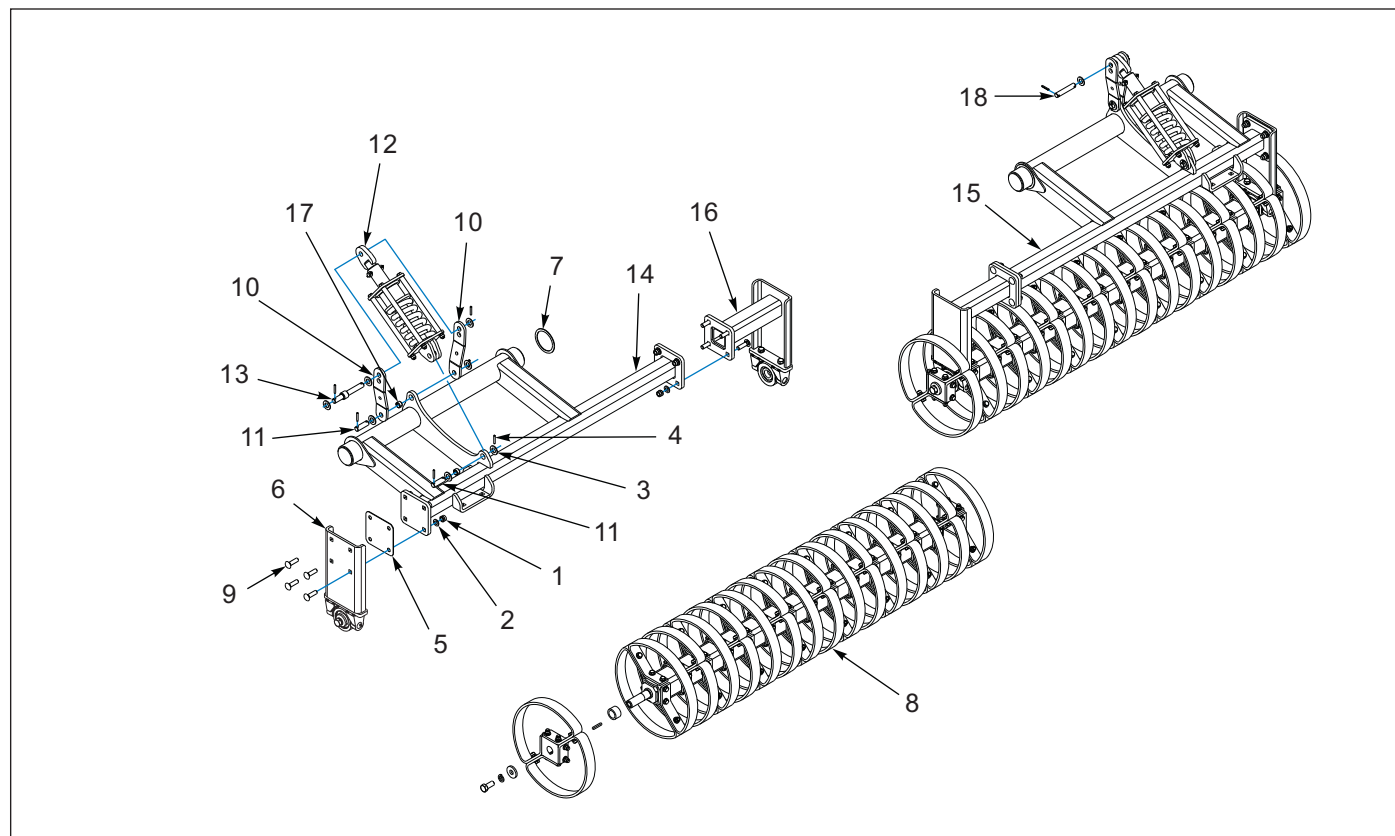


Figure 9-6: Hemi Spring Reel Assembly - 15'

Hemi Spring Reel Assembly - 15'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219904	REEL-SPRING,4LEAF,7822-15,ASM	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	191759	MOUNT, SPRING-REEL, ASSY (SEE PAGE 9-11)	2
7	195066	WASHER SHIM ROCKSHAFT	2
8	200775	REEL-SPRING, CENTER, ASSEMBLY (SEE PAGE 9-10)	2
9	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
10	207537	LINK IDLER	4
11	209162	PIN, 1 X 3-1/4, H2	4
12	209183	LINK-SPRING, K2700 ASSY (SEE PAGE 9-13)	2
13	209196	PIN-REEL CONTROL	1
14	223313	ROCKSHAFT-LH REEL MOUNT WLDMT	1
15	223314	ROCKSHAFT-RH REEL MOUNT WLDMT	1
16	214684	EXTENSION-SPRING REEL, ASSY (SEE PAGE 9-12)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J768	PIN	1

SPRING REEL ASSEMBLIES

Hemi Spring Reel Assembly - 17'

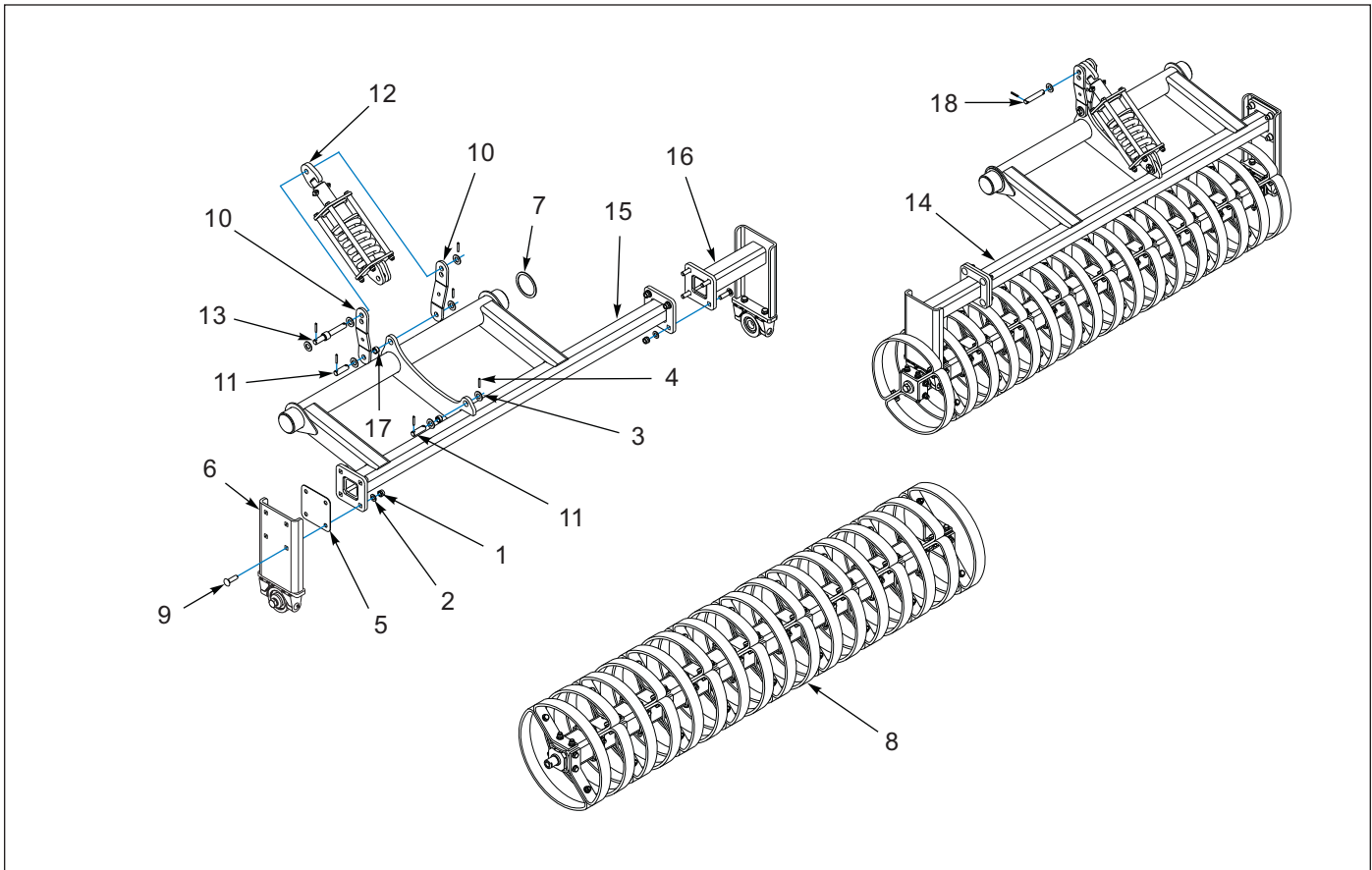


Figure 9-7: Hemi Spring Reel Assembly - 17'

Hemi Spring Reel Assembly - 17'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219908	REEL-SPRING,4LEAF,7822-17,ASM	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	191759	MOUNT, SPRING-REEL, ASSY (SEE PAGE 9-11)	2
7	195066	WASHER SHIM ROCKSHAFT	1
8	199469	REEL-SPRING, ASSEMBLY (SEE PAGE 9-10)	2
9	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
10	207537	LINK IDLER	4
11	209162	PIN, 1 X 3-1/4, H2	4
12	209183	LINK-SPRING, K2700 ASSY (AFTER 01/30/2023) (SEE PAGE 9-13)	2
12	207577	LINK-SPRING, K3400, ASM (BEFORE 01/30/2023) (SEE PAGE 9-13)	2
13	209196	PIN-REEL CONTROL	1
14	223311	ROCKSHAFT, LH, REEL, MOUNT, WLDMNT	1
15	223312	ROCKSHAFT-7821, RH, REEL, MOUNT. WLDMNT	1
16	214684	EXTENSION-SPRING REEL, ASSY (SEE PAGE 9-12)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J768	PIN	1

Hemi Spring Reel Assembly - 20'

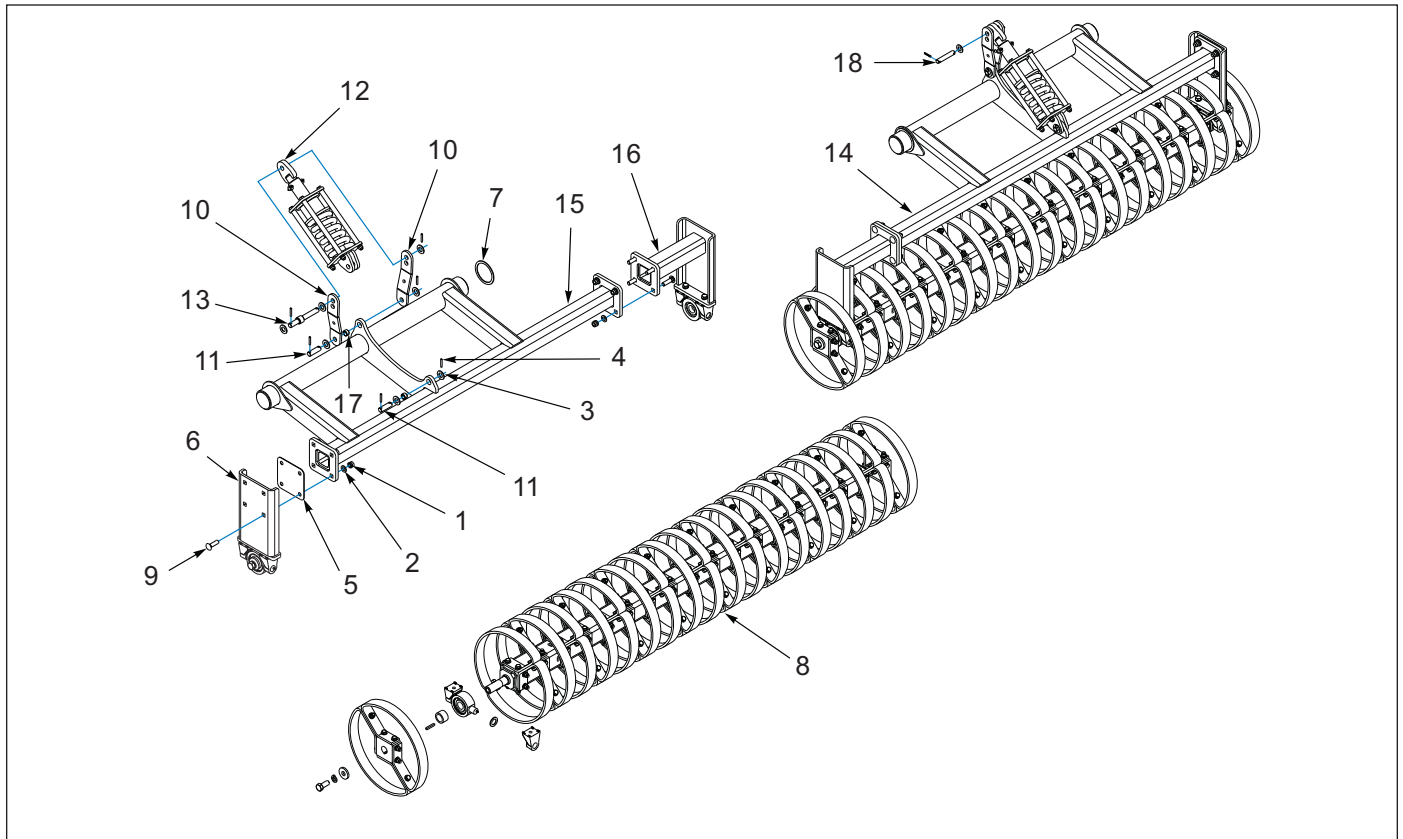


Figure 9-8: Hemi Spring Reel Assembly - 20'

Hemi Spring Reel Assembly - 20'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219912	REEL-SPRING, 4LEAF,7822-20,ASM	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	191759	MOUNT, SPRING-REEL, ASSY (SEE PAGE 9-11)	2
7	195066	WASHER SHIM ROCKSHAFT	1
8	199466	REEL-SPRING, CENTER, ASSEMBLY (SEE PAGE 9-10)	2
9	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
10	207537	LINK IDLER	4
11	209162	PIN, 1 X 3-1/4, H2	4
12	207577	LINK-SPRING, K3400, ASM (SEE PAGE 9-13)	2
13	209196	PIN-REEL CONTROL	1
14	223315	ROCKSHAFT-REEL, LH, 7822. WLDMNT	1
15	223316	ROCKSHAFT-REEL, RH, 7822. WLDMNT	1
16	214684	EXTENSION-SPRING REEL, ASSY (SEE PAGE 9-12)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J768	PIN	1

SPRING REEL ASSEMBLIES

Hemi Spring Reel Assembly - 23'

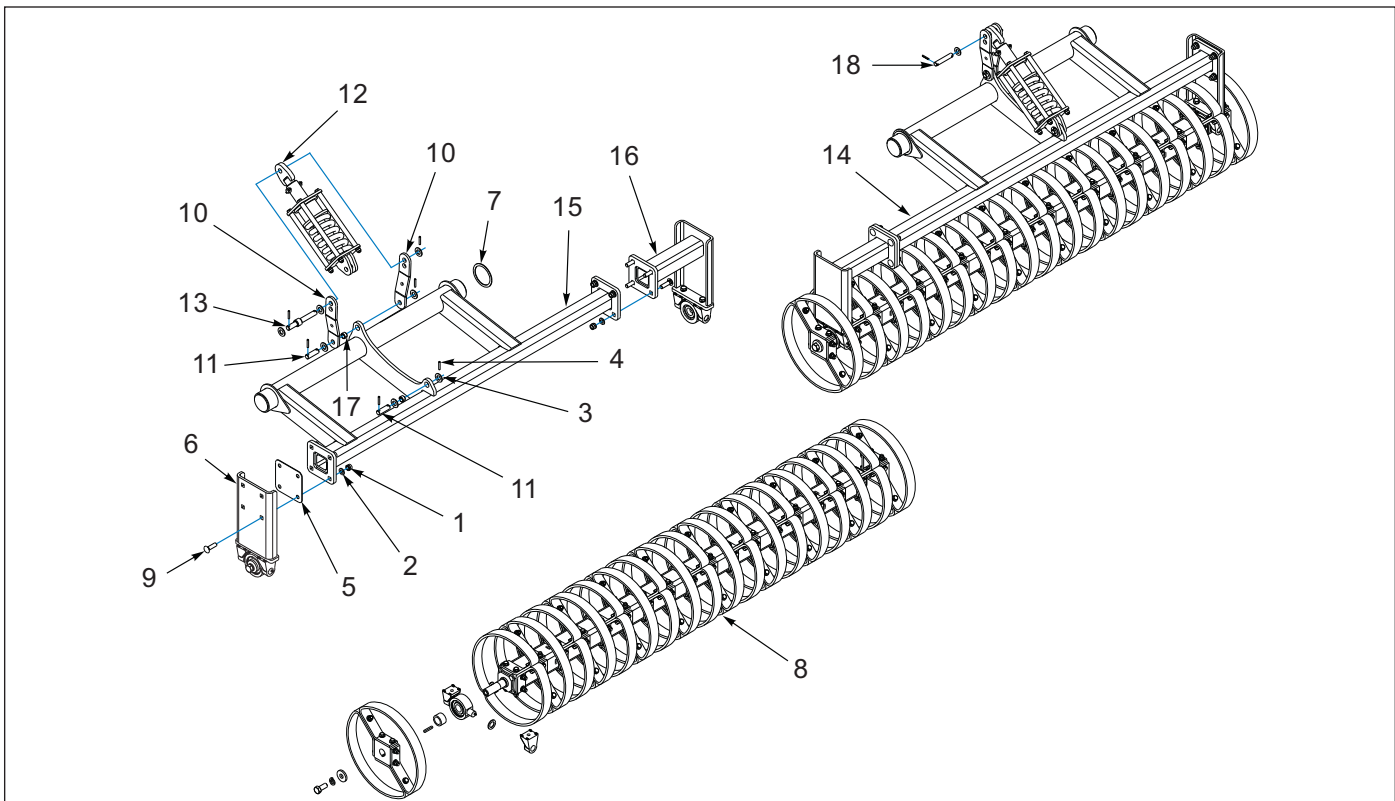


Figure 9-9: Hemi Spring Reel Assembly - 23'

Hemi Spring Reel Assembly - 23'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	220812	REEL-SPRING, 4LEAF,7822-23,ASM	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	220818	MOUNT, SPRING-REEL, ASSY (SEE PAGE 9-11)	2
7	195066	WASHER SHIM ROCKSHAFT	2
8	220821	REEL-SPRING, CENTER, ASSEMBLY (SEE PAGE 9-10)	2
9	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
10	207537	LINK IDLER	4
11	209162	PIN, 1 X 3-1/4, H2	4
12	207577	LINK-SPRING, K3400 ASSY (AFTER 01/30/2023) (SEE PAGE 9-13)	2
12	209184	LINK-SPRING, K4600, ASM (BEFORE 01/30/2023) (SEE PAGE 9-13)	2
13	209196	PIN-REEL CONTROL	1
14	223315	ROCKSHAFT-REEL, LH, 7822. WLDMNT	1
15	223316	ROCKSHAFT-REEL, RH, 7822. WLDMNT	1
16	214684	EXTENSION-SPRING REEL, ASSY (SEE PAGE 9-12)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J768	PIN	1

Hemi Spring Reel Assembly

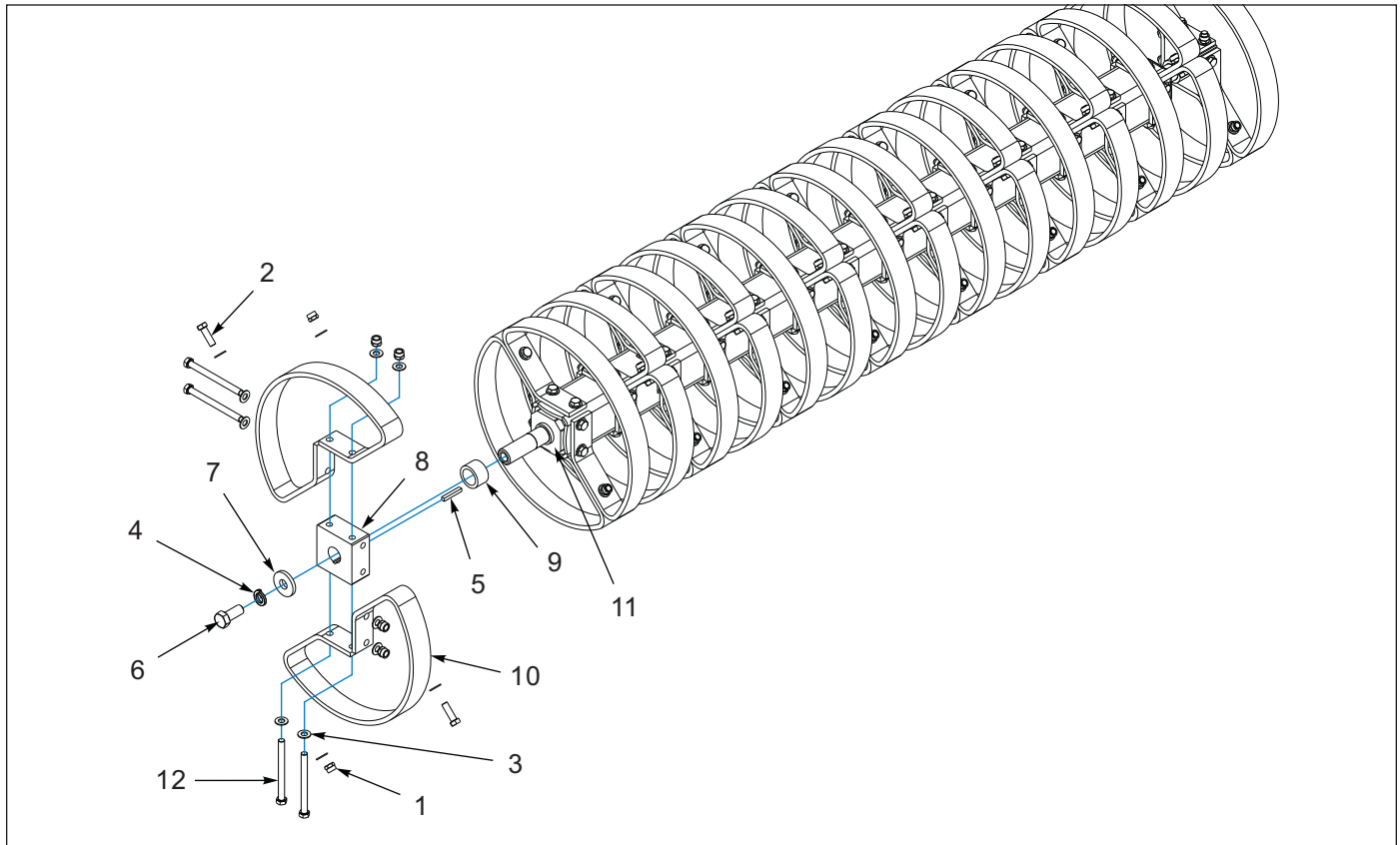


Figure 9-10: Hemi Spring Reel Assembly

Hemi Spring Reel Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.			
	200775	REEL-SPRING, CENTER, ASSM	1	--	--	--
	199469	REEL-SPRING, 7821-17 ASSM	--	1	--	--
	199466	REEL-7821-20, SPRING, ASSY	--	--	1	--
	220821	REEL-SPRING, 7822-23 ASSEM	--	--	--	1
1	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	96	102	114	132
2	1-654-010059-05	SCREW,HEX CAP,5/8-11UNCX2 GR5	32	34	38	44
3	1-861-010032-18	WASHER, FLAT 5/8 N ZP/CD	192	204	228	264
4	1-861-010034-21	WASHER, LKG HEL SPRG 1IN	2	1	2	2
5	110-4349	KEY SQUARE 3/8X3/8X2-1/2	2	1	2	2
6	137943	SCREW,HEX CAP 1-8UNCX2-1/4GR5	2	1	2	2
7	154185	WASHER 3/8 THICK 1" ID	2	1	2	2
8	191740	HUB-SPRING REEL	2	1	2	2
9	191742	BUSHING, 2-1/2X1-13/16X1-1/2	2	1	2	2
10	195079	SPRING-REEL, HSL	32	34	38	44
11	200776	AXLE-SPRING REEL, WELDMENT	1	--	--	--
11	199470	AXLE-SPRING REEL, WELDMENT	--	1	--	--
11	199467	AXLE-SPRING REEL, WELDMENT	--	--	1	--
11	220822	AXLE-SPRING REEL, WELDMENT	--	--	--	1
12	209331	SCREW, HEX 5/8-11 UNC,GR5	64	68	76	88

Spring Reel Mount Assembly

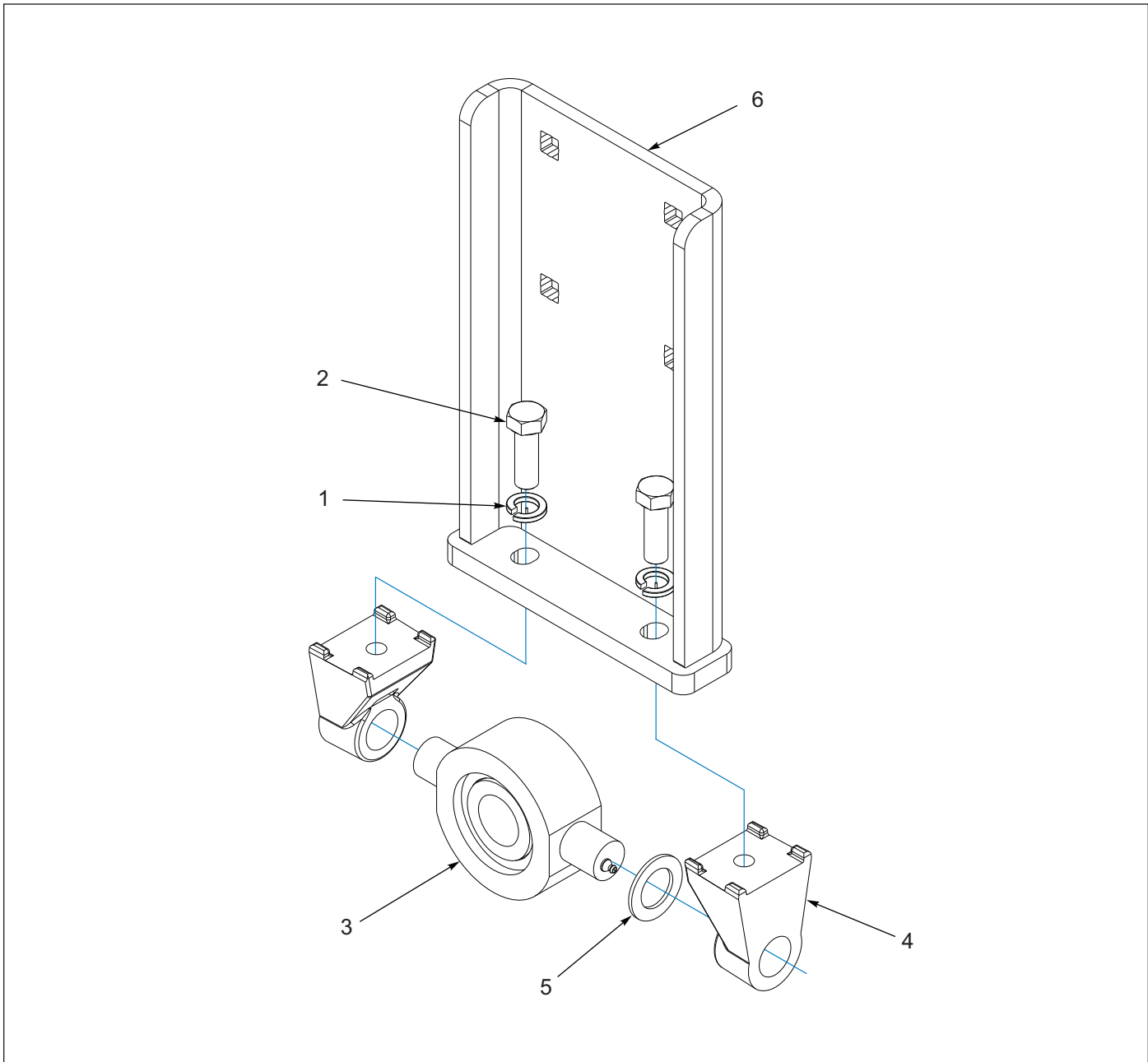


Figure 9-11: Spring Reel Mount Assembly

Spring Reel Mount Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	191759	MOUNT, SPRING-REEL, ASSEM	- -
1	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	2
2	100941	SCREW,HEXCAP,3/4-10X2-1/4G8ZP	2
3	140477	BEARING, DISC 1.775 ID ASSY	1
4	140479	MOUNT, TRUNNION	2
5	140480	WASHER, TRUNNION	1
6	188825	BRACKET-REEL MOUNT, WLDMT	1

