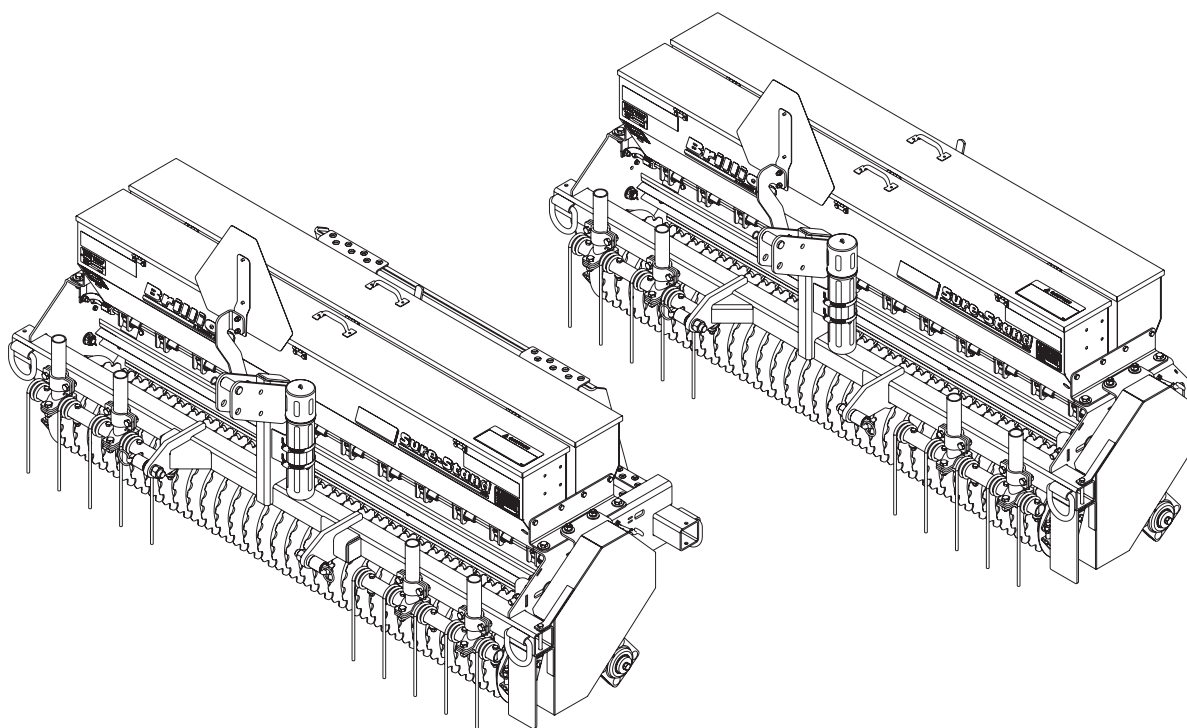




**Sure Stand Seeder
Models SS4, SS5, SS6,
SSB4, SSB5, SSB6, SSP4, SSP5, SSP6
Parts Manual**



LANDOLL COMPANY, LLC

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Manuals for Sure Stand Seeder - 4FT, 5FT, 6FT

Manual Number	Manual Type
7K555	Operator's Manual
7K554	Parts Manual

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Instructions for Ordering Parts

**** Repair parts must be ordered through an authorized dealer ****

DEALER INSTRUCTIONS FOR ORDERING PARTS FROM LANDOLL PARTS DISTRIBUTION CENTER

PHONE: 800-423-4320 OR 785-562-5381

FAX: 888-527-3909

ORDER ONLINE: Dealer.landoll.com

DATA PLATE

The Data Plate, which lists the model and serial number of the equipment, is located on the right side of the Sure Stand Seeder.

SERIAL NUMBER NOMENCLATURE

The following information will help decode the Landoll serial number.

ASD2100100 = xxmyysssss

xx	= model series (i.e. "AS" for all AG Seeders)
m	= month of manufacture (ex. "D" means April. The letter I is not used.)
yy	= last digits of the year manufactured (ex. "21" means 2021)
sssss	= Sequential number used to track warranty and service information.

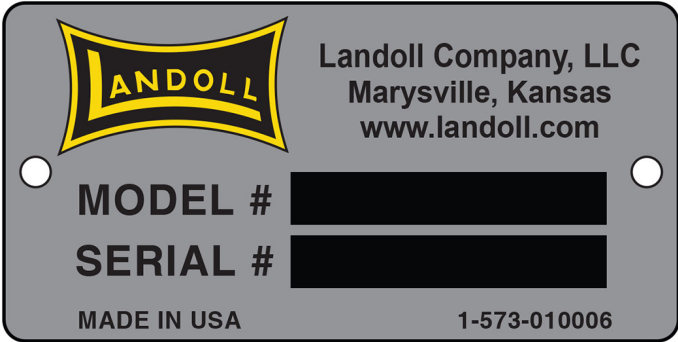


Figure 1-1: Data Plate

Frame, 3-PT Hitch, Deflectors, Seed Box Mounts, Guards

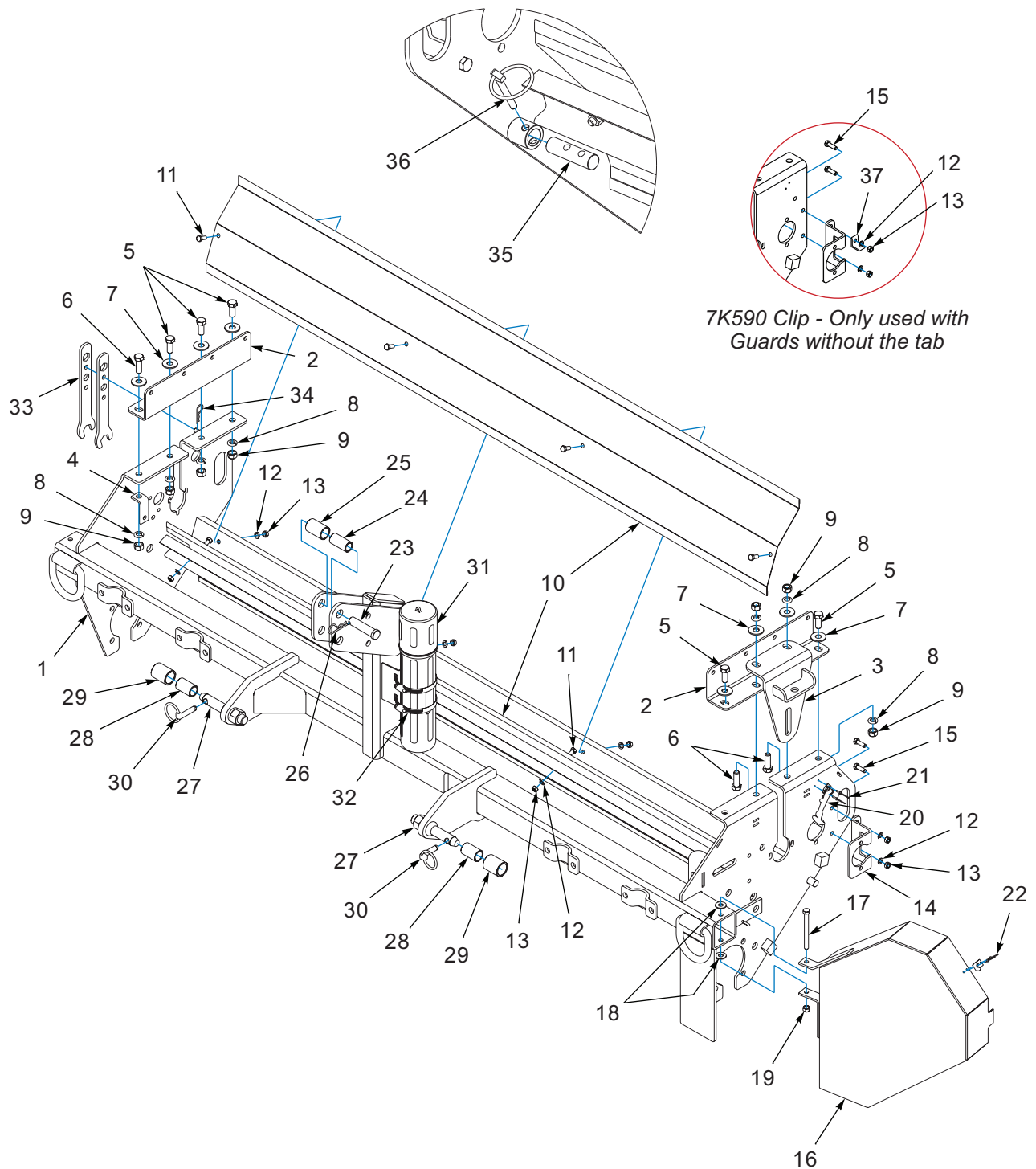


Figure 1-2: Frame, 3-PT Hitch, Deflectors, Seed Box Mounts, Guards

Frame, 3-PT Hitch, Deflectors, Seed Box Mounts, Guards

ITEM	PART NUMBER	DESCRIPTION	QTY
1	6K862	SSP4/SLP304 FRAME WLDMT (4FT)	1
1	8K495	FRAME WLDMT SSP5 (5FT)	1
1	6K861	SSP6/SLP306 FRAME (6FT)	1
2	247741	MOUNT,SEEDBOX	2
3	7K418	IDLER BRACKET	1
4	7K442	BRACKET	1
5	1-654-010055-02	SCREW 1/2-13UNCX1-1/4 CP GR5	5
6	1-654-010055-03	SCREW,HEX CAP,1/2-13UNCX1-1/2	3
7	1-861-010032-15	WASHER, FLAT 1/2 W ZP/CD	8
8	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	8
9	1-512-010007-09	NUT, HEX 1/2-13 GR2 ZP	8
10	7K451	SSP4 DEFLECTOR (4FT)	2
10	8K496	SSP5 DEFLECTOR (5FT)	2
10	7K348	SSP6 DEFLECTOR (6FT)	2
11	1-654-010049-03	SCREW HX CP 5/16-18UNCX3/4GR5	8
12	1-861-010034-10	WASHER,LKG 5/16	10
13	1-512-010007-06	NUT, HEX 5/16-18 GR2 ZP	10
14	7K420	BRACKET	1
15	1-654-010049-05	SCREW HX CP 5/16-18UNCX1 GR5	2
16	6K056	GUARD-4'- 5'- 6' TURF SEEDERS	1
17	108295	SCREW,HX CP 3/8-16UNCX4 GR5	1
18	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	2
19	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	1
20	6K057	RUBBER LATCH (3" T-HANDLE)	1
21	51365-4	RIVET BLIND DOME AL 1/8X.515	2
22	107-0814	RIVET 1/8X1/8 A LUM POP	2
23	7D642	CLEVIS PIN (3/4 X 3)	1
24	7K229	SLEEVE - 1 OD X 2 LG	1
25	5D157	SLEEVE	1
26	6J448	HAIRPIN COTTER 1/8	1
27	6K010	HITCH PIN W/ NUT & LOCKWASHER	2
28	3P258	TUBE, RD .891 X 1.125X1.75	2
29	3P259	TUBE, RD 1.141 X 1.438 X 1.75	2
30	7631	QUICK PIN	2
31	1-116-010019	BOX, MANUAL STORAGE (14" CANNISTER)	1
32	105-0093	HOSE CLAMP 4-1/2 IDEAL #5264	2
33	6K032	WRENCH - 15/16 LONG	2
34	6C400	HAIR PIN COTTER	1
35	9J457	PIN (5/8" X 2 5/16")	2
36	1-557-010327	PIN LYNCH 1/4X1-1/4	2
37	7K590	CLIP (USED WITH GUARD W/O TAB)	1

Skid Steer Frame, Quick Attach, Deflectors, Seed Box Mounts, Guards

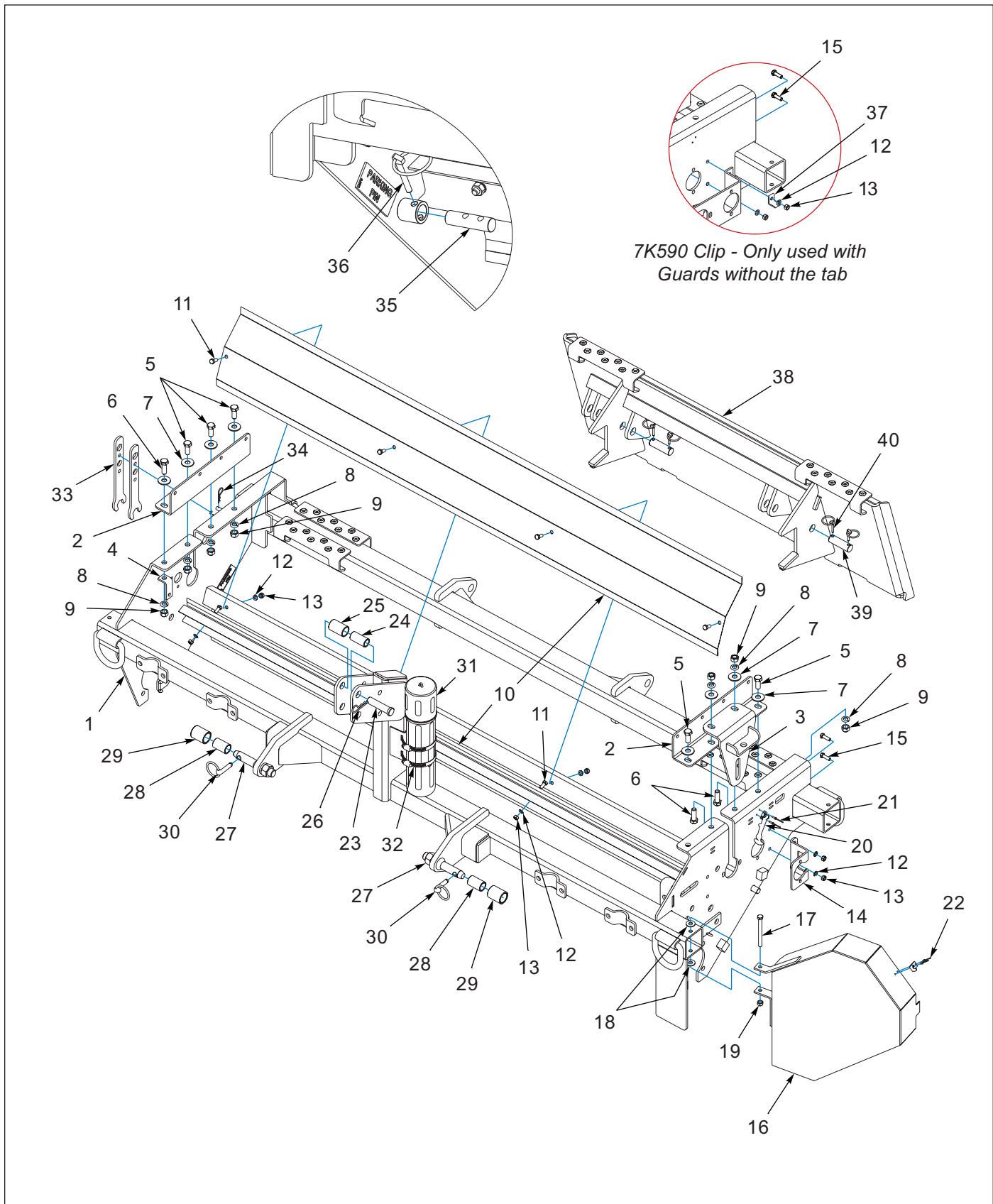


Figure 1-3: Skid Steer Frame, Quick Attach, Deflectors, Seed Box Mounts, Guards

Skid Steer Frame, Quick Attach, Deflectors, Seed Box Mounts, Guards

ITEM	PART NUMBER	DESCRIPTION	QTY
1	247743	FRAME,SS6 SKID STEER WLD	1
2	247741	MOUNT,SEEDBOX	2
3	7K418	IDLER BRACKET	1
4	7K442	BRACKET	1
5	1-654-010055-02	SCREW 1/2-13UNC X 1-1/4 CP, GR5	5
6	1-654-010055-03	SCREW, HEXCAP, 1/2-13UNC X 1-1/2	3
7	1-861-010032-15	WASHER, FLAT 1/2 W ZP/CD	8
8	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	8
9	1-512-010007-09	NUT, HEX 1/2-13 GR2 ZP	8
10	7K348	SSP6 DEFLECTOR	2
11	1-654-010049-03	SCREW HX CP 5/16-18UNCX3/4GR5	8
12	1-861-010034-10	WASHER,LKG 5/16	10
13	1-512-010007-06	NUT, HEX 5/16-18 GR2 ZP	10
14	7K420	BRACKET	1
15	1-654-010049-05	SCREW HX CP 5/16-18UNCX1 GR5	2
16	6K056	GUARD-4'- 5'- 6' TURF SEEDERS	1
17	108295	SCREW,HX CP 3/8-16UNCX4 GR5	1
18	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	2
19	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	1
20	6K057	RUBBER LATCH (3" T-HANDLE)	1
21	51365-4	RIVET BLIND DOME AL 1/8X.515	2
22	107-0814	RIVET 1/8X1/8 A LUM POP	2
23	7D642	CLEVIS PIN (3/4 X 3)	1
24	7K229	SLEEVE - 1 OD X 2 LG	1
25	5D157	SLEEVE (1.25 OD x 1-15/16)	1
26	6J448	HAIRPIN COTTER 1/8	1
27	6K010	HITCH PIN W/NUT & LOCKWASHER	2
28	3P258	TUBE, RD .891 X 1.125X1.75	2
29	3P259	TUBE, RD 1.141 X 1.438 X 1.75	2
30	7631	QUICK PIN	2
31	1-116-010019	BOX, MANUAL STORAGE (14" CANNISTER)	1
32	105-0093	HOSE CLAMP 4-1/2 IDEAL #5264	2
33	6K032	WRENCH - 15/16 LONG	2
34	6C400	HAIR PIN COTTER	1
35	9J457	PIN (5/8 X 2-5/16)	2
36	1-557-010327	PIN LYNCH 1/4X1-1/4	2
37	7K590	CLIP (USED W/GUARD W/O TAB)	1
38	9K098	QUICK ATTACH FRAME WLD	1
39	9K100	PIN (7/8 X 2-3/4)	2
40	5D129	KILK PIN	4

Coil Tine Harrow, 4FT & 5FT

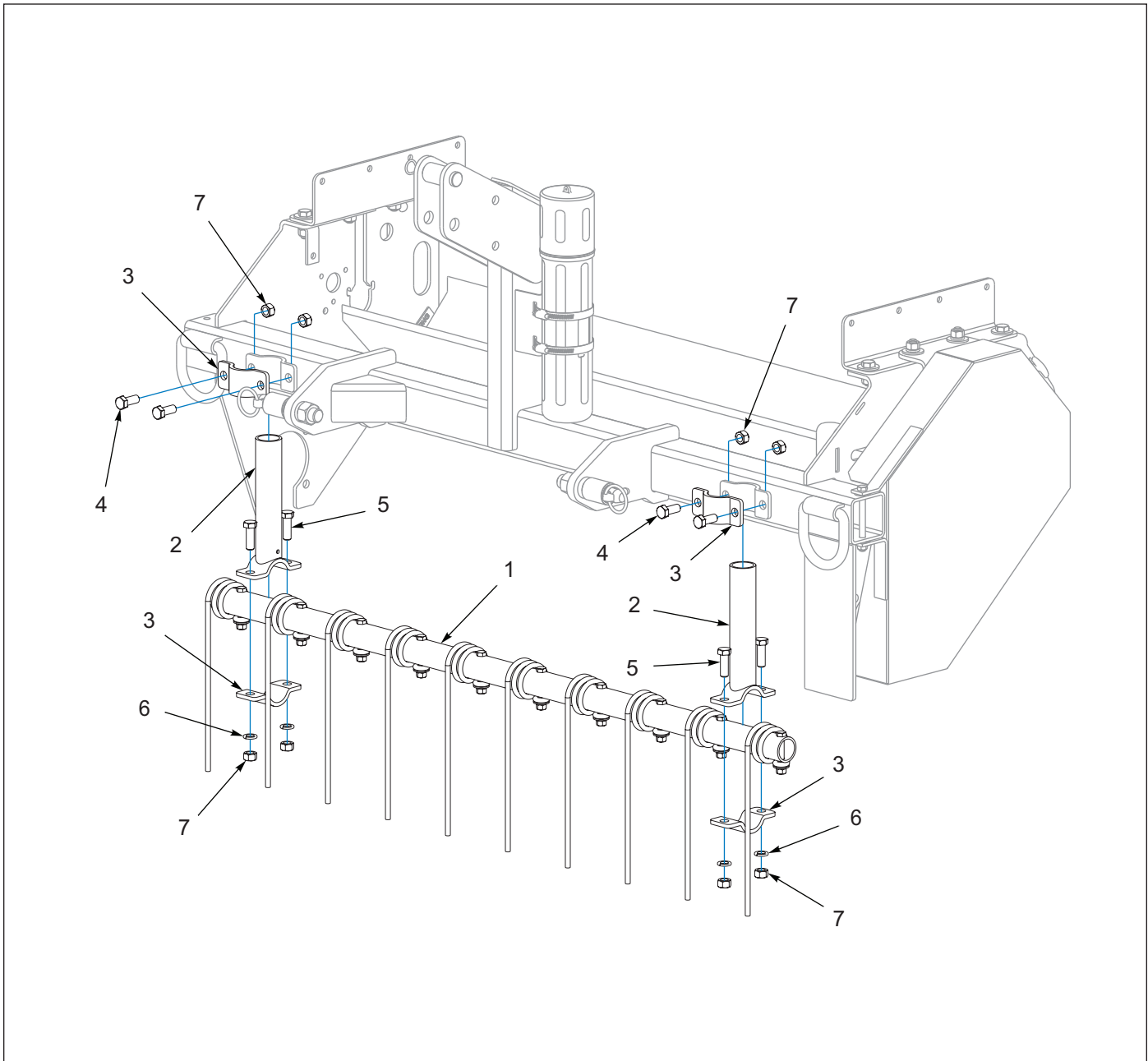


Figure 1-4: Coil Tine Harrow, 4FT & 5FT

Coil Tine Harrow, 4FT & 5FT

ITEM	PART NUMBER	DESCRIPTION	QTY
1	6K083	PIPE & TINE ASSY - 4' (SEE PAGE 1-9)	1
1	8K600	PIPE & TINE ASSY 5' (SEE PAGE 1-9)	1
2	6K026	TINE SUPPORT	2
3	2K656	CLAMP, BLACK	4
4	1-654-010055-02	SCREW 1/2-13UNCX1-1/4 CP GR5	4
5	1-654-010055-03	SCREW,HEX CAP,1/2-13UNCX1-1/2	4
6	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	4
7	1-512-010007-09	NUT, HEX 1/2-13 GR2 ZP	8

Coil Tine Harrow, 6FT (Full Width)

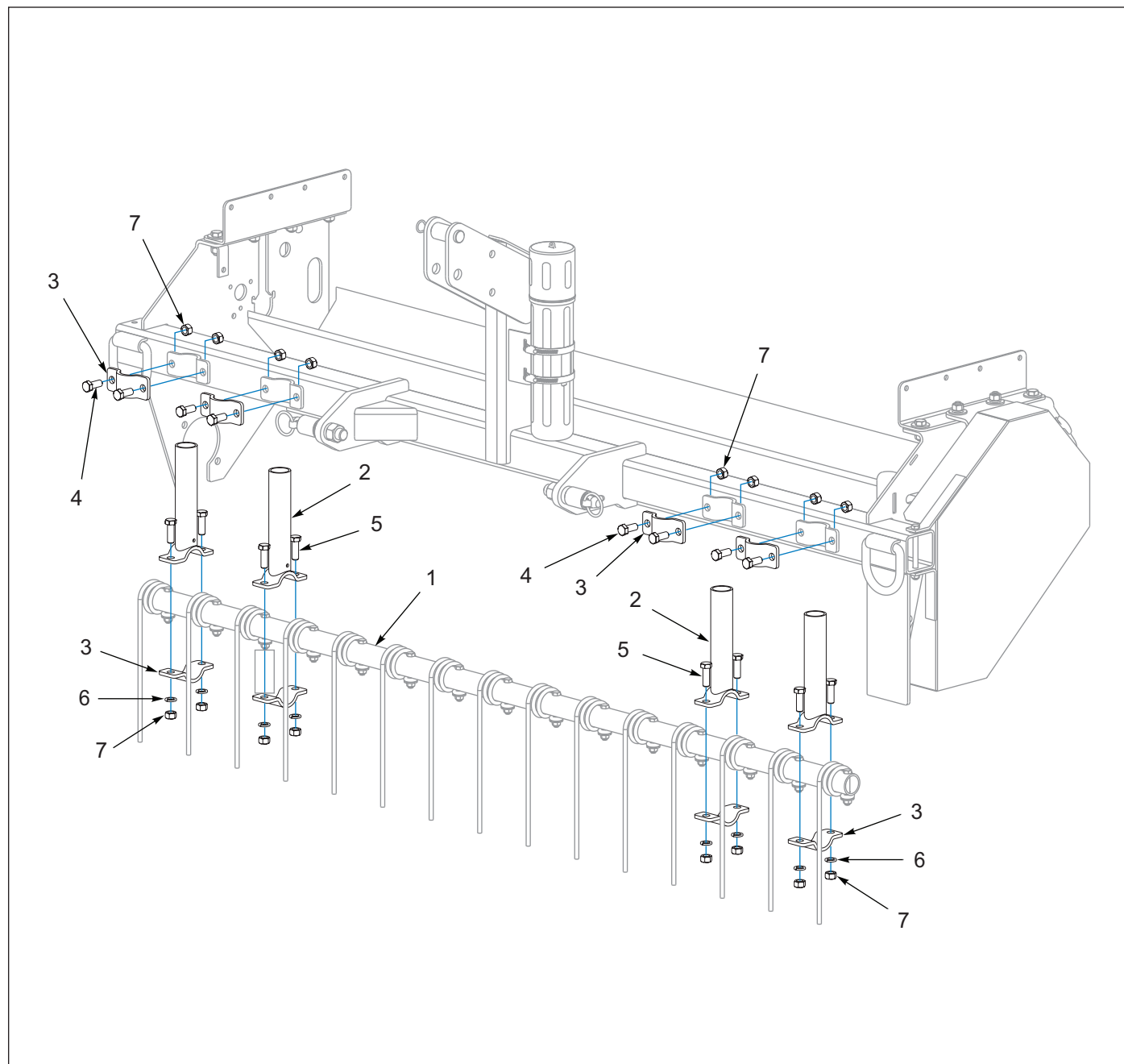


Figure 1-5: Coil Tine Harrow, 6FT (Full Width)

Coil Tine Harrow, 6FT (Full Width)

ITEM	PART NUMBER	DESCRIPTION	QTY
1	253377	6' PIPE & TINE ASSY (SEE PAGE 1-10)	2
2	6K026	TINE SUPPORT	4
3	2K656	CLAMP, BLACK	8
4	1-654-010055-02	SCREW 1/2-13UNCX1-1/4 CP GR5	8
5	1-654-010055-03	SCREW,HEX CAP,1/2-13UNCX1-1/2	8
6	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	8
7	1-512-010007-09	NUT, HEX 1/2-13 GR2 ZP	16

Coil Tine Harrow, 6FT (Sections)

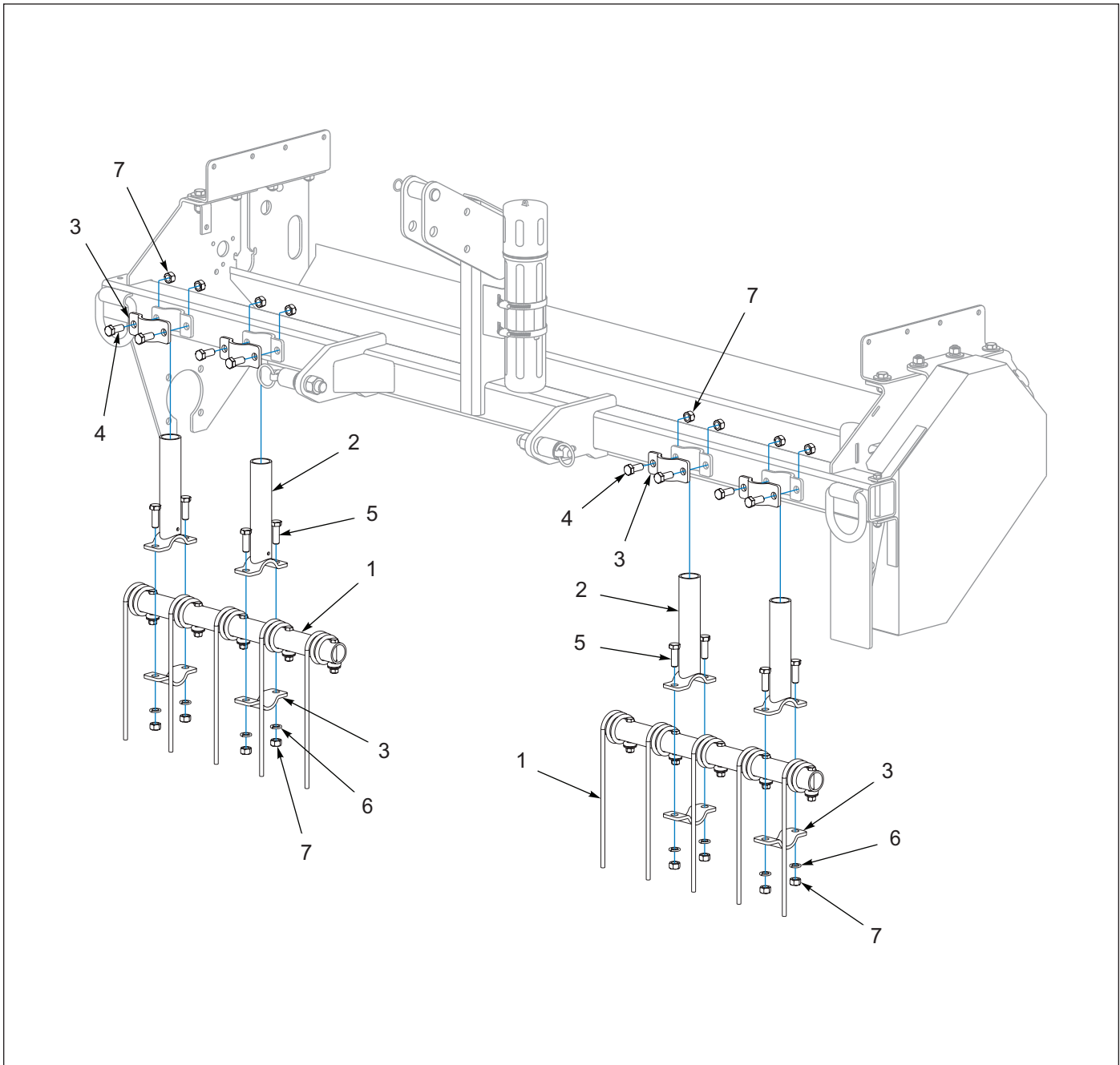


Figure 1-6: Coil Tine Harrow, 6FT (Sections)

Coil Tine Harrow, 6FT (Sections)

ITEM	PART NUMBER	DESCRIPTION	QTY
1	6K027	6' PIPE & TINE ASSY (SEE PAGE 1-11)	2
2	6K026	TINE SUPPORT	4
3	2K656	CLAMP, BLACK	8
4	1-654-010055-02	SCREW 1/2-13UNCX1-1/4 CP GR5	8
5	1-654-010055-03	SCREW,HEX CAP,1/2-13UNCX1-1/2	8
6	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	8
7	1-512-010007-09	NUT, HEX 1/2-13 GR2 ZP	16

Coil Tine Harrow Assembly, 4FT & 5FT

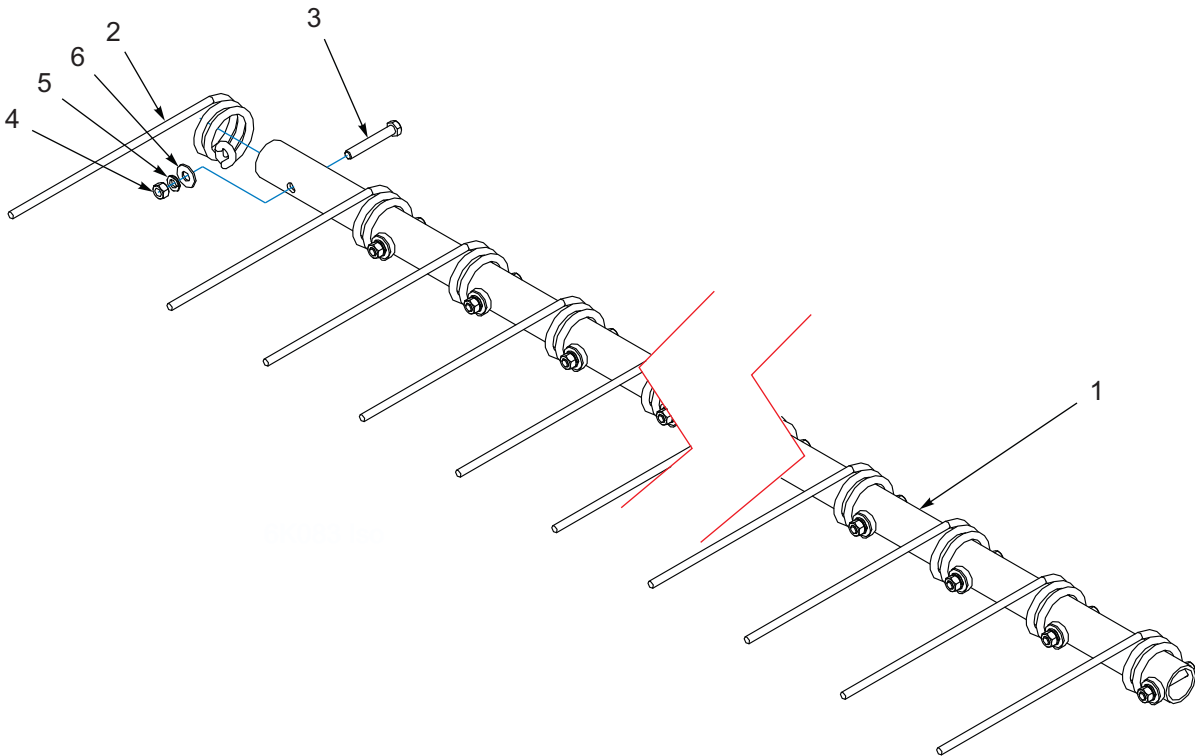


Figure 1-7: Coil Tine Harrow Assembly, 4FT & 5FT

Coil Tine Harrow Assembly, 4FT & 5FT

ITEM	PART NUMBER	DESCRIPTION	QTY	
			4'	5'
		MODELS		
	6K083	PIPE & TINE ASSY - 4'	1	--
	8K600	PIPE & TINE ASSY 5'	--	1
1	6K172	PIPE (50-7/8")	1	--
1	8K606	PIPE (62-1/2")	--	1
2	5J603	COIL TINE	10	13
3	1-654-010051-11	SCREW HX CP 3/8-16X2-1/2 G5ZP	10	13
4	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	10	13
5	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8	10	13
6	1-512-010007-07	NUT, HEX 3/8-16 GR2 ZP	10	13

Coil Tine Harrow Assembly, 6FT (Full Width)

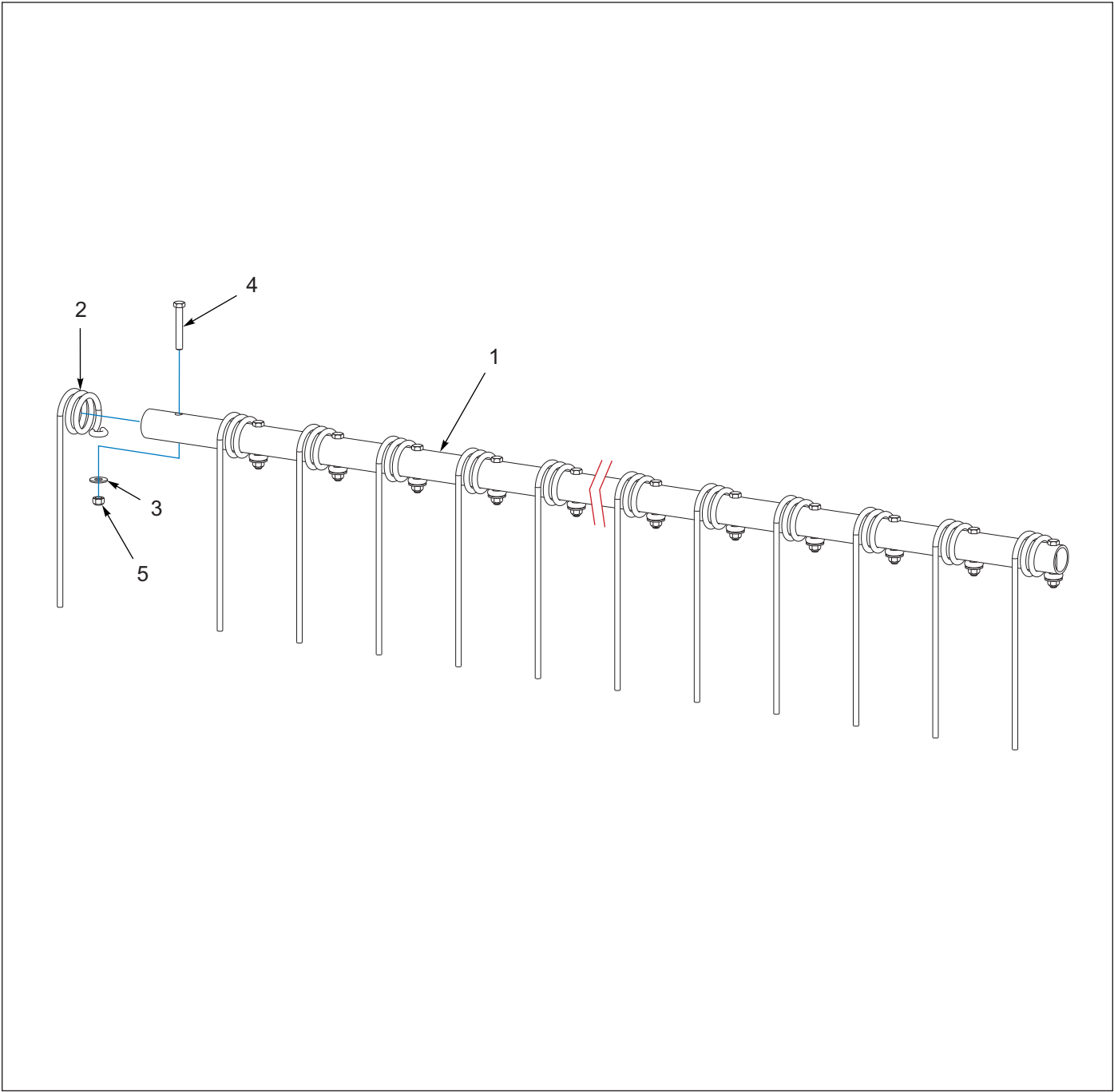


Figure 1-8: Coil Tine Harrow Assembly, 6FT (Full Width)

Coil Tine Harrow Assembly, 6FT (Full Width)

ITEM	PART NUMBER	DESCRIPTION	QTY
	253377	6' PIPE & TINE ASSY	1
1	253378	TINE PIPE, 75-1/8	1
2	5J603	COIL TINE	15
3	1-654-010051-11	SCREW, 3/8-16 X 2-1/2, GR5, ZP	15
4	1-861-010032-11	FLAT WASHER, 3/8 ZP	15
5	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	15

Coil Tine Harrow Assembly, 6FT (Sections)

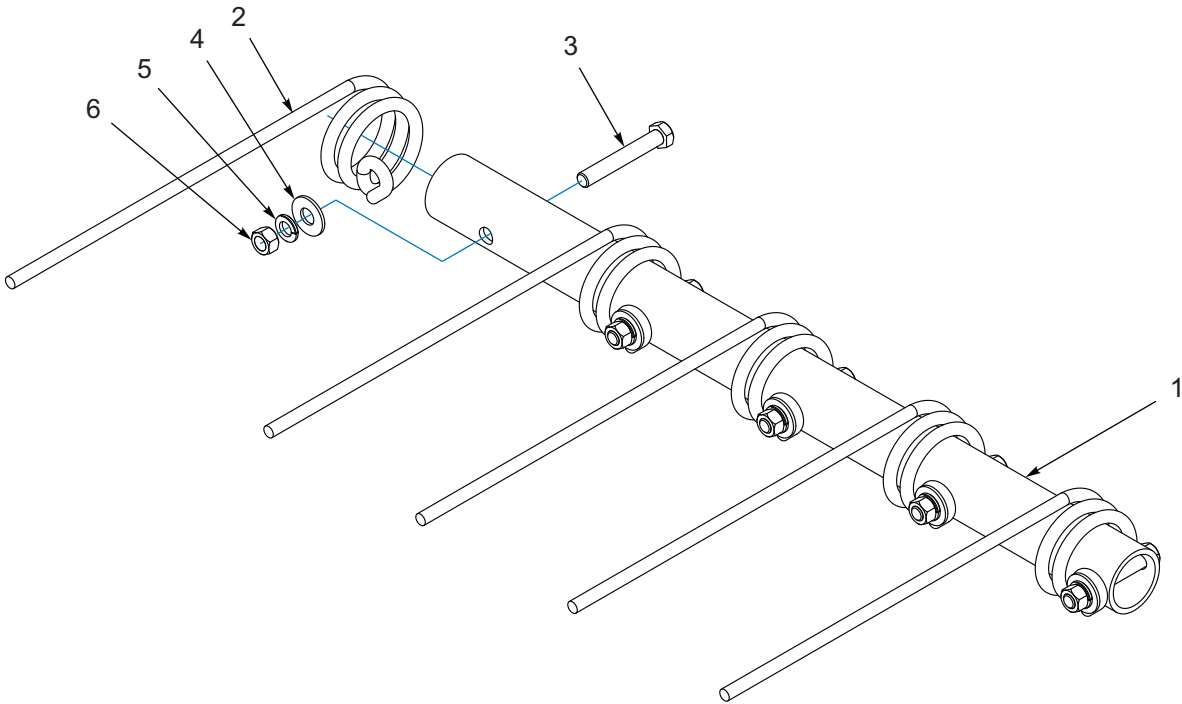


Figure 1-9: Coil Tine Harrow Assembly, 6FT (Sections)