Spring Reel Extension Assemblies

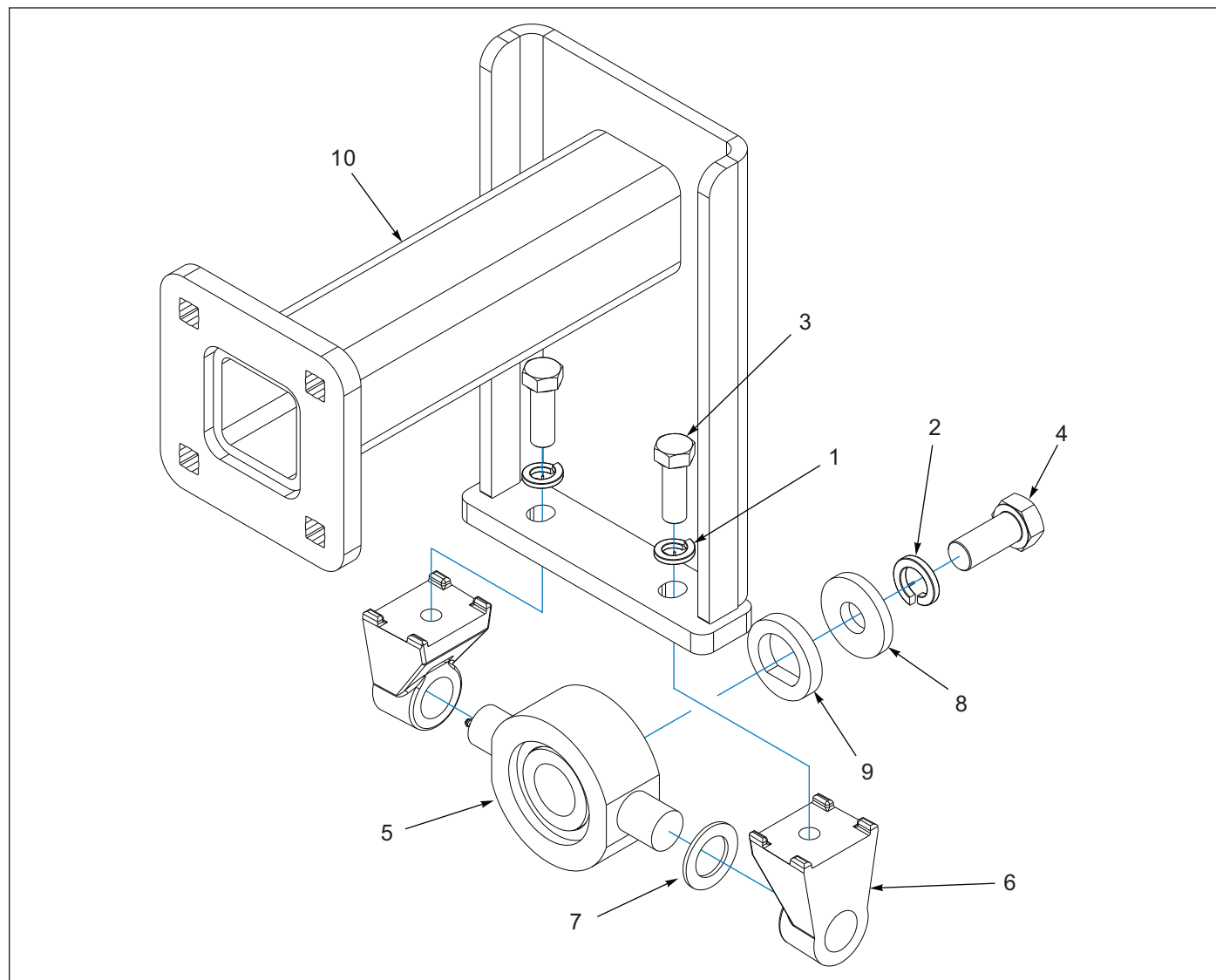


Figure 9-12: Spring Reel Extension Assemblies

Spring Reel Extension Assemblies

ITEM	PART NUMBER	DESCRIPTION	QTY.
	214684	EXTENSION, SPRING-REEL, ASSEM	--
	220818	EXTENSION, SPRING-REEL, ASSEM	--
1	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	2
2	1-861-010034-21	WASHER, LKG HEL SPRG 1IN	1
3	100941	SCREW,HEXCAP,3/4-10X2-1/4G8ZP	2
4	137943	SCREW,HEX CAP 1-8UNCX2-1/4GR5	1
5	140477	BEARING, DISC 1.775 ID ASSY	1
6	140479	MOUNT, TRUNNION	2
7	140480	WASHER, TRUNNION	1
8	154185	WASHER 3/8 THICK 1" ID	1
9	154186	WASHER FLAT TOP	1
10	214683	EXTENSION-SPRING REEL, WLDMT (USED ON 214684)	1
10	220819	EXTENSION, SPRING-REEL, WLDMNT (USED ON 220818)	1

Link Spring Cylinder Assemblies

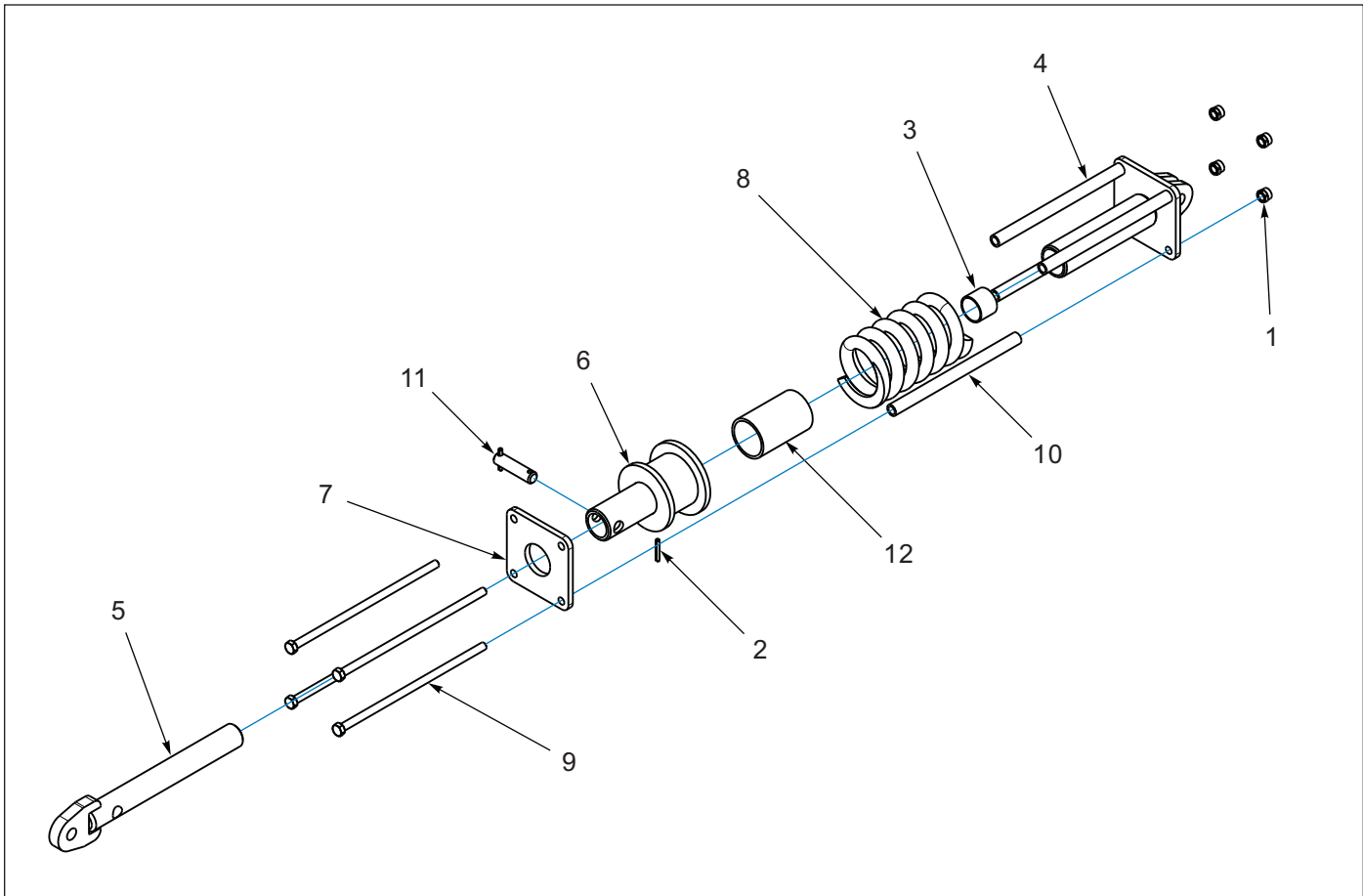


Figure 9-13: Link Spring Cylinder Assemblies

Link Spring Cylinder Assemblies

ITEM	PART NUMBER	DESCRIPTION	QTY.
	209183	LINK-SPRING, K2700 ASSY	--
	207577	LINK-SPRING, K3400 ASSY	--
	209184	LINK-SPRING, K4600 ASSY	--
1	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	4
2	147072	PIN, SPRING SLOTTED 5/16 X 2	2
3	197140	BUSHING POLYLUBE 2-1.4X2X1-3/4	1
4	207578	BASE-SPRING MOUNT, WLDMT	1
5	207580	ROD-SPRING, WLDMT	1
6	207585	TUBE-SPRING STOP WLDMT	1
7	207587	PLATE-SPRING STOP	1
8	209182	SPRING-COMPRESSION, K2700 (209183)	1
8	209181	SPRING-COMPRESSION, K3400 (207577)	1
8	209180	SPRING-COMPRESSION, K4600 (209184)	1
9	217300	SCREW, HEX 5/8-11UNCX16,GR5	4
10	219435	TUBE, TIE ROD-SPACER 14 IN	4
11	8K047	PIN - 1 X 4 1/16	1
12	207590	BUSHING, 3-1/2 X 3 X 5-1/2,PVC	1

[illegible]

Chevron Reel Assemblies

Chevron Single Reel Assembly - 15'

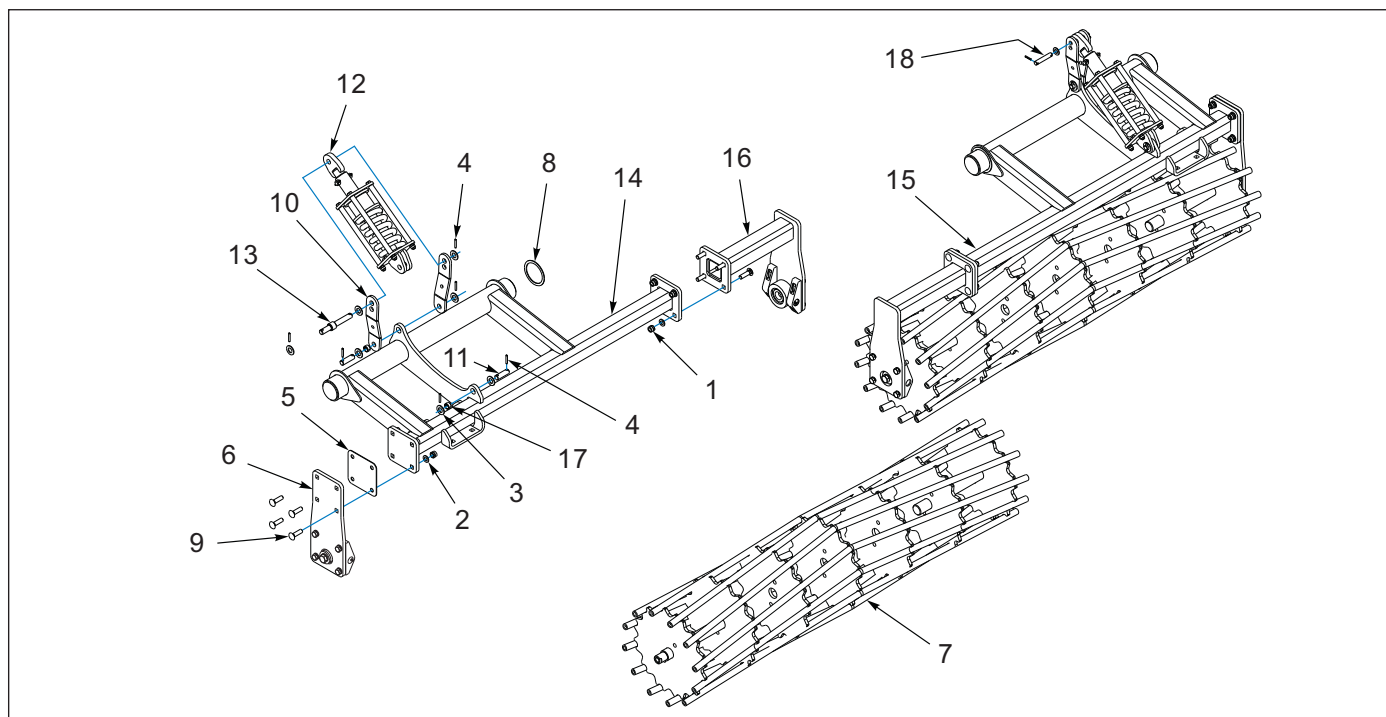


Figure 10-1: Chevron Single Reel Assembly - 15'

Chevron Single Reel Assembly - 15'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219901	REEL-CHEVRON, SINGLE, 8922-15	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT, ZP/CD,3/4N	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	191752	PLATE-REEL MOUNT, ASSEMBLY (SEE PAGE 11-9)	2
7	192951	REEL, 21 X 94 INCH, WLDMT	2
8	195066	WASHER SHIM ROCKSHAFT	2
9	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
10	207537	LINK IDLER	4
11	209162	PIN, 1 X 3-1/4, H2	4
12	209183	LINK-SPRING, K2700 ASSY (SEE PAGE 9-13)	2
13	209196	PIN-REEL CONTROL	1
14	223313	ROCKSHAFT-LH REEL MOUNT WLDMT	1
15	223314	ROCKSHAFT-RH REEL MOUNT WLDMT	1
16	214682	EXTENSION-REEL MOUNT, ASSY (SEE PAGE 10-10)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J758	TUBE	1

Chevron Single Reel Assembly - 17'

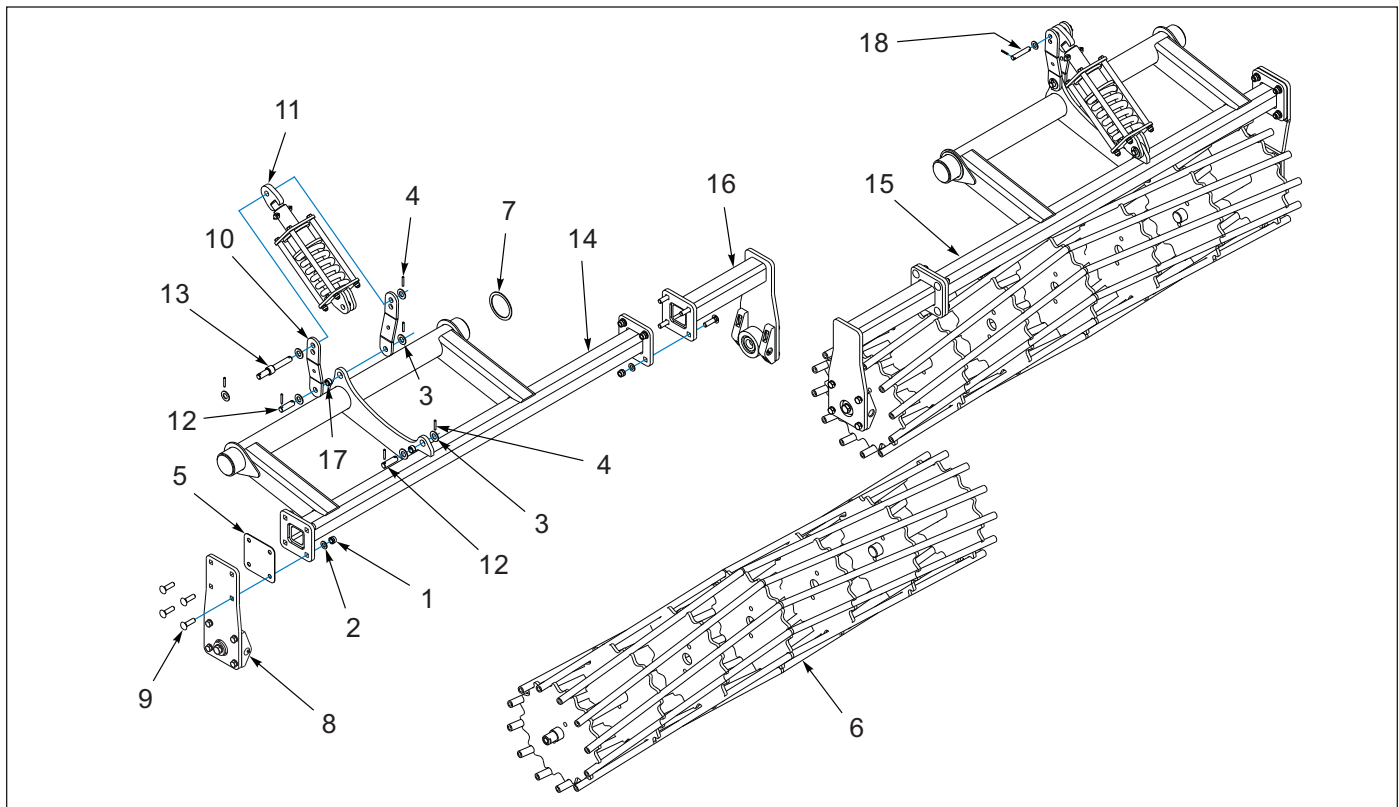


Figure 10-2: Chevron Single Reel Assembly - 17'

Chevron Single Reel Assembly - 17'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219905	REEL-CHEVRON, SINGLE, 8922-17	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	192949	REEL, 21 X 104 INCH, WLDMT	2
7	195066	WASHER SHIM ROCKSHAFT	2
8	198762	PLATE-OFFSET REEL MOUNT, ASSEM (SEE PAGE 11-9)	2
9	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	13
10	207537	LINK IDLER	4
11	209183	LINK-SPRING, K2700 ASSY (AFTER 01/30/2023) (SEE PAGE 9-13)	2
11	207577	LINK-SPRING, K3400 ASSY (BEFORE 01/30/2023) (SEE PAGE 9-13)	2
12	209162	PIN, 1 X 3-1/4, H2	4
13	209196	PIN-REEL CONTROL	1
14	223311	ROCKSHAFT-LH REEL MOUNT WLDMT	1
15	223312	ROCKSHAFT-RH REEL MOUNT WLDMT	1
16	214682	EXTENSION-REEL MOUNT, ASSY (SEE PAGE 11-10)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J758	TUBE	1

CHEVRON REEL ASSEMBLIES

Chevron Single Reel Assembly - 20'

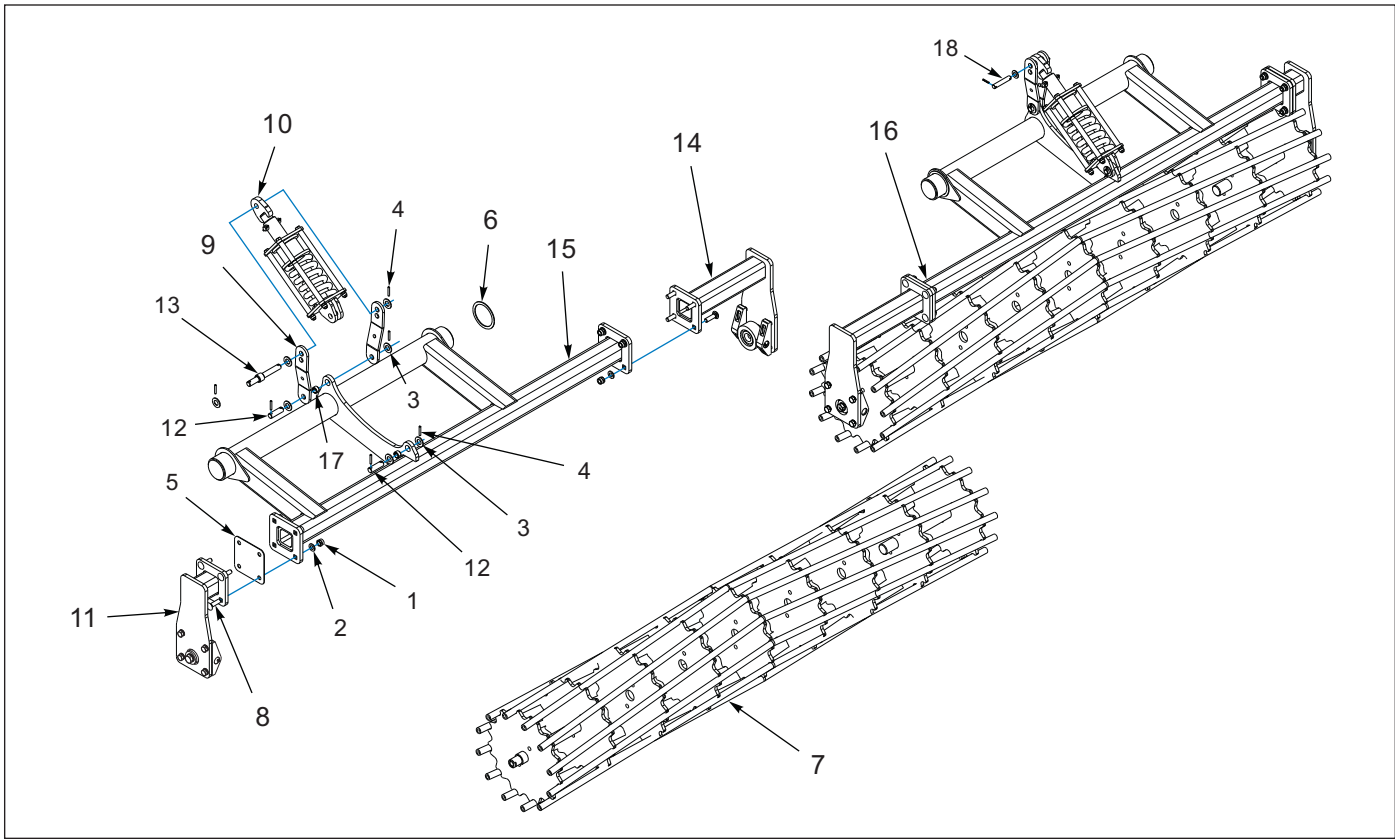


Figure 10-3: Chevron Single Reel Assembly - 20'

Chevron Single Reel Assembly - 20'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219909	REEL-CHEVRON, SINGLE, 8922-20	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	195066	WASHER SHIM ROCKSHAFT	2
7	198750	REEL, 21 X 124 INCH, WLDMT	2
8	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
9	207537	LINK IDLER	4
10	207577	LINK-SPRING, K3400 ASSY (SEE PAGE 9-13)	2
11	208647	EXTENSION-REEL MOUNT, ASSY (SEE PAGE 10-10)	2
12	209162	PIN, 1 X 3-1/4, H2	4
13	209196	PIN-REEL CONTROL	1
14	214682	EXTENSION-REEL MOUNT, ASSY (SEE PAGE 11-10)	2
15	223315	ROCKSHAFT-REEL,LH,78252,WLDMNT	1
16	223316	ROCKSHAFT-REEL,RH,7822, WLDMNT	1
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J758	TUBE	1

Chevron Single Reel Assembly - 23'

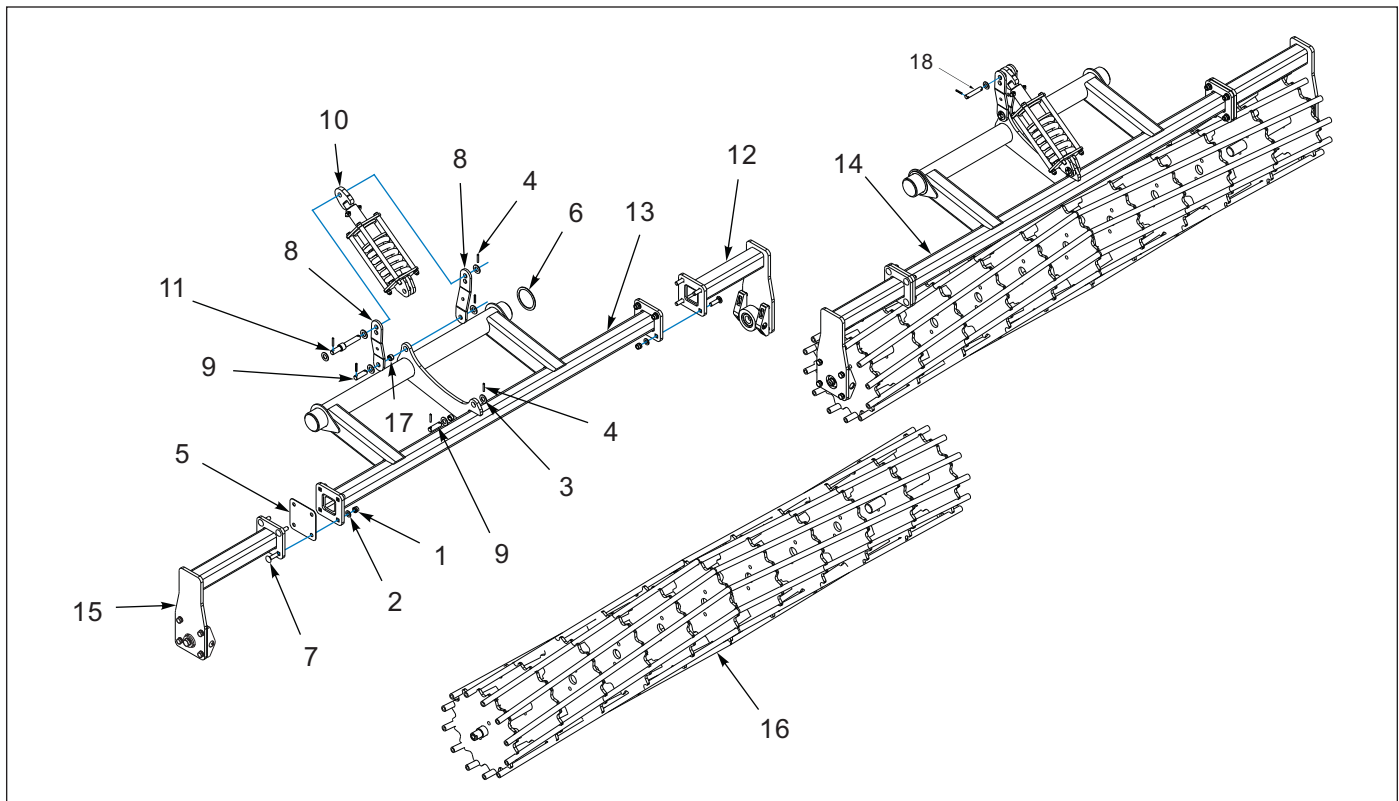


Figure 10-4: Chevron Single Reel Assembly - 23'

Chevron Single Reel Assembly - 23'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	220809	REEL-CHEVRON,SINGLE, 7822-23	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	187755	PLATE SHIM 11 GA	2
6	195066	WASHER SHIM ROCKSHAFT	2
7	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
8	207537	LINK IDLER	4
9	209162	PIN, 1 X 3-1/4, H2	4
10	207577	LINK-SPRING, K3400 ASSY (AFTER 01/30/2023) (SEE PAGE 9-13)	2
10	209184	LINK-SPRING, K4600 ASSY (BEFORE 01/30/2023) (SEE PAGE 9-13)	2
11	209196	PIN-REEL CONTROL	1
12	214682	EXTENSION-REEL MOUNT, ASSY (SEE PAGE 11-10)	2
13	223315	ROCKSHAFT-REEL,LH,78252,WLDMNT	1
14	223316	ROCKSHAFT-REEL,RH,7822, WLDMNT	1
15	219544	EXTENSION-REEL MOUNT, ASM (SEE PAGE 11-9)	2
16	220813	REEL,21X144 INCH,WELDMNT	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
18	5J758	TUBE	1

CHEVRON REEL ASSEMBLIES

Chevron Double Reel Assembly - 15'

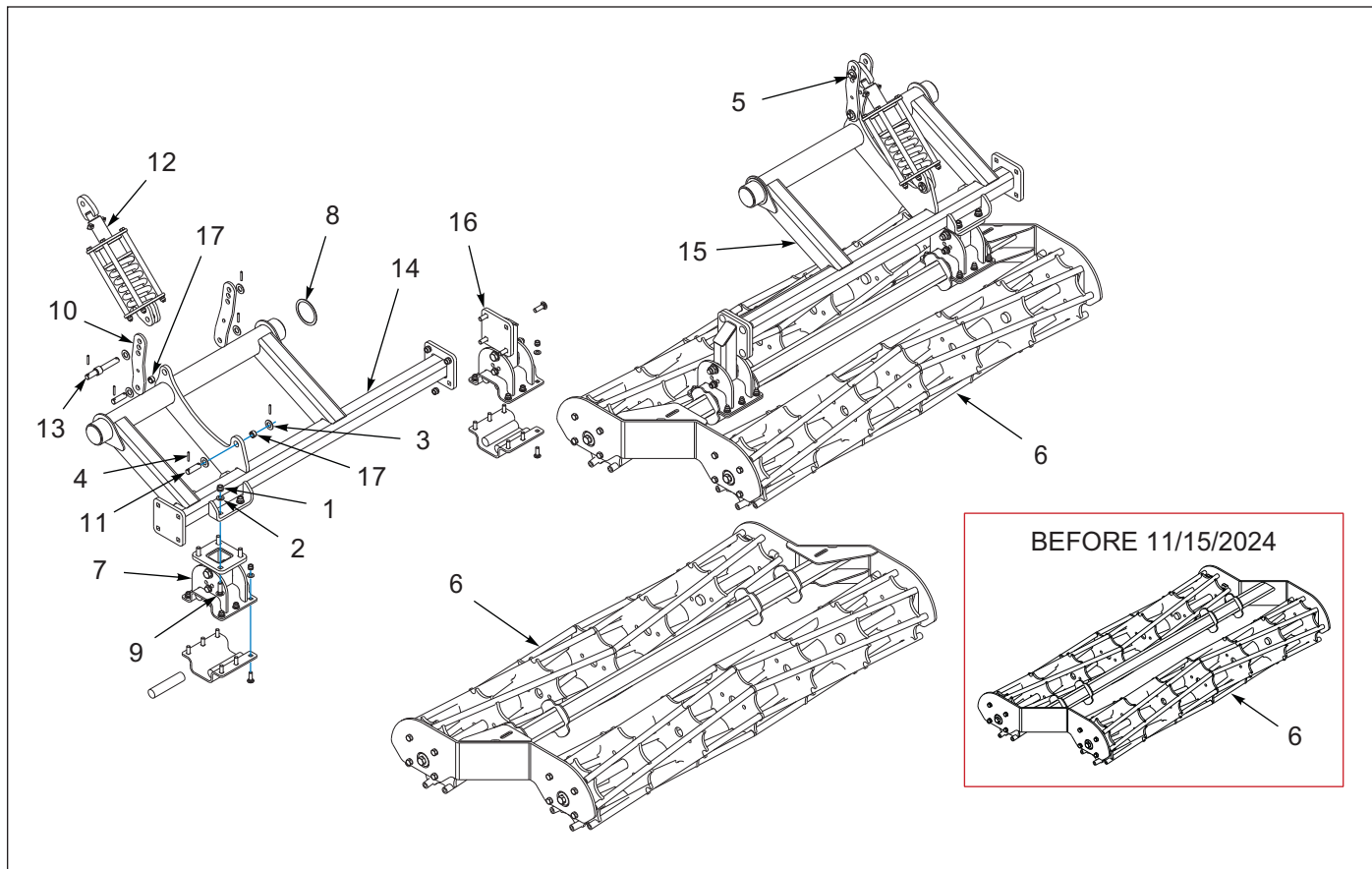


Figure 10-5: Chevron Double Reel Assembly - 15'