Coil Tine Harrow Assembly, 6FT (Sections)

ITEM	PART NUMBER	DESCRIPTION	QTY
	6K027	6' PIPE & TINE ASM	1
1	6K041	PIPE (22-1/2")	1
2	5J603	COIL TINE	5
3	1-654-010051-11	SCREW, HX CP 3/8-16 X 2-1/2 GR5, ZP	5
4	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	5
5	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8	5
6	1-512-010007-07	NUT, HEX 3/8-16 ZP	5

Front and Rear Roller Assemblies

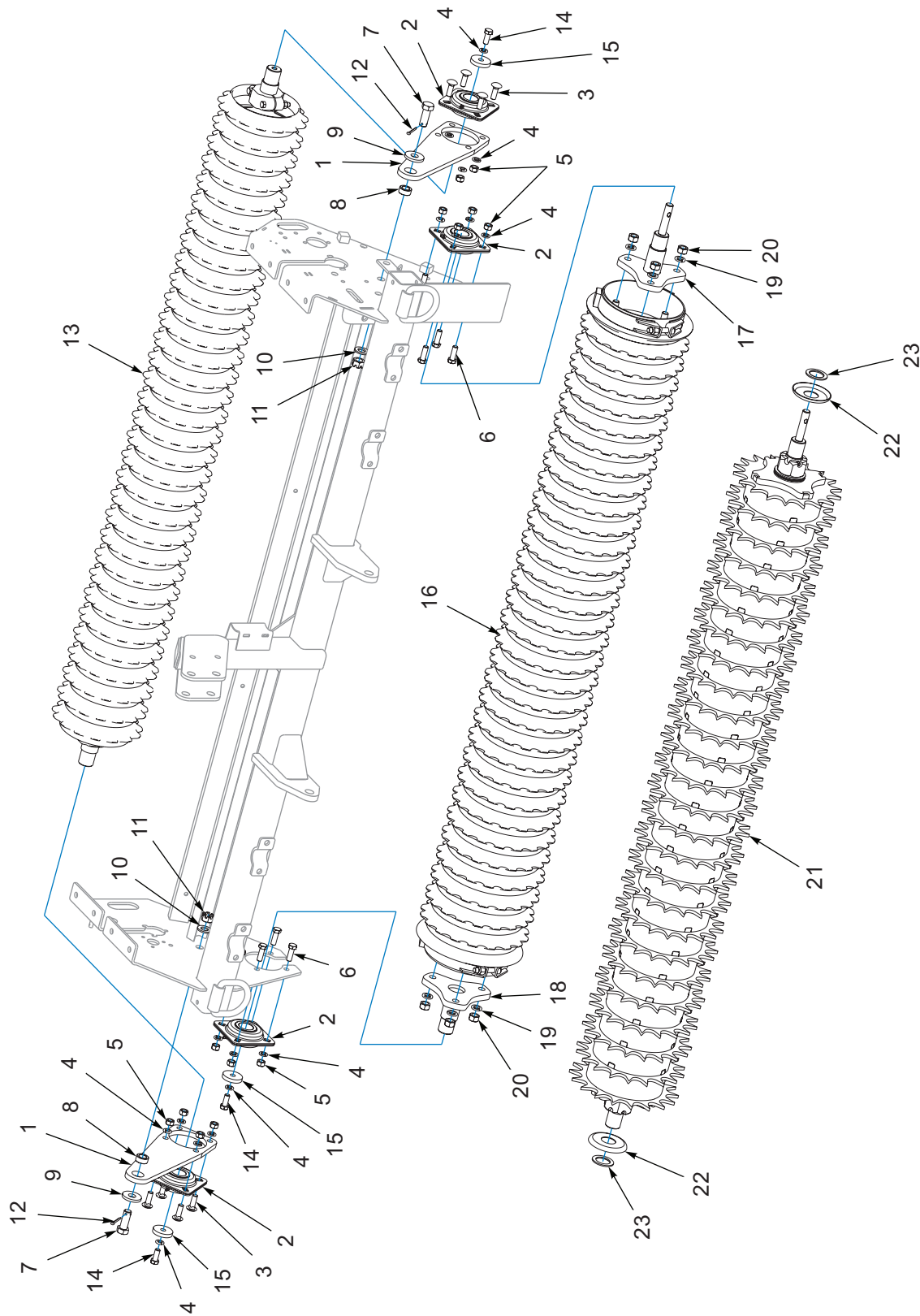


Figure 1-10: Front and Rear Roller Assemblies

Front and Rear Roller Assemblies

ITEM	PART NUMBER	DESCRIPTION	QTY
	6K017	REAR ARM ASSEMBLY (INCLUDES ITEMS 1-5)	2
1	6K018	REAR ARM	2
2	1-065-010011	BEARING FLANGED 1-1/2ID	4
3	1-654-010070-03	SCREW RDHD SQNK 1/2-13 X 1-1/2, GR5, ZP	8
4	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	19
5	1-512-010007-09	NUT, HEX 1/2-13 GR2 ZP	16
6	1-654-010055-03	SCREW,HEX CAP,1/2-13UNCX1-1/2	8
7	193219	BOLT, DRILLED,3/4-16X2	2
8	9J399	ROLLER ARM BUSHING	2
9	191399	WASHER, 0.781X2.9X.25 (1/4" THICK)	2
10	1-861-010032-20	WASHER, FLAT,3/4 N ZP/CD	2
11	193218	NUT,HX SLOT 3/4-16 GR 5,ZP	2
12	1-557-010362-51	PIN, COTTER 3/16X1-1/2	2
13	6K070	REAR ROLLER ASSY - 4' (SEE PAGE 1-17)	1
13	8K491	5' REAR ROLLER ASSY (SEE PAGE 1-17)	1
13	6K015	REAR ROLLER ASSY - 6' (SEE PAGE 1-17)	1
13	6K085	SLP204 REAR ROLLER ASY W/SPRKT (4FT) (SEE PAGE 1-18)	1
13	8K639	5' REAR ROLLER W/SPROCKETS (SEE PAGE 1-18)	1
13	6K067	REAR ROLLER, W/SPRKT, 6' (SEE PAGE 1-18)	1
14	104665	SCREW,HX CP 1/2-20X1-1/4 GR8	3
15	9J338	WASHER (1/2 X 2 X 3/8)	3
16	6K072	FRONT ROLLER ASSY - 4' (SEE PAGE 1-15)	1
16	8K488	5' FRONT ROLLER ASSY (SEE PAGE 1-15)	1
16	6K012	FRONT ROLLER ASSY - 6' (SEE PAGE 1-15)	1
17	6K812	LH STUB SHAFT (STUB SHAFT, LEFT)	1
18	2K475	RH STUB SHAFT WLDMT BLACK (STUB SHAFT, RIGHT)	1
19	1-861-010034-15	WASHER,LKG,HLCL SPR,5/8	6
20	1-512-010007-11	NUT, HEX 5/8-11 GR2 ZP	6
21	219123	ROLLER, 6' SPIKE ASSY (FRONT) (SEE PAGE 1-16)	1
22	219117	SHIELD,1-1/2" BEARING	2
23	226820	WASHER,1.547X2.25X11GA SS	2

Rear Heavy Roller Assembly - Optional (6FT Only)

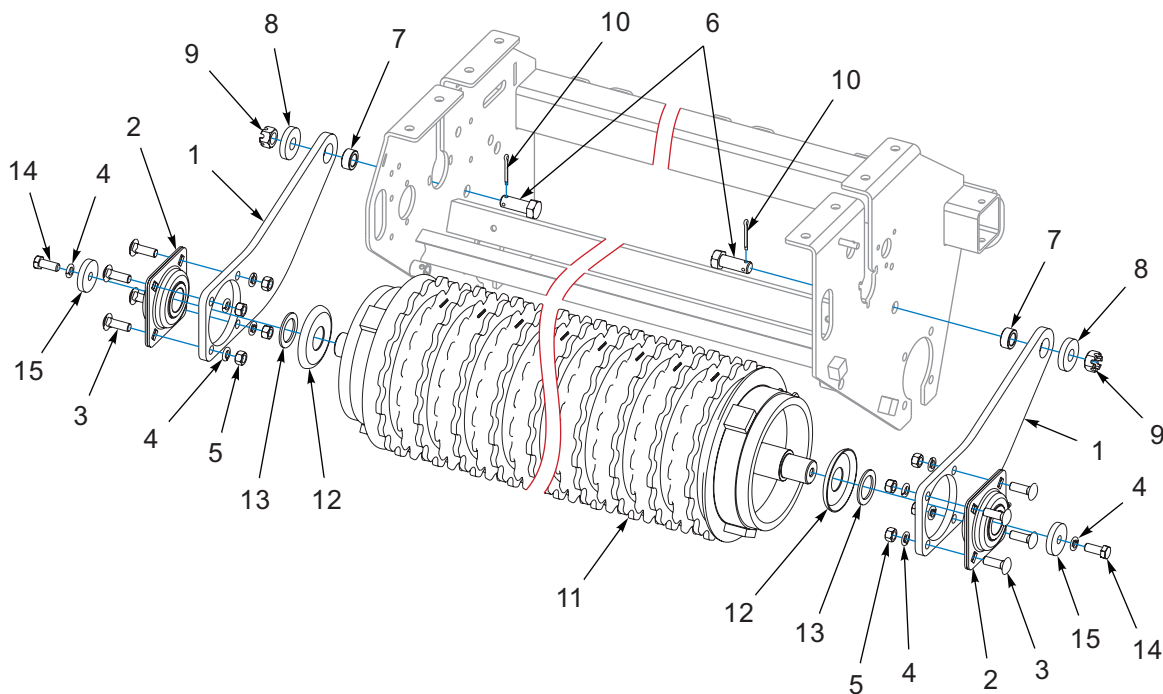


Figure 1-11: Rear Heavy Roller Assembly - Optional (6FT Only)

Rear Heavy Roller Assembly - Optional (6FT Only)

ITEM	PART NUMBER	DESCRIPTION	QTY
1	219217	REAR ARM	2
2	1-065-010011	BEARING FLANGED 1-1/2ID	2
3	1-654-010070-03	SCREW RDHD SQNK1/2-13X1-1/2	8
4	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	10
5	1-512-010007-09	NUT, HEX 1/2-13 GR2 ZP	8
6	193219	BOLT, DRILLED, 3/4-16X2	2
7	9J399	ROLLER ARM BUSHING	2
8	6K158	WASHER - 3/8" THICK	2
9	193218	NUT, HX SLOT 3/4-16 GR 5, ZP	2
10	1-557-010362-51	PIN, COTTER 3/16X1-1/2	2
11	219211	REAR ROLLER ASM, 6FT HEAVY	1
12	219117	SHIELD, 1-1/2" BEARING	2
13	226820	WASHER, 1.547X2.25X11GA SS	2
14	104665	SCREW, HX CP 1/2-20X1-1/4 GR8	3
15	9J338	WASHER (1/2 X 2-1/16 X 3/8, ZP)	3

Front Roller Assembly

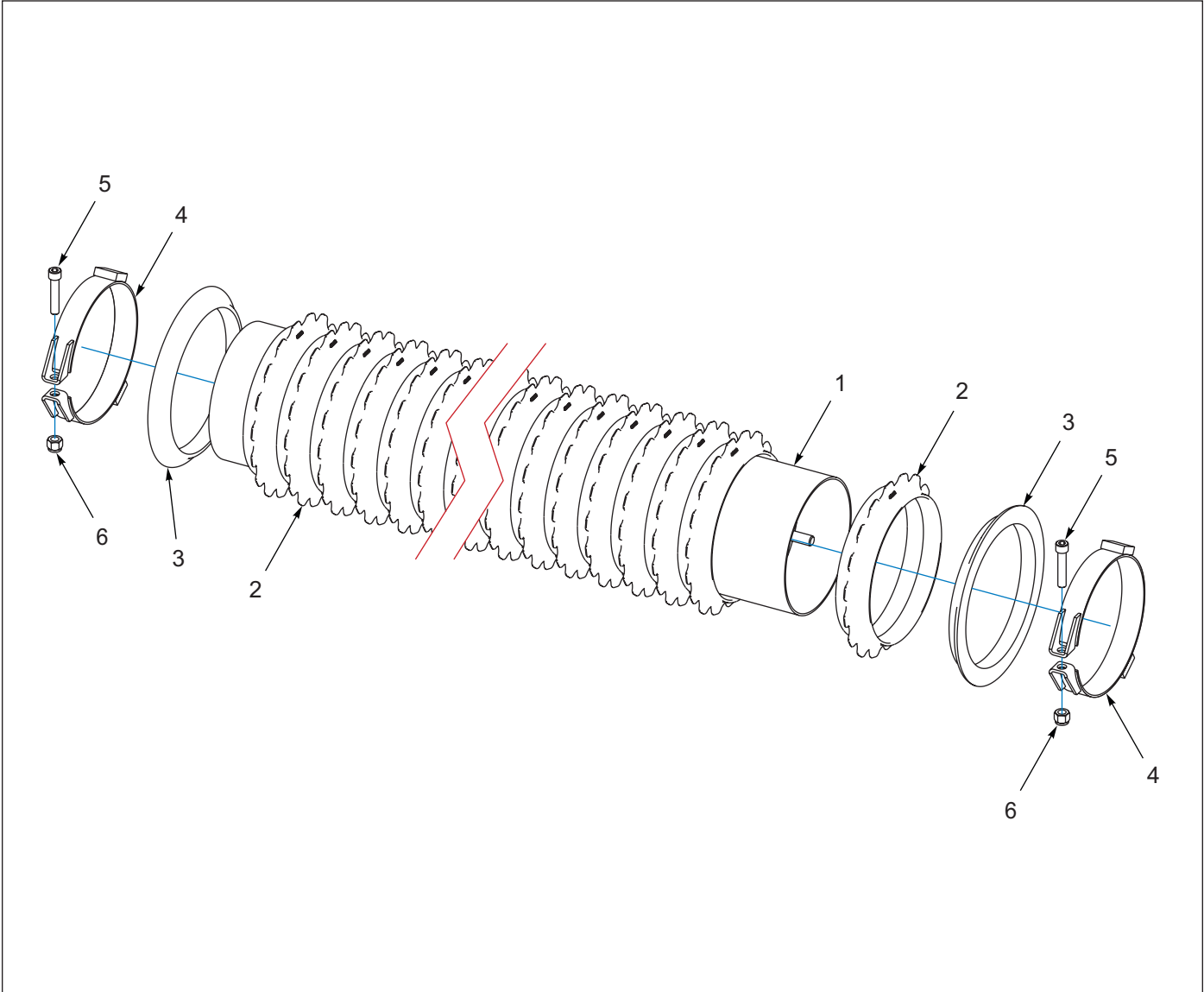


Figure 1-12: Front Roller Assembly

Front Roller Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY		
			4'	5'	6'
		MODELS			
	6K072	FRONT ROLLER ASSY - 4'	1	--	--
	8K488	FRONT ROLLER ASSEMBLY, 5'	--	1	--
	6K012	FRONT ROLLER ASSEMBLY, 6'	--	--	1
1	6K073	PIPE & PLATE ASSY - 4'	1	--	--
1	8K489	5' ROLLER PIPE	--	1	--
1	6K014	PIPE & PLATE ASSEMBLY (6FT)	--	--	1
2	4C689	CASTING, REAR SAND WHEEL	20	26	31
3	2C524	CASTING HALF WHEEL	2	2	2
4	2C801	CLAMP BAND & BOLT ASSY (INCL. ITEMS 5 & 6)	2	2	2
5	118577	SCREW HX SKT HD1/2-13X2-1/2ZP	2	2	2
6	2C112	NUT,HX LOCK1/2-13NC HVY ELSTC	2	2	2

Front Spike Roller Assembly (6FT Only)

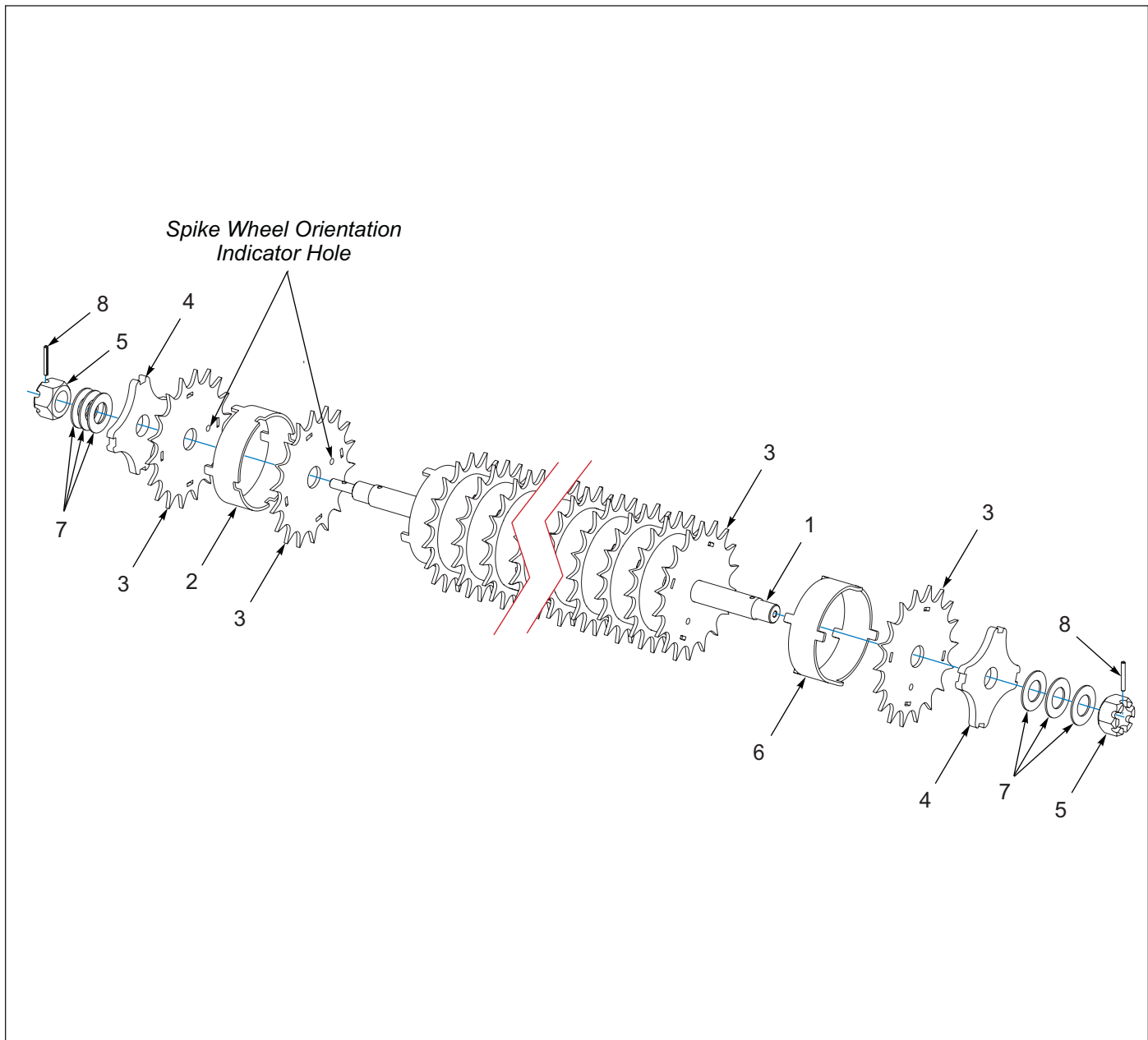


Figure 1-13: Front Spike Roller Assembly (6FT Only)

Front Spike Roller Assembly (6FT Only)

ITEM	PART NUMBER	DESCRIPTION	QTY
	219123	ROLLER, 6' SPIKE ASSY	1
1	219118	AXLE SHAFT, 6'	1
2	219122	SPACER, SPIKE	24
3	219120	SPIKE WHEEL, 11-1/2"	26
4	219119	END PLATE	2
5	23085	NUT HEX SLOTTED 1 3/4-5	2
6	219121	SPACER, END SPIKE	1
7	4K578	MACHINERY BUSHING	6
8	9J206	5/16X2-1/2 ROLL PIN	2

Rear Roller Assembly

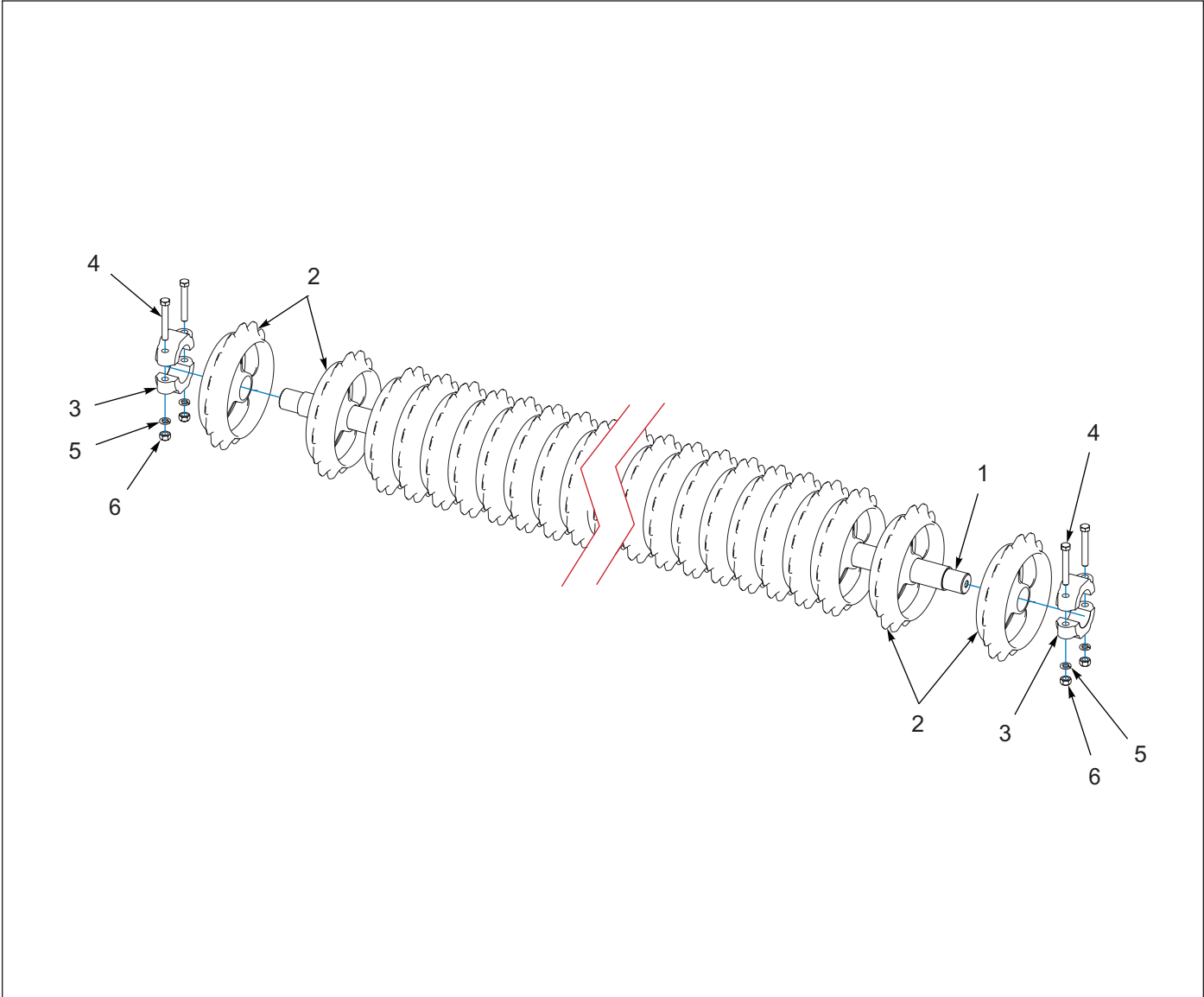


Figure 1-14: Rear Roller Assembly

Rear Roller Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY		
			4'	5'	6'
		MODELS			
	6K070	REAR ROLLER ASSY - 4'	1	--	--
	8K491	5' REAR ROLLER ASSY	--	1	--
	6K015	REAR ROLLER ASSY - 6'	--	--	1
1	6K071	SHAFT - SLP204 (4FT)	1	--	--
1	8K492	SHAFT, REAR ROLLER 5'	--	1	--
1	6K016	SHAFT (6FT)	--	--	1
2	5C284	CASTING, REAR WHEEL	21	27	32
3	4C145	CASTING AXLE CLAMP, REAR	4	4	4
4	7C783	CAPSCREW, 7/16-14 X 3	4	4	4
5	1-861-010034-12	WASHER,LOCKING HLC SPG 7/16	4	4	4
6	1-512-010007-08	NUT, HEX 7/16-14 GR2 ZP	4	4	4

Rear Roller w/ Sprocket Assembly

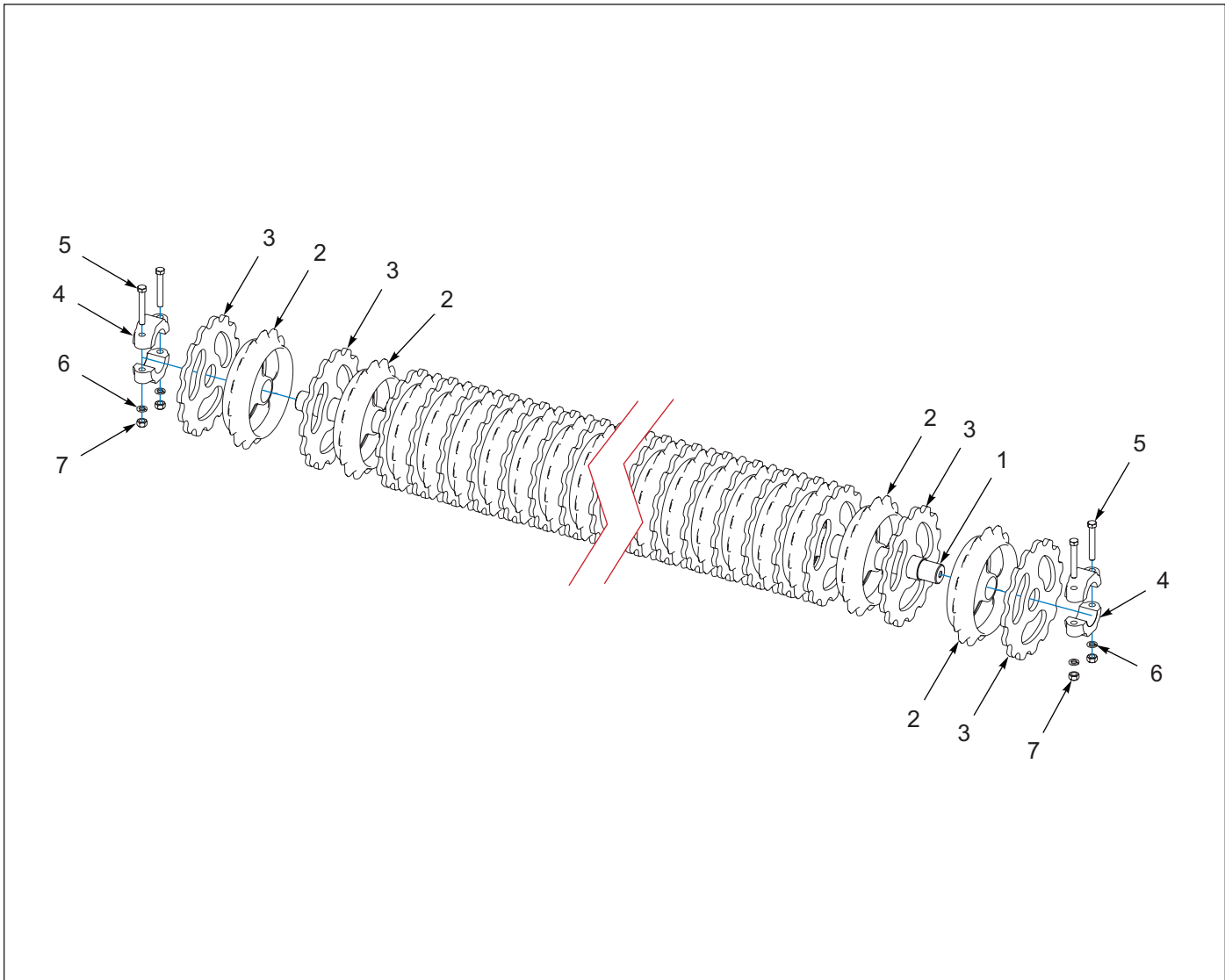


Figure 1-15: Rear Roller w/ Sprocket Assembly

Rear Roller w/ Sprocket Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY		
			4'	5'	6'
		MODELS			
	6K085	SLP204 REAR ROLLER ASY W/SPRKT (4FT)	1	--	--
	8K639	5' REAR ROLLER W/SPROCKETS	--	1	--
	6K067	REAR ROLLER, W/SPRKT, 6'	--	--	1
1	6K071	SHAFT - SLP204 (4FT)	1	--	
1	8K492	SHAFT, REAR ROLLER 5'	--	1	--
1	6K016	SHAFT (6FT)	--	--	1
2	5C284	REAR WHEEL (7000547)	18	23	27
3	6K066	SPROCKET	19	24	28
4	4C145	AXLE CLAMP	4	4	4
5	7C783	CAPSCREW, 7/16-14 X 3	4	4	4
6	1-861-010034-12	WASHER LOCKING HLC SPG 7/16	4	4	4
7	1-512-010007-08	NUT HEX 7/16-14 ZP	4	4	4

Rear Heavy Roller Assembly (6FT Only)

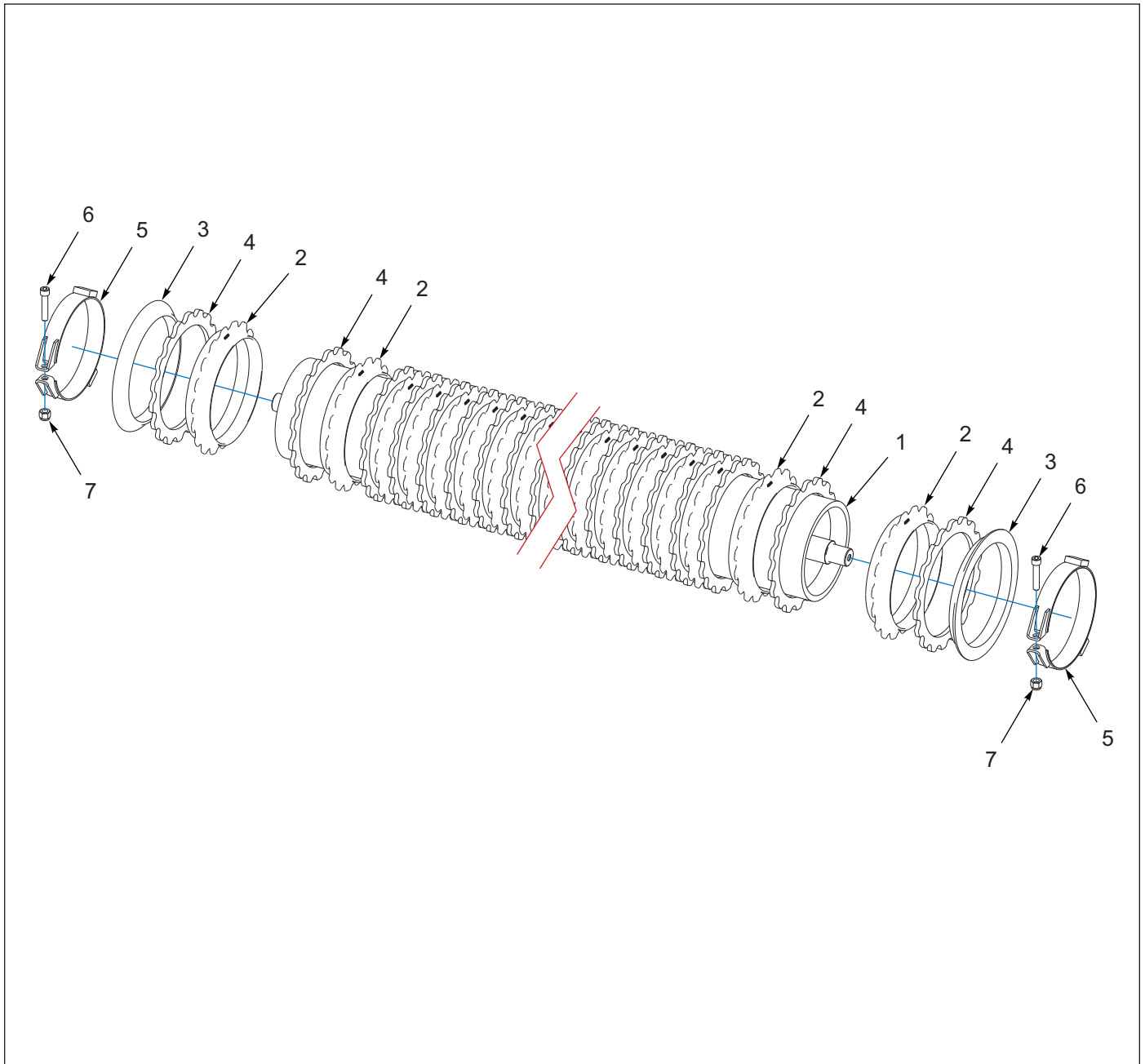


Figure 1-16: Rear Heavy Roller Assembly (6FT Only)

Rear Heavy Roller Assembly (6FT Only)

ITEM	PART NUMBER	DESCRIPTION	QTY
	219211	REAR ROLLER ASM, 6FT HEAVY	1
1	219209	AXLE, HEAVY ROLLER WLDMT	1
2	4C689	REAR SAND WHEEL (7000488)	26
3	2C524	HALF WHEEL	2
4	4K913	TURFMAKER WHEEL SPACER	27
5	2C801	CLAMP BAND & BOLT ASSY (INCL. ITEMS 6 & 7)	2
6	118577	SCREW HX SKT HD1/2-13X2-1/2ZP	2
7	2C112	NUT,HX LOCK1/2-13NC HVY ELSTC	2

SMV Sign

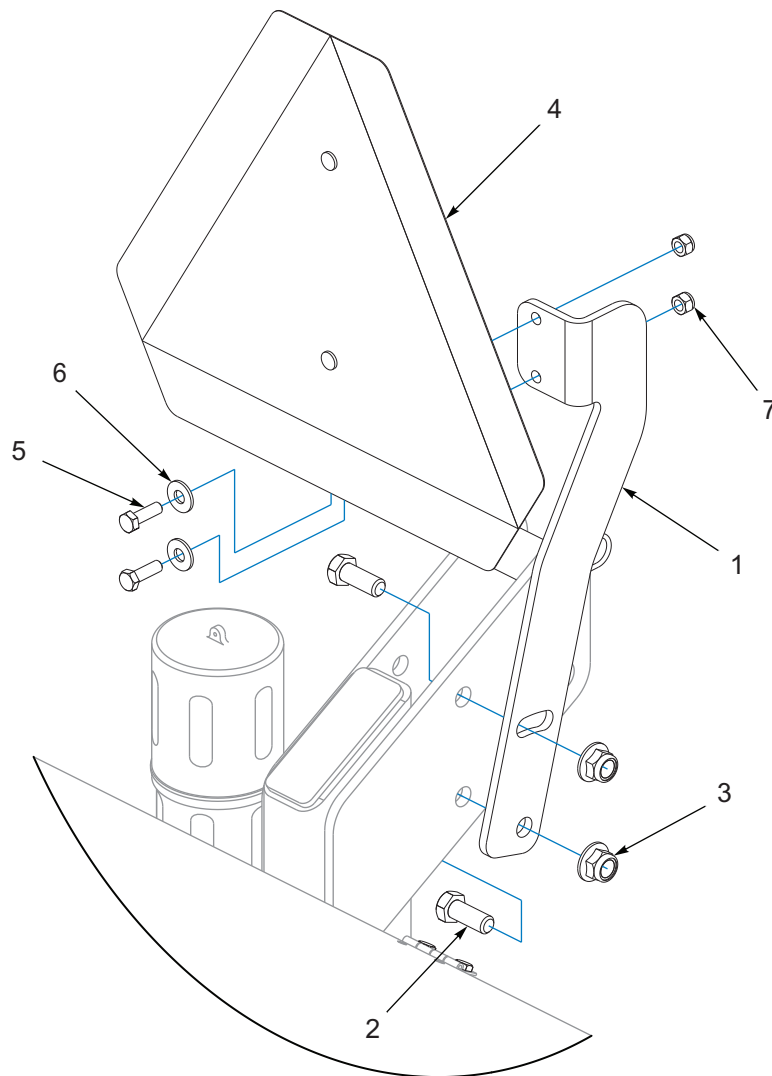


Figure 1-17: SMV Sign

SMV Sign

ITEM	PART NUMBER	DESCRIPTION	QTY
1	247772	MOUNT,SMV	1
2	1-654-010055-02	SCREW 1/2-13UNCX1-1/4 CP GR5	2
3	2P253	NUT, FLANGE NY-LOK 1/2-13	2
4	2P151	SMV W/BRACKET	1
5	1-654-010049-05	SCREW HX CP 5/16-18UNCX1 GR5	2
6	1-861-010032-09	WASHER, FLAT 5/16 W ZP/CD	2
7	104032	NUT,HX SLF-LKG W/MYL 5/16-18	2

[illegible]

Transmission

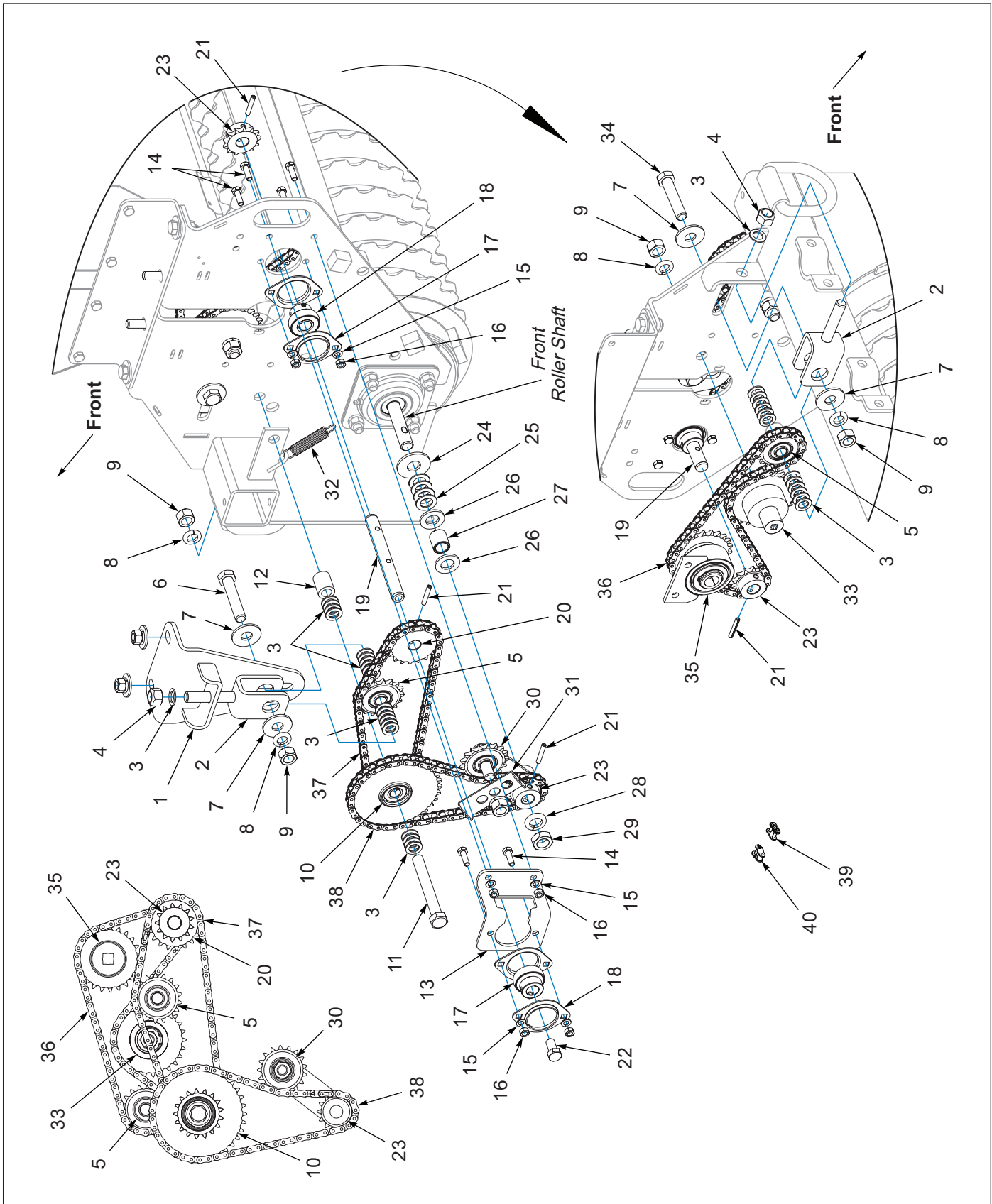


Figure 1-18: Transmission

Transmission

ITEM	PART NUMBER	DESCRIPTION	QTY
1	7K418	IDLER BRACKET	1
2	9J379	YOKE	2
3	8C892	MACHINERY BUSHING, 5/8" OD; 14 GA.	34
4	1-512-010005-13	LOCK NUT, 5/8"	2
5	117721	IDLER SPROCKET, 18-TOOTH	1
6	1C1052ER	SCREW HX HD 5/8-11X3-1/4 GR5	1
7	1-861-010032-19	FLAT WASHER, 5/8"	4
8	1-861-010034-15	LOCKWASHER, 5/8"	4
9	1-512-010007-11	HEX NUT, 5/8-11 NC" REG. HEX	4
10	6K749	SPROCKET ASSEMBLY SLOW DOWN (SEE PAGE 1-24)	1
11	6D305	HHCS, 5/8-11 NC X 5", GR5	1
12	7K118	SPACER	1
13	7K420	BRACKET	1
14	1-654-010049-05	CAPSCREW, 5/16-18 NC X 1", GR5	6
15	1-861-010034-10	LOCKWASHER, 5/16"	6
16	1-512-010007-06	HEX NUT, 5/16-18 NC REG. HEX	6
17	1D598	BEARING AND COLLAR	2
18	2K503	FLANGETTE HALF	4
19	6K378	SHAFT	1
20	1K200	SPROCKET, 19 TOOTH	1
21	1-647-010004217	ROLL PIN, 1/4" X 1 1/2"	3
22	5C516	CAPSCREW, 1/2-13 NC X 1" LH, GR2	1
23	9D772	SPROCKET, 13 TOOTH	2
24	1-861-010032-21	FLAT WASHER, 3/4"	1
25	8C381	MACHINERY BUSHING, 1 1/4"OD; 14 GA.	4
26	1-861-010032-20	FLAT WASHER, 3/4" SAE	2
27	6K842	SPACER	1
28	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	1
29	119083	JAM NUT, 3/4-10 NC	1
30	6K816	IDLER ARM ASSEMBLY (26T) (SEE PAGE 1-25)	1
31	6K856	SPRING CLIP	1
32	6K868	SPRING	1
33	7K429	SPROCKET ASSEMBLY, 26 TOOTH (SEE PAGE 1-26)	1
34	1-654-010059-09	CAPSCREW, 5/8-11 NC X 3", GR5	1
35	7K677	AGITATOR SPROCKET ASSY (23T) (SEE PAGE 1-27)	1
36	7K438	ROLLER CHAIN #40 X 72 PITCHES	1
37	7K436	ROLLER CHAIN #40 X 64 PITCHES	1
38	6K820	ROLLER CHAIN #40 X 57 PITCHES	1
39	119716	CONNECTING LINK #40 CHAIN	1
40	163981	OFFSET LINK #40	1