Chevron Double Reel Assembly - 15'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219902	REEL-CHEVRON,DBL,7822-15,ASM	1
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	12
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	5J768	PIN	1
6	199421	REEL ASSY DOUBLE 91"	2
7	207153	MOUNT ASSY REEL (SEE PAGE 10-8)	2
8	195066	WASHER SHIM ROCKSHAFT	2
9	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4 - 10X2 - 1/2	16
10	207537	LINK IDLER	4
11	209162	PIN, 1 X 3-1/4, H2	4
12	209183	LINK-SPRING, K2700 ASSY (SEE PAGE 9-13)	2
13	209196	PIN-REEL CONTROL	1
14	223313	ROCKSHAFT-LH REEL MOUNT WLDMT	1
15	223314	ROCKSHAFT-RH REEL MOUNT WLDMT	1
16	207154	MOUNT ASSY REEL (SEE PAGE 10-9)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4

Chevron Double Reel Assembly - 17'

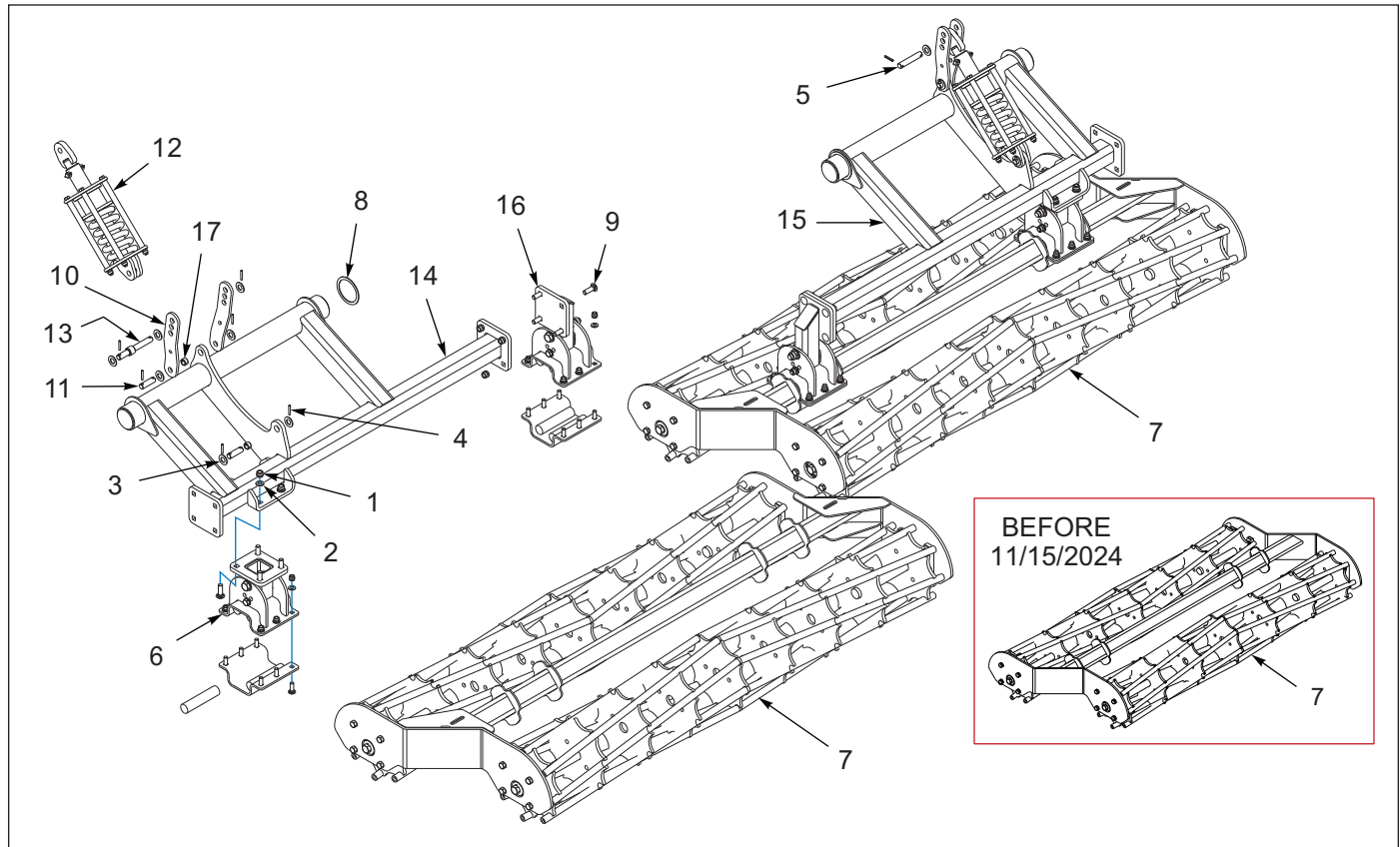


Figure 10-6: Chevron Double Reel Assembly - 17'

Chevron Double Reel Assembly - 17'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219906	REEL-CHEVRON,DBL,7822-17,ASM	1
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
4	147072	PIN, SPRING SLOTTED 5/16 X 2	12
5	5J768	PIN	1
6	207153	MOUNT ASSY REEL (SEE PAGE 10-8)	1
7	198772	REEL ASSY DOUBLE 101"	2
8	195066	WASHER SHIM ROCKSHAFT	2
9	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4 - 10X2 - 1/2	16
10	207537	LINK IDLER	4
11	209162	PIN, 1 X 3-1/4, H2	4
12	209183	LINK-SPRING, K2700 ASSY (AFTER 01/30/2023) (SEE PAGE 9-13)	2
12	207577	LINK-SPRING, K3400 ASSY (BEFORE 01/30/2023) (SEE PAGE 9-13)	2
13	209196	PIN-REEL CONTROL	1
14	223313	ROCKSHAFT-LH REEL MOUNT WLDMT	1
15	223314	ROCKSHAFT-RH REEL MOUNT WLDMT	1
16	207154	MOUNT ASSY REEL (SEE PAGE 10-9)	2
17	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4

CHEVRON REEL ASSEMBLIES

Chevron Double Reel Assembly - 20'

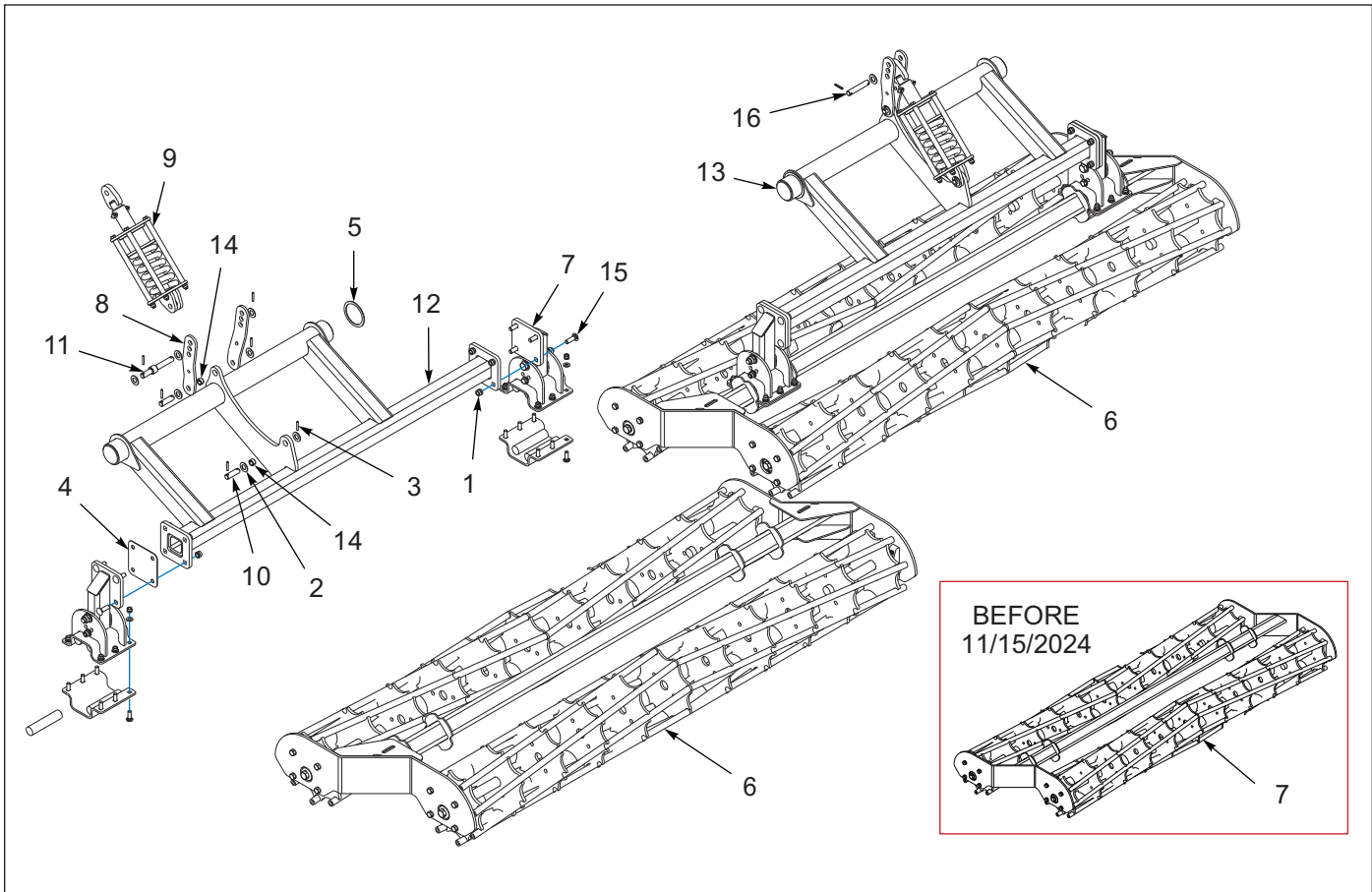


Figure 10-7: Chevron Double Reel Assembly - 20'

Chevron Double Reel Assembly - 20'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219910	REEL-CHEVRON,DBL,7822-20,ASM	1
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
2	1-861-010032-24	WASHER FL 1IN NARROW ZP	13
3	147072	PIN, SPRING SLOTTED 5/16 X 2	12
4	187755	PLATE SHIM 11 GA	2
5	195066	WASHER SHIM ROCKSHAFT	2
6	198741	REEL-DOUBLE, 118 INCH, ASSEM	2
7	207154	MOUNT ASSY REEL (SEE PAGE 10-9)	4
8	207537	LINK IDLER	4
9	207577	LINK-SPRING, K3400 ASSY (SEE PAGE 9-13)	2
10	209196	PIN-REEL CONTROL	4
11	209162	PIN, 1 X 3-1/4, H2	1
12	223311	ROCKSHAFT-LH REEL MOUNT WLDMT	1
13	223312	ROCKSHAFT-RH REEL MOUNT WLDMT	1
14	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
15	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4 - 10X2 - 1/2	16
16	5J768	PIN	1

Double Reel Bottom Mount Assembly

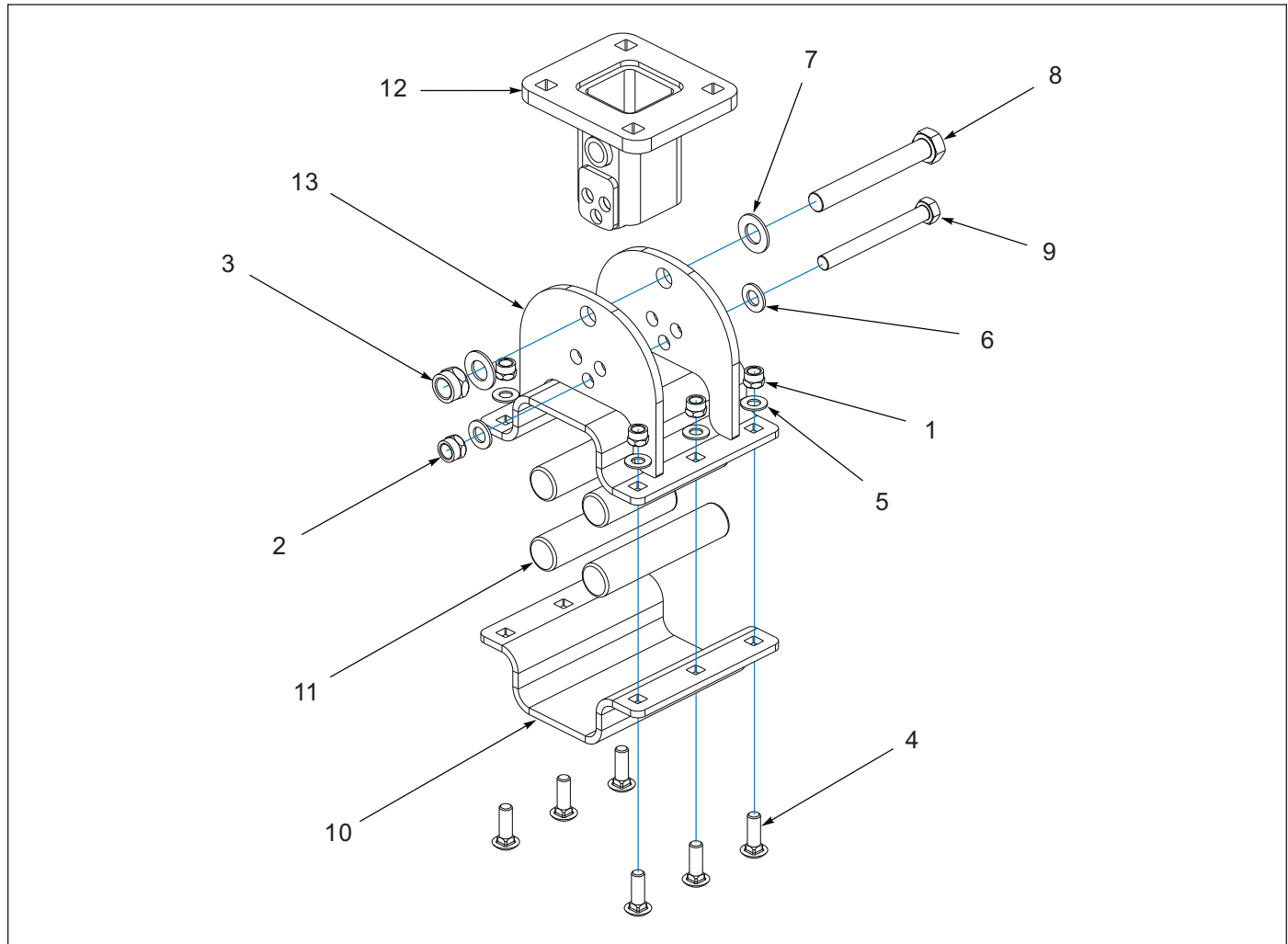


Figure 10-8: Double Reel Bottom Mount Assembly

Double Reel Bottom Mount Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	207153	MOUNT ASSY REEL	--
1	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	6
2	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	1
3	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	1
4	1-654-010126-05	SCREW,RD HD,SQNCK,5/8-11X2 G5	6
5	1-861-010032-18	WASHER, FLAT 5/8 N ZP/CD	6
6	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	2
7	1-861-010032-24	WASHER FL 1IN NARROW ZP	2
8	100856	SCREW,HHCS,1-8X7-1/2 GR5	1
9	102209	SCREW HXCP 3/4-10X7 GR8	1
10	176904	CAP-GAUGE MOUNT	1
11	203525	SPRING-TORSION, RUBBER, 1-3/4	4
12	207145	MOUNT WLDMT REEL	1
13	207151	MOUNT WLDMT DOUBLE REEL	1

CHEVRON REEL ASSEMBLIES

Double Reel Side Mount Assembly

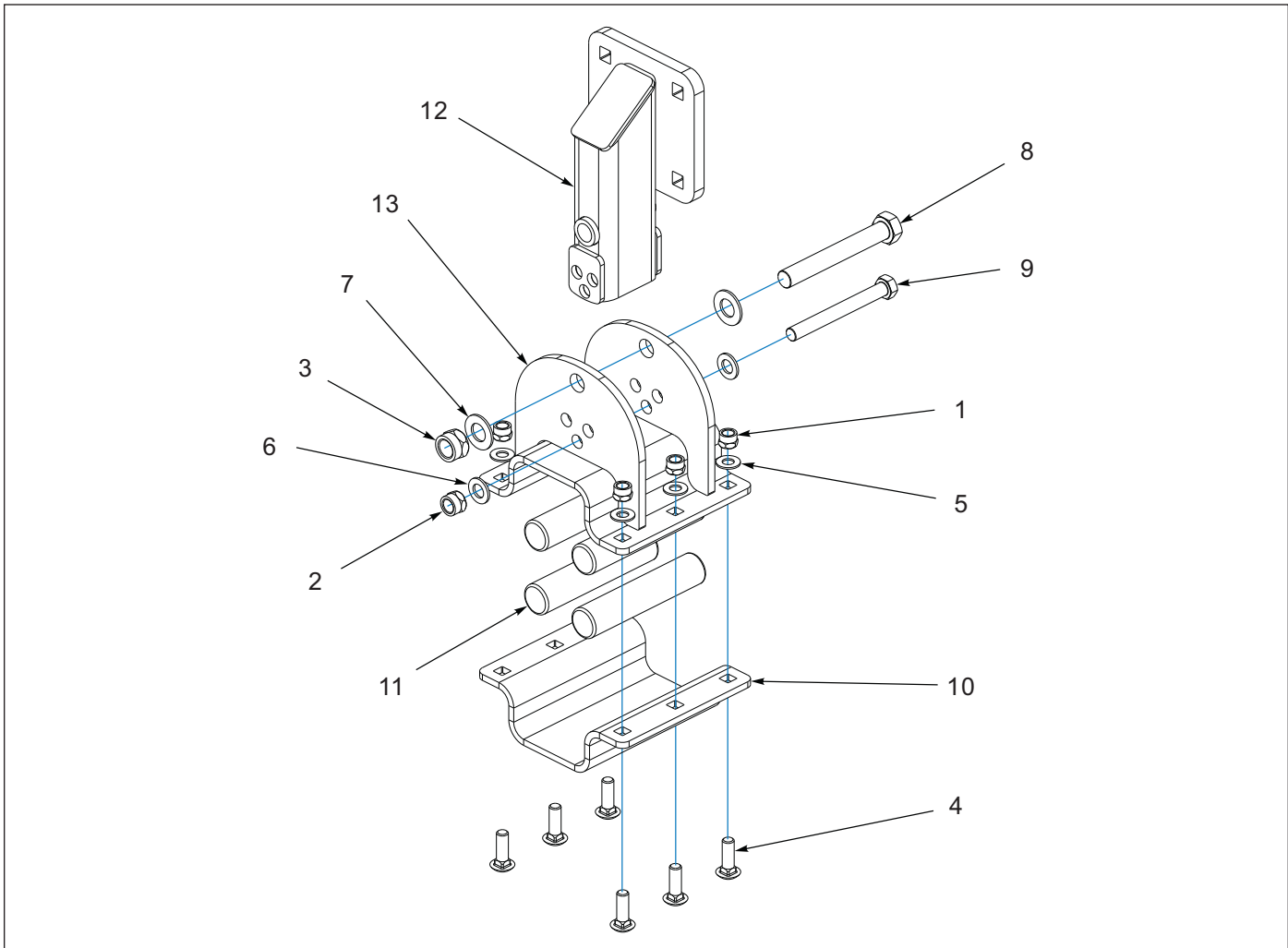


Figure 10-9: Double Reel Side Mount Assembly

Double Reel Side Mount Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	207154	MOUNT ASSY REEL	--
1	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	6
2	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	1
3	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	1
4	1-654-010126-05	SCREW,RD HD,SQNCK,5/8-11X2 G5	6
5	1-861-010032-18	WASHER, FLAT 5/8 N ZP/CD	6
6	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	2
7	1-861-010032-24	WASHER FL 1IN NARROW ZP	2
8	100856	SCREW,HHCS,1-8X7-1/2 GR5	1
9	102209	SCREW HXCP 3/4-10X7 GR8	1
10	176904	CAP-GAUGE MOUNT	1
11	203525	SPRING-TORSION, RUBBER, 1-3/4	4
12	207147	MOUNT WLDMT REEL	1
13	207151	MOUNT WLDMT DOUBLE REEL	1

Chevron Mount Extension Assembly

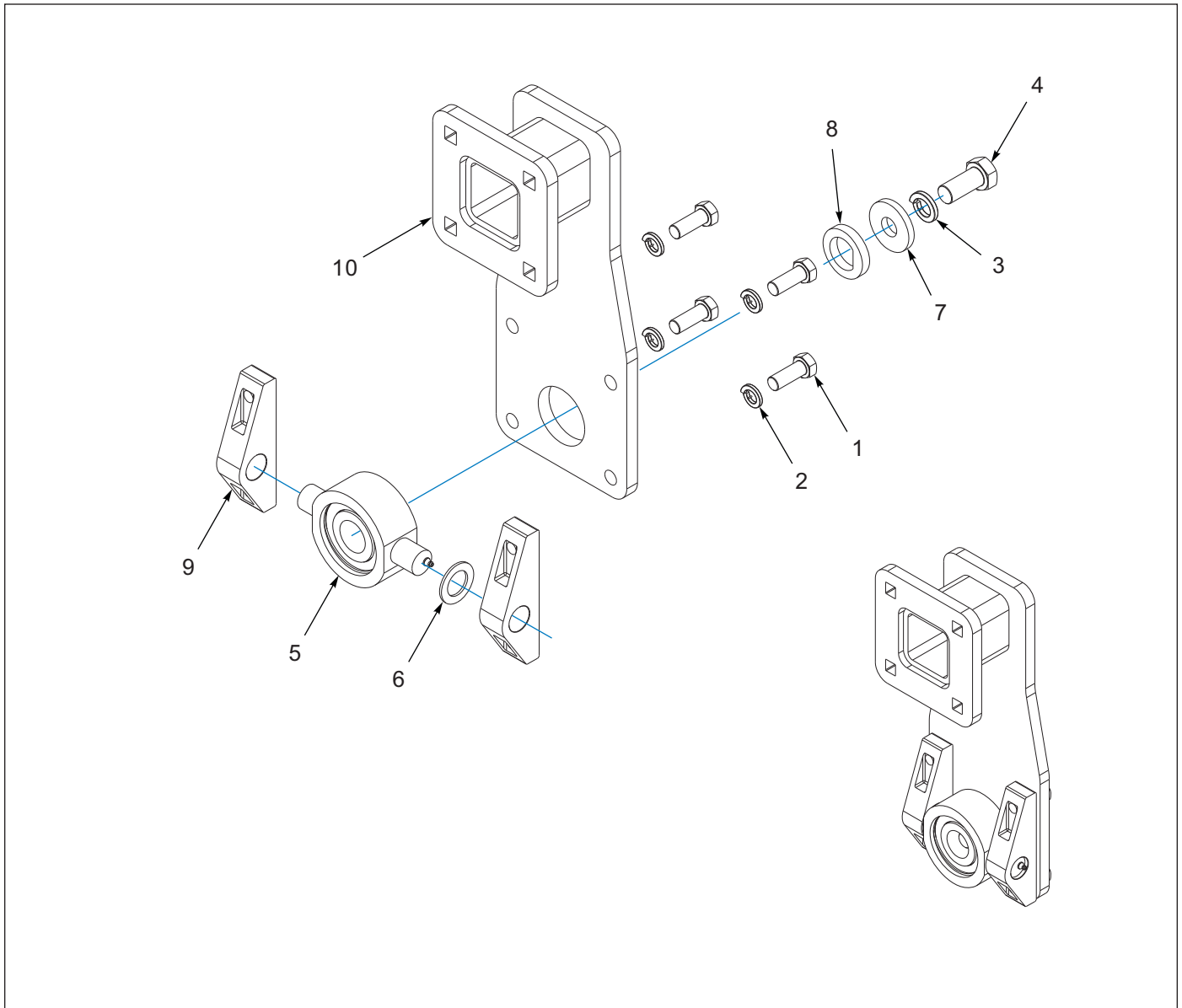


Figure 10-10: Chevron Mount Extension Assembly

Chevron Mount Extension Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	208647	EXTENSION-REEL MOUNT, ASSY	1
1	1-654-010061-05	SCREW,HHC,3/4-10UNCX2,GR5,ZP	4
2	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	4
3	1-861-010034-21	WASHER, LKG HEL SPRG 1IN	1
4	137943	SCREW,HEX CAP 1-8UNCX2-1/4GR5	1
5	140477	BEARING, DISC 1.775 ID ASSY	1
6	140480	WASHER, TRUNNION	1
7	154185	WASHER 3/8 THICK 1" ID	1
8	154186	WASHER FLAT TOP	1
9	191750	MOUNT-TRUNNION BEARING	2
10	208648	EXTENSION-REEL MOUNT, WLDMT	1

Rubber Roller Assemblies

Rubber Roller Assembly - 15'

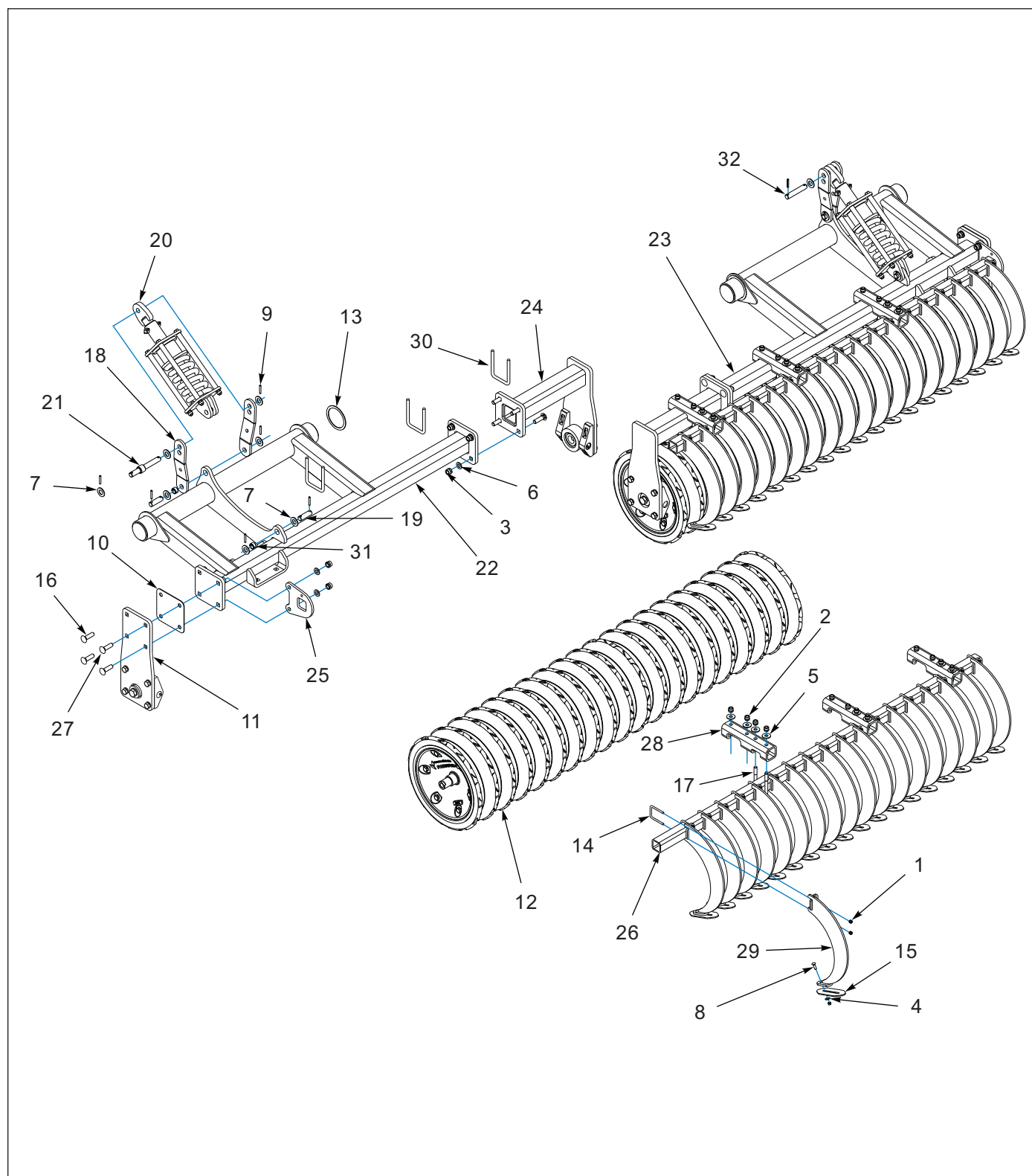


Figure 11-1: Rubber Roller Assembly - 15'

Rubber Roller Assembly - 15'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219914	ROLLER-RUBBER, 7822-15, ASM	- -
1	1-512-010002-05	NUT, HEX SLFLKG GRC 3/8-16	114
2	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	24
3	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
4	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	38
5	1-861-010032-18	WASHER, FLAT 5/8 W ZP/CD	24
6	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
7	1-861-010032-24	WASHER FL 1IN NARROW ZP	12
8	101864	SCREW,RD HD 3/8-16X1-1/4 GR5	38
9	147072	PIN, SPRING SLOTTED 5/16 X 2	12
10	187755	PLATE SHIM 11 GA	2
11	191752	PLATE-REEL MOUNT, ASSEMBLY (SEE PAGE 11-9)	2
12	192584	ROLLER RUBBER LCTX 2405 OTICO (SEE PAGE 11-11)	2
13	195066	WASHER SHIM ROCKSHAFT	2
14	199436	U-BOLT, 3/8-16X2-7/8X3-1/2,ZP	38
15	199437	PLATE-SCRAPER	38
16	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	12
17	201274	U-BOLT, 5/8-11 X 3-3/16X5-3/16	6
18	207537	LINK IDLER	4
19	209162	PIN, 1 X 3-1/4, H2	4
20	209183	LINK-SPRING, K2700 ASSY (SEE PAGE 9-13)	2
21	209196	PIN-REEL CONTROL	1
22	223313	ROCKSHAFT-LH REEL MOUNT WLDMT	1
23	223314	ROCKSHAFT-RH REEL MOUNT WLDMT	1
24	214682	EXTENSION-REEL MOUNT, ASSY (SEE PAGE 11-10)	2
25	214688	PLATE, SCRAPER TUBE MOUNT	2
26	214689	TUBE, SQ 2-1/2 X 1/4 X 94	2
27	215690	FRAME ASSY 950E-35HDSTDBBGALV	4
28	217966	TUBE-SCRAPER MOUNT	6
29	217967	MOUNT-SCRAPER, WLDMT	38
30	3P011	U-BOLT, 5/8-11X4-11/16X6,ZP	6
31	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
32	5J758	TUBE	1