Sprocket Assembly, Slow Down

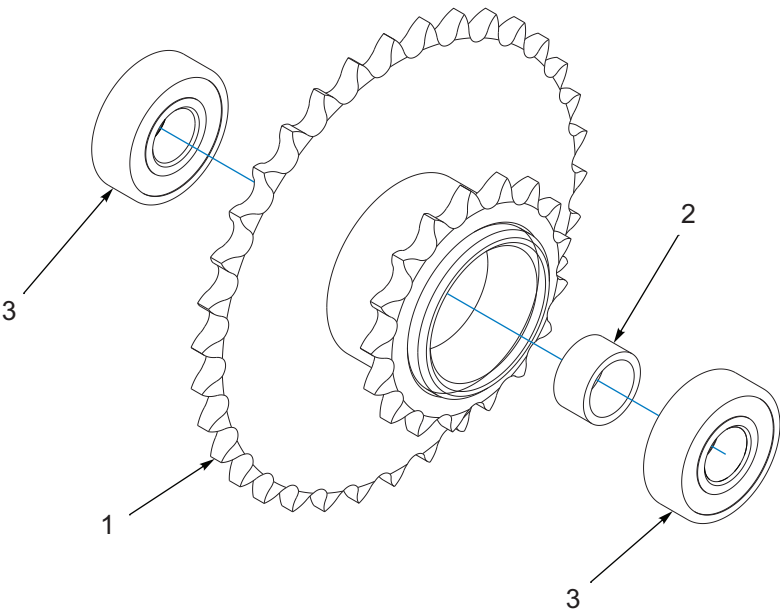


Figure 1-19: Sprocket Assembly, Slow Down

Sprocket Assembly, Slow Down

ITEM	PART NUMBER	DESCRIPTION	QTY
	6K749	SPROCKET ASSY - SLOW DOWN	1
1	6K730	DOUBLE SPROCKET	1
2	7K113	SPACER	1
3	7K114	BALL BEARING - 5/8" BORE	2

Idler Arm Assembly

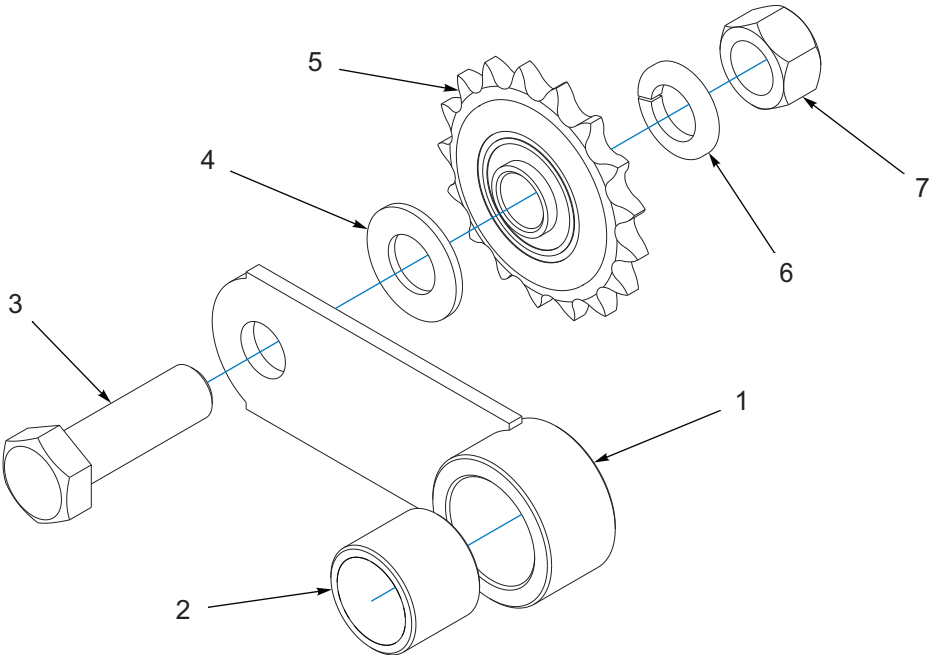


Figure 1-20: Idler Arm Assembly

Idler Arm Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY
	6K816	IDLER ARM ASSY	1
1	6K815	DLER ARM	1
2	6J195	BUSHING	1
3	1-654-010059-05	SCREW,HEX CAP,5/8-11UNCX2 GR5	1
4	1-861-010032-18	WASHER, FLAT 5/8 N ZP/CD	1
5	117721	4017E IDLER SPK: 5/8"	1
6	1-861-010034-15	WASHER,LKG,HLCL SPR,5/8	1
7	1-512-010007-11	NUT, HEX 5/8-11 GR2 ZP	1

Sprocket Assembly, 26T

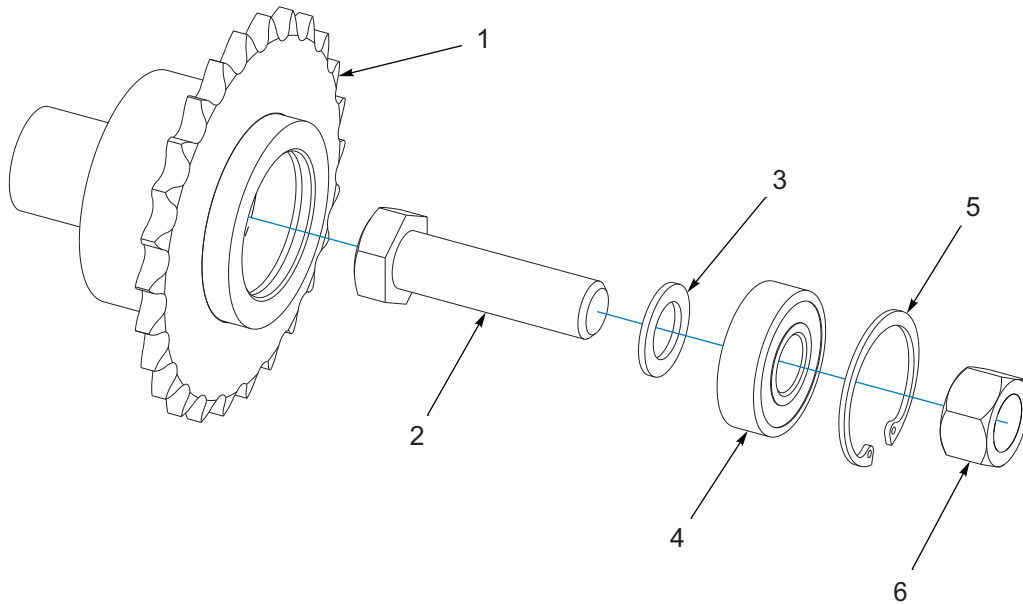


Figure 1-21: Sprocket Assembly, 26T

Sprocket Assembly, 26T

ITEM	PART NUMBER	DESCRIPTION	QTY
	7K429	26 TOOTH SPROCKET ASSY	1
1	7K423	26 TOOTH SPROCKET & HUB	1
2	1-654-010059-06	SCREW,HEX CAP 5/8-11X2-1/4 G5	1
3	8C892	MACHINERY BUSHING 1" ODX5/8"ID	1
4	7K114	BALL BEARING - 5/8" BORE	1
5	7K439	RETAINING RING	1
6	1-512-010007-11	NUT, HEX 5/8-11 GR2 ZP	1

Agitator Sprocket Assembly

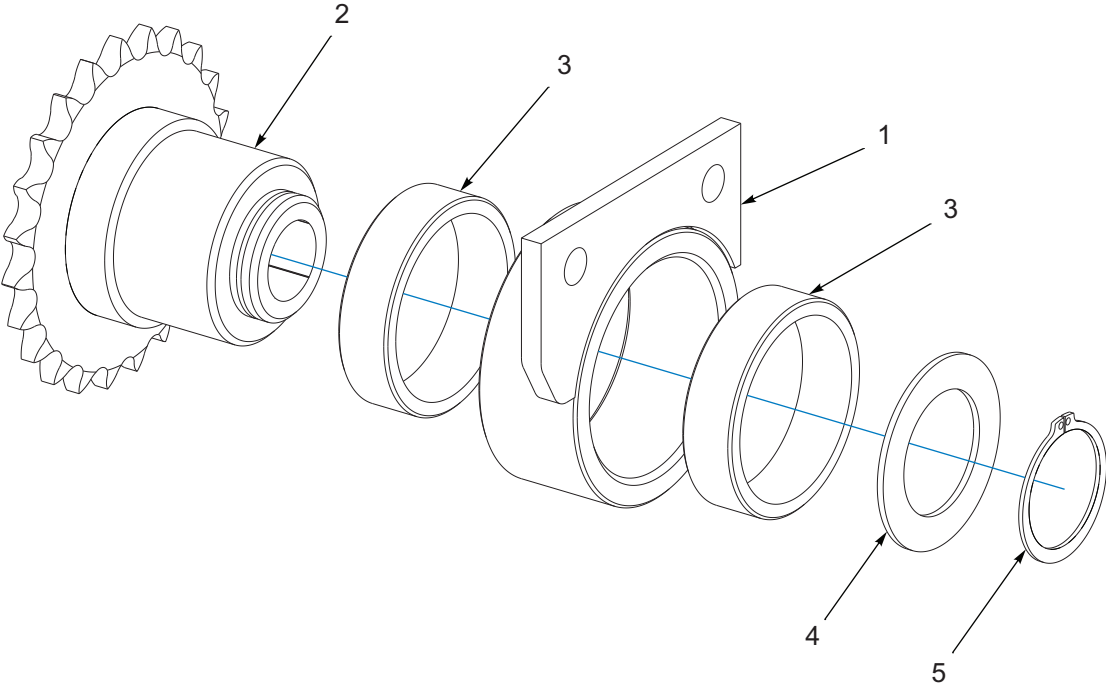


Figure 1-22: Agitator Sprocket Assembly

Agitator Sprocket Assembly

ITEM	PART NUMBER	DESCRIPTION	QTY
	7K677	AGITATOR SPROCKET ASSY	1
1	7K408	BEARING CARRIER	1
2	7K409	23 TOOTH SPROCKET/HUB WLDMT	1
3	2C582	BUSHING	2
4	7C086	MACHINERY BUSHING - 1 3/8	1
5	7K017	RETAINING RING	1

Meter Box Adjuster

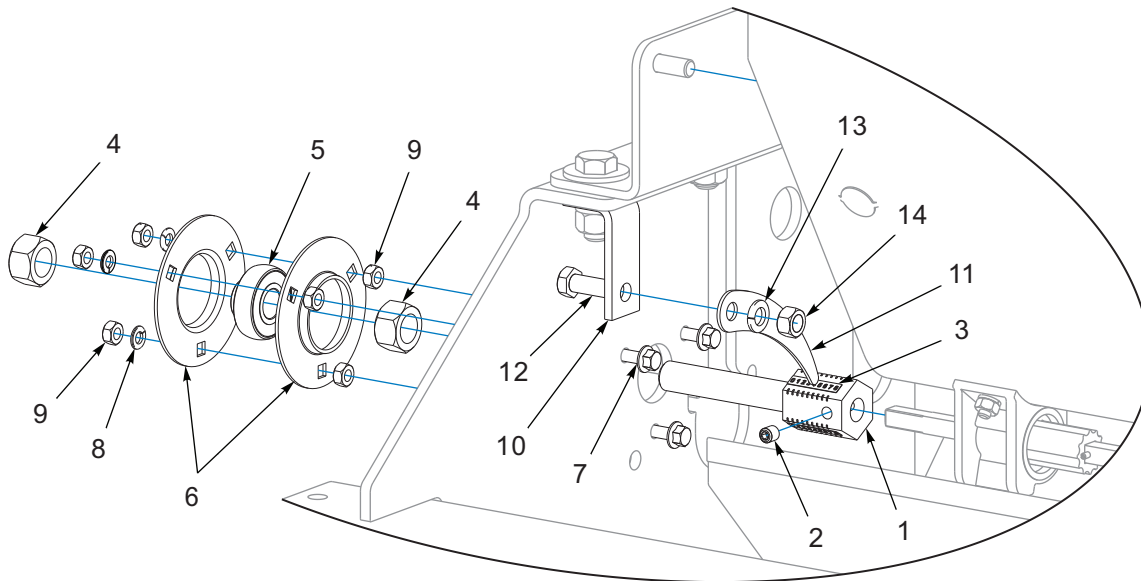


Figure 1-23: Meter Box Adjuster

Meter Box Adjuster

ITEM	PART NUMBER	DESCRIPTION	QTY
1	6K391	SEED SHAFT EXTENTION	1
2	107-0975	SCREW SET LOCK 5/16-18X3/8LG (SOCKET CUP)	1
3	6K443	SEED SHAFT DECAL	3
4	1-512-010007-11	NUT, HEX 5/8-11 GR2 ZP	2
5	5K989	BEARING (LESS COLLAR) (5/8 BORE)	1
6	9D816	FLANGETTE - 3 BOLT	2
7	7K237	FLANGED CAPSCREW (1/4-20 X 1")	3
8	1-861-010034-09	WASHER, LKG HLCL SPR, 1/4	3
9	1-512-010007-05	NUT, HEX 1/4-20 GR2 ZP	6
10	7K442	BRACKET	1
11	6K442	POINTER	1
12	1-654-010051-05	SCREW,HEX CAP 3/8-16UNCX1 GR5	1
13	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8	1
14	1-512-010007-07	NUT, HEX 3/8-16 GR2 ZP	1

[illegible]

This technical drawing illustrates a mechanical assembly, likely a linear actuator or a precision positioning stage. The main assembly consists of a long, narrow frame (12) supported by a base (13). A central shaft (1) is mounted on the frame, with a series of rollers (2) and guides (3) along its length. A motor or actuator (4) is connected to the shaft via a coupling (5). The assembly is mounted on a base (13) with a series of rollers (2) and guides (3). A detailed inset shows a close-up of a component (8) with a shaft (1) and a coupling (9). The inset also shows a series of rollers (10) and guides (11) along the shaft.

7K554-2506

Meter Seed Box

ITEM	PART NUMBER	DESCRIPTION	QTY		
		MODELS	4'	5'	6'
	7K447	SSP4 FRNT SEEDBOX ASY-NO COVER (INCLUDES ITEMS 1-11)	1	--	--
	8K498	SSP5 FRNT SEEDBOX ASY-NO COVER (INCLUDES ITEMS 1-11)	--	1	--
	7K415	SSP6 FRONT SEEDBOX ASSY (INCLUDES ITEMS 1-11)	--	--	1
1	1K024	SSP4/SS8 SEEDBOX-NO COVER	1	--	--
1	9J413	SSP5/SS10 SEEDBOX-NO COVER	--	1	--
1	2K451	SSP6/SS12 SEEDBOX-NO COVER	--	--	1
2	1C199	PIVOT LOCK ASSEMBLY	2	2	2
3	7D938	COVER LOCK CLIP	2	2	2
4	7D937	WEARSTRIP	2	2	2
5	1C213	STOVE BOLT #10-24X1/2 RD HD ZP	4	4	4
6	1-861-010034-07	WASHER,LKG,HLCL SPR, NO 10	4	4	4
7	1-512-010007-03	NUT, HEX 10-24 GR2 ZP	4	4	4
8	7K446	SSP4 SEEDMETER SHAFT ASSY (SEE PAGE 1-32)	1	--	--
8	8K635	SSP5 FRONT SEEDMETER SHAFT ASY (SEE PAGE 1-32)	--	1	--
8	7K414	SSP6 SEEDMETER SHAFT ASSY (SEE PAGE 1-32)	--	--	1
9	4C750	RHMS 1/4-20 x 5/8 ZP	12	14	24
10	1C354	WASHER LOCK 1/4 ZP	12	14	24
11	1C355	NUT HEX 1/4-20 ZP	12	14	24
12	1K023	COVER, 4 FT	1	--	--
12	9J415	COVER, 5 FT	--	1	--
12	2K453	COVER, 6 FT	--	--	1
13	104877	SCREW,HX CP,1/4-20UNCX1/2 GR5	6	6	6
14	247741	MOUNT,SEEDBOX	2	2	2
15	1-654-010051-05	SCREW,HEX CAP 3/8-16UNCX1 GR5	4	4	4
16	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8	4	4	4
17	1-512-010007-07	NUT, HEX 3/8-16 GR2 ZP	4	4	4

Meter Box Seed Shaft

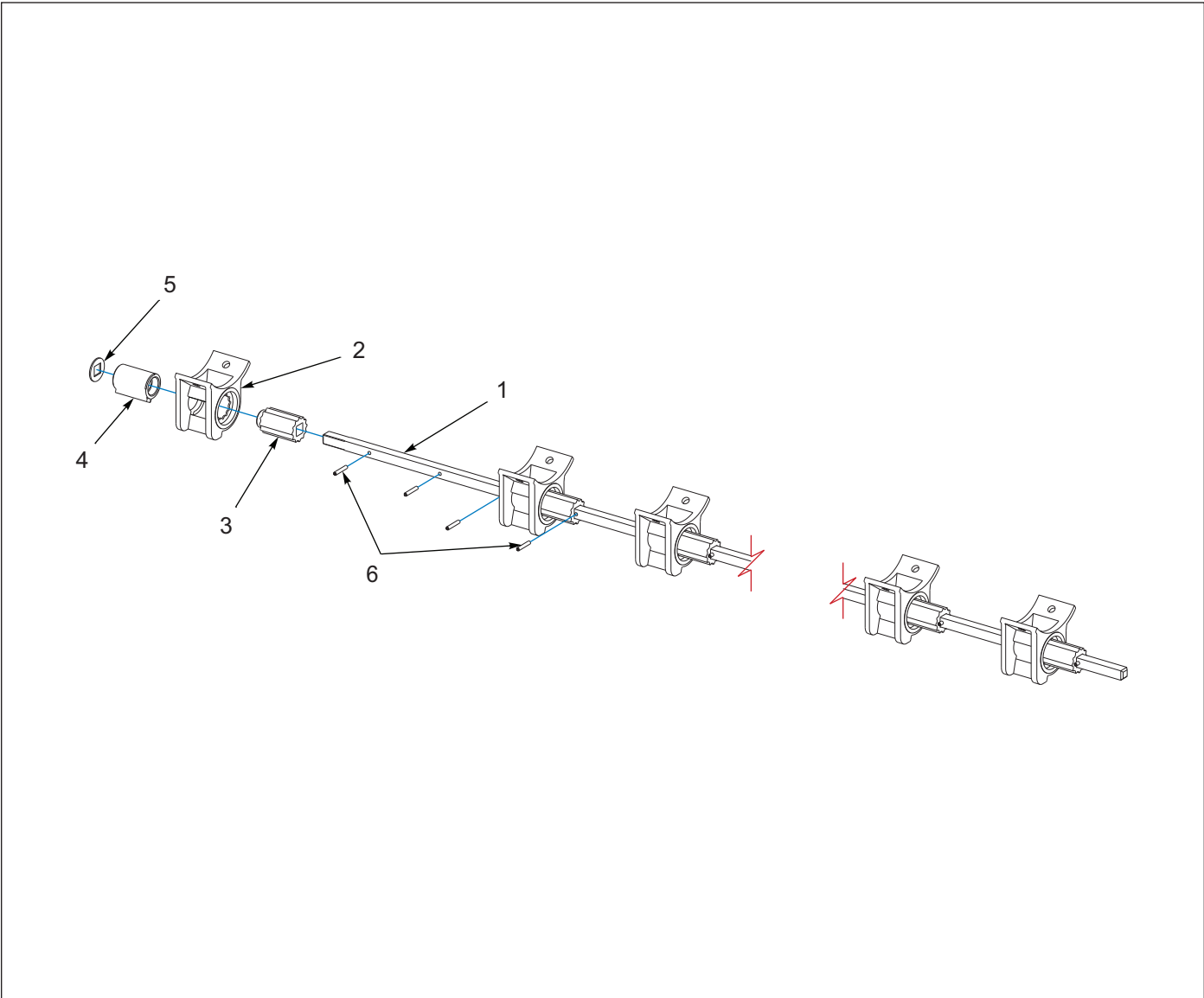


Figure 1-25: Meter Box Seed Shaft

Meter Box Seed Shaft

ITEM	PART NUMBER	DESCRIPTION	QTY		
			4'	5'	6'
		MODELS			
	7K446	SSP4 SEEDMETER SHAFT ASSY	1	--	--
	8K635	SSP5 FRONT SEEDMETER SHAFT ASY	--	1	--
	7K414	SSP6 SEEDMETER SHAFT ASSY	--	--	1
1	7K448	SSP4 SEEDMETER SHAFT	1	--	--
1	8K634	SSP5 FRONT SEEDMETER SHAFT	--	1	--
1	7K413	SSP6 SEEDMETER SHAFT	--	--	1
2	155872	METER, PLASTIC CUP	6	7	12
3	155873	METER, FEED ROLL	6	7	12
4	155871	METER, FEED CUT OFF	6	7	12
5	1C245	CUTOFF WASHER	6	7	12
6	1C272	ROLL PIN 1/8X3/4	12	14	24