Rubber Roller Assembly - 17'

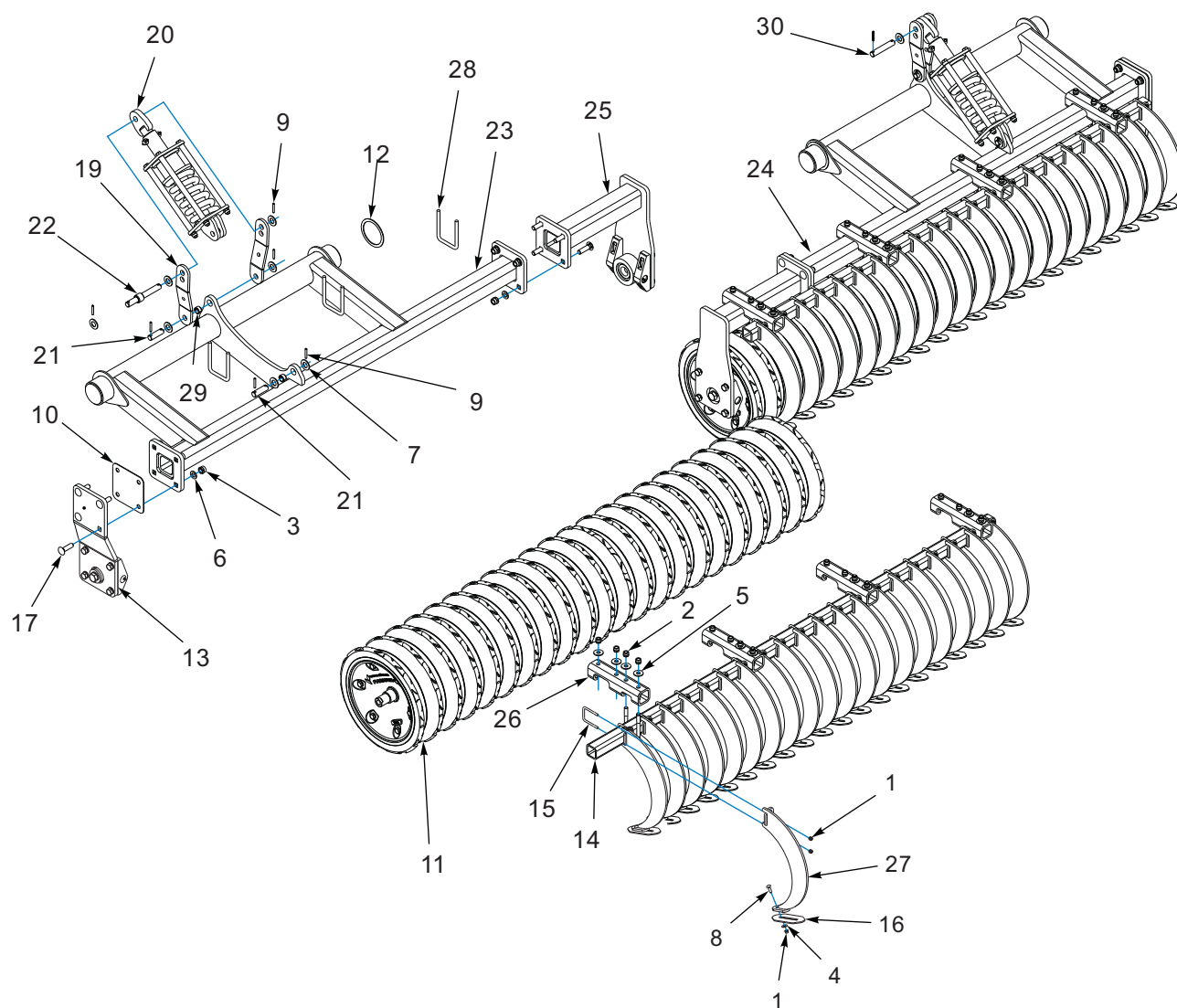


Figure 11-2: Rubber Roller Assembly - 17'

Rubber Roller Assembly - 17'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219915	ROLLER-RUBBER, 7822-17	- -
1	1-512-010002-05	NUT, HEX SLFLKG GRC 3/8-16	162
2	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	32
3	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
4	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	42
5	1-861-010032-18	WASHER, FLAT 5/8 W ZP/CD	32
6	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
7	1-861-010032-24	WASHER FL 1IN NARROW ZP	12
8	101864	SCREW,RD HD 3/8-16X1-1/4 GR5	42
9	147072	PIN, SPRING SLOTTED 5/16 X 2	12
10	187755	PLATE SHIM 11 GA	2
11	192585	ROLLER RUBBER LCTX 2655 OTICO (SEE PAGE 11-11)	2
12	195066	WASHER SHIM ROCKSHAFT	2
13	198762	PLATE-OFFSET REEL MOUNT, ASSEM (SEE PAGE 11-9)	2
14	199434	TUBE SQ 2-1/2 X 1/4X 103-3/16	2
15	199436	U-BOLT, 3/8-16X2-7/8X3-1/2,ZP	42
16	199437	PLATE-SCRAPER	42
17	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
18	201274	U-BOLT, 5/8-11 X 3-3/16X5-3/16 (NOT SHOWN)	8
19	207537	LINK IDLER	4
20	209183	LINK-SPRING, K2700 ASSY (AFTER 01/30/2023) (SEE PAGE 9-13)	2
20	207577	LINK-SPRING, K3400 ASSY (BEFORE 01/30/2023) (SEE PAGE 9-13)	2
21	209162	PIN, 1 X 3-1/4, H2	4
22	209196	PIN-REEL CONTROL	1
23	223311	ROCKSHAFT-LH REEL MOUNT WLDMT	1
24	223312	ROCKSHAFT-RH REEL MOUNT WLDMT	1
25	214682	EXTENSION-REEL MOUNT, ASSEM (SEE PAGE 11-10)	2
26	217966	TUBE-SCRAPER MOUNT	8
27	217967	MOUNT-SCRAPER, WLDMT	42
28	3P011	U-BOLT, 5/8-11X4-11/16X6,ZP	8
29	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
30	5J758	TUBE	1

RUBBER ROLLER ASSEMBLIES

Rubber Roller Assembly - 20'

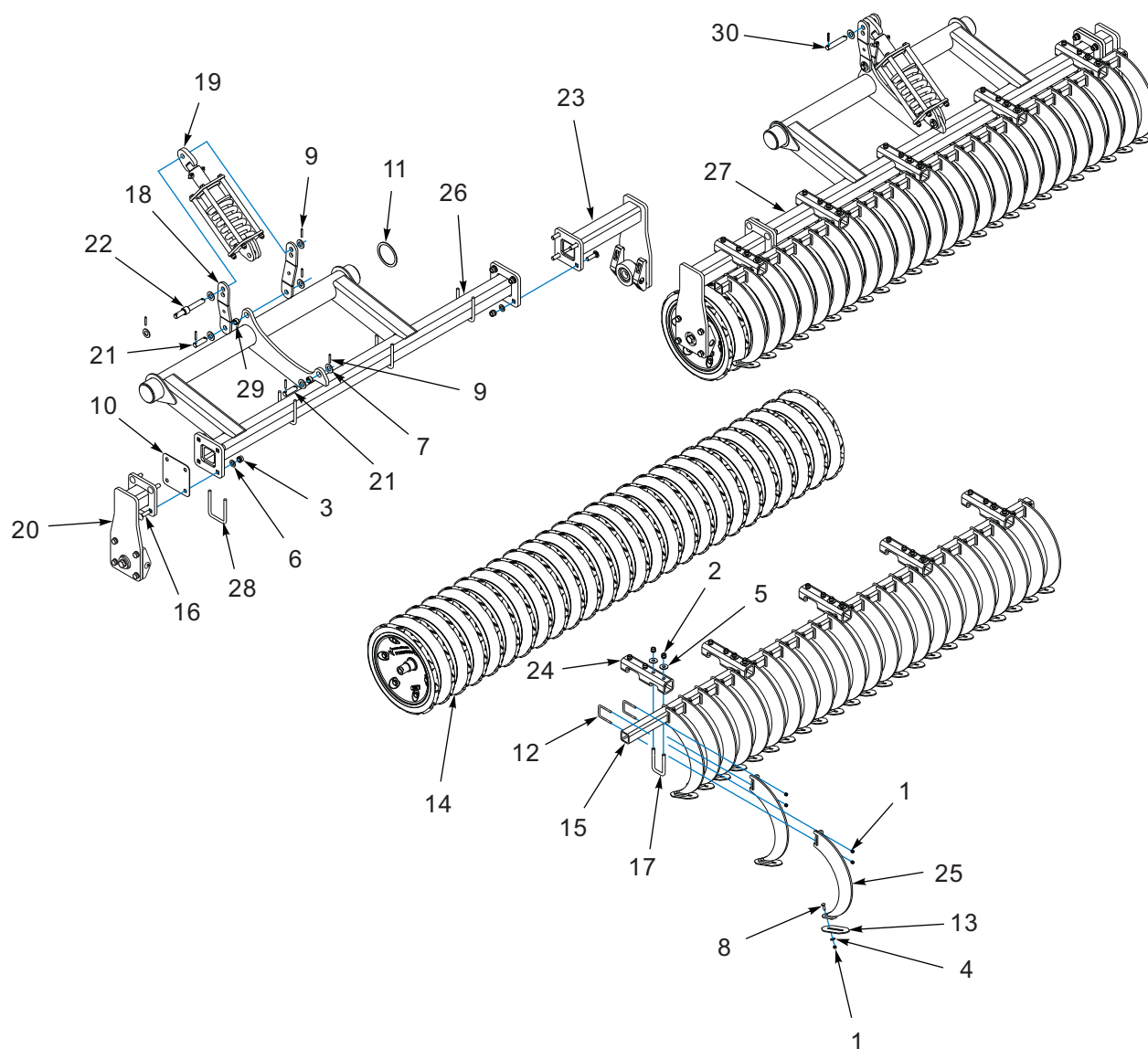


Figure 11-3: Rubber Roller Assembly - 20'

Rubber Roller Assembly - 20'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219916	ROLLER-RUBBER, 7822-20, ASM	- -
1	1-512-010002-05	NUT, HEX SLFLKG GRC 3/8-16	150
2	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	40
3	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
4	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	50
5	1-861-010032-18	WASHER, FLAT 5/8 W ZP/CD	40
6	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
7	1-861-010032-24	WASHER FL 1IN NARROW ZP	12
8	101864	SCREW,RD HD 3/8-16X1-1/4 GR5	50
9	147072	PIN, SPRING SLOTTED 5/16 X 2	12
10	187755	PLATE SHIM 11 GA	2
11	195066	WASHER SHIM ROCKSHAFT	2
12	199436	U-BOLT, 3/8-16X2-7/8X3-1/2,ZP	50
13	199437	PLATE-SCRAPER	50
14	200819	ROLLER RUBBER LCTX 3155 OTICO (SEE PAGE 11-11)	2
15	200823	TUBE SQ 2-1/2 X 1/4 X 123	2
16	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
17	201274	U-BOLT, 5/8-11 X 3-3/16X5-3/16	10
18	207537	LINK IDLER	4
19	207577	LINK-SPRING, K3400 ASSY (SEE PAGE 9-13)	2
20	208647	EXTENSION-REEL MOUNT, ASSY (SEE PAGE 11-10)	2
21	209162	PIN, 1 X 3-1/4, H2	4
22	209196	PIN-REEL CONTROL	1
23	214682	EXTENSION-REEL MOUNT, ASSY (SEE PAGE 11-10)	2
24	217966	TUBE-SCRAPER MOUNT	10
25	217967	MOUNT-SCRAPER, WLDMT	50
26	223315	ROCKSHAFT-REEL,LH,78252,WLDMNT	1
27	223316	ROCKSHAFT-REEL,RH,7822, WLDMNT	1
28	3P011	U-BOLT, 5/8-11X4-11/16X6,ZP	10
29	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
30	5J758	TUBE	1

Rubber Roller Assembly - 23'

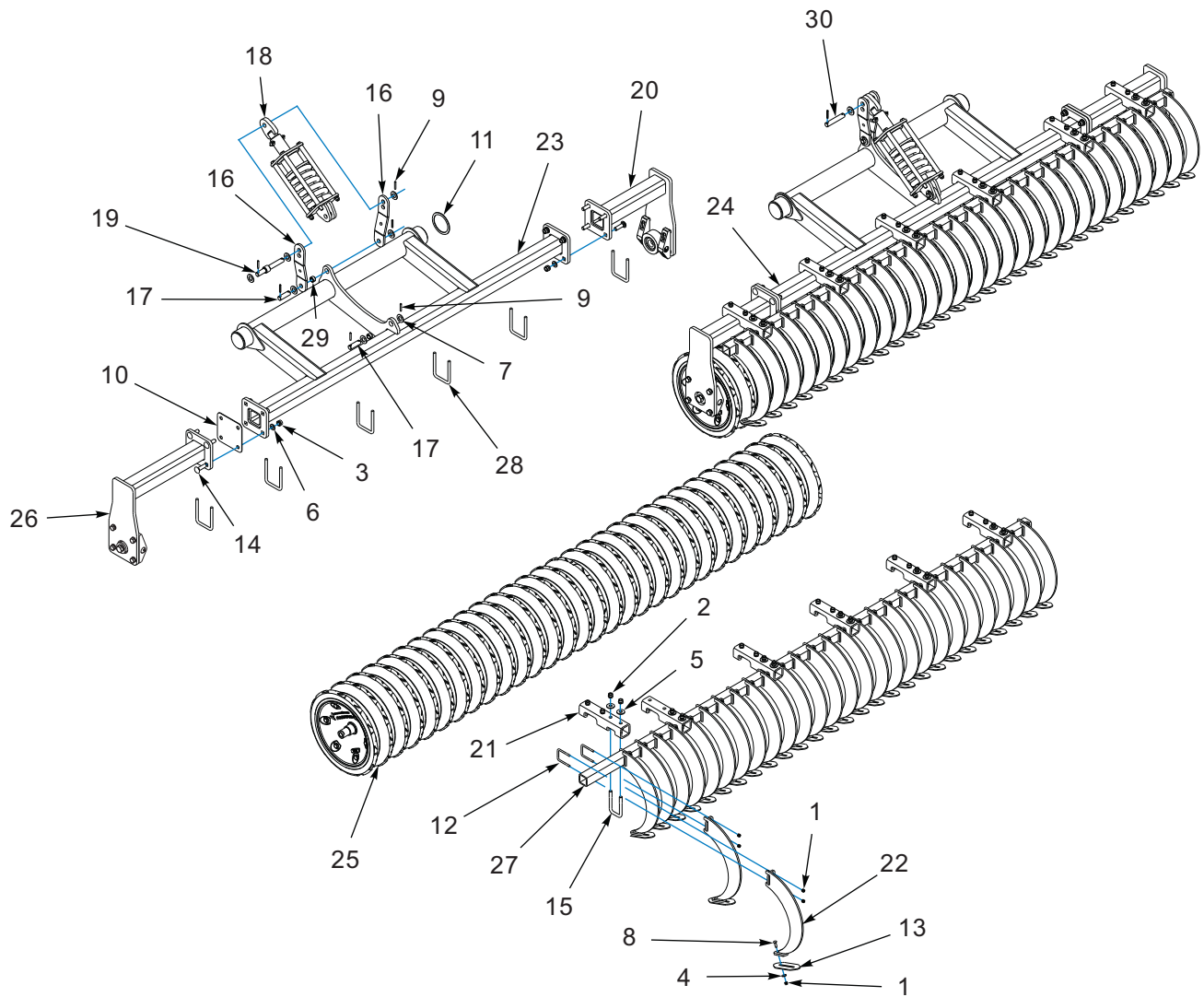


Figure 11-4: Rubber Roller Assembly - 23'

Rubber Roller Assembly - 23'

ITEM	PART NUMBER	DESCRIPTION	QTY.
	219540	ROLLER-RUBBER, 7822-23, ASM	- -
1	1-512-010002-05	NUT, HEX SLFLKG GRC 3/8-16	174
2	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	48
3	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
4	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	58
5	1-861-010032-18	WASHER, FLAT 5/8 W ZP/CD	48
6	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	16
7	1-861-010032-24	WASHER FL 1IN NARROW ZP	12
8	101864	SCREW,RD HD 3/8-16X1-1/4 GR5	58
9	147072	PIN, SPRING SLOTTED 5/16 X 2	12
10	187755	PLATE SHIM 11 GA	2
11	195066	WASHER SHIM ROCKSHAFT	2
12	199436	U-BOLT, 3/8-16X2-7/8X3-1/2,ZP	58
13	199437	PLATE-SCRAPER	58
14	201250	SCREW,RD,HD,SQ NK,3/4-10X2-3/4	16
15	201274	U-BOLT, 5/8-11 X 3-3/16X5-3/16	12
16	207537	LINK IDLER	4
17	209162	PIN, 1 X 3-1/4, H2	4
18	207577	LINK-SPRING, K3400 ASSY (AFTER 01/30/2023) (SEE PAGE 9-13)	2
18	209184	LINK-SPRING, K4600 ASSY (BEFORE 01/30/2023) (SEE PAGE 9-13)	2
19	209196	PIN-REEL CONTROL	1
20	214682	EXTENSION-REEL MOUNT, ASSY (SEE PAGE 11-10)	2
21	217966	TUBE-SCRAPER MOUNT	12
22	217967	MOUNT-SCRAPER, WLDMT	58
23	223315	ROCKSHAFT-REEL,LH,78252,WLDMNT	1
24	223316	ROCKSHAFT-REEL,RH,7822, WLDMNT	1
25	219541	ROLLER-RUBBER, LCTX. 3408, OTICO (SEE PAGE 11-11)	2
26	219544	EXTENSION-REEL MOUNT, ASM (SEE PAGE 11-10)	2
27	219546	TUBE, SQ 2 1/2X1/4X142 5/8	2
28	3P011	U-BOLT, 5/8-11X4-11/16X6,ZP	12
29	3P079	SPRING BUSHING,1 X 1.25 X 0.75	4
30	5J758	TUBE	1

Reel Mount Plate Assembly

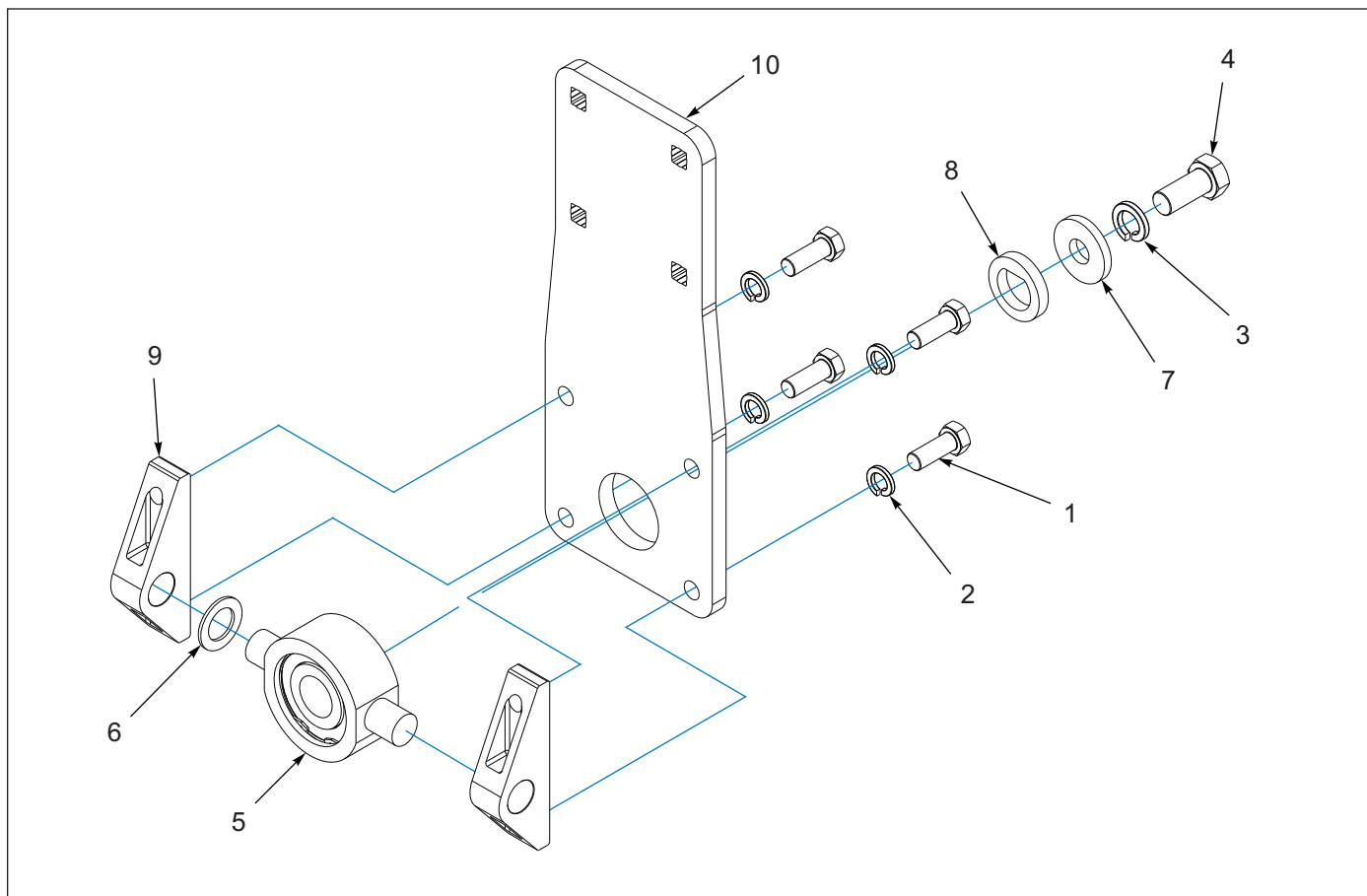


Figure 11-5: Reel Mount Plate Assembly

Reel Mount Plate Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	191752	PLATE-REEL MOUNT, ASSEMBLY	--
	198762	PLATE-OFFSET REEL MOUNT, ASSEM	--
	208648	EXTENSION-REEL MOUNT, WLDMT	--
	219544	EXTENSION-REEL MOUNT, ASM	--
1	1-654-010061-05	SCREW,HHC,3/4-10UNCX2,GR5,ZP	4
2	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	4
3	1-861-010034-21	WASHER, LKG HEL SPRG 1IN	1
4	137943	SCREW,HEX CAP 1-8UNCX2-1/4GR5	1
5	140477	BEARING, DISC 1.775 ID ASSY	1
6	140480	WASHER, TRUNNION	1
7	154185	WASHER 3/8 THICK 1" ID	1
8	154186	WASHER FLAT TOP	1
9	191750	MOUNT-TRUNNION BEARING	2
10	191751	PLATE-REEL MOUNT (USE ON 191172)	1
10	198761	PLATE-OFFSET BEARING MOUNT (USE ON 198762)	1
10	208648	EXTENSION-REEL MOUNT, WLDMT (USE ON 208648)	1
10	219545	EXTENSION-REEL MOUNT, WLDMT (USE ON 219544)	1

Reel Mount Extension Assembly

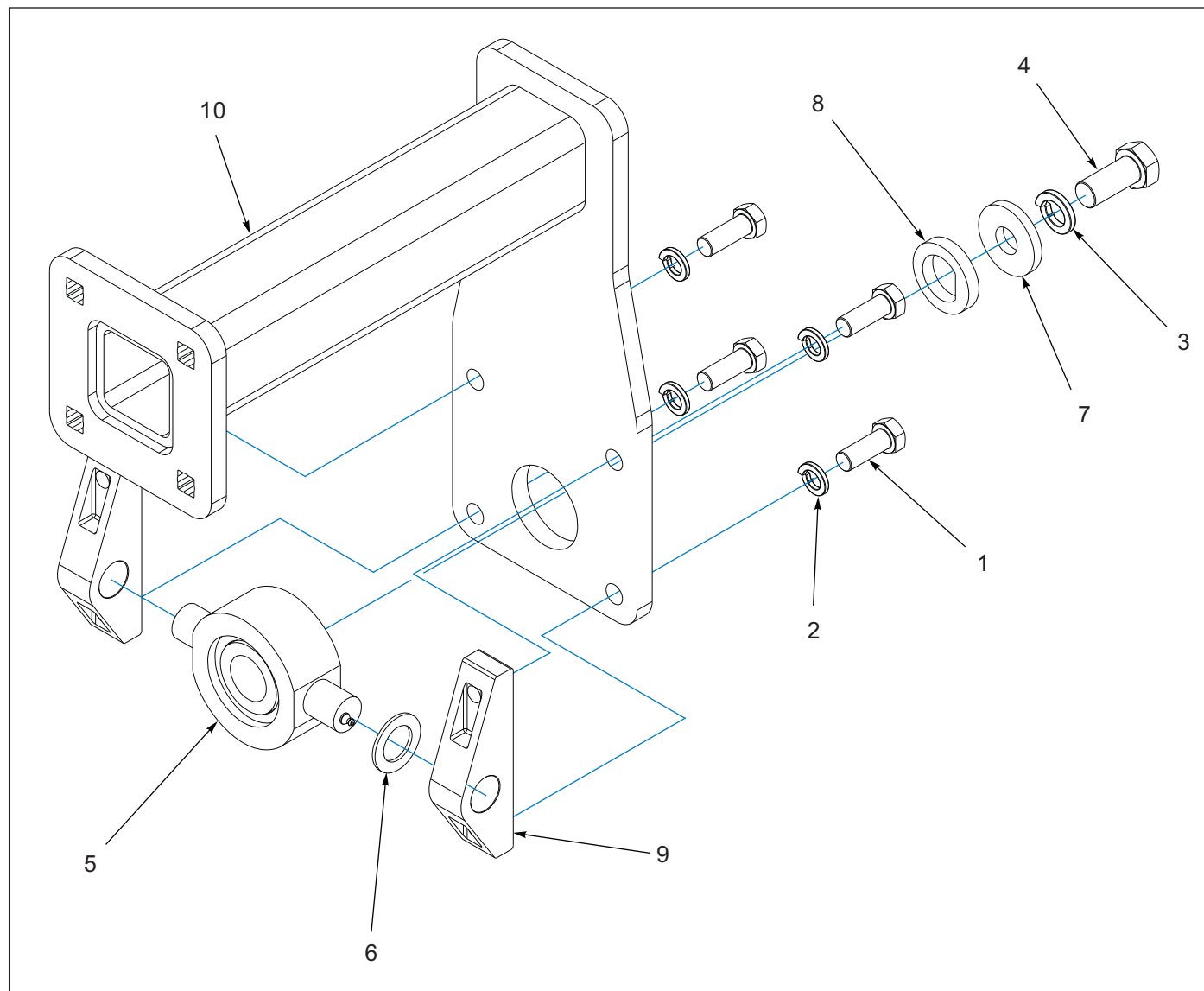


Figure 11-6: Reel Mount Extension Assembly

Reel Mount Extension Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	214682	EXTENSION-REEL MOUNT, ASSY	- -
1	1-654-010061-05	SCREW,HHC,3/4-10UNCX2,GR5,ZP	4
2	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	4
3	1-861-010034-21	WASHER, LKG HEL SPRG 1IN	1
4	137943	SCREW,HEX CAP 1-8UNCX2-1/4GR5	1
5	140477	BEARING, DISC 1.775 ID ASSY	1
6	140480	WASHER, TRUNNION	1
7	154185	WASHER 3/8 THICK 1" ID	1
8	154186	WASHER FLAT TOP	1
9	191750	MOUNT-TRUNNION BEARING	2
10	214671	PLATE, PIVOT CTR MOUNT	1