[illegible]

Agitator Box, 4FT & 5FT

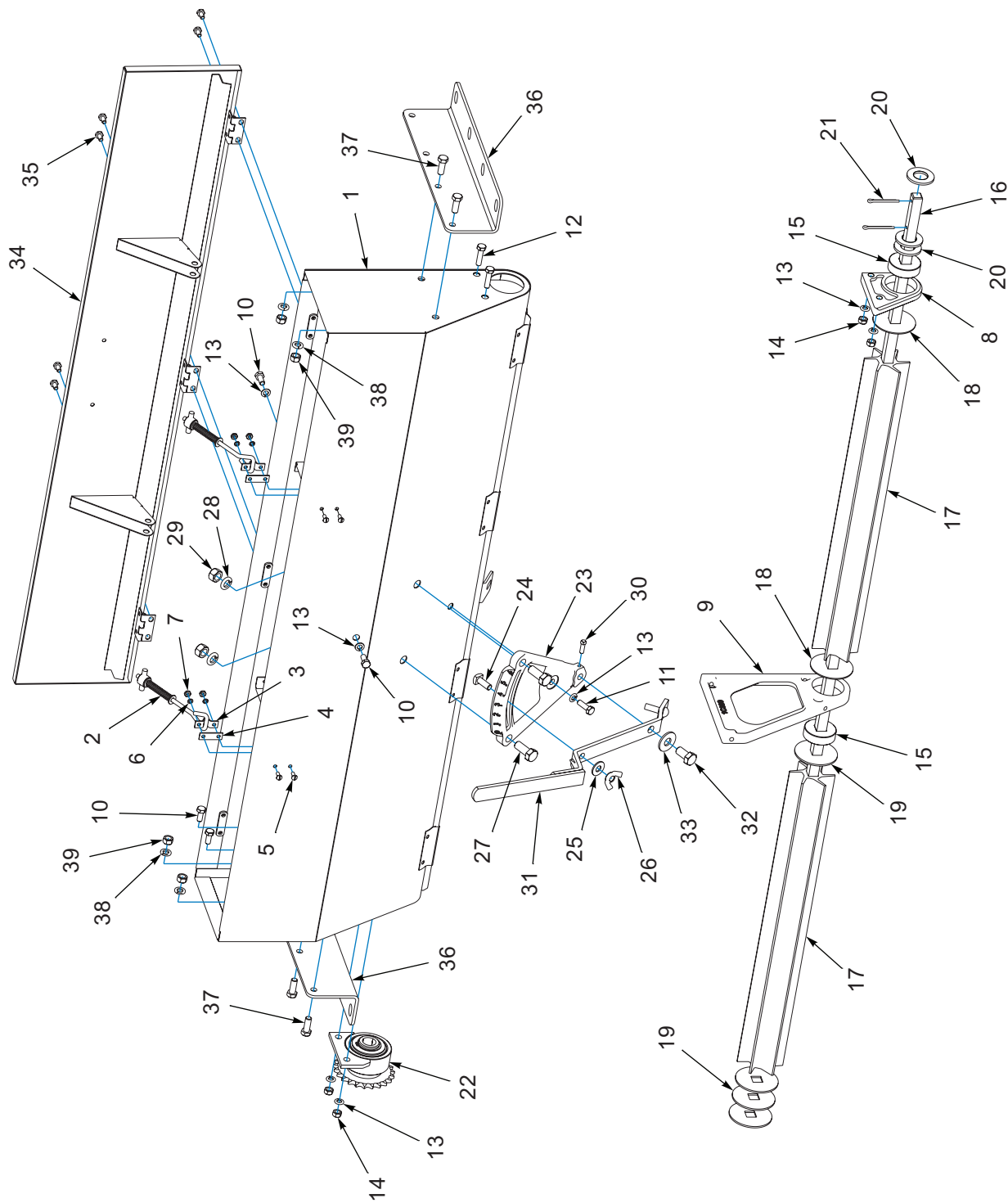


Figure 1-26: Agitator Box, 4FT & 5FT

Agitator Box, 4FT & 5FT

ITEM	PART NUMBER	DESCRIPTION	QTY	
	7K450	SSP4 REAR SEEDBOX ASY-NO COVER (INCLUDES ITEMS 1-30)	1	--
	8K497	SSP5 REAR SEEDBOX ASY-NO COVER (INCLUDES ITEMS 1-30)	--	1
1	1K025	4' AGITATOR SEEDBOX-NO COVER	1	--
1	9J414	AGITATOR SEEDBOX 5' -NO COVER	--	1
2	1C199	PIVOT LOCK ASSY	2	2
3	7D938	COVER LOCK CLIP	2	2
4	7D937	WEAR STRIP	2	2
5	1C213	STOVE BOLT #10-24X1/2 RD HD ZP	4	4
6	1-861-010034-07	WASHER,LKG,HLCL SPR, NO 10	4	4
7	1-512-010007-03	NUT, HEX 10-24 GR2 ZP	4	4
8	9D793	BOX END BEARING	1	1
9	1C339	AGITATOR BEARING	1	1
10	1-654-010049-03	SCREW HX CP 5/16-18UNCX3/4GR5	5	5
11	1-654-010049-05	SCREW HX CP 5/16-18UNCX1 GR5	1	1
12	1-654-010049-06	SCREW,H/CAP,5/16-18UNCX1-1/4	2	2
13	1-861-010034-10	WASHER,LKG 5/16	8	8
14	1-512-010007-06	NUT, HEX 5/16-18 GR2 ZP	4	4
15	2C808	BUSHING	2	2
16	7K449	SSP4 AGITATOR SHAFT	1	--
16	8K628	SSP5 REAR BOX SHAFT	--	1
17	6K603	BLADE AGITATOR 22-1/2	2	--
17	6K604	BLADE AGITATOR 28-1/2	--	2
18	8J564	WASHER,SQ BORE 14 GA	2	--
19	2C809	WASHER,SQ BORE 12GA	4	9
20	1-861-010032-22	WASHER,FL 7/8 ZP/CD	3	3
21	110-0354	5/32X1-1/2 COTTER PIN ZP	2	2
22	7K677	AGITATOR SPROCKET ASSY (SEE PAGE 1-27)	1	1
23	2C662	RH SHIFTER PLATE	1	1
24	1C606	MACH BOLT 3/8-16X1 SQHD PLT	1	1
25	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	1	1
26	1C217	WING NUT 3/8-16NC ZP	1	1
27	1-654-010055-02	SCREW 1/2-13UNCX1-1/4 CP GR5	2	2
28	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	2	2
29	1-512-010007-09	NUT, HEX 1/2-13 GR2 ZP	2	2
30	1-654-010077-2	SCREW, SET,1/4X3/4,SQHD CP PT	1	1
31	9J422	SHIFTER HANDLE	1	1
32	1-654-010055-01	SCR,HX CP 1/2-13UNCX1 GR5	1	1
33	1-861-010032-15	WASHER, FLAT 1/2 W ZP/CD	1	1
34	1K023	COVER, 4 FT	1	--
34	9J415	COVER, 5 FT	--	1
35	104877	SCREW,HX CP,1/4-20UNCX1/2 GR5	6	6
36	247741	MOUNT,SEEDBOX	1	1
37	1-654-010051-05	SCREW,HEX CAP 3/8-16UNCX1 GR5	4	4
38	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8	4	4
39	1-512-010007-07	NUT, HEX 3/8-16 GR2 ZP	4	4

Agitator Box, 6FT

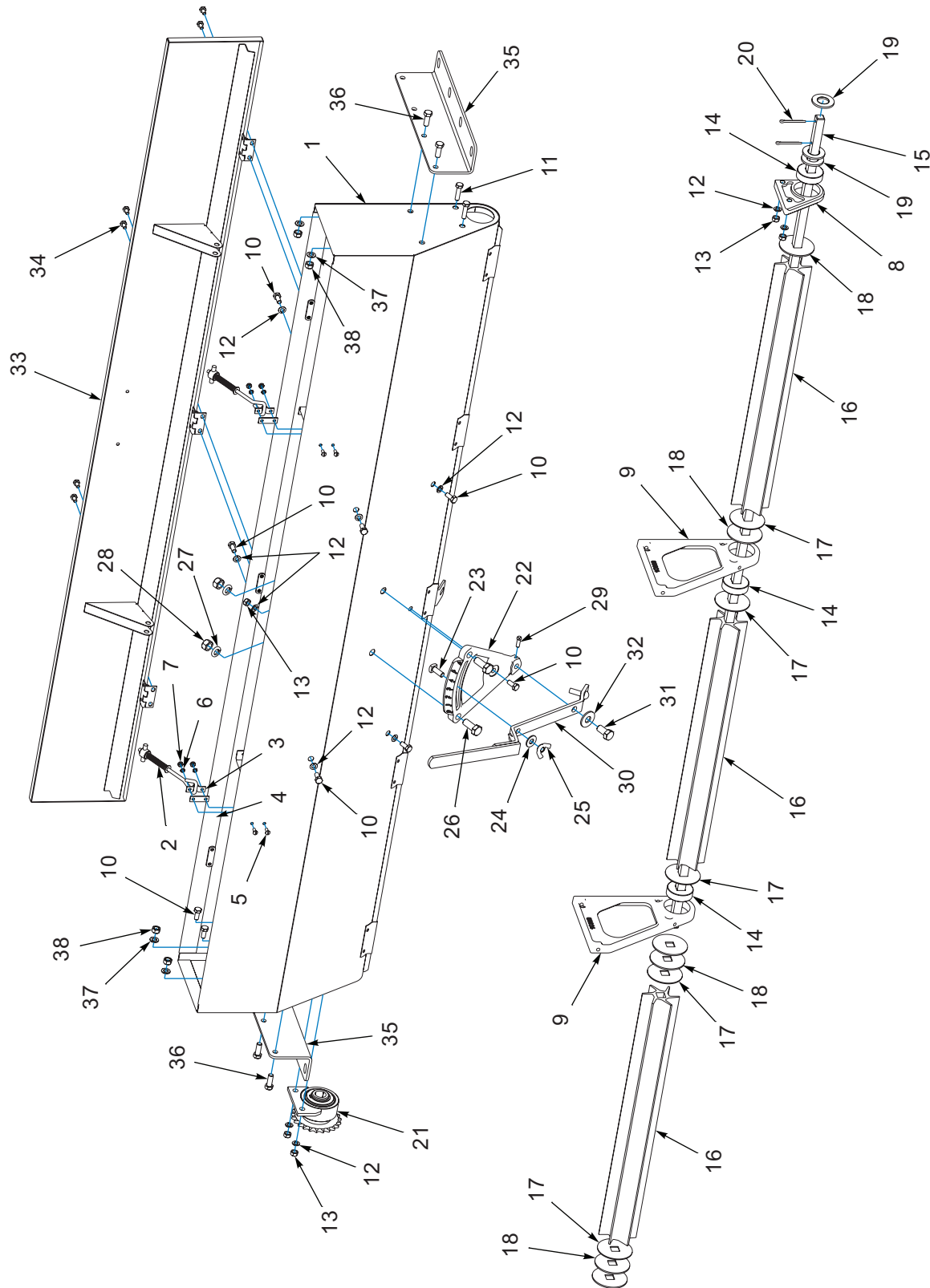


Figure 1-27: Agitator Box, 6FT

Agitator Box, 6FT

ITEM	PART NUMBER	DESCRIPTION	QTY
	7K410	SSP6 REAR SEEDBOX W/BLADES (NO COVER) (INCLUDES ITEMS 1-29)	1
1	2K452	AGITATOR SEEDBOX 6' -NO COVER	1
2	1C199	PIVOT LOCK ASSY	2
3	7D938	COVER LOCK CLIP	2
4	7D937	WEAR STRIP	2
5	1C213	STOVE BOLT #10-24X1/2 RD HD ZP	4
6	1-861-010034-07	WASHER,LKG,HLCL SPR, NO 10	4
7	1-512-010007-03	NUT, HEX 10-24 GR2 ZP	4
8	9D793	BOX END BEARING	1
9	1C339	AGITATOR BEARING	2
10	1-654-010049-03	SCREW HX CP 5/16-18UNCX3/4GR5	11
11	1-654-010049-06	SCREW,H/CAP,5/16-18UNCX1-1/4	2
12	1-861-010034-10	WASHER,LKG 5/16	13
13	1-512-010007-06	NUT, HEX 5/16-18 GR2 ZP	5
14	2C808	BUSHING	3
15	7K407	SSP6 AGITATOR SHAFT	1
16	7K656	BLADE AGITATOR 22-7/8	3
17	8J564	WASHER,SQ BORE 14 GA	5
18	2C809	WASHER,SQ BORE 12GA	6
19	1-861-010032-22	WASHER,FL 7/8 ZP/CD	3
20	110-0354	5/32X1-1/2 COTTER PIN ZP	2
21	7K677	AGITATOR SPROCKET ASSY (SEE PAGE 1-27)	1
22	2C662	RH SHIFTER PLATE	1
23	1C606	MACH BOLT 3/8-16X1 SQHD PLT	1
24	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	1
25	1C217	WING NUT 3/8-16NC ZP	1
26	1-654-010055-02	SCREW 1/2-13UNCX1-1/4 CP GR5	2
27	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	2
28	1-512-010007-09	NUT, HEX 1/2-13 GR2 ZP	2
29	1-654-010077-2	SCREW, SET,1/4X3/4,SQHD CP PT	1
30	9J422	SHIFTER HANDLE	1
31	1-654-010055-01	SCR,HX CP 1/2-13UNCX1 GR5	1
32	1-861-010032-15	WASHER, FLAT 1/2 W ZP/CD	1
33	2K453	COVER, 6 FT	1
34	104877	SCREW,HX CP,1/4-20UNCX1/2 GR5	6
35	247741	MOUNT,SEEDBOX	2
36	1-654-010051-05	SCREW,HEX CAP 3/8-16UNCX1 GR5	4
37	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8	4
38	1-512-010007-07	NUT, HEX 3/8-16 GR2 ZP	4

Blade Agitator Kit - Optional

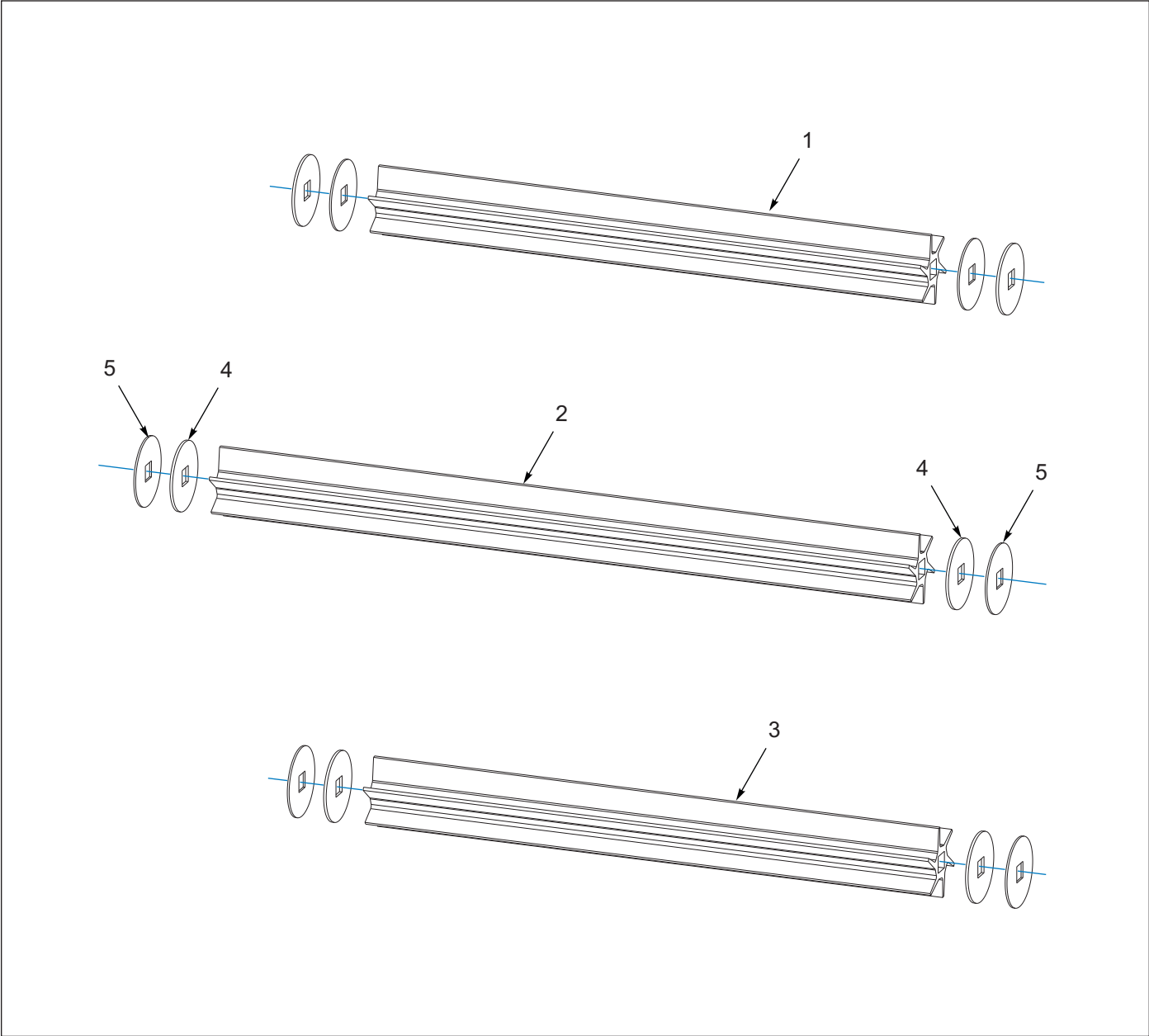


Figure 1-28: Blade Agitator Kit - Optional

Blade Agitator Kit - Optional

ITEM	PART NUMBER	DESCRIPTION	QTY		
			4'	5'	6'
		MODELS			
	256671	BLADE AGITATOR KIT, SS4	1	--	--
	256672	BLADE AGITATOR KIT, SS5/LS5	--	1	--
	256673	BLADE AGITATOR KIT, SS6	--	--	1
1	6K603	BLADE AGITATOR 22-1/2	2	--	--
2	6K604	BLADE AGITATOR 28-1/2	--	2	--
3	7K656	BLADE AGITATOR 22-7/8	--	--	3
4	2C809	WASHER, SQ BORE 12GA	4	4	6
5	8J564	WASHER, SQ BORE 14GA	4	4	6

Brush Agitator Kit - Optional

IMPORTANT
DISENGAGE CLUTCH (IF SO EQUIPPED)
OR RAISE SEEDER BEFORE BACKING UP.
FAILURE TO DO SO WILL DAMAGE BRUSH
AGITATORS.

5D505

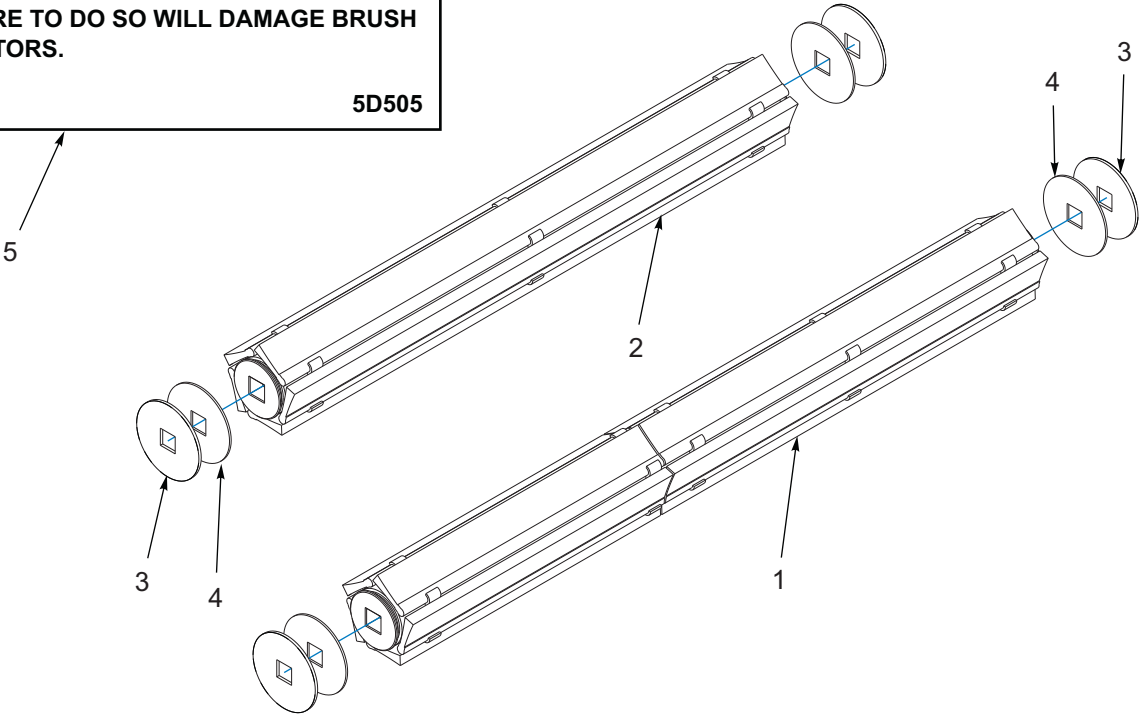


Figure 1-29: Brush Agitator Kit - Optional

Brush Agitator Kit - Optional

ITEM	PART NUMBER	DESCRIPTION	QTY		
			4'	5'	6'
		MODELS			
	9K445	4' BRUSH AGITATOR KIT	1	--	--
	5C883	5' BRUSH AGITATOR KIT	--	1	--
	8K991	6' BRUSH AGITATOR KIT	--	--	1
1	5C882	AGITATOR ASSEMBLY (28") (SEE PAGE 1-40)	--	2	--
2	3C995	BRUSH AGITATOR ASSEMBLY (22-1/2") (SEE PAGE 1-41)	2	--	3
3	2C809	WASHER, SQ BORE 12GA	4	4	6
4	8J564	WASHER, SQ BORE 14GA	4	4	6
5	5D505	DECAL - 'IMPORTANT INFORMATION'	1	1	1

Brush Agitator Assembly - 28"

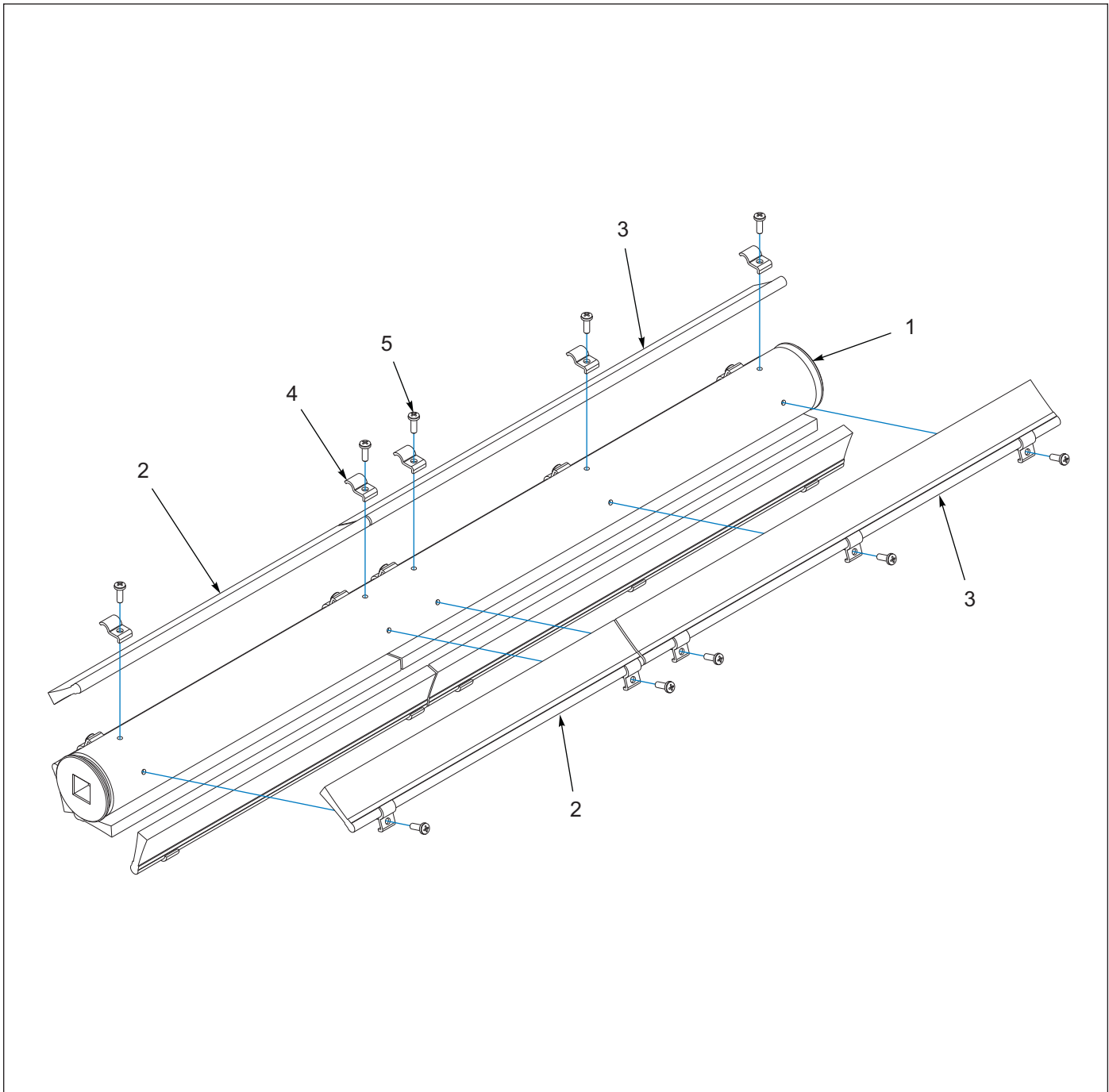


Figure 1-30: Brush Agitator Assembly - 28"

Brush Agitator Assembly - 28"

ITEM	PART NUMBER	DESCRIPTION	QTY
	5C882	AGITATOR ASSEMBLY (28")	1
1	5C881	BRUSH AGITATOR PIPE ASM	1
2	4C003	BRUSH STRIP, 16-1/2"	5
3	5C880	BRUSH STRIP, 11-1/2"	5
4	3C956	BRUSH STRIP CLIP	25
5	3C998	SCREW (8-32 X 1/2)	25

Brush Agitator Assembly - 22-1/2"

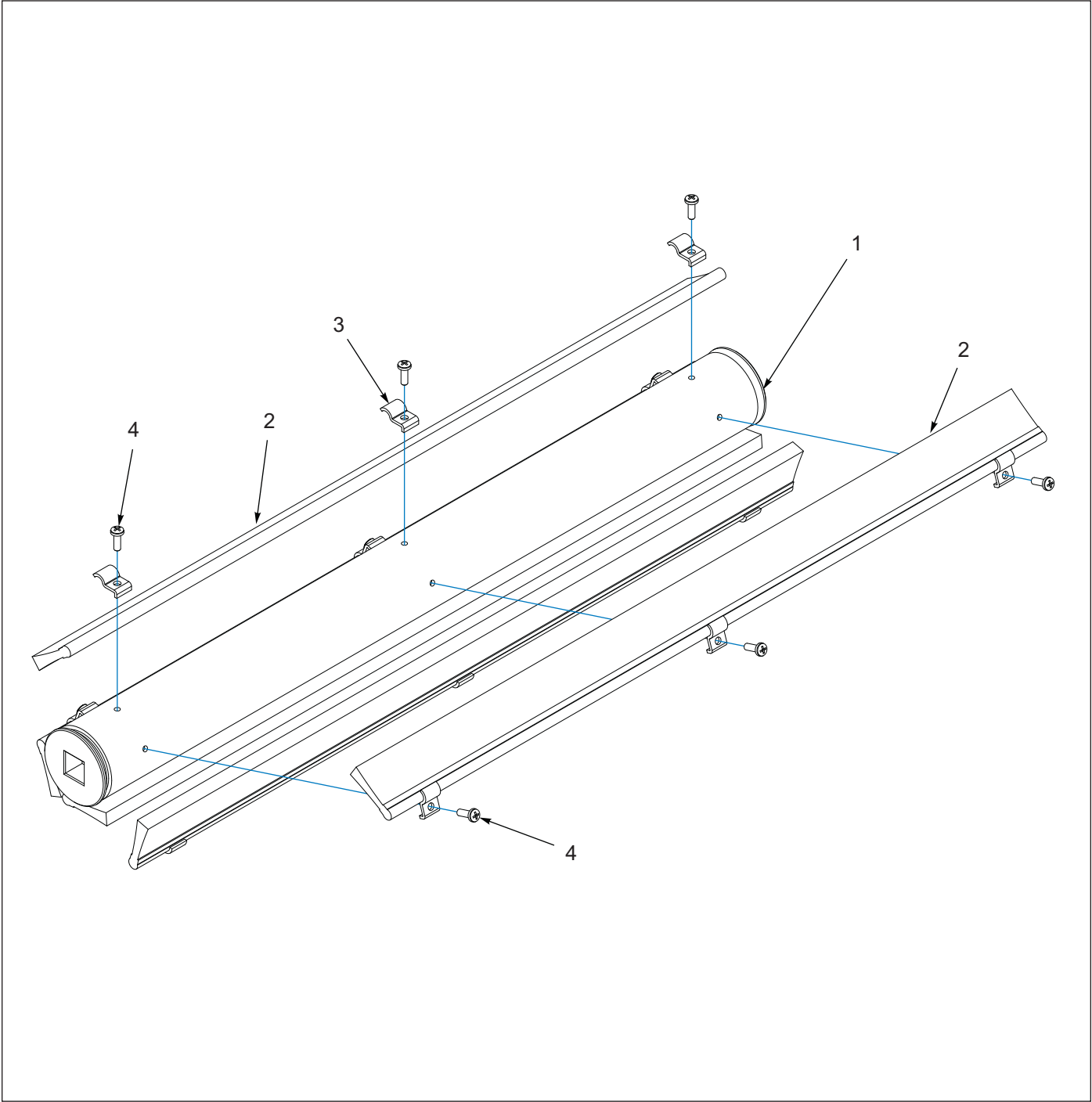


Figure 1-31: Brush Agitator Assembly - 22-1/2"

Brush Agitator Assembly - 22-1/2"

ITEM	PART NUMBER	DESCRIPTION	QTY
	3C995	BRUSH AGITATOR ASSEMBLY (22-1/2")	1
1	3C996	BRUSH AGITATOR PIPE	1
2	3C997	BRUSH STRIP, 22-1/4"	5
3	3C956	BRUSH STRIP CLIP	15
4	3C998	SCREW (8-32 X 1/2)	15

8-Row Brush Agitator - Optional

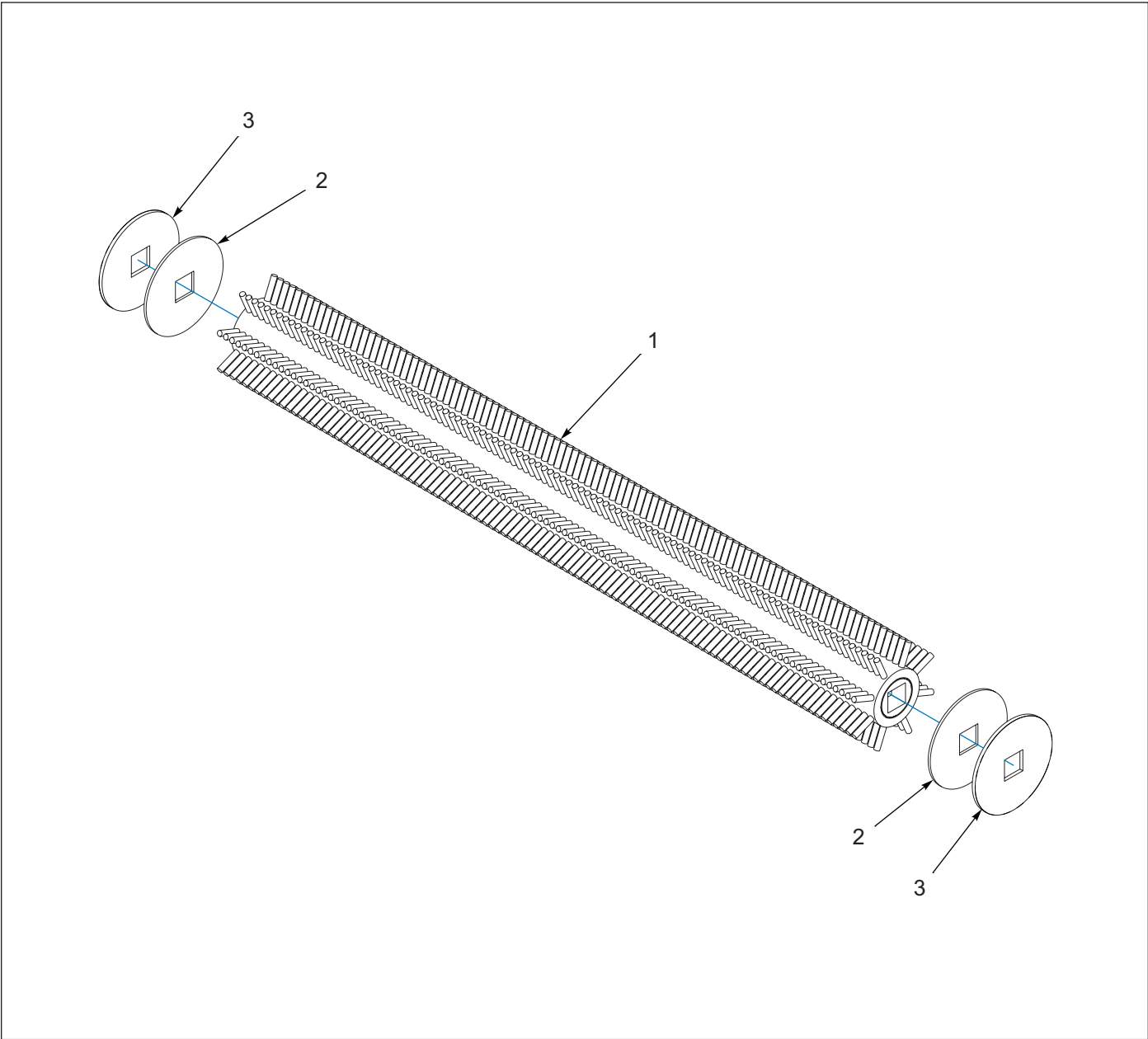


Figure 1-32: 8-Row Brush Agitator - Optional

8-Row Brush Agitator - Optional

ITEM	PART NUMBER	DESCRIPTION	QTY		
			4'	5'	6'
		MODELS			
	236903	KIT, 8 ROW BRUSH SSP4	1	--	--
	236904	KIT, 8 ROW BRUSH LSP5/SSP5	--	1	--
	236905	KIT, 8 ROW BRUSH SSP6	--	--	1
1	236902	BRUSH,8 ROW,28.50 LG	--	2	--
1	236901	BRUSH,8 ROW,22.50 LG	2	--	--
1	2P173	BRUSH,8 ROW,22.94 LG	--	--	3
2	2C809	WASHER,SQ BORE 12GA	4	4	6
3	8J564	WASHER,SQ BORE 14 GA	4	4	6

Cage Agitator - Optional

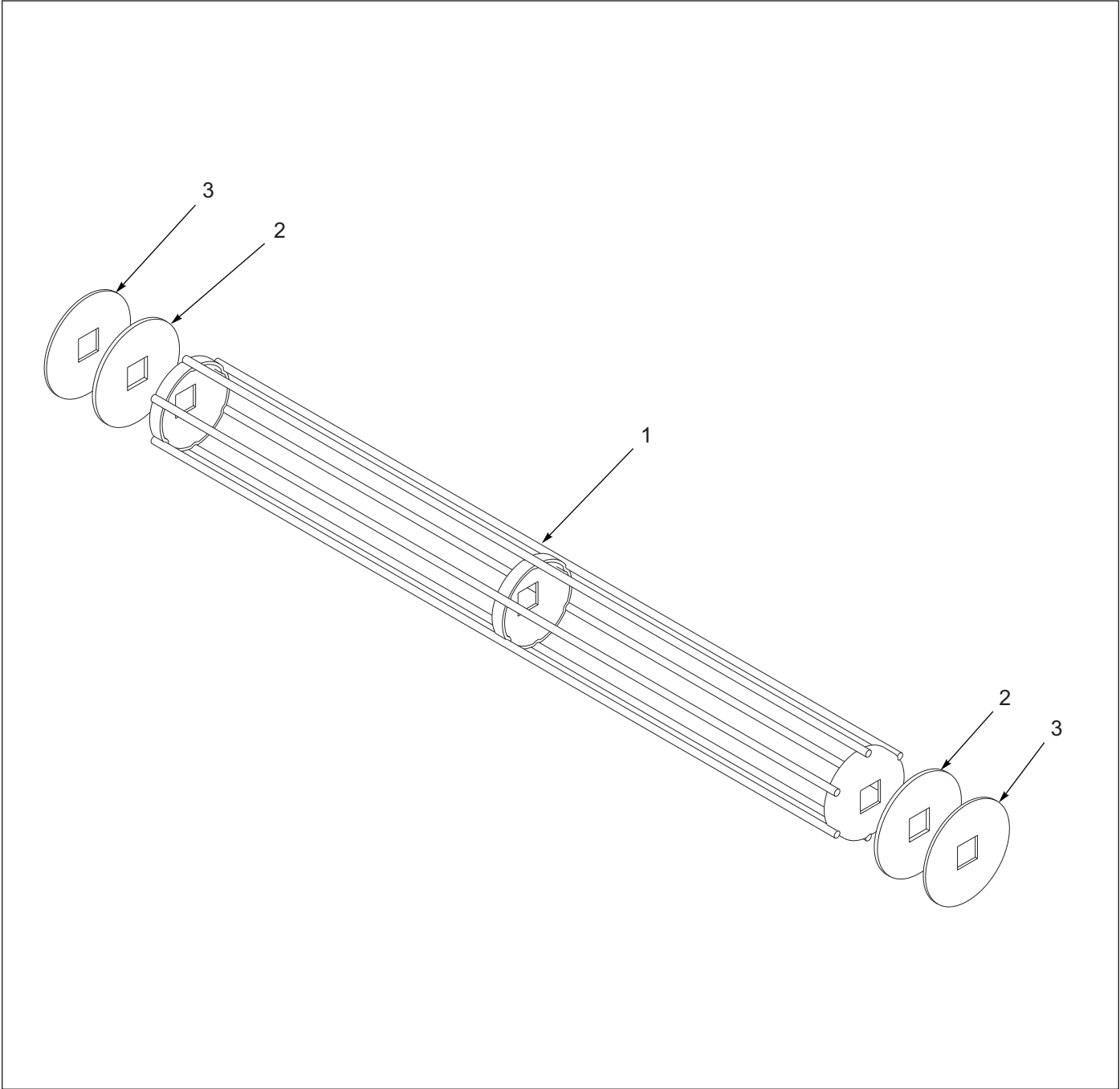


Figure 1-33: Cage Agitator - Optional

Cage Agitator - Optional

ITEM	PART NUMBER	DESCRIPTION	QTY		
			4'	5'	6'
		MODELS			
1	9D794	AGITATOR CAGE ASSEMBLY (22-15/16")	--	--	3
1	2C815	AGITATOR CAGE ASSEMBLY (22-1/2")	2	--	--
1	5C195	AGITATOR CAGE ASSEMBLY (28-1/2")	--	2	--
2	2C809	WASHER, SQ BORE 12GA	4	4	6
3	8J564	WASHER, SQ BORE 14GA	4	4	6