RUBBER ROLLER ASSEMBLIES

Rubber Roller Assemblies

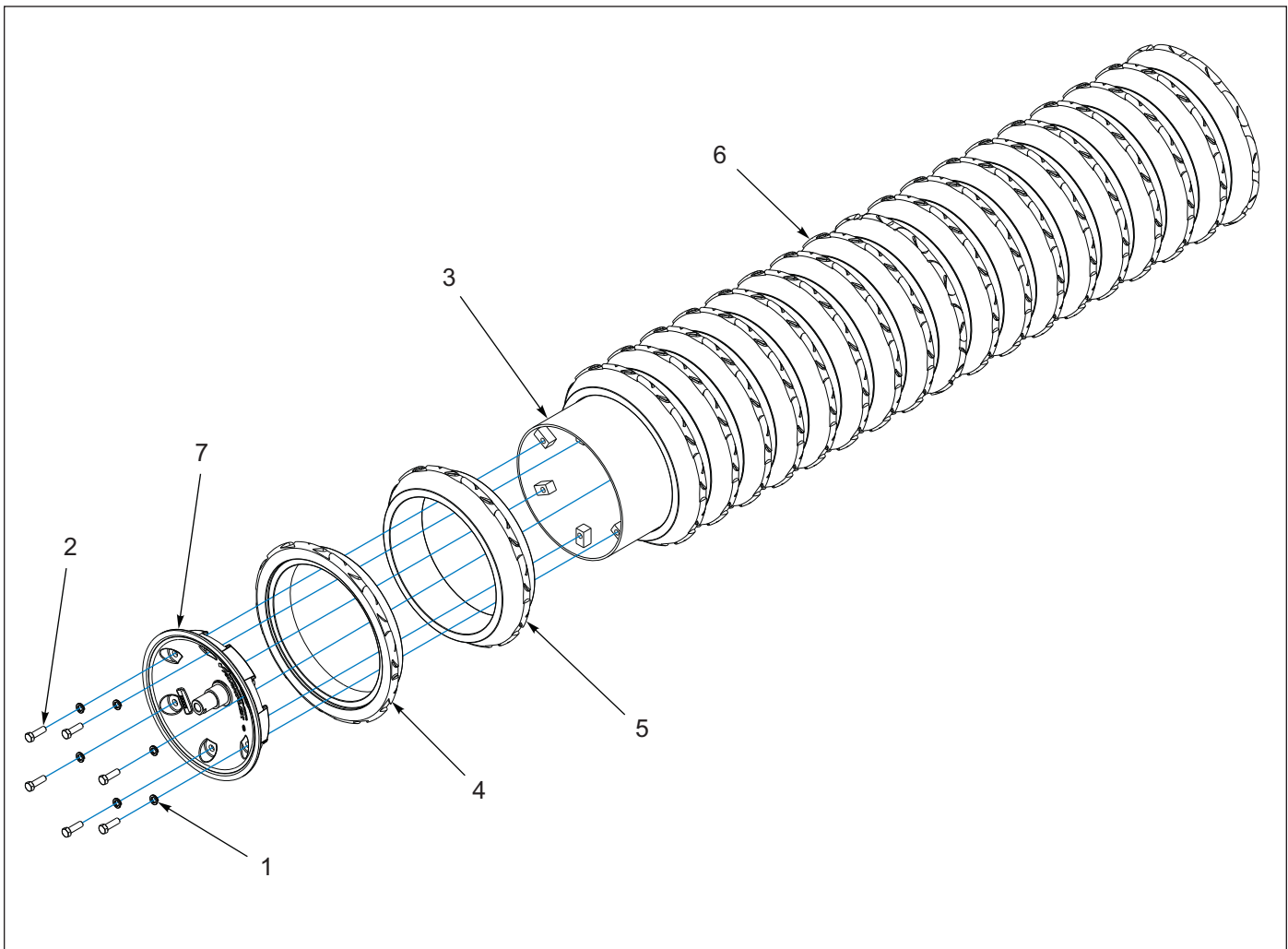


Figure 11-7: Rubber Roller Assemblies

Rubber Roller Assemblies

ITEM	PART NUMBER	DESCRIPTION	QTY.			
	192584	ROLLER RUBBER LCTX 2405VOTICO	1	--	--	--
	192585	ROLLER RUBBER LCTX 2655 OTICO	--	1	--	--
	200819	ROLLER RUBBER LCTX 3155 OTICO	--	--	1	--
	219541	ROLLER RUBBER LCTX 3405OTICO	--	--	--	1
1	1-861-010034-15	WASHER,LKG,HLCL SPR,5/8	12	12	12	12
2	122766	SCREW,CAP 5/8-11UNCX2 GR8	12	12	12	12
3	200811	TUBE WLDMT ROLLER 2405	1	--	--	--
3	200814	TUBE WLDMT ROLLER 2655	--	1	--	--
3	200818	TUBE WLDMT ROLLER 3155	--	--	1	--
3	219542	TUBE, ROLLER 3405, WELDMENT	--	--	--	1
4	201301	TIRE-END, ROLLER	2	2	2	2
5	201302	TIRE-STANDARD, ROLLER	16	18	22	26
6	201303	TIRE-STANDARD, ROLLER	2	2	2	2
7	203403	SHAFT ASSY ROLLER OTICO	2	2	2	2

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Hydraulics

Hydraulic Hitch Kit (AFTER 12/05/2022)

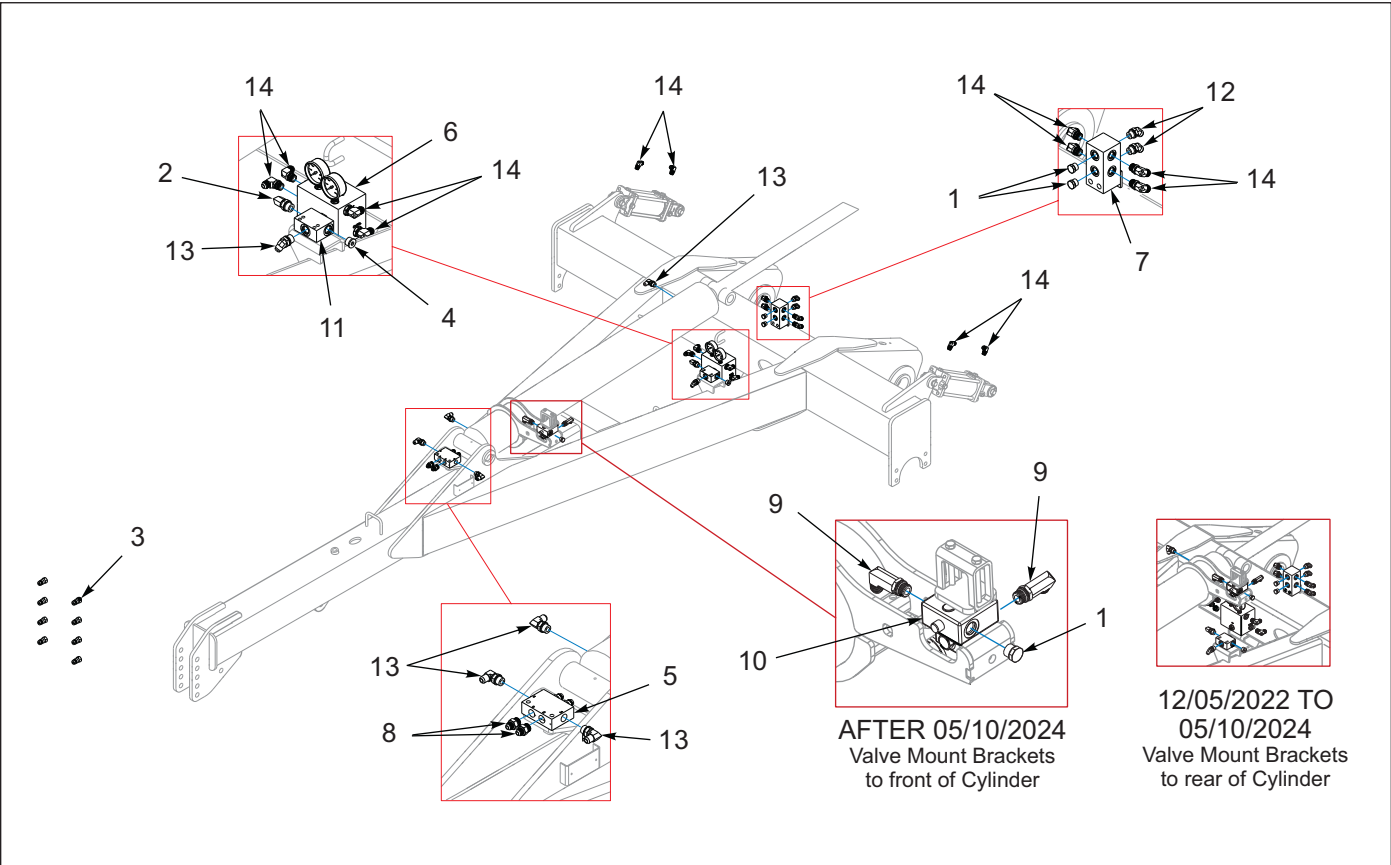


Figure 12-1: Hydraulic Hitch Kit (AFTER 12/05/2022)

Hydraulic Hitch Kit (AFTER 12/05/2022)

ITEM	PART NUMBER	DESCRIPTION	QTY.
	218735	KIT-HYDRAULIC, HITCH, 7822	--
1	1-007-010025	PLUG, 3/4-16 O-RING BOSS	4
2	124510	ADAPTER 45 #10 O-RINGX#8JIC	1
3	141828	COUPLER,MALE 3/4-16 O-RING	8
4	143853	PLUG #10 M ORB HEX SOCKET	1
5	184585	VALVE,DUAL COUNTER BALANCE,30G	1
6	195108	MANIFOLD ASSY VALVE DOWN PRESS	1
7	2-474-010022	MANIFOLD ASSY, HYDR 8 HOSE	1
8	202702-10-8S	ADAPTER, #10 O-RING #8 TUBE	2
9	206209-8-8S	ADAPTER,90LONG,#8 O-RING-TUBE	2
10	203450	VALVE-LIMIT (SEAL KIT 256676)	1
11	203467	VALVE-LIMIT, STROKE	1
12	2061-8-8S	ADAPTER, 45, #8 O-RING-TUBE	2
13	2062-10-8S	ADAPTER,90, #10 O-RING-TUBE	5
14	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	12

Hydraulic Hitch Kit (BEFORE 12/05/2022)

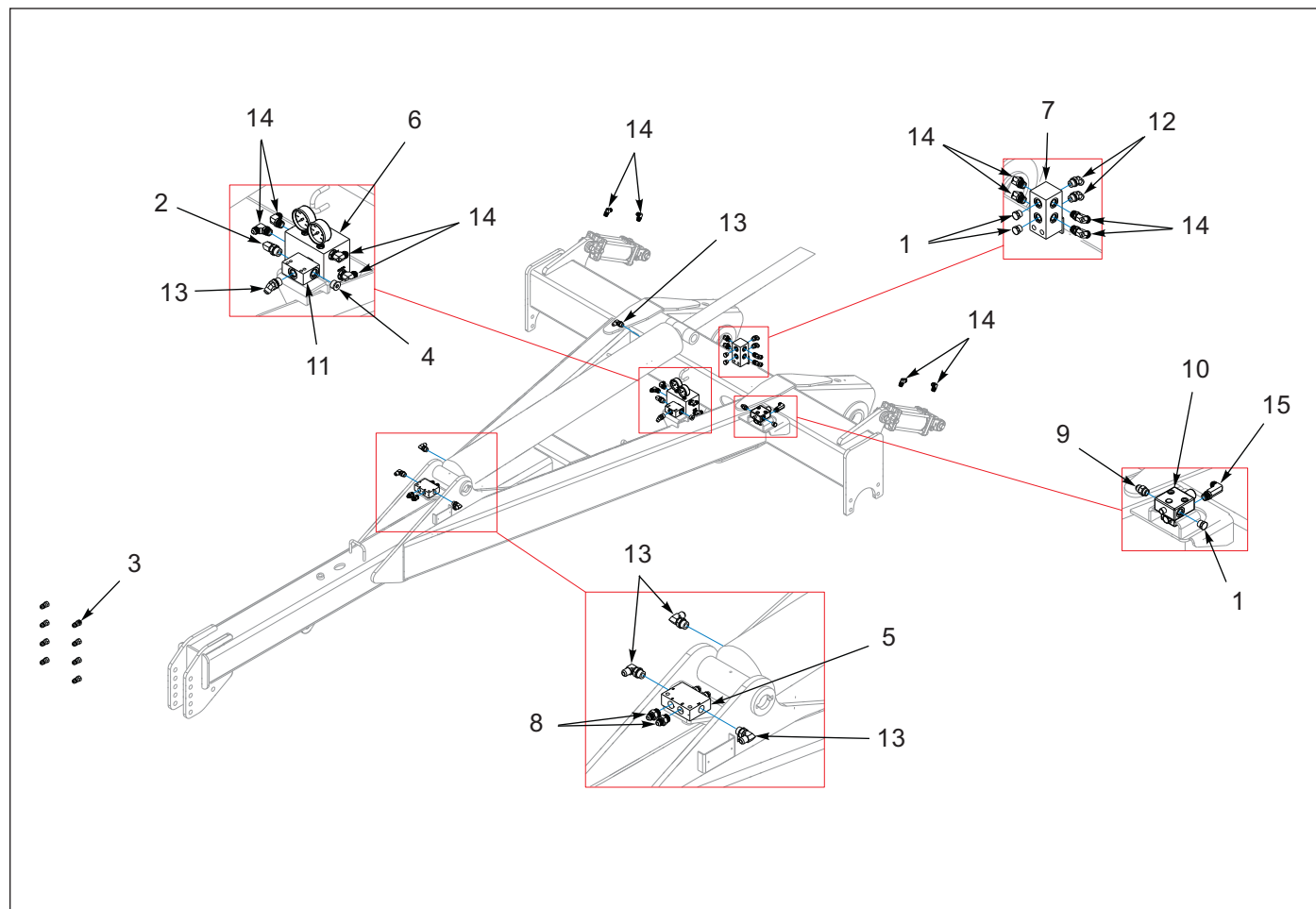


Figure 12-2: Hydraulic Hitch Kit (BEFORE 12/05/2022)

Hydraulic Hitch Kit (BEFORE 12/05/2022)

ITEM	PART NUMBER	DESCRIPTION	QTY.
	218735	KIT-HYDRAULIC, HITCH, 7822	--
1	1-007-010025	PLUG, 3/4-16 O-RING BOSS	4
2	124510	ADAPTER 45 #10 O-RINGX#8JIC	1
3	141828	COUPLER,MALE 3/4-16 O-RING	8
4	143853	PLUG #10 M ORB HEX SOCKET	1
5	184585	VALVE,DUAL COUNTER BALANCE,30G	1
6	195108	MANIFOLD ASSY VALVE DOWN PRESS	1
7	2-474-010022	MANIFOLD ASSY, HYDR 8 HOSE	1
8	202702-10-8S	ADAPTER, #10 O-RING #8 TUBE	2
9	202702-8-8S	ADAPTER #8 O-RING TO #8 TUBE	1
10	203450	VALVE-LIMIT (SEAL KIT 256676)	1
11	203467	VALVE-LIMIT, STROKE	1
12	2061-8-8S	ADAPTER, 45, #8 O-RING-TUBE	2
13	2062-10-8S	ADAPTER,90, #10 O-RING-TUBE	5
14	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	12
15	206209-8-8S	ADAPTER,90LONG,#8 O-RING-TUBE	1

Hydraulic System - Tilt Control (AFTER 05/10/2024)

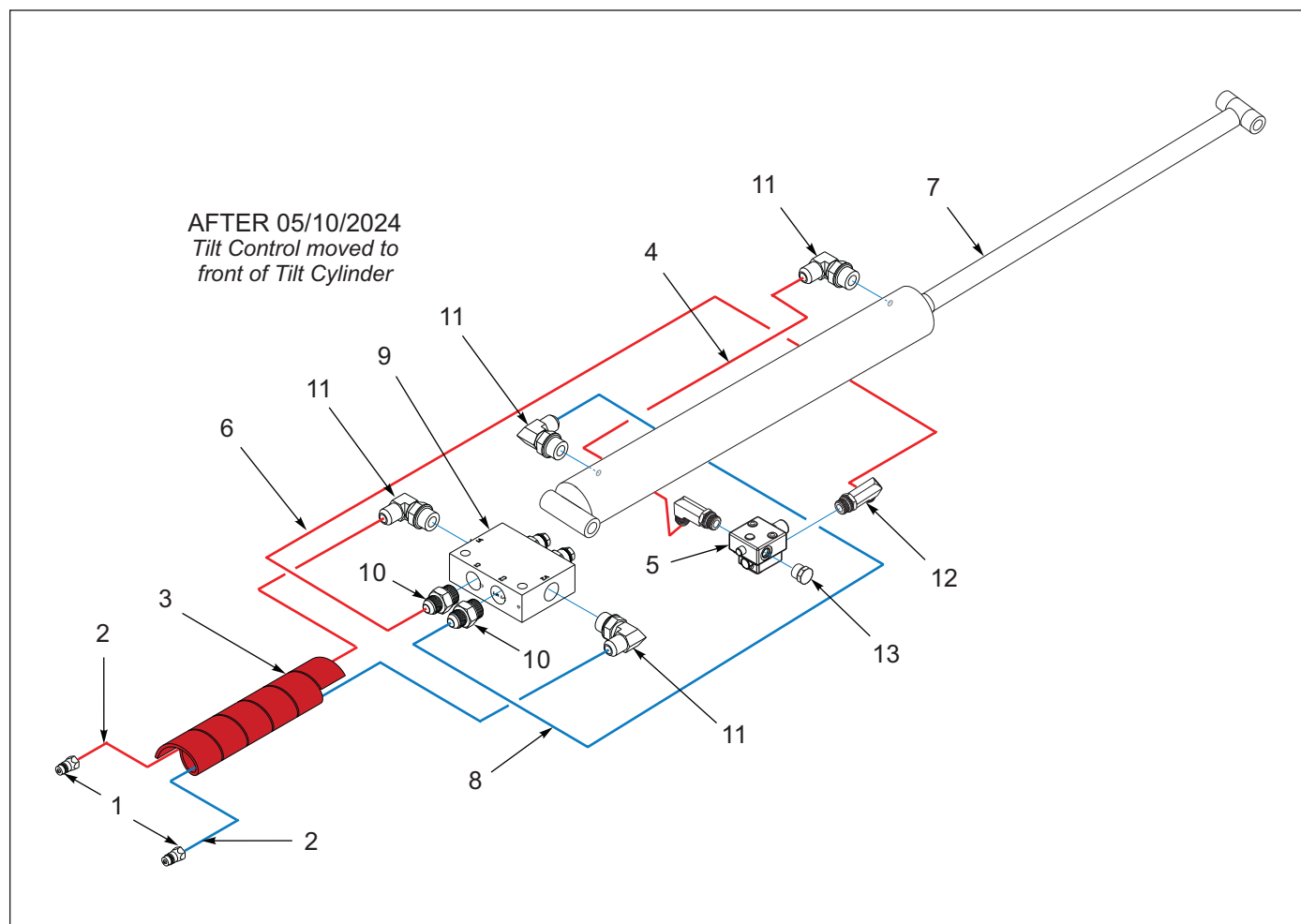


Figure 12-3: Hydraulic System - Tilt Control

Hydraulic System - Tilt Control (AFTER 05/10/2024)

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	141828	COUPLER,MALE 3/4-16 O-RING	2
2	186247	HOSE 1/2X102 #8JICX#8OR (7822-15 & 7822-17)	2
2	199368	HOSE ASSY 1/2X126 #8JICX#8OR (7822-20)	2
2	160823	HOSE 1/2X142 SAE37X3/4-16 OR (7822-23)	2
3	172973	HOSE WRAP, RED	1
4	1402419	HOSE ASSY.#8,90.00 OAL (1/2X90, 8FJX, 8FJX)	1
5	203450	VALVE-LIMIT (SEAL KIT 256676)	1
6	168521	HOSE ASSY 1/2X67 SAE37 STR-STR	1
7	187436	CYLINDER, HYD 7X60 WLD 3000PSI (SEE PAGE 12-22)	1
8	1-397-010301070	HOSE ASSY,1/2X70,SAE37,STR-ST	1
9	184585	VALVE,DUAL COUNTER BALANCE,30G	1
10	202702-10-8S	ADAPTER, #10 O-RING #8 TUBE	2
11	2062-10-8S	ADAPTER,90, #10 O-RING-TUBE	4
12	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	2
13	1-007-010025	PLUG, 3/4-16 O-RING BOSS	1

Hydraulic System - Tilt Control (BEFORE 05/10/2024)

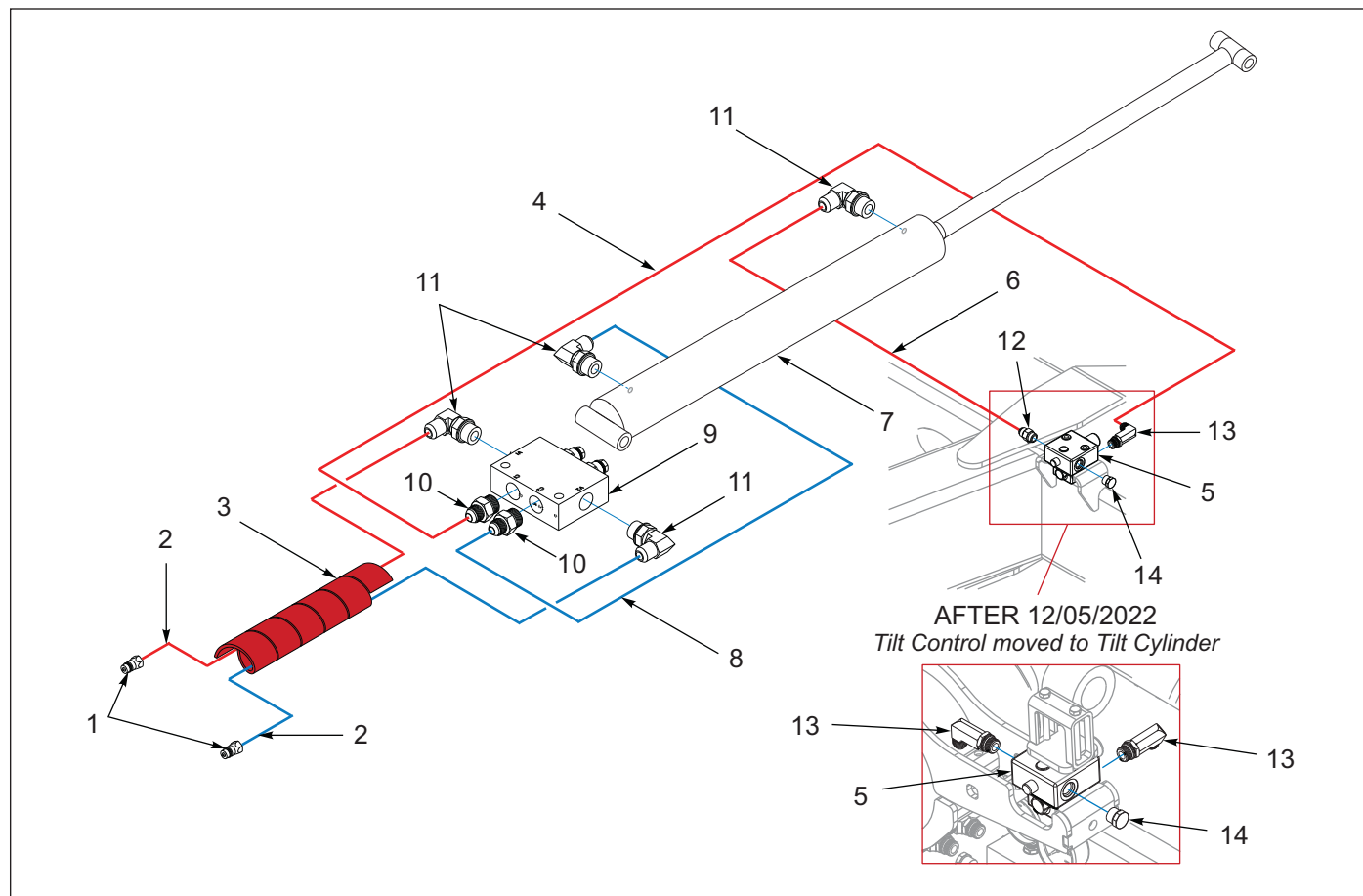


Figure 12-4: Hydraulic System - Tilt Control

Hydraulic System - Tilt Control (BEFORE 05/10/2024)

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	141828	COUPLER,MALE 3/4-16 O-RING	2
2	186247	HOSE 1/2X102 #8JICX#8OR (7822-15 & 7822-17)	2
2	199368	HOSE ASSY 1/2X126 #8JICX#8OR (7822-20)	2
2	160823	HOSE 1/2X142 SAE37X3/4-16 OR (7822-23)	2
3	172973	HOSE WRAP, RED	1
4	1-397-010301124	HOSE ASSY,1/2X124 SAE37,STR	1
5	203450	VALVE-LIMIT (SEAL KIT 256676)	1
6	1-397-010301025	HOSE ASSY,1/2SAE37, STR-STR25 (1/2 X 25") (12/05/22 TO 05/10/24)	1
6	1406046	HOSE ASSY,1/2X117,SAE37,STR (BEFORE 12/05/2022)	1
7	187436	CYLINDER, HYD 7X60 WLD 3000PSI (SEE PAGE 12-22)	1
8	1-397-010301070	HOSE ASSY,1/2X70,SAE37,STR-ST	1
9	184585	VALVE,DUAL COUNTER BALANCE,30G	1
10	202702-10-8S	ADAPTER, #10 O-RING #8 TUBE	2
11	2062-10-8S	ADAPTER,90, #10 O-RING-TUBE	4
12	202702-8-8S	ADAPTER #8 O-RING TO #8 TUBE (BEFORE 12/05/2022)	1
13	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE (BEFORE 12/05/2022, QTY=1)	2
14	1-007-010025	PLUG, 3/4-16 O-RING BOSS	1

Table provided for general use.

[illegible]

Hydraulic System - Front Gauge - 15'

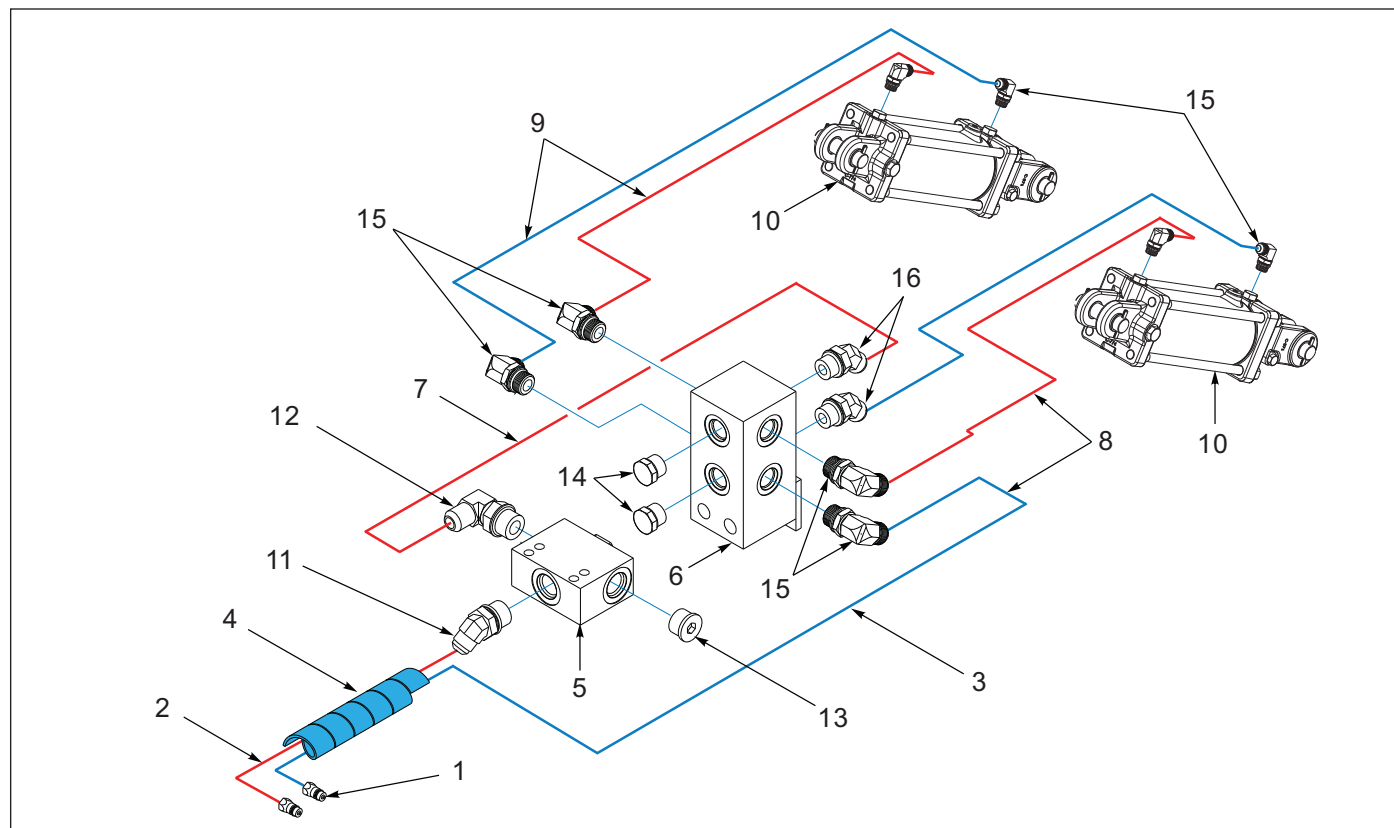


Figure 12-5: Hydraulic System - Front Gauge - 15'

Hydraulic System - Front Gauge - 15'

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	141828	COUPLER,MALE 3/4-16 O-RING	2
2	141887	HOSE ASSY 3/8X168 #8JICX#8OR	1
3	145130	HOSE ASSY 3/8X214 #8 JICX#80R	1
4	155528	HOSE WRAP, BLUE 1" ID X 8"	1
5	203467	VALVE-LIMIT, STROKE	1
6	2-474-010022	MANIFOLD ASSY, HYDR 8 HOSE	1
7	71508992	HOSE ASSY .38 X 50	1
8	209436	HOSE ASSY, 3/8X76,-8FJX,-8FJX	1
9	116491	HOSE ASSY 3/8X96 #8 JIC SW	2
10	247543	CYLINDER, 4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-19)	2
10	201275	CYLINDER, 4 X 10 REPHASE (01/03/2020 TO 01/01/2024, DISCONTINUED) (SEE PAGE 12-18)	2
10	145201	CYLINDER 4 X 8 REPHASE (BEFORE 01/03/2020, DISCONTINUED) (SEE PAGE 12-17)	2
11	2062-10-8S	ADAPTER,90, #10 O-RING-TUBE	1
12	124510	ADAPTER 45 #10 O-RINGX#8JIC	1
13	143853	PLUG #10 M ORB HEX SOCKET	1
14	1-007-010025	PLUG, 3/4-16 O-RING BOSS	2
15	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	8
16	2061-8-8S	ADAPTER, 45, #8 O-RING-TUBE	2

Hydraulic System - Front Gauge - 17', 20', 23'

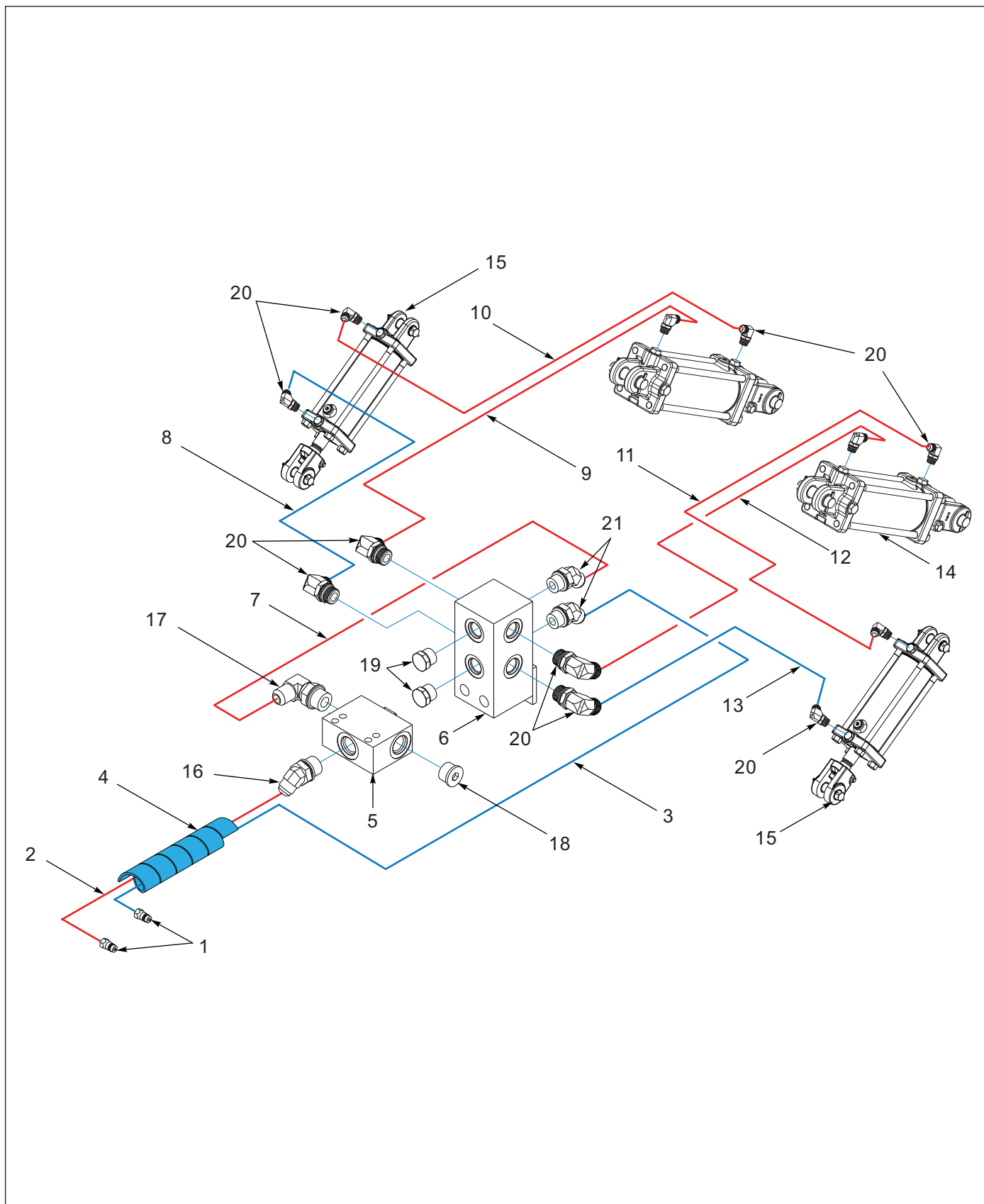


Figure 12-6: Hydraulic System - Front Gauge - 17', 20', 23'

Hydraulic System - Front Gauge - 17', 20', 23'

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	141828	COUPLER,MALE 3/4-16 O-RING	2
2	141887	HOSE ASSY 3/8X168 #8JICX#8OR	1
3	145130	HOSE ASSY 3/8X214 #8 JICX#80R	1
4	155528	HOSE WRAP, BLUE 1" ID X 8"	1
5	203467	VALVE-LIMIT, STROKE	1
6	2-474-010022	MANIFOLD ASSY, HYDR 8 HOSE	1
7	71508992	HOSE ASSY .38 X 50	1
8	141890	HOSE ASSY 3/8X192 #8JIC SWIV	1
9	116491	HOSE ASSY 3/8X96 #8 JIC SW	1
10	144343	HOSE ASSY 3/8X165 #8 JIC SWIV (17' MODEL)	1
10	150273	HOSE ASSY 3/8X185 #8 JIC SWIV (20' MODEL)	1
10	117163	HOSE ASSY 3/8X196 #8 JIC (23' MODEL)	1
11	141889	HOSE ASSY 3/8X159 #8JIC SWIV (17' MODEL)	1
11	210265	HOSE ASSY 3/8X178 #8 JIC SWIV (20' MODEL)	1
11	141883	HOSE ASSY 3/8X190 #8 JIC SWIV (23' MODEL)	1
12	209436	HOSE ASSY, 3/8X76,-8FJX,-8FJX	1
13	210265	HOSE ASSY,3/8,#8 JIC SWIVELX178 (17' MODEL)	1
13	117163	HOSE ASSY,3/8X196,#8 JIC (20' MODEL)	1
13	141882	HOSE ASSY,3/8X206,#8 JIC SWIV (23' MODEL)	1
14	247543	CYLINDER, 4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-19)	2
14	201275	CYLINDER, 4 X 10 REPHASE (01/03/2020 TO 01/01/2024, DISCONTINUED) (SEE PAGE 12-18)	2
14	145201	CYLINDER 4 X 8 REPHASE (BEFORE 01/2020, DISCONTINUED) (SEE PAGE 12-16)	2
15	247542	CYLINDER, 3-3/4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-16)	2
15	201276	CYLINDER, 3.75 X 10 REPHASE (01/03/2020 TO 01/01/2024, DISCONTINUED) (SEE PAGE 12-15)	2
15	145202	CYLINDER 3-3/4 X 8 REPHASE (BEFORE 01/03/2020, DISCONTINUED) (SEE PAGE 12-14)	2
16	2062-10-8S	ADAPTER,90, #10 O-RING-TUBE	1
17	124510	ADAPTER 45 #10 O-RINGX#8JIC	1
18	143853	PLUG #10 M ORB HEX SOCKET	1
19	1-007-010025	PLUG, 3/4-16 O-RING BOSS	2
20	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	12
21	2061-8-8S	ADAPTER, 45, #8 O-RING-TUBE	2

Hydraulic System - Rear Reel/Roller Circuit

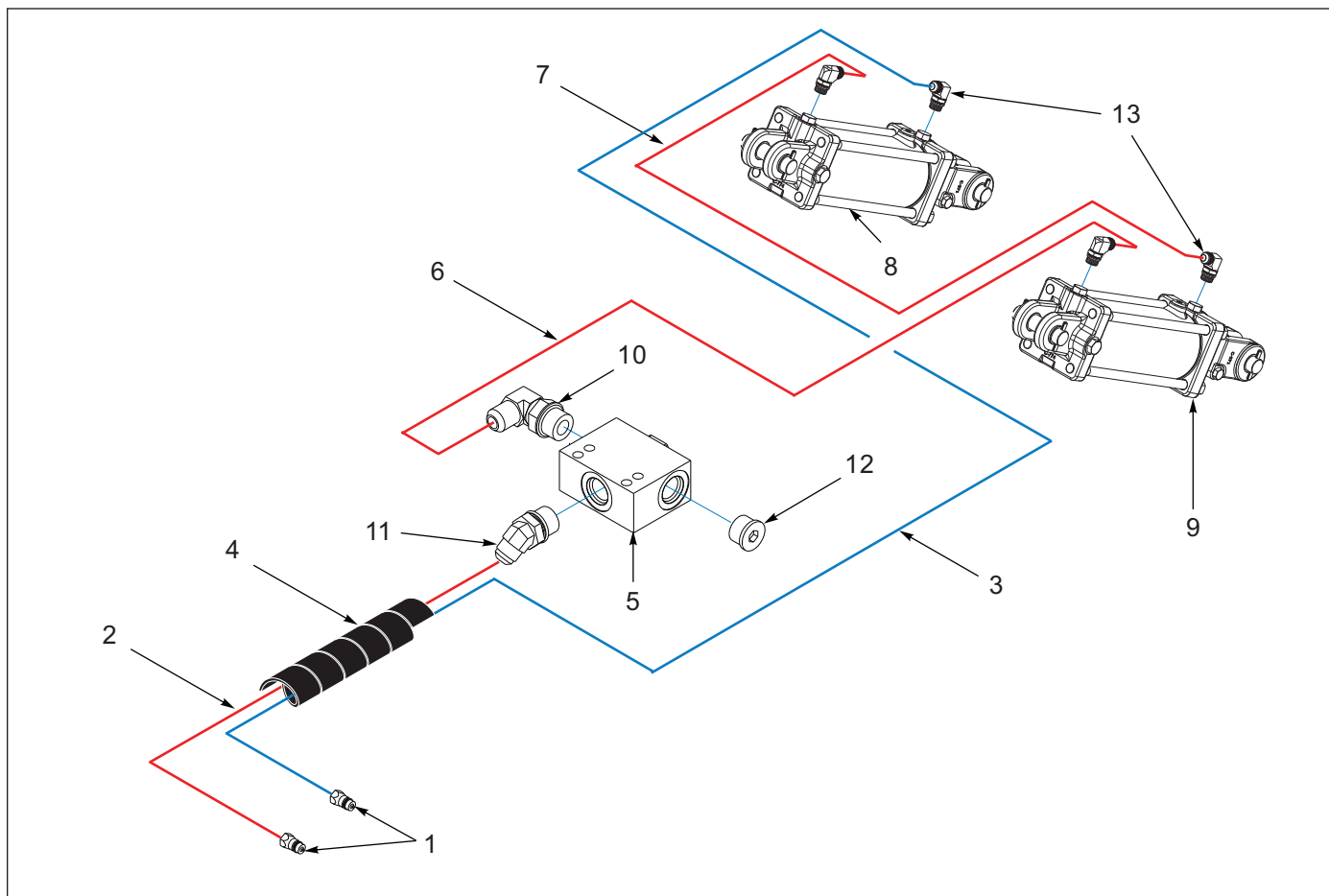


Figure 12-7: Hydraulic System - Rear Reel/Roller Circuit

Hydraulic System - Rear Reel/Roller Circuit

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	141828	COUPLER,MALE 3/4-16 O-RING	2
2	176999	HOSE 3/8 X 342, #8JIC X #8OR	1
3	185677	HOSE ASSY, 3/8X405#8JICX#8OR	1
4	155530	HOSE WRAP, BLACK 1" ID X 8"	1
5	203467	VALVE-LIMIT, STROKE	1
6	116490	HOSE ASSY 3/8X78 #8 JIC SW	1
7	160693	HOSE ASSY 3/8X222 #8 JIC SWIV	1
8	247542	CYLINDER, 3-3/4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-16)	1
8	201276	CYLINDER, 3.75 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-15)	1
9	247543	CYLINDER, 4 X 10, REPHASE (AFTER 01/01/2024) (SEE PAGE 12-19)	1
9	201275	CYLINDER, 4 X 10 REPHASE (BEFORE 01/01/2024, DISCONTINUED) (SEE PAGE 12-18)	1
10	2062-10-8S	ADAPTER,90, #10 O-RING-TUBE	1
11	124510	ADAPTER 45 #10 O-RINGX#8JIC	1
12	143853	PLUG #10 M ORB HEX SOCKET	1
13	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	4

Hydraulic System - Wing Fold Down Circuit - 15'

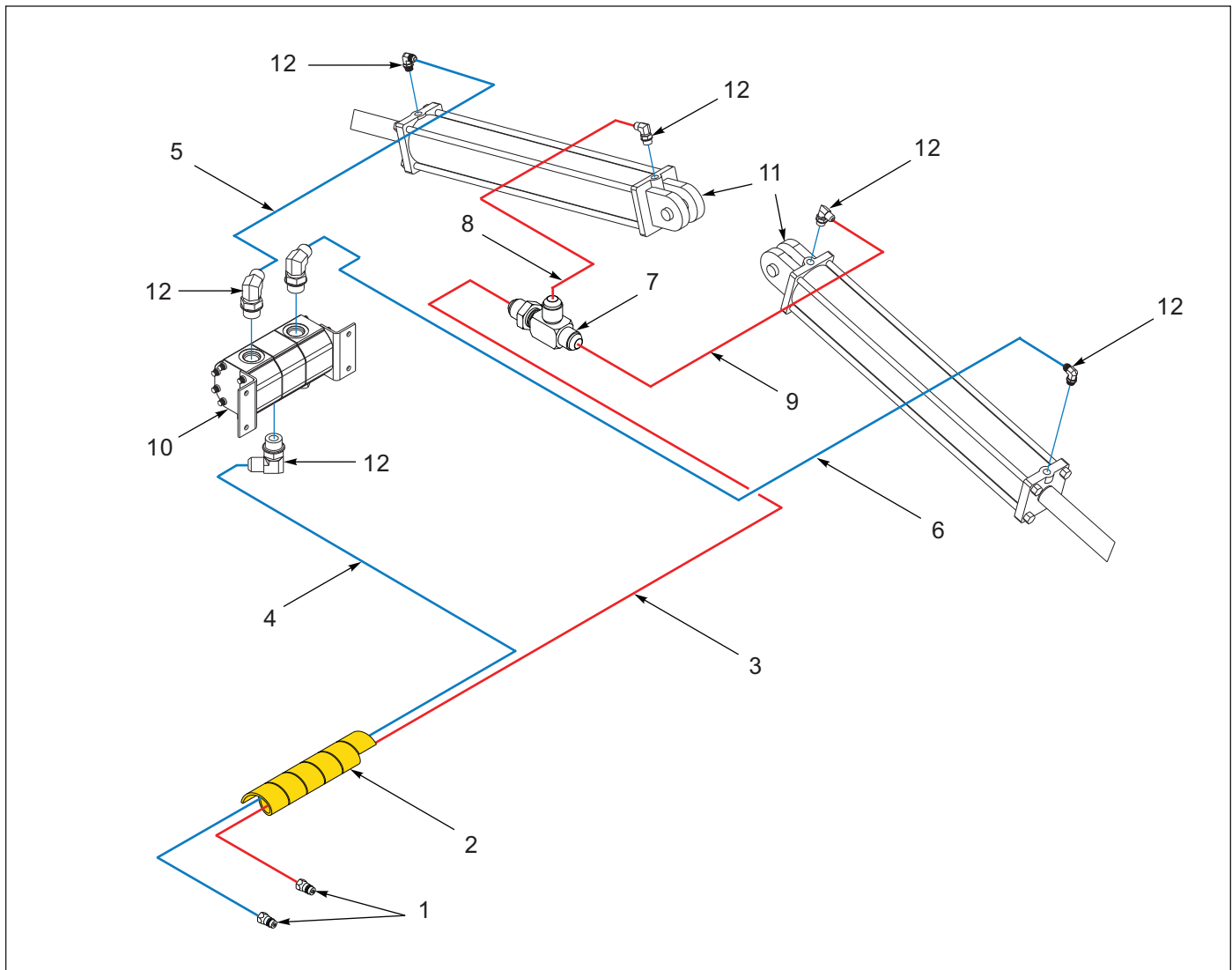


Figure 12-8: Hydraulic System - Wing Fold Down Circuit - 15'

Hydraulic System - Wing Fold Down Circuit - 15'

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	141828	COUPLER,MALE 3/4-16 O-RING	2
2	155529	HOSE WRAP, YELLOW 1" ID X 8"	1
3	211320	HOSE ASSY, 3/8X300 #8JICX#M8OR	1
4	165335	HOSE ASSY,3/8X290,#8JICX#8 O/R	1
5	181799	HOSE ASSY, 3/8X74, #8 JIC	1
6	195647	HOSE ASSY, 3/8X93 #8 JIC SWIV	1
7	1P292	08MJ MALE BULKHEAD RUN TEE	1
8	153843	HOSE ASSY 3/8X67 #8 JIC SWIV	1
9	122909	HOSE ASSY 3/8X82,#8 JIC SWVL	1
10	221788	DIVIDER-FLOW, HYD, .517 CUI	1
11	176035	CYLINDER, HYD 4-1/2X30 3000PSI (SEE PAGE 12-20)	2
12	2062-10-8S	ADAPTER,90, #10 O-RING-TUBE	7

Hydraulic System - Wing Fold Down Circuit - 17', 20', 23'

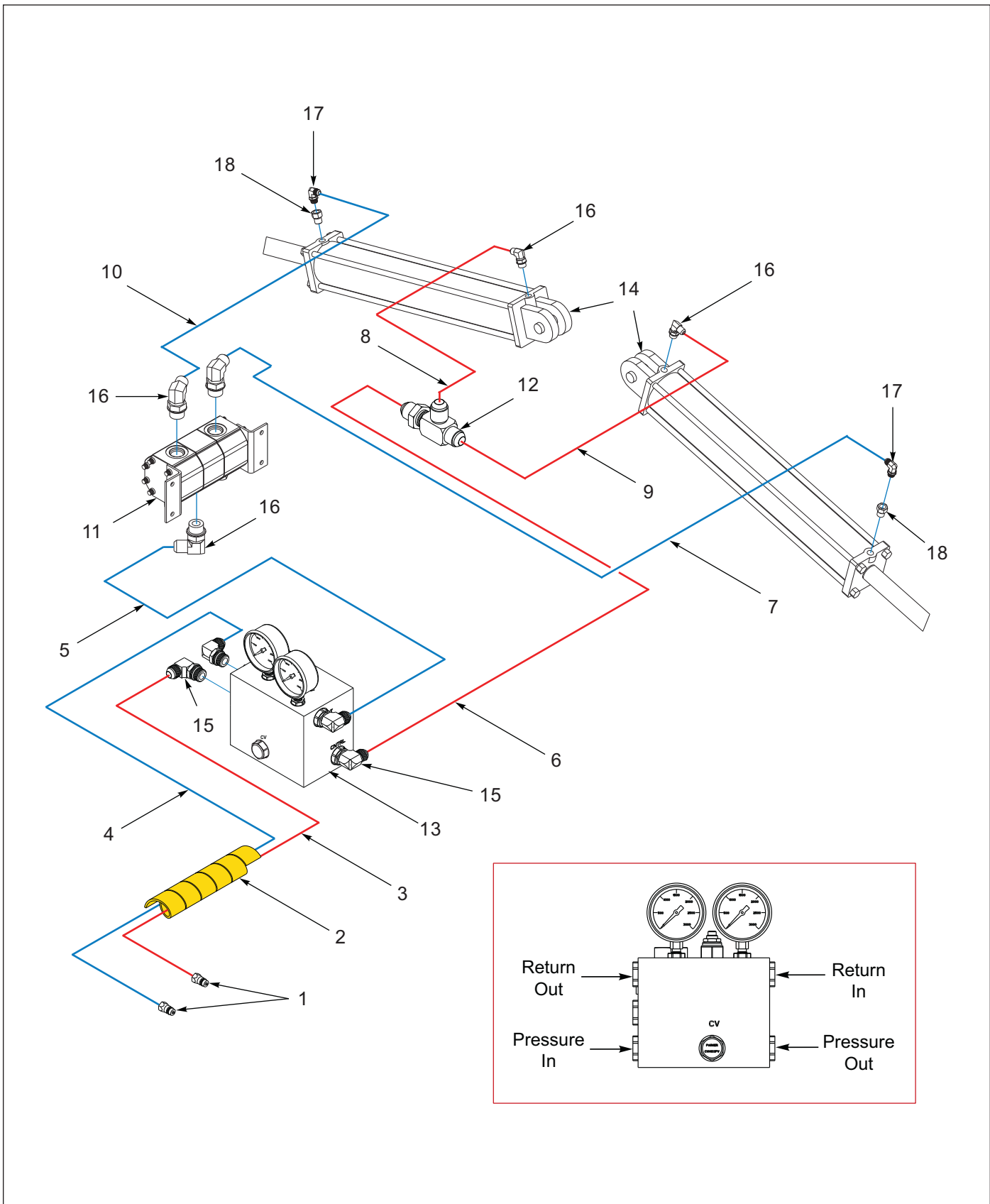


Figure 12-9: Hydraulic System - Wing Fold Down Circuit - 17', 20', 23'

Hydraulic System - Wing Fold Down Circuit - 17', 20', 23'

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	141828	COUPLER,MALE 3/4-16 O-RING	2
2	155529	HOSE WRAP, YELLOW 1" ID X 8"	1
3	156944	HOSE ASY3/8#8JICX#8 O-RG 184 (17' MODEL)	1
3	211319	HOSE ASSY,3/8 X 200,8FJSX8MOR (20' MODEL)	1
3	194696	HOSE ASSY, 3/8X222 #8JICX#8OR (23' MODEL)	1
4	156944	HOSE ASY3/8#8JICX#8 O-RG 184 (17' MODEL)	1
4	211319	HOSE ASSY,3/8 X 200,8FJSX8MOR (20' & 23' MODELS)	1
5	210264	HOSE ASSY,3/8,#8JIC SWIVELX138	1
6	144342	HOSE ASSY 3/8X150 #8 JIC SWIV	1
7	195647	HOSE ASSY, 3/8X93 #8 JIC SWIV	1
8	153843	HOSE ASSY 3/8X67 #8 JIC SWIV	1
9	122909	HOSE ASSY 3/8X82,#8 JIC SWVL	1
10	181799	HOSE ASSY, 3/8X74, #8 JIC	1
11	221788	DIVIDER-FLOW, HYD, .517 CUI	1
12	1P292	08MJ MALE BULKHEAD RUN TEE	1
13	195108	MANIFOLD ASSY VALVE DOWN PRESS	1
14	176035	CYLINDER, HYD 4-1/2X30 3000PSI (SEE PAGE 12-20)	2
15	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	4
16	2062-10-8S	ADAPTER,90, #10 O-RING-TUBE	5
17	141826	ELBOW 90 1/16 RES	2
18	5001195	REDUCER ORB 7/8 TO 3/4	2

Hydraulic Jack Assembly

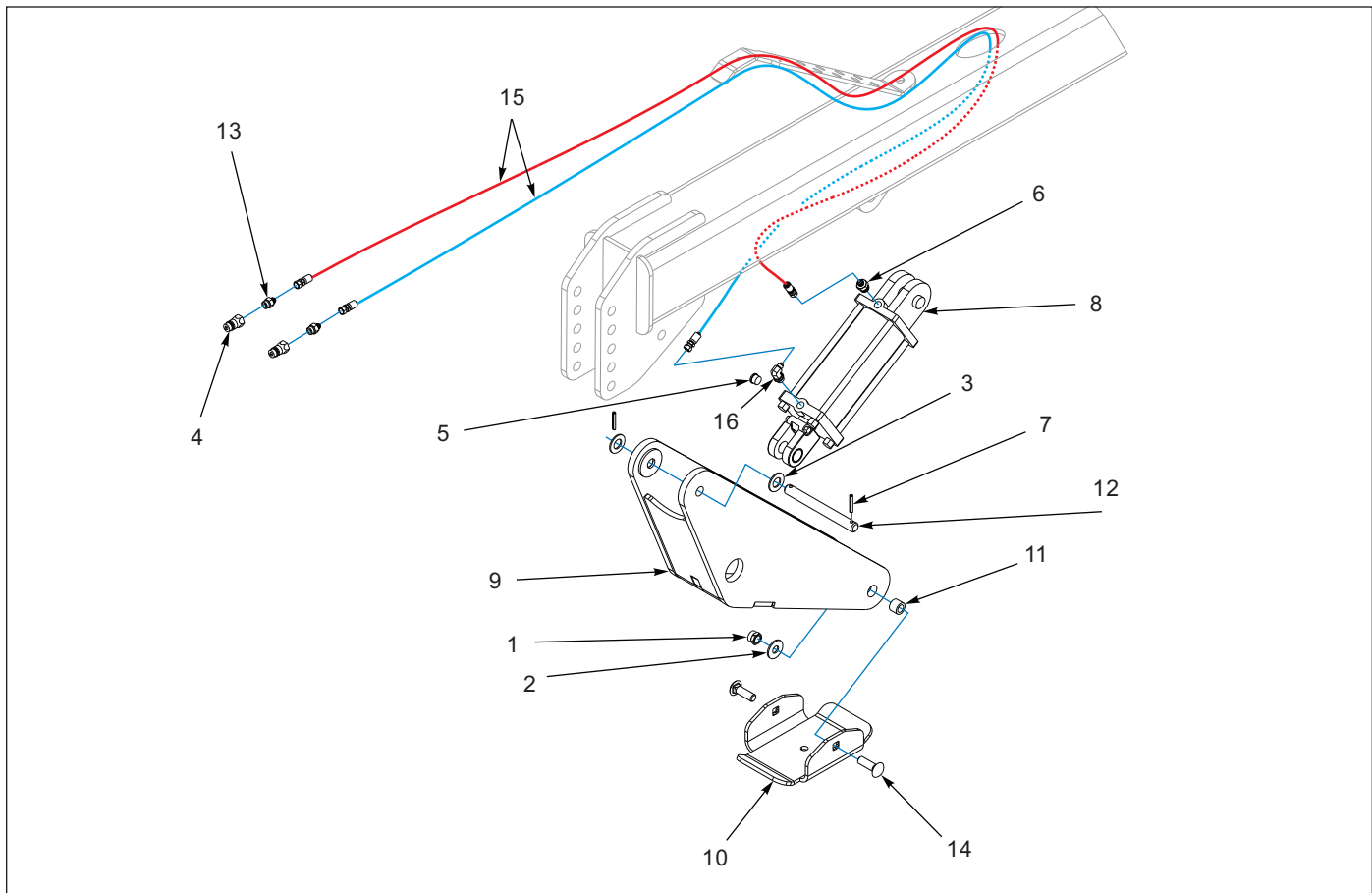


Figure 12-10: Hydraulic Jack Assembly

Hydraulic Jack Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	187684	JACK-7831, HYDRAULIC ASSEMBLY	--
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	2
2	1-861-010032-21	WASHER, FLAT 3/4 W ZP/CD	2
3	1-861-010032-24	WASHER FL 1IN NARROW ZP	2
4	141828	COUPLER,MALE 3/4-16 O-RING	1
5	143853	PLUG #10 M ORB HEX SOCKET	1
6	146707	ADAPTER,#10 O-RING #6 TUBE	2
7	147072	PIN, SPRING SLOTTED 5/16 X 2	1
8	177389	CYLINDER,HYD 4-1/2X8 3000 PSI (SEE PAGE 12-20)	1
9	187479	PLANK, 12'	1
10	187680	FOOT - JACK LEG	2
11	187681	BUSHING 1.25 X .812 X .9375	1
12	188794	PIN, 1.0 X 9.50 H2	2
13	202702-8-6S	ADAPTER #8 O-RING TO #6 TUBE	2
14	3/4-10X2-1/2CB	SCREW, RDH, SQ NK, 3/4-10X2-1/2	2
15	169849	HOSE ASSY, 14 X 144, 6JFX, 6 JFX	2
16	102-1333	FTG,90EL 06SAEM X 10 O'RINGM	1

Hydraulic Cylinder, 3-3/4 x 8 - 145202

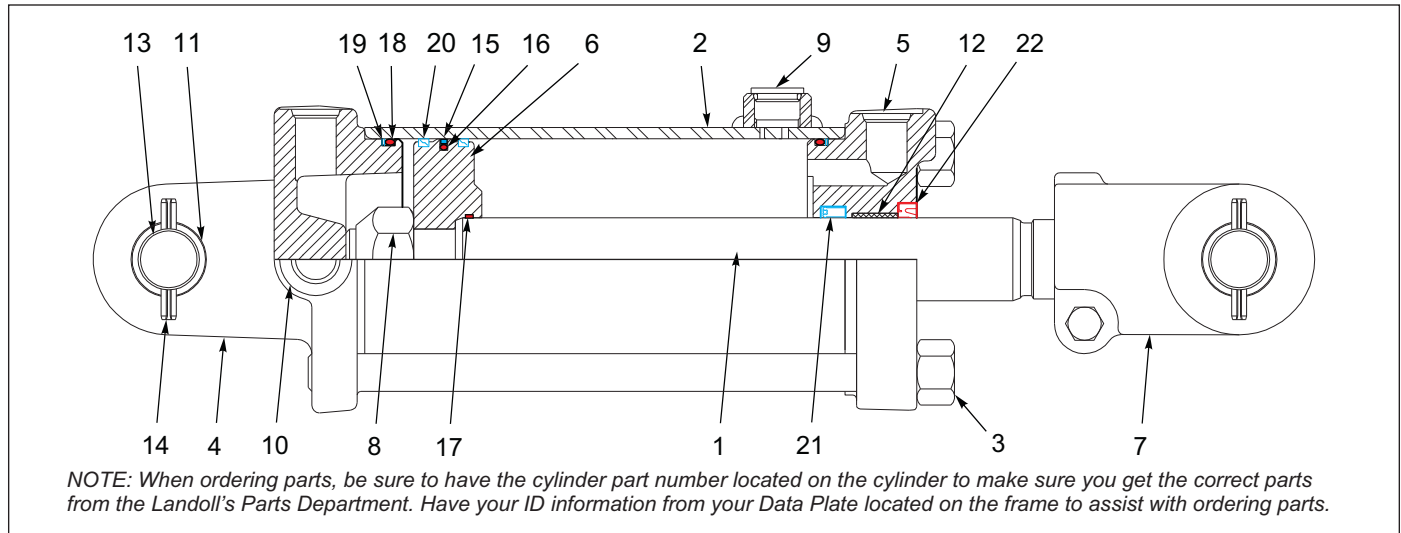


Figure 12-11: Hydraulic Cylinder, 3-3/4 x 8 - 145202

Hydraulic Cylinder, 3-3/4 x 8 - 145202

ITEM	PART NUMBER	DESCRIPTION	QTY.
	145202	CYLINDER 3-3/4 X 8 REPHASE (PRINCE) (DISCONTINUED)	--
	147748	PACKING KIT (INCLUDES ITEMS 15-22)	1
1	147741	PISTON ROD	1
2	-----	TUBE ASSEMBLY (AFTER 04/2020)	--
2	147746	TUBE ASSEMBLY (BEFORE 04/2020)	1
3	147742	TIEROD ASSEMBLY	4
4	142116	BUTT CLEVIS ASSEMBLY (AFTER 04/2020)	1
4	111876	BUTT CLEVIS ASSEMBLY (BEFORE 04/2020)	1
5	111871	GLAND ASSY	1
6	-----	PISTON (AFTER 04/2020)	--
6	147747	PISTON (BEFORE 04/2020)	1
7	142110	CLEVIS ASSEMBLY	1
8	220000210	LOCK NUT	1
9	142115	SHIPPING PLUG	1
10	200300040	PLUG O-RING 1-242-010120	3
11	-----	BUSHING (AFTER 11/17/2008)	--
11	142112	BUSHING (BEFORE 11/17/2008)	4
12	141301	BUSHING	1
13	143994	PIN, CLEVIS (AFTER 11/17/2008)	2
13	111790	PIN,CLEVIS (BEFORE 11/17/2008)	2
14	1-647-010004221	PIN, ROLL (AFTER 04/2020)	14
14	111789	PIN,ROLL (BEFORE 04/2020)	4
15	-----	TEFLON SEAL	1
16	-----	O-RING	1
17	-----	O-RING	1
18	-----	O-RING	2
19	-----	BU-WASHER	2
20	-----	BEARING RING	1
21	-----	U-CUP	1
22	-----	CANNED WIPER	1

Hydraulic Cylinder, 3-3/4 x 10 - 201276

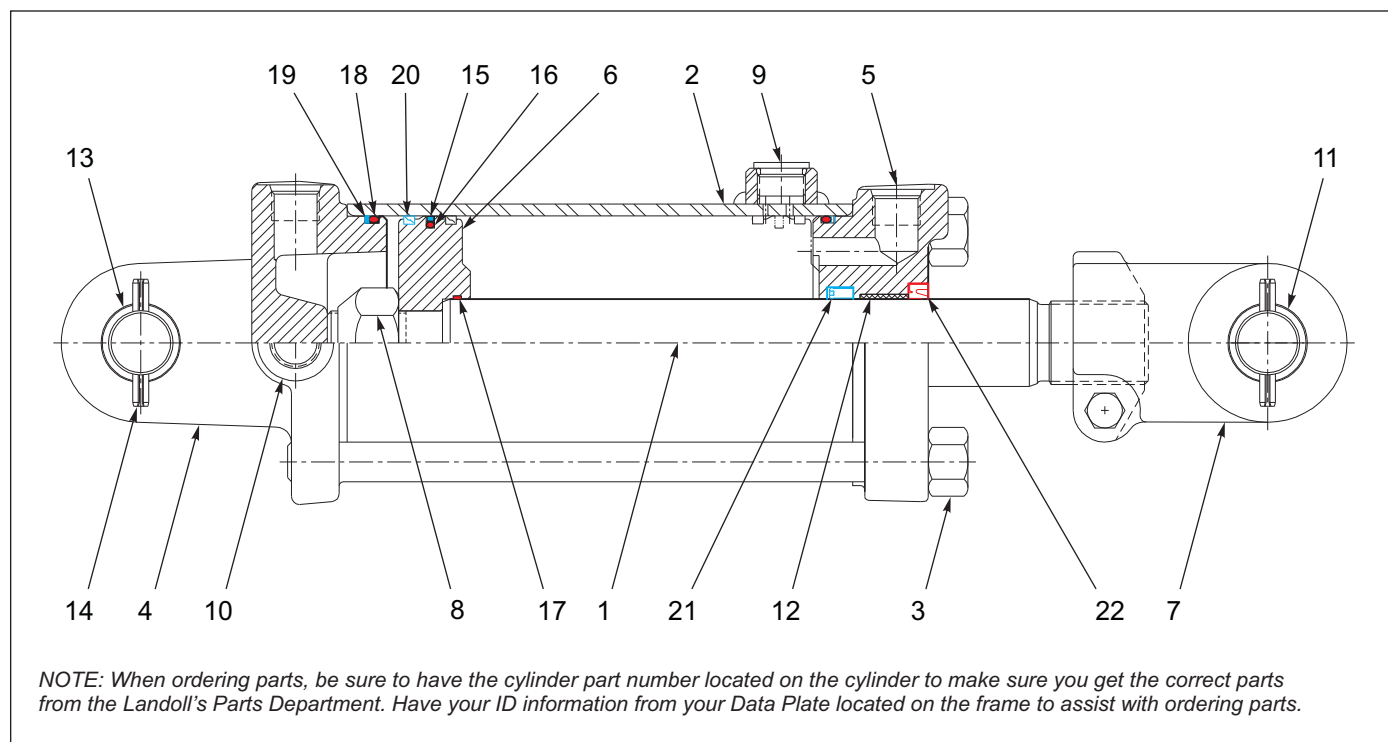
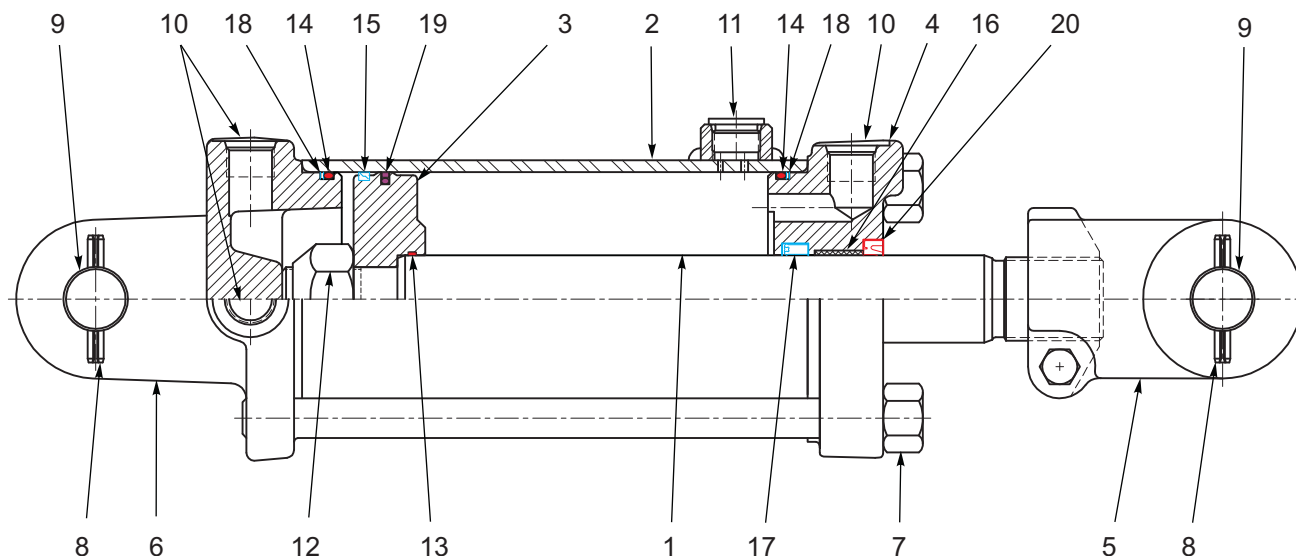


Figure 12-12: Hydraulic Cylinder, 3-3/4 x 10 - 201276

Hydraulic Cylinder, 3-3/4 x 10 - 201276

ITEM	PART NUMBER	DESCRIPTION	QTY.
	201276	CYLINDER, REPHASE (PRINCE) (DISCONTINUED)	--
	147748	PACKING KIT (INCLUDES ITEMS 15-22)	--
1	145714	PISTON ROD	1
2	-----	TUBE ASSEMBLY	1
3	-----	TIE ROD ASSY	4
4	111876	BUTT CLEVIS ASSY	1
5	111871	GLAND ASSEMBLY	1
6	-----	PISTON	1
7	140306	CLEVIS ASSY	1
8	220000210	LOCK NUT	1
9	-----	PLUG, PORT	1
10	200300040	PLUG, PORT	3
11	141301	BUSHING	4
12	-----	BUSHING	1
13	143994	CLEVIS PIN	2
14	111789	ROLL PIN	4
15	-----	TEFLON SEAL	1
16	-----	O- RING	1
17	-----	O- RING	1
18	-----	O- RING	2
19	-----	BU- WASHER	2
20	-----	BEARING RING	1
21	-----	U- CUP	1
22	250014137	CANNED WIPER	1

Hydraulic Cylinder, 3-3/4 x 10 - 247542



NOTE: When ordering parts, be sure to have the cylinder part number located on the cylinder to make sure you get the correct parts from the Landoll's Parts Department. Have your ID information from your Data Plate located on the frame to assist with ordering parts.

Figure 12-13: Hydraulic Cylinder, 3-3/4 x 10 - 247542

Hydraulic Cylinder, 3-3/4 x 10 - 247542

ITEM	PART NUMBER	DESCRIPTION	QTY.
	247542	CYLINDER, 3-3/4 X 10, REPHASE (PRINCE)	--
	252958	PACKING KIT, 3-3/4 BORE, PRINCE (INCLUDES ITEMS 13-20)	1
1	-----	PISTON ROD	1
2	-----	TUBE ASSEMBLY	1
3	-----	PISTON	1
4	252924	GLAND, 3-3/4" BORE, PRINCE	1
5	252925	ROD CLEVIS-ADI, 1" PIN, PRINCE	1
6	252926	BUTT CLEVIS-ADI, 3-3/4 BORE, PRC	1
7	-----	TIE ROD STUD W/ HEX NUT	1
8	111789	PIN, ROLL #190100057 (ø1/4 x 2)	4
9	143994	CLEVIS PIN, ø1 HARDEN, PRINCE	2
10	-----	#8 SAE HEX HEAD PLUG	3
11	-----	#8 SAE HOLLOW HEX PLUG	1
12	-----	LOCKNUT	1
13	-----	O- RING	1
14	-----	O- RING	2
15	-----	PISTON BEARING RING	1
16	252927	GLAND BUSHING, 1-3/8 ROD, PRINCE	1
17	-----	U- CUP	1
18	-----	BU- WASHER	2
19	-----	TEFLON SEAL	1
20	-----	CANNED WIPER	1

HYDRAULICS

Hydraulic Cylinder, 4 x 8 - 145201

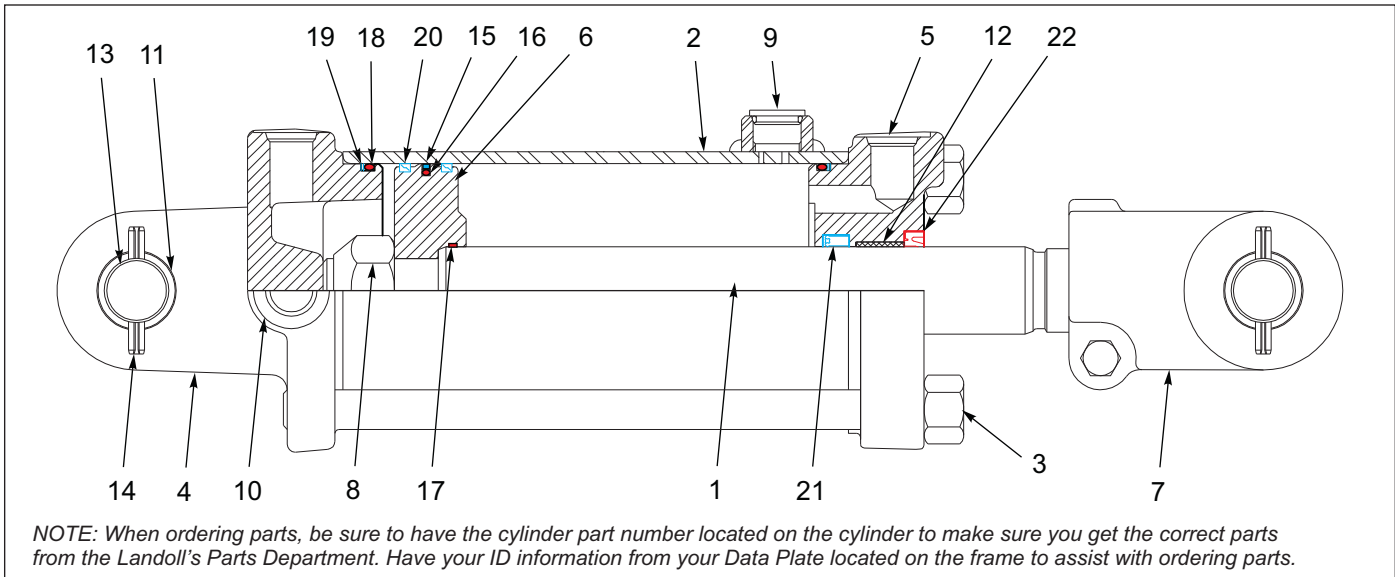


Figure 12-14: Hydraulic Cylinder, 4 x 8 - 145201

Hydraulic Cylinder, 4 x 8 - 145201

ITEM	PART NUMBER	DESCRIPTION	QTY.
	145201	CYLINDER 4 X 8 REPHASE (PRINCE) (DISCONTINUED)	--
	147745	PACKING KIT (INCLUDES ITEMS 15-22)	1
1	147741	PISTON ROD	1
2	-----	TUBE	--
3	147742	TIEROD ASSEMBLY	4
4	142114	BUTT CLEVIS ASSEMBLY (AFTER 04/2020)	1
4	135911	BUTT CLEVIS ASSEMBLY (BEFORE 04/2020)	1
5	142109	GLAND ASSEMBLY	1
6	147744	PISTON	1
6	-----	PISTON	--
7	142110	CLEVIS ASSEMBLY	1
8	220000210	LOCK NUT	1
9	142115	SHIPPING PLUG	1
10	200300040	PLUG O-RING	3
11	-----	BUSHING (AFTER 11/17/2008)	--
11	142112	BUSHING (BEFORE 11/17/2008)	4
12	141301	BUSHING	1
13	143994	PIN, CLEVIS (AFTER 11/17/2008)	2
13	111790	PIN, CLEVIS (BEFORE 11/17/2008)	2
14	1-647-010004221	PIN, ROLL (AFTER 04/2020)	4
14	111789	PIN,ROLL (BEFORE 04/2020)	4
15	-----	TEFLON SEAL	1
16	-----	O-RING	1
17	-----	O-RING	1
18	-----	O-RING	2
19	-----	BU-WASHER	2
20	-----	BEARING RING	1
21	-----	U-CUP	1
22	-----	CANNED WIPER	1

Hydraulic Cylinder, 4 x 10 - 201275

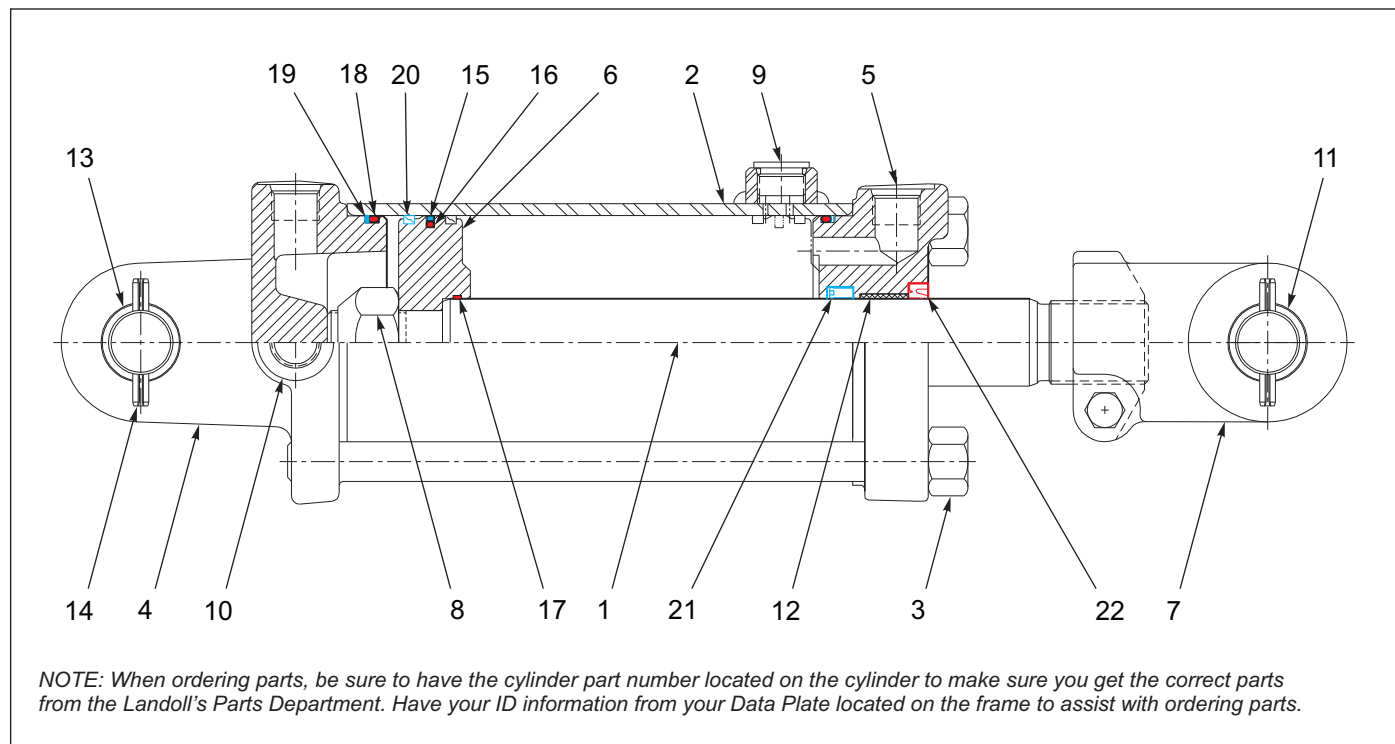


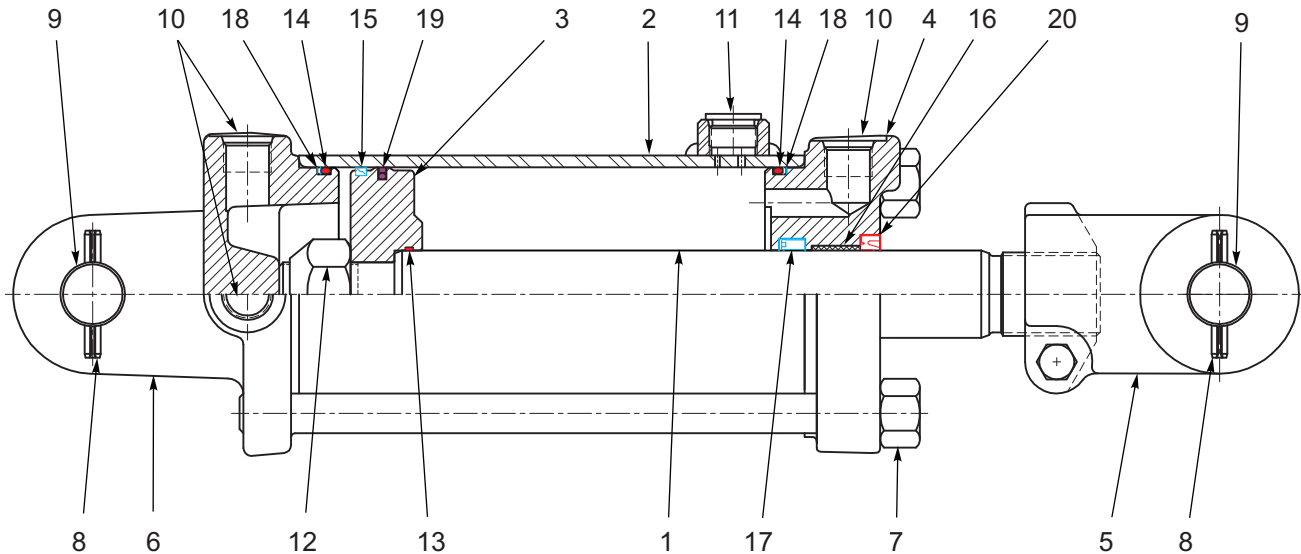
Figure 12-15: Hydraulic Cylinder, 4 x 10 - 201275

Hydraulic Cylinder, 4 x 10 - 201275

ITEM	PART NUMBER	DESCRIPTION	QTY.
	201275	CYLINDER, REPHASE (PRINCE) (DISCONTINUED)	--
	247483	PACKING KIT (INCLUDES ITEMS 15-22)	--
1	145714	PISTON ROD	1
2	-----	TUBE ASSEMBLY	1
3	-----	TIE ROD ASSY	4
4	-----	BUTT CLEVIS ASSY	1
5	142109	GLAND ASSEMBLY	1
6	147744	PISTON	1
7	-----	CLEVIS ASSY	1
8	220000210	LOCK NUT	1
9	-----	PLUG, PORT	1
10	200300040	PLUG, PORT	3
11	141301	BUSHING	4
12	125566	BUSHING	1
13	143994	CLEVIS PIN	2
14	111789	ROLL PIN	4
15	-----	TEFLON SEAL	1
16	-----	O- RING	1
17	-----	O- RING	1
18	-----	O- RING	2
19	111795	BU- WASHER	2
20	-----	BEARING RING	1
21	-----	U- CUP	1
22	250014137	CANNED WIPER	1

HYDRAULICS

Hydraulic Cylinder, 4 x 10 - 247543



NOTE: When ordering parts, be sure to have the cylinder part number located on the cylinder to make sure you get the correct parts from the Landoll's Parts Department. Have your ID information from your Data Plate located on the frame to assist with ordering parts.

Figure 12-16: Hydraulic Cylinder, 4 x 10 - 247543

Hydraulic Cylinder, 4 x 10 - 247543

ITEM	PART NUMBER	DESCRIPTION	QTY.
	247543	CYLINDER, 4 X 10, REPHASE (PRINCE)	--
	252959	PACKING KIT, 4" BORE, PRINCE (INCLUDES ITEMS 13-20)	1
1	-----	PISTON ROD	1
2	-----	TUBE ASSEMBLY	1
3	-----	PISTON	1
4	252929	GLAND, 4" BORE, PRINCE	1
5	252925	ROD CLEVIS-ADI, 1" PIN, PRINCE	1
6	252930	BUTT CLEVIS-ADI, 4" BORE, PRINCE	1
7	-----	TIE ROD STUD W/ HEX NUT	1
8	111789	PIN, ROLL #190100057 (ø1/4 x 2)	4
9	143994	CLEVIS PIN, ø1 HARDEN, PRINCE	2
10	-----	#8 SAE HEX HEAD PLUG	3
11	-----	#8 SAE HOLLOW HEX PLUG	1
12	-----	LOCKNUT	1
13	-----	O- RING	1
14	-----	O- RING	2
15	-----	PISTON BEARING RING	1
16	252927	GLAND BUSHING, 1-3/8 ROD, PRINCE	1
17	-----	U- CUP	1
18	-----	BU- WASHER	2
19	-----	TEFLON SEAL	1
20	-----	CANNED WIPER	1

Hydraulic Cylinder, 4-1/2 x 30 - 176035

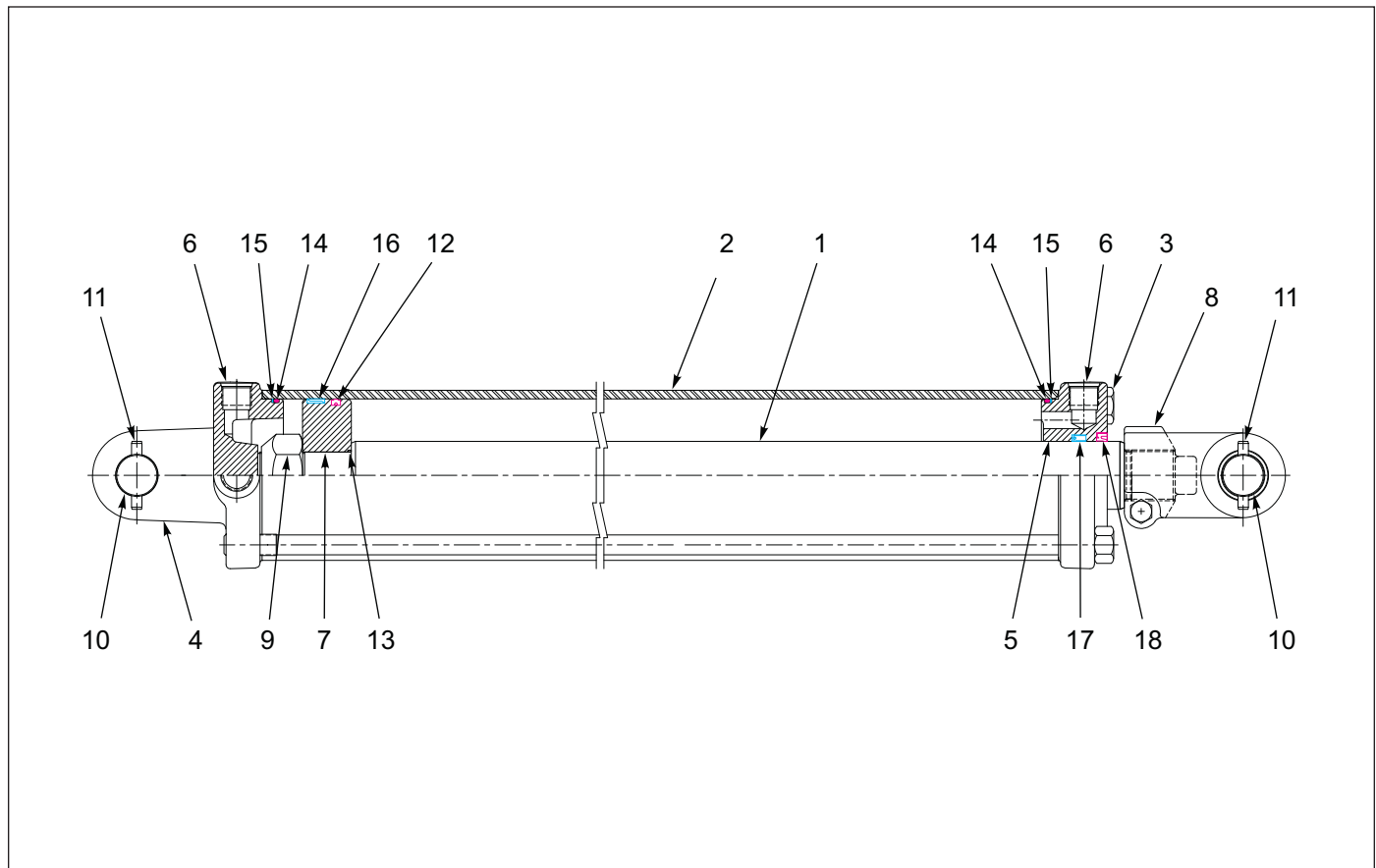


Figure 12-17: Hydraulic Cylinder, 4-1/2 x 30 - 176035

Hydraulic Cylinder, 4-1/2 x 30 - 176035

ITEM	PART NUMBER	DESCRIPTION	QTY.
	176035	CYLINDER, HYDRAULIC 4-1/2 X 30, 3000 PSI	--
	180483	PACKING KIT (INCLUDES ITEMS 12-18)	1
1	-----	PISTON ROD	1
2	-----	TUBE	1
3	-----	TIE ROD ASSY	4
4	-----	BUTT	1
5	-----	GLAND	1
6	-----	PORT PLUG	3
7	-----	PISTON	1
8	-----	CLEVIS ASSEMBLY	1
9	-----	LOCKNUT	1
10	-----	CLEVIS PIN	2
11	-----	ROLL PIN	4
12	-----	CROWN SEAL	1
13	-----	O-RING	1
14	-----	O-RING	2
15	-----	BU-WASHER	2
16	-----	BEARING RING	1
17	-----	U-CUP	1
18	-----	WIPER	1

HYDRAULICS

Hydraulic Cylinder, 4-1/2 x 8 - 177389

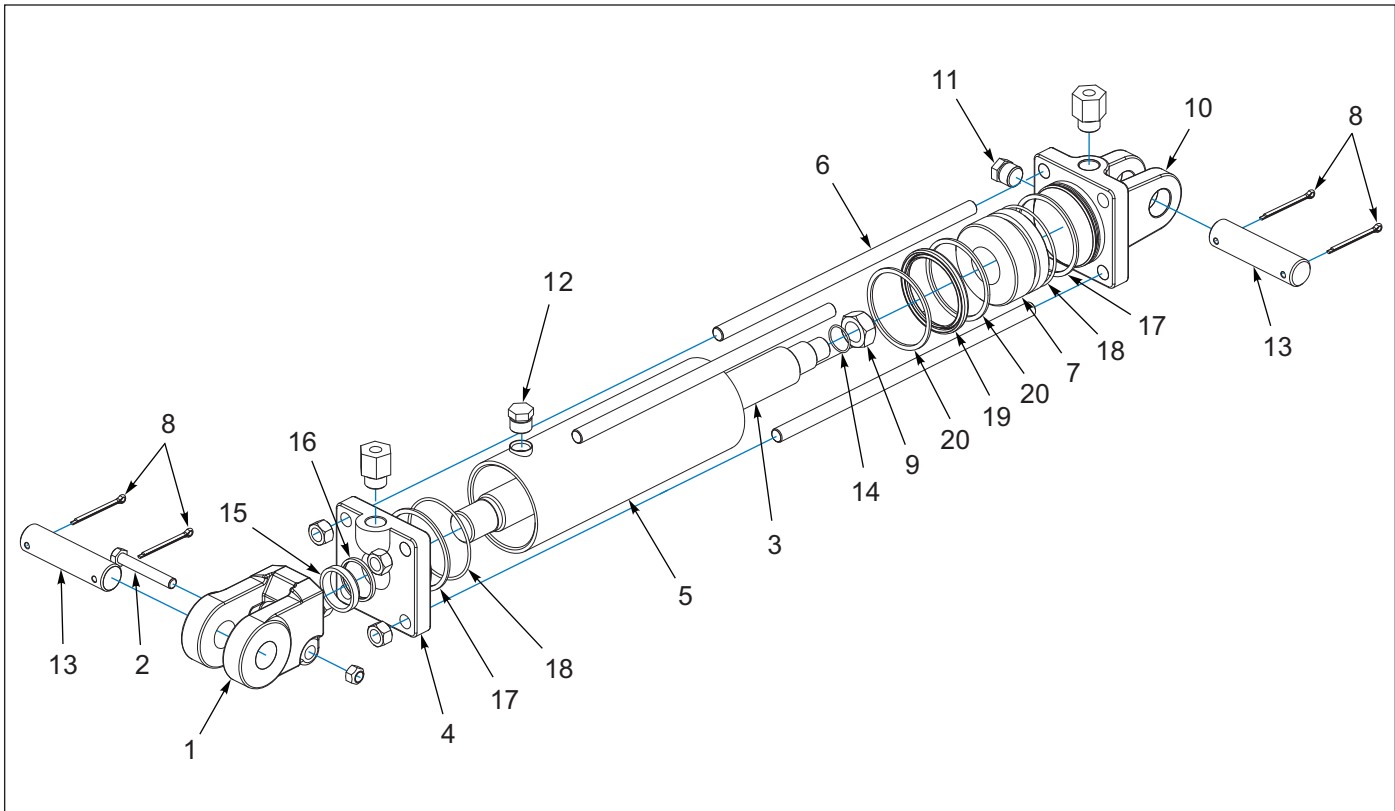


Figure 12-18: Hydraulic Cylinder, 4-1/2 x 8 - 177389

Hydraulic Cylinder, 4-1/2 x 8 - 177389

ITEM	PART NUMBER	DESCRIPTION	QTY.
	177389	CYLINDER, HYDRAULIC 4-1/2 X 8, 3000 PSI	--
	180483	PACKING KIT (INCLUDES ITEMS 13-20)	1
1	-----	ROD, END CLEVIS	1
2	-----	CAPSCREW, 3/8-16 NC X 2-1/2	1
3	-----	ROD, PISTON	1
4	-----	GLAND, W/ BUSHING	1
5	-----	TUBE ASSY	1
6	-----	TIE ROD ASSY	4
7	-----	PISTON	1
8	-----	COTTER PIN	4
9	220000210	LOCK NUT	1
10	-----	BASE	1
11	-----	STEEL PLUG, O-RING TYPE	1
12	200300040	PLUG	1
13	-----	CLEVIS PIN	2
14	-----	O-RING	1
15	-----	ROD, WIPER	1
16	-----	U-CUP	1
17	-----	BU-WASHER	2
18	-----	O-RING	2
19	-----	TEFON SEAL	1
20	-----	BEARING RING	2

Hydraulic Cylinder, 7 x 60 - 187436

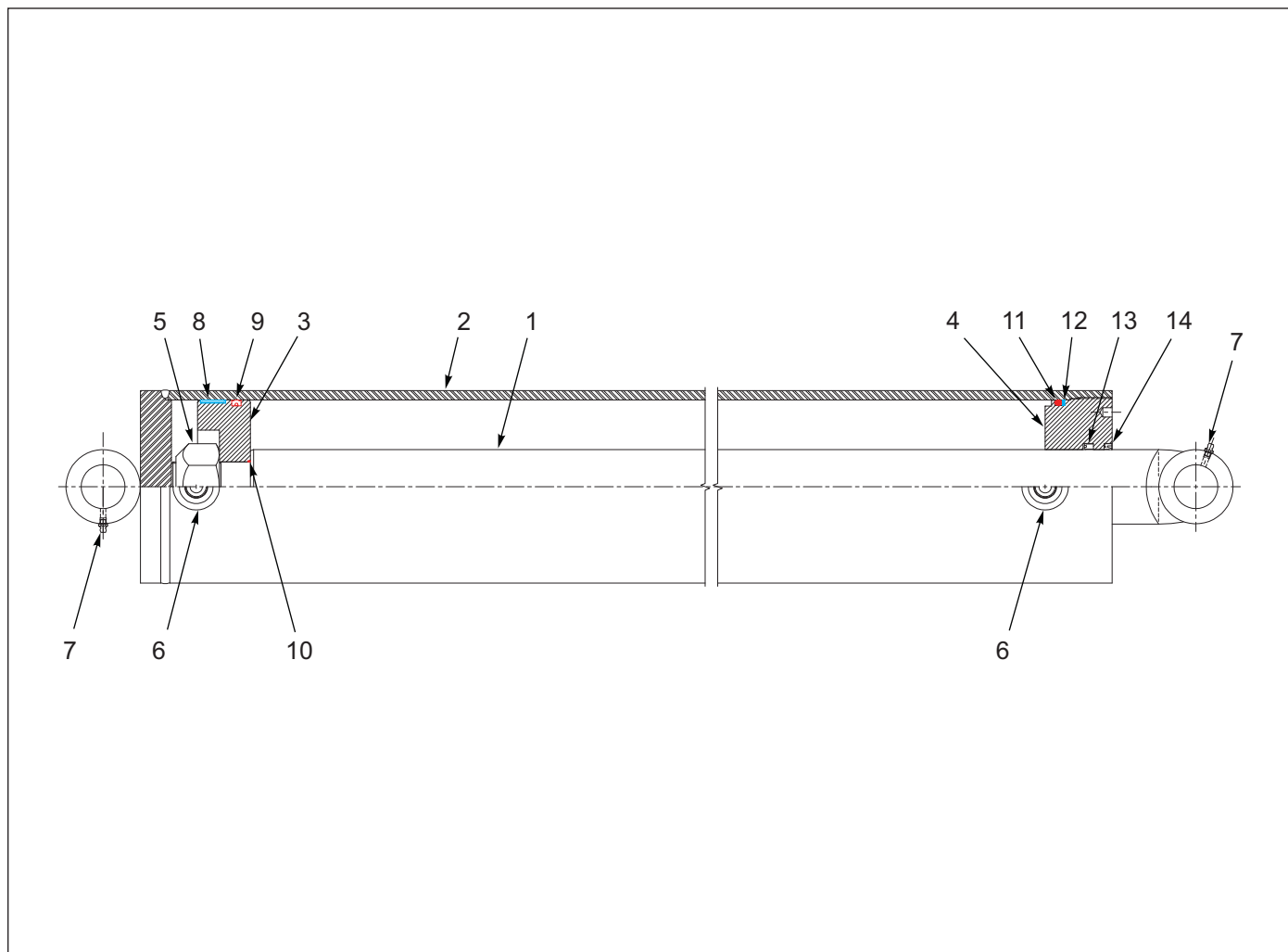


Figure 12-19: Hydraulic Cylinder, 7 x 60 - 187436

Hydraulic Cylinder, 7 x 60 - 187436

ITEM	PART NUMBER	DESCRIPTION	QTY.
	187436	CYLINDER, HYDRAULIC 7 X 60, WELD 3000 PSI	--
	221307	PACKING KIT (INCULDES ITEMS 8-14)	1
1	-----	PISTON ROD	1
2	-----	BUTT & TUBE ASSY	1
3	-----	PISTON	1
4	-----	GLAND	1
5	116606	LOCK NUT	1
6	148142	PORT PLUG	2
7	-----	GREASE ZERK	2
8	-----	BEARING RING	1
9	-----	CROWN SEAL	1
10	-----	O- RING	1
11	-----	O-RING	1
12	-----	BU-WASHER	1
13	-----	U-CUP	1
14	-----	WIPER	1

Electrical

Electrical Assembly

7-PIN CONN.	4-PIN TOWER	CIRCUIT	WIRE COLOR
1	D	GROUND	GROUND
2	–	WORK LAMPS	BLACK 
3	B	LEFT FLASHING & TURN	YELLOW 
4	–	STOP LAMPS	RED 
5	A	RIGHT FLASHING & TURN	GREEN 
6	–	TAIL LAMPS	BROWN 
7	C	SWITCHED POWER (12 V)	BLUE 

MAIN WARNING LIGHT HARNESS - WIRING CHART

	1	2	3	4	5
	2-PIN TOWER	3-PIN TOWER	6-PIN SHROUD	3-PIN TOWER	2-PIN TOWER
 BLACK LEFT TURN			A	C	
 WHITE GROUND	A	A	B	A	A
 BROWN TAIL LIGHT		B	C	B	
 YELLOW LEFT TURN			D		B
 GREEN RIGHT TURN	B		E		
 RED RIGHT TURN			F		

REAR WARNING LIGHT HARNESS - WIRING CHART

Figure 13-1: Electrical Assembly (1 of 2)

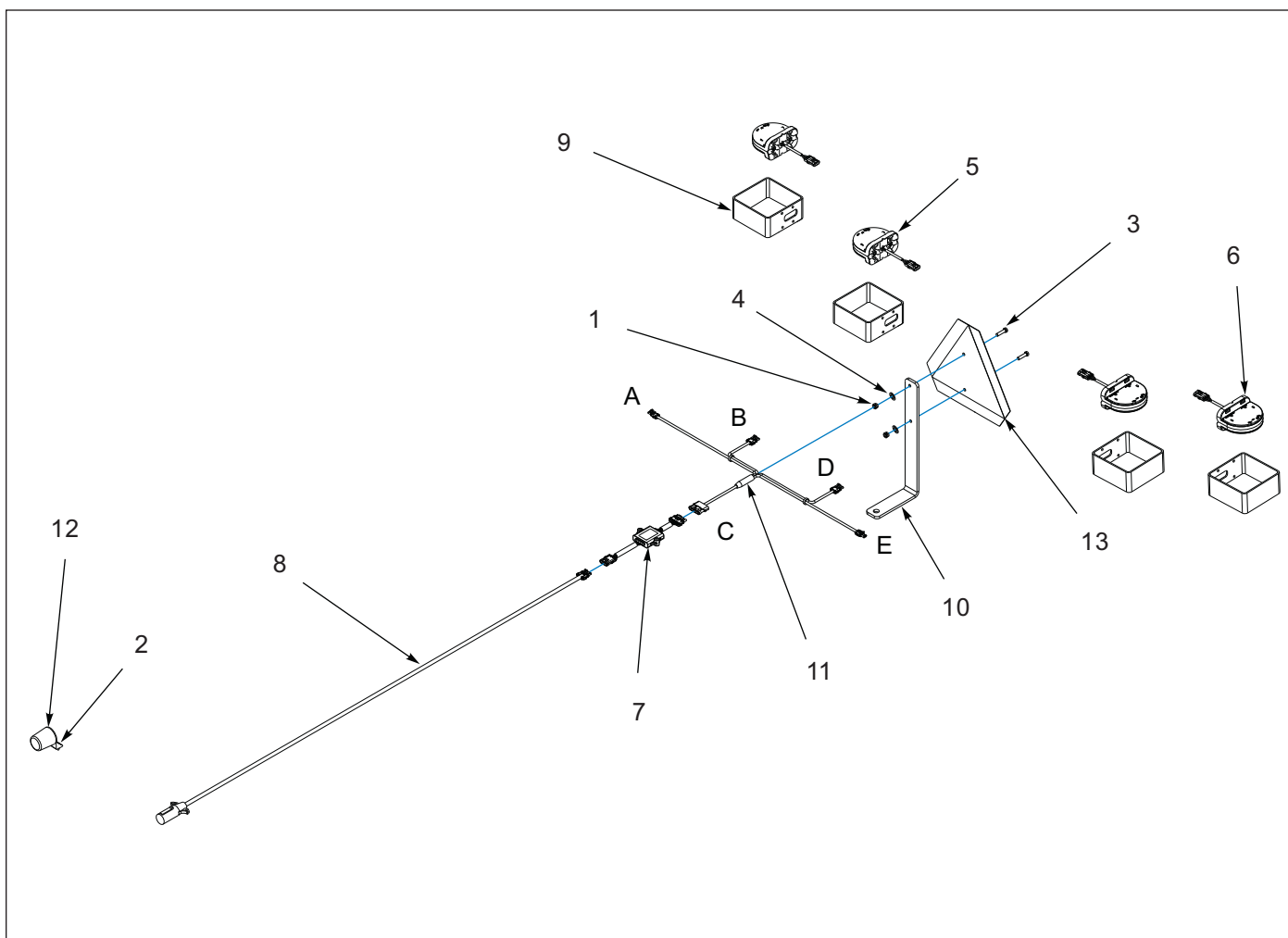


Figure 13-2: Electrical Assembly (2 of 2)

Electrical Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY.
	218737	KIT-WARNING LIGHT, 7822	--
1	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	12
2	1-654-010047-05	SCREW, HX CP 1/4-20UNCx7/8 GR5	2
3	1-654-010047-06	SCREW,HX CP 1/4-20UNCX1 GR5	2
4	1-861-010032-07	WASHER,FLAT 1/4 ZP	2
5	174435	LAMP, AG RED SINGLE LED	2
6	174436	LAMP, AG AMBER SINGLE LED	2
7	174437	MODULE, AG FLASHER CONTROL	1
8	174438	HARNESS, MAIN WARNING LIGHTS	1
9	187689	GUARD-LAMP	4
10	191070	BRACKET, SMV 7831	1
11	195073	HARNESS, REAR WARNING LIGHTS	1
12	2-368-010287	HARNESS, STOR-A-WAY	1
13	70260977	SMV EMBLEM	1
14	1-654-010047-08	SCREW HX CP,1/4-20UNCX1-1/2G5	8
15	1-654-010047-10	SCREW,HX CP,1/4-20UNC X2 GR5	8

Decals

Decals

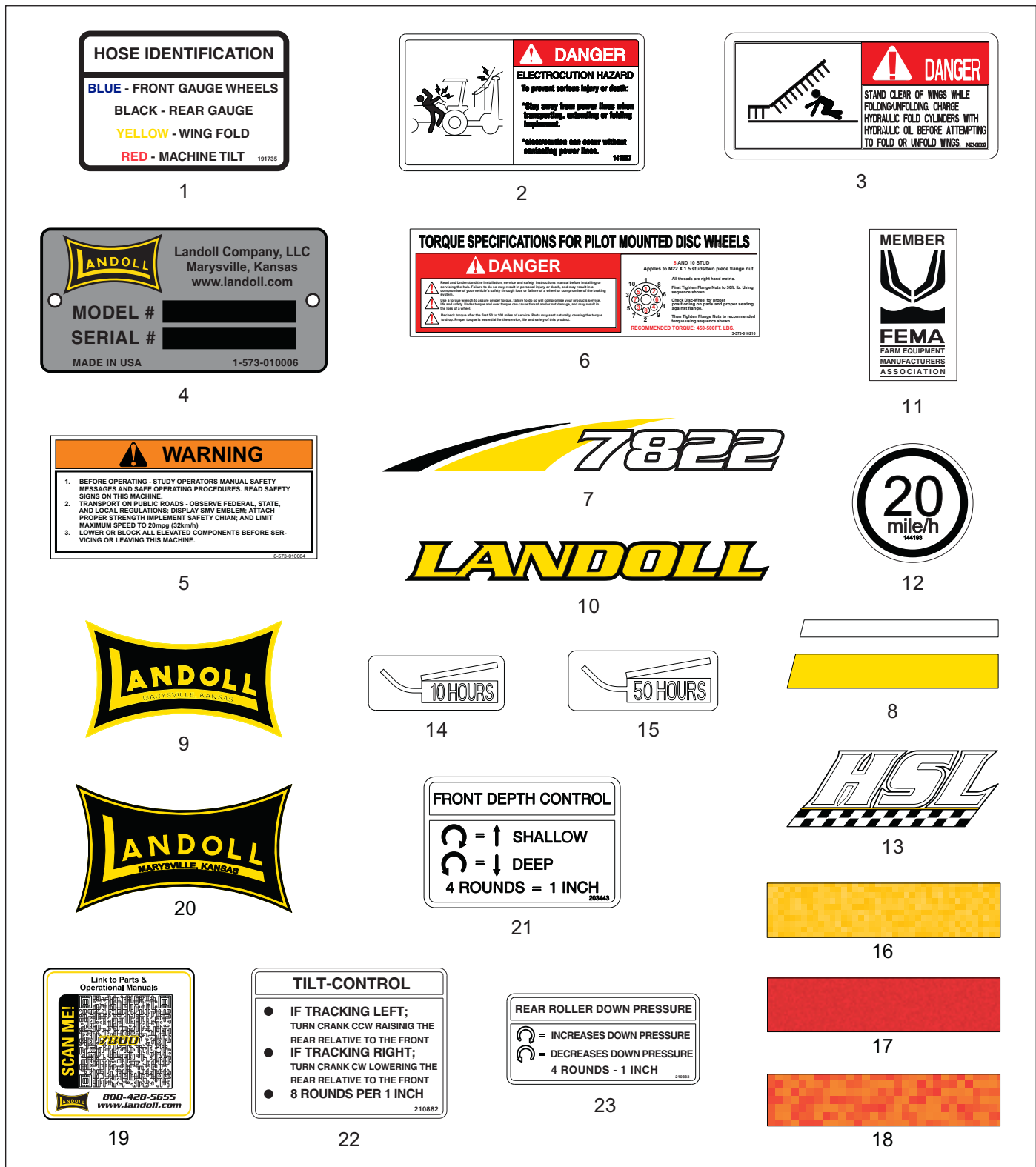


Figure 14-1: Decals

Decals

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	191735	DECAL-7831 HOSE IDENTIFICATION	1
2	141597	DECAL, DANGER ELECTROCUTION	1
3	2-573-010037	DECAL, DANGER, WING	2
4	1-573-010006	PLACARD, NAME	1
5	8-573-010084	DECAL WARNING BEFORE OPERATG	1
6	3-573-010210	DECAL TORQUE SPEC 8-10STU HUB	3
7	217323	DECAL-7822	4
8	161515	DECAL, STRIPE 1" X 84"	2
9	141259	DECAL, LANDOLL, YELLOW (5 X 3)	2
10	141260	DECAL, LANDOLL	REF
11	2-573-010198	DECAL, MEMBER FEMA	1
12	144193	DECAL, SIS 20 MPH	1
13	188810	DECAL, HSL	4
14	2-573-010330-02	DECAL, LUBRICATION 10 HOURS	6
15	2-573-010330-03	DECAL, LUBRICATION 50 HOURS	1
16	528934	REFLECTOR - YELLOW	2
17	528933	REFLECTOR - RED	4
18	528938	STRIPE, ORANGE	2
19	232186	DECAL, QR CODE 7800 SERIES	1
20	144351	DECAL, BLACK BOW-TIE (11 X 6-3/4)	2
21	203443	DECAL-DEPTH CONTROL, HSL	1
22	210882	DECAL, TILT CONTORL	1
23	210883	DECAL, REAR ROLLER	1
23	156010	RIVET, BLIND .156X1/2 (NOT SHOWN) (FOR INSTALLATION OF NAME PLACARD)	2

Decal Placement

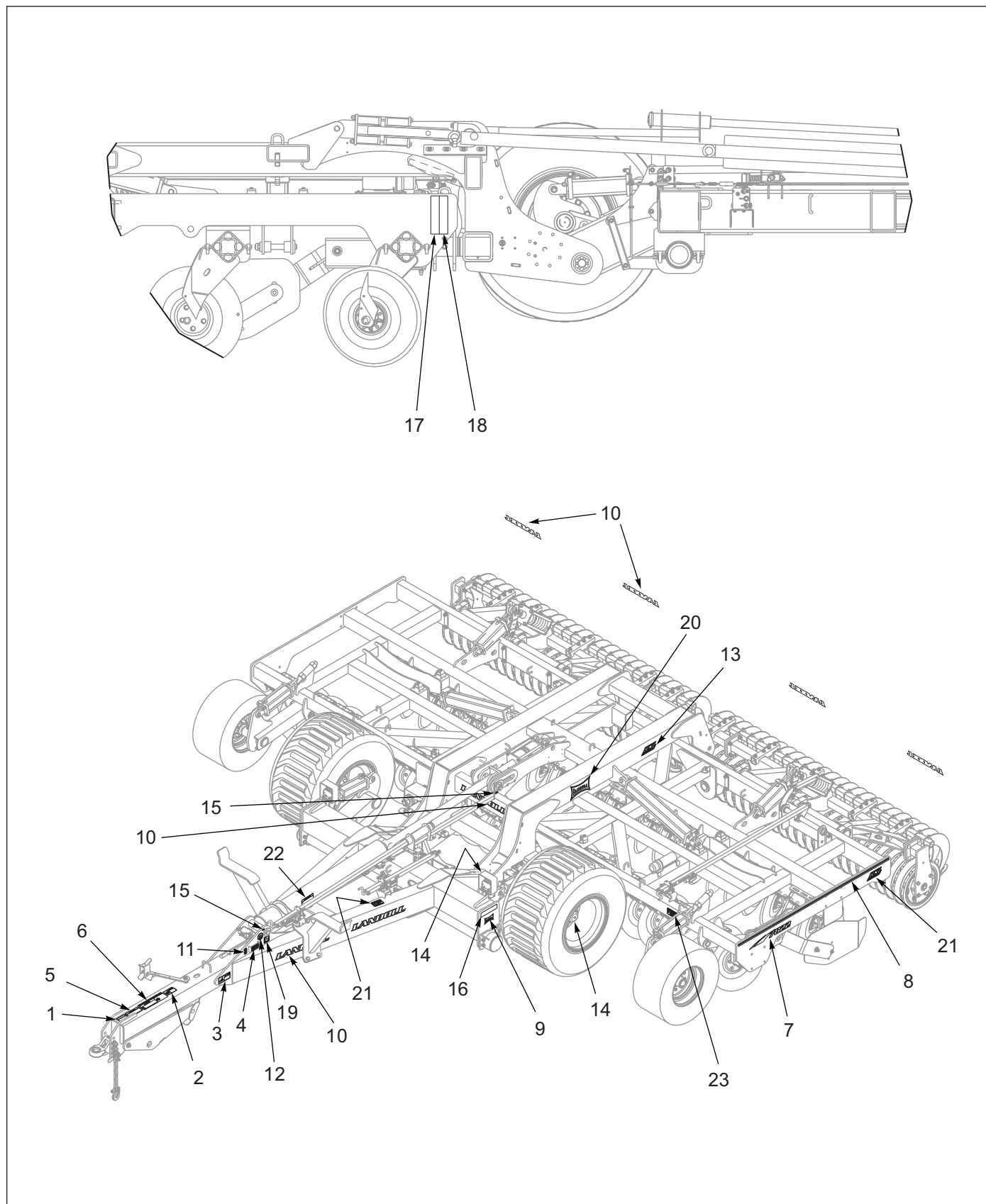


Figure 14-2: Decal Placement

Table provided for general use.

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Glossary

For clarity this glossary of industry standard abbreviations and their definitions are provided.

A

ASM Assembly

B

BATT Battery
BHSC Button Head Socket Cap
BLK Black

C

CB Carriage Bolt
CONN Connector
CRG Carriage
CTSK Countersunk
CTWT Counterweight
CVR Cover
CYD Cylinder

D

DBL Double
DIA Diameter

E

ENCLSD Enclosed

F

FHCS Flanged Head Cap Screw
FHHCS Flanged Hex Head Cap Screw
FL OR FLG Flange
FLT Flat

G

GA Gauge

H

HHCS Hex Head Cap Screw
HCS High Carbon Steel
HD Head
HLCL Helical
HCSKT Hex Socket
HSFC Hex Socket Flat Countersunk
HYD Hydraulic

I

ID Inside Diameter

L

LH Lefthand
LKG OR LOCK Locking
LWR Lower

M

MANF Manifold
MNT Mount

N

NRW Narrow
----- Not Serviced Separately

O

OD Outside Diameter
OHG Overhead Guard
ORFS OR ORS O-Ring Seal
ORP OR ORB O-Ring Boss

P

P-STEER Power Steering
PTFE Polytetrafluoroethylene (Teflon)

R

RH Righthand
RND Round

S

SER Series
SHCS Socket Head Cap Screw
SHLD Shield
SKT Socket
SLFLKG Selflocking
SOC Socket
SPDT Single Pole Double Throw
SPR Spring
SQ Square
SRTD Serrated
SSCR Setscrew
SST Stainless Steel
STD Standard

U

UPR Upper

W

WHL Wheel
WLD OR WLDMT Weldment

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223314	9-1, 9-6, 10-1, 10-5, 10-6, 11-2	3P079	9-1, 9-2, 9-3, 9-4, 9-6, 9-7, 9-8, 9-9, 10-1, 10-2, 10-3, 10-4, 10-5, 10-6, 10-7, 11-2, 11-4, 11-6, 11-8
223315	9-3, 9-4, 9-8, 9-9, 10-3, 10-4, 11-6, 11-8	5001195	12-12
223316	9-3, 9-4, 9-8, 9-9, 10-3, 10-4, 11-6, 11-8	5013	3-2
226570	4-3, 4-7	528933	14-2
227899	4-8	528934	14-2
227902	4-8	528938	14-2
23085	2-3, 2-7, 2-11, 2-15, 2-18, 2-20, 2-22, 2-24	5J758	10-1, 10-2, 10-3, 10-4, 10-6, 11-2, 11-4, 11-6, 11-8
232186	14-2	5J768	9-1, 9-2, 9-3, 9-4, 9-6, 9-7, 9-8, 9-9, 10-5, 10-7
2-368-010287	13-2	622-3511-010	7-1, 7-2, 7-3, 7-4, 7-5, 7-6, 7-7
240173	4-10	70239854	2-3, 2-7, 2-11, 2-15
240177	4-4, 4-10	70260977	13-2
2-474-010022	12-1, 12-2, 12-6, 12-8	71508992	12-6, 12-8
247435	4-10	8-573-010084	14-2
247438	4-10	8K047	1-2, 1-3, 9-13
247483	12-18	8K756	1-2
247542	2-6, 12-8, 12-16		
247543	2-3, 12-6, 12-8, 12-19	H	
250014137	12-15, 12-18	HM212049	3-2, 3-3
252924	12-16	HM218248	3-2, 3-3
252925	12-16, 12-19		
252926	12-16		
252927	12-16, 12-19		
252929	12-19		
252930	12-19		
252958	12-16		
252959	12-19		
2-573-010037	14-2		
2-573-010198	14-2		
2-573-010330-02	14-2		
2P793	2-3, 2-7, 2-11, 2-15, 2-18, 2-20, 2-22, 2-24		
3/4-10X2-1/2CB	2-3, 2-7, 2-11, 2-15, 2-18, 2-20, 2-22, 2-24, 10-5, 10-6, 10-7, 12-13		
3067	3-2, 3-3		
3-573-010210	14-2		

[illegible]

Instructions for Ordering Parts

**** Repair parts must be ordered through an Authorized Dealer ****

DEALER INSTRUCTIONS FOR ORDERING PARTS FROM LANDOLL PARTS DISTRIBUTION CENTER

PHONE: 800-423-4320 or 785-562-5381

FAX: 888-527-3909

ORDER ONLINE: dealer.landoll.com

DATA PLATE

The Data Plate, which lists the model number and serial number, is located on the front of the frame.

SERIAL NUMBER

The following information will help decode the Landoll serial number.

78D2400100 = xxmysssss

xx	= model series (i.e. "78" for all 7822 HSL)
m	= month of manufacture (ex. "D" means April. The letter I is not used.)
yy	= last digits of the year manufactured (ex. "24" means 2024)
sssss	= Sequential number used to track warranty and service information.

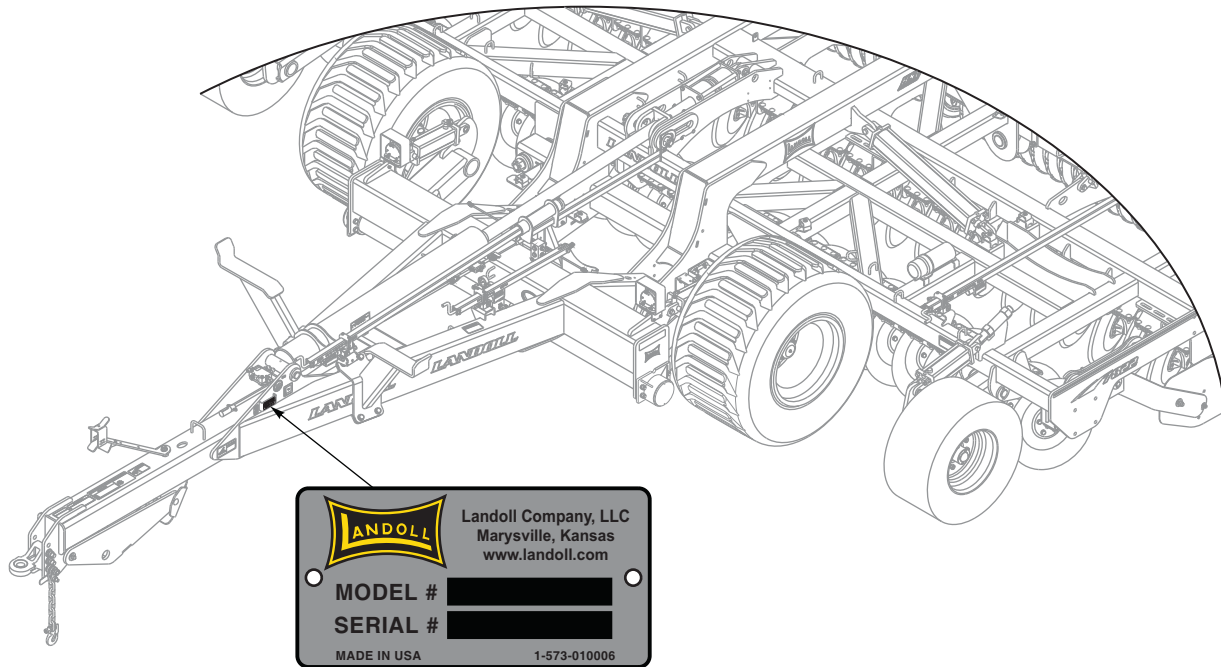


Figure: Data Plate and Location

Manuals for 7822 High Speed Landoll (HSL)

Manual Number	Manual Type
F-1045	Operator's Manual
F-1034	Parts Manual

Document Control Revision Log:

Date	Form #	Improvement(s): Description and Comments
07/08/2019	F-1034-0719	Initial Release - GG
08/27/2019	F-1034-0919	ECN 45170 - Update Rockshafts
10/15/2019	F-1034-1019	ECN 45244 - Update Cylinders
10/17/2019	F-1034-1019	ECN 45359 - Remove P/N 130009, Change Qty 1-512-010005-19
06/2020	F-1034-0620	ECN 45652 - Lift Bearing Cap Update ECN 45721 - Wing Hardware ECN 45881 - Hydraulic Cylinder Service Part Numbers, 8" Rephase ECN 45886 - Hydraulic Plug 1-007-010025 ECN 46096 - Hub/Spindle 193814 Update
03/2021	F-1034-0321	ECN 47061 - Update Divider-Flow, Hyd P/N
07/2021	F-1034-0721	ECN 46640 - Update Tilt Control Linkage ECN 47137 - Added QR Code Decal, Update Decals ECN 47227 - Change to Plate-Tilt Stop ECN 47254 - Wing Hardware
09/2021	F-1034-0921	Added Chevron Mount Extension Asm, P/N Corrections
03/2023	F-1034-2303	ECN 48625 - Hitch Assembly, Moved Tilt Control to Tilt Cylinder, Hydraulic Kit ECN 48761 - Link-Spring Changes on Reel/Roller Assemblies *Revision Format "Year/Month"
09/2023	F-1034-2309	ECN 49292 - Manual Holder (larger size), Hose Asm
07/2024	F-1034-2407	ECN 49933 - Tilt Control Location, Update Hoses
12/2024	F-1034-2412	ECN 50361 - Chevron Double Reel Frame CIR 1830 - Hydraulic Cylinder Replacements
08/2025	F-1034-2508	ECN 51228 - Tilt Control Hose Asm Add 256676 Seal Kit to 203450 (Rev 12/2025)



Equipment from Landoll Company, LLC is built to exacting standards ensured by ISO 9001:2015 registration at all Landoll manufacturing facilities.

7822 HSL High Speed Landoll Parts Manual

Re-Order Part Number F-1034

LANDOLL COMPANY, LLC

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