Speed-Up Kit - Optional

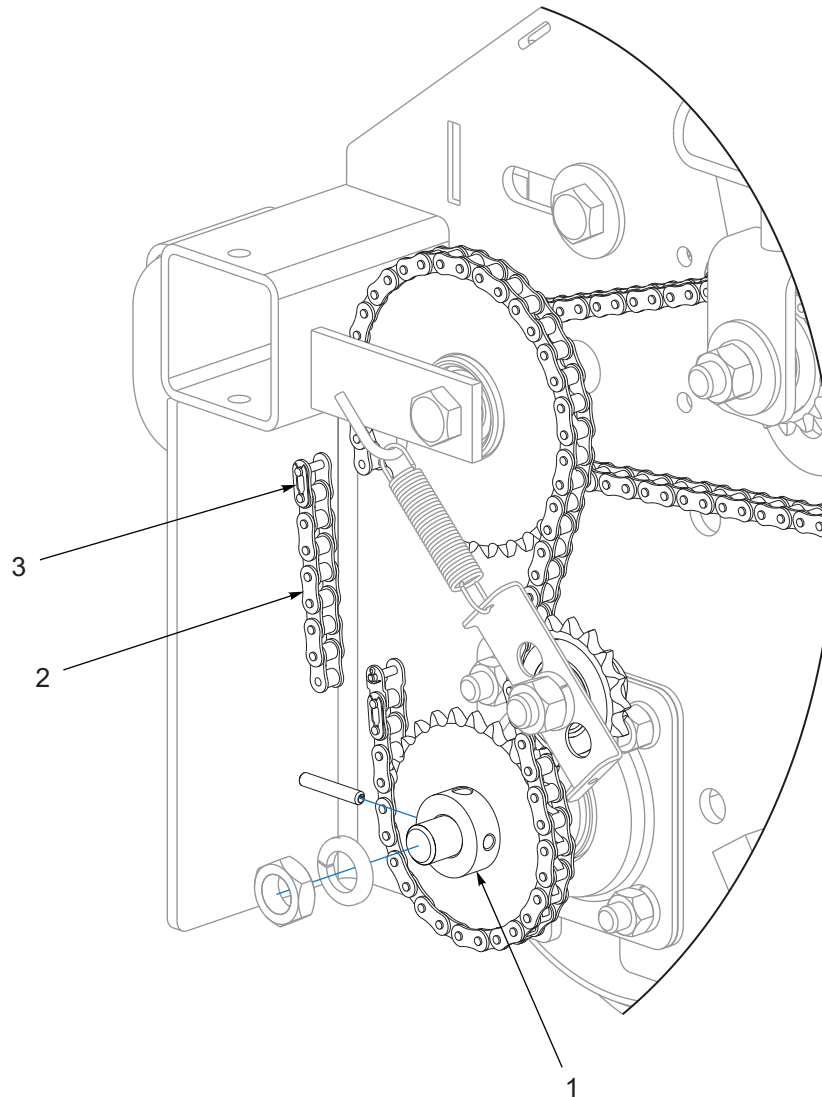


Figure 1-34: Speed-Up Kit - Optional

Speed-Up Kit - Optional

ITEM	PART NUMBER	DESCRIPTION	QTY
	9J495	SPEED UP KIT SS/SL 8,10,12	1
1	9J617	SPROCKET 26T	1
2	9J618	ROLLER CHAIN #40 X 8 PITCHES (INCLUDES ITEM 3)	1
3	119716	CONNECTING LINK #40 CHAIN	1

[illegible]

Acre Meter Kit - Optional

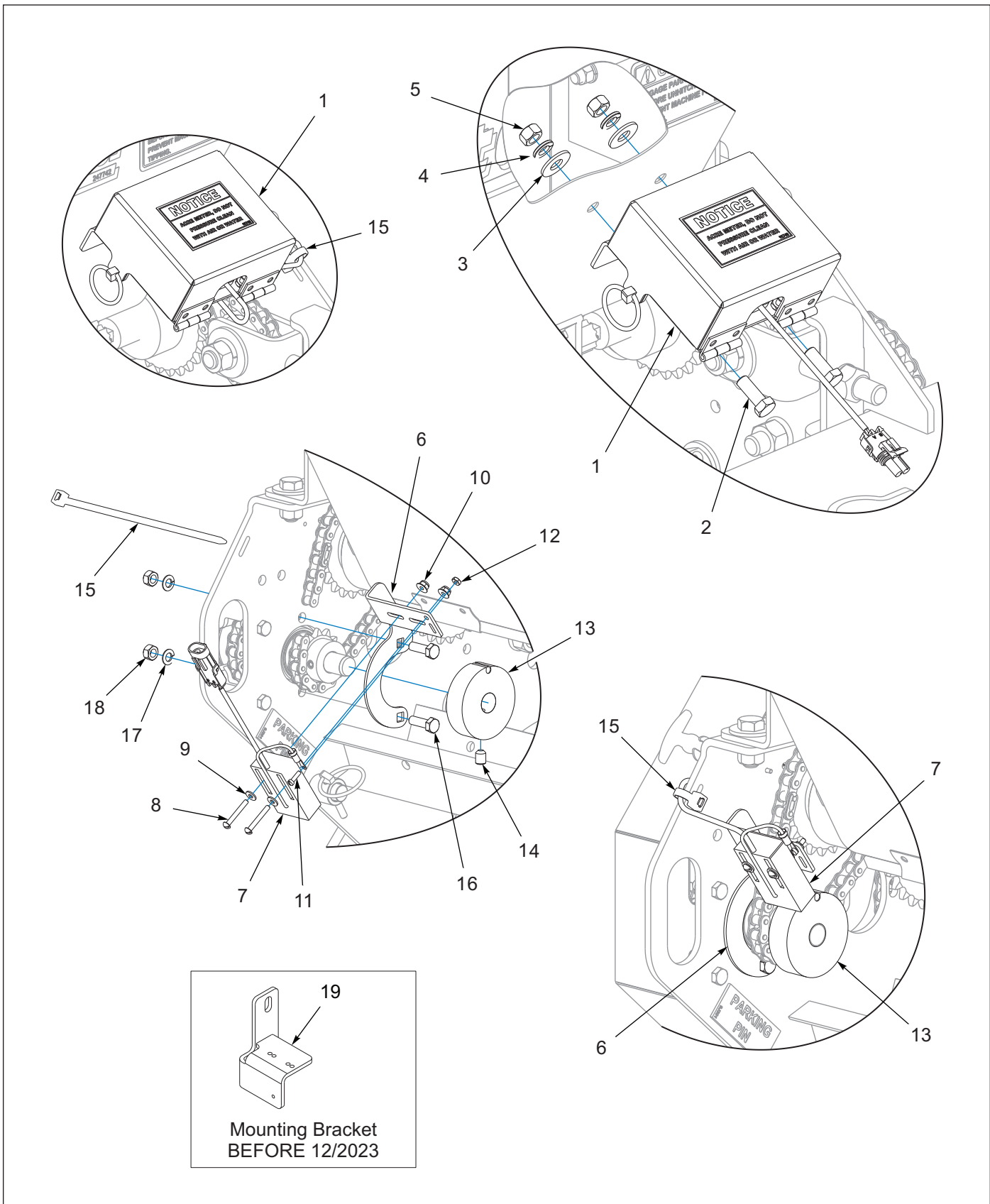


Figure 1-35: Acre Meter Kit - Optional

Acre Meter Kit - Optional

ITEM	PART NUMBER	DESCRIPTION	QTY
	6K036	ACRE METER KIT (INCLUDES ITEMS 1 - 15)	1
1	253361	ACRE METER W/ENCLOSURE (INCLUDES ITEMS 2 - 5) (AFTER 06/01/2025) (SEE PAGE 1-48) (NOT SHOWN)	1
1	5K310	ACRE METER ASSEMBLY (INCLUDES ITEMS 2 - 5) (05/15/2012 TO 06/01/2025) (SEE PAGE 1-49) (SHOWN)	1
2	1-654-010051-05	SCREW,HEX CAP 3/8-16UNCX1 GR5	2
3	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	2
4	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8	2
5	1-512-010007-07	NUT, HEX 3/8-16 GR2 ZP	2
6	247736	BRACKET,PICKUP SWITCH	1
7	153862	SWITCH ASSY, ELECTRONIC ACRE	1
8	5K262	SCREW,RD HD MACH #8-32X1-1/4	2
9	1-861-010032-02	WASHER,FL #8 ZP/CD	2
10	234115	NUT,FLANGE NY-LOK #8-32	2
11	2D045	SCREW RD HD MACH 6-32XNCX1/2	1
12	12D6E	NUT HEX HD #6-32	1
13	5K277	MAGNET WHEEL ASSY (INCLUDES ITEM 14)	1
14	122709	SCREW,SET,HXSKTCPPT 3/8-16X1/2	1
15	105-0228	TYWRAP 8IN LG TY-5272MX	10
16	1-654-010049-05	SCREW HX CP 5/16-18UNCX1 GR5	2
17	1-861-010034-10	WASHER,LKG 5/16	2
18	1-512-010007-06	NUT, HEX 5/16-18 GR2 ZP	2
19	185991	BRACKET, ACRE METER (BEFORE 12/2023)	1

Acre Meter Assembly (After 06/01/2025)

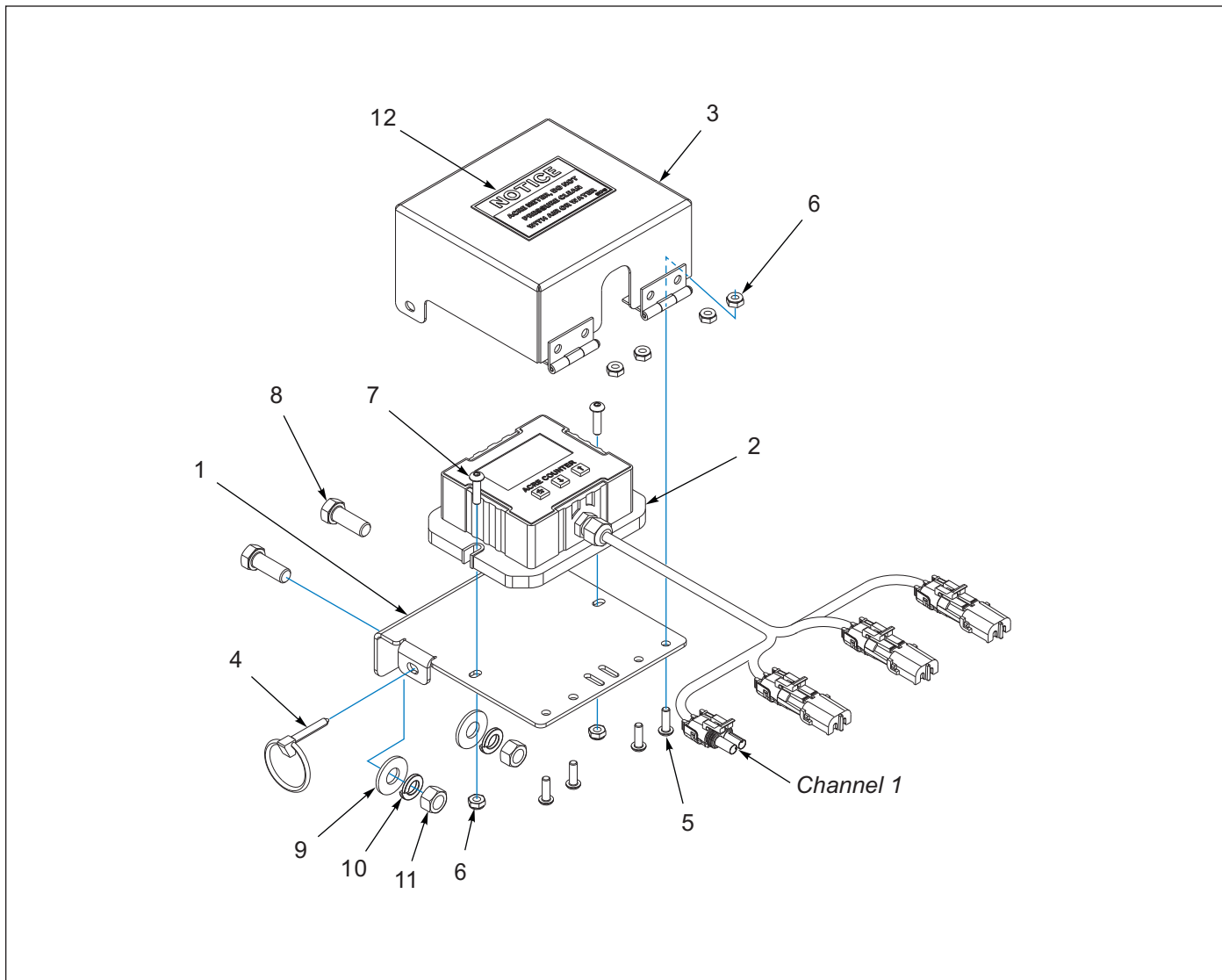


Figure 1-36: Acre Meter Assembly (After 06/01/2025)

Acre Meter Assembly (After 06/01/2025)

ITEM	PART NUMBER	DESCRIPTION	QTY
	253361	ACRE METER W/ENCLOSURE	1
1	253360	BRACKET, ACRE METER	1
2	254817	METER, ACRE 4 CHANNEL	1
3	253359	COVER, ACRE METER	1
4	5D129	KLIK PIN (3/16 X 1-1/4)	1
5	109394	SCREW, BHSC #10-24UNCX5/8	4
6	1-512-010003-06	NUT,HEX,SLFLKG W/NLY 10-24	6
7	109410	SCREW, BHSC #10-24UNCX3/4	2
8	1-654-010051-05	SCREW,HEX CAP 3/8-16UNCX1 GR5	2
9	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	2
10	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8	2
11	1-512-010007-07	NUT, HEX 3/8-16 GR2 ZP	2
12	9K740	DECAL, ACRE METER	1

Acre Meter Assembly (05/15/2012 TO 06/01/2025)

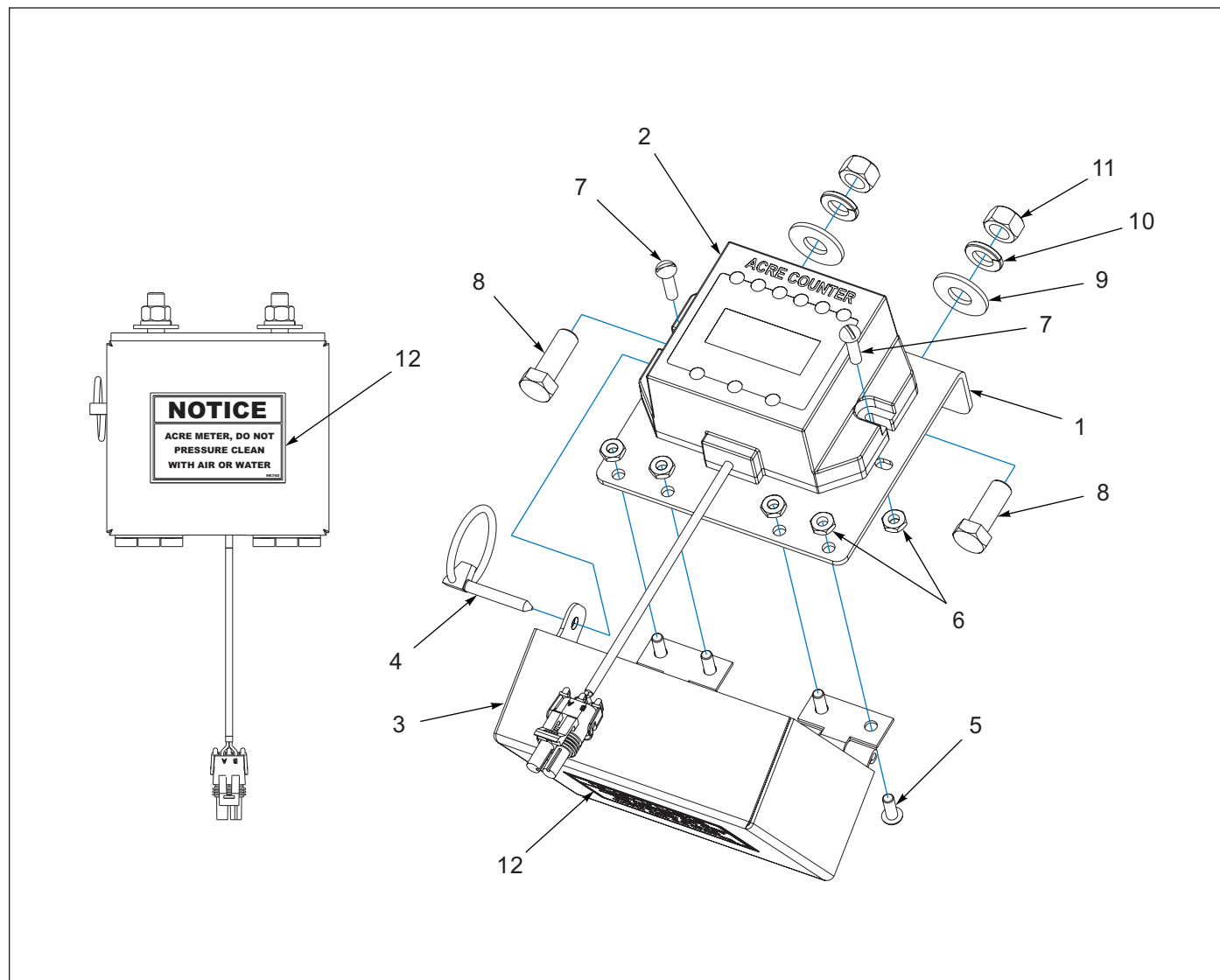


Figure 1-37: Acre Meter Assembly (05/15/2012 TO 06/01/2025)

Acre Meter Assembly (05/15/2012 TO 06/01/2025)

ITEM	PART NUMBER	DESCRIPTION	QTY
	5K310	ACRE METER ASSEMBLY (OBSOLETE)	1
1	170943	MOUNT-ACRE METER	1
2	170948	CONSOLE, ELECTRONIC ACRE (OBSOLETE)	1
3	170946	COVER-ACRE METER, WELDMENT	1
4	5D129	KILN-PIN (3/16 X 1-1/4)	1
5	1C213	STOVE BOLT #10-24X1/2 RD HD ZP	4
6	1-512-010007-03	NUT, HEX 10-24 GR2 ZP	6
7	1-656-010003051	SCREW,RH HD MACH 10-24X3/4	2
8	1-654-010051-05	SCREW,HEX CAP 3/8-16UNCX1 GR5	2
9	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	2
10	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8	2
11	1-512-010007-07	NUT, HEX 3/8-16 GR2 ZP	2
12	9K740	DECAL, ACRE METER	1

Acre Meter Assembly (Before 05/15/2012)

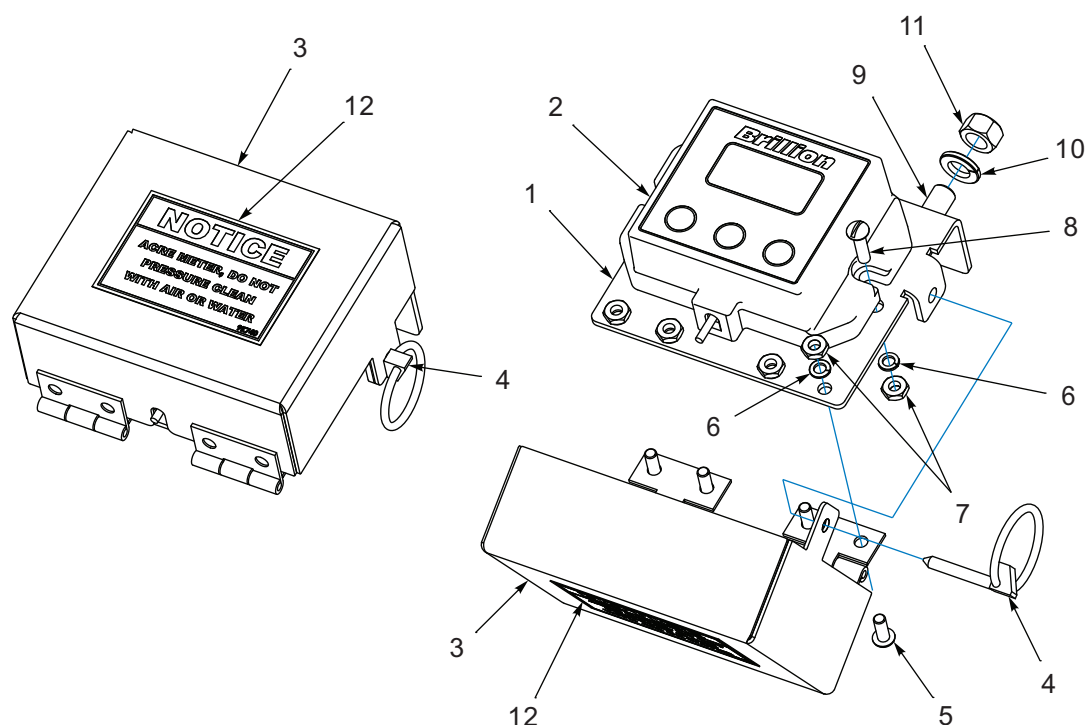


Figure 1-38: Acre Meter Assembly (Before 05/15/2012)

Acre Meter Assembly (Before 05/15/2012)

ITEM	PART NUMBER	DESCRIPTION	QTY
1	9K739	BRACKET, ACRE METER	1
2	153861	CONSOLE, ELECTRONIC ACRE (OBSOLETE)	1
3	9K741	COVER, ACRE METER WLD	1
4	5D129	KLIK-PIN (3/16 X 1-1/4)	1
5	1C213	STOVE BOLT, #10-24 X 1/2, RD HD, ZP	4
6	1-861-010034-07	WASHER, LKG, HLCL SPR NO 10	6
7	1-512-010007-03	NUT, HEX 10-24 GR2 ZP	6
8	1-656-010003051	SCREW,RH HD MACH 10-24X3/4	2
9	1-654-010051-05	SCREW,HEX CAP 3/8-16UNCX1 GR5	2
10	1-861-010034-11	WASHER, LKG HLCL SPR, 3/8	2
11	1-512-010007-07	NUT, HEX 3/8-16 GR2 ZP	2
12	9K740	DECAL, ACRE METER	1

NOTES:

CAT2 Quick Hitch Adapter Kit - Optional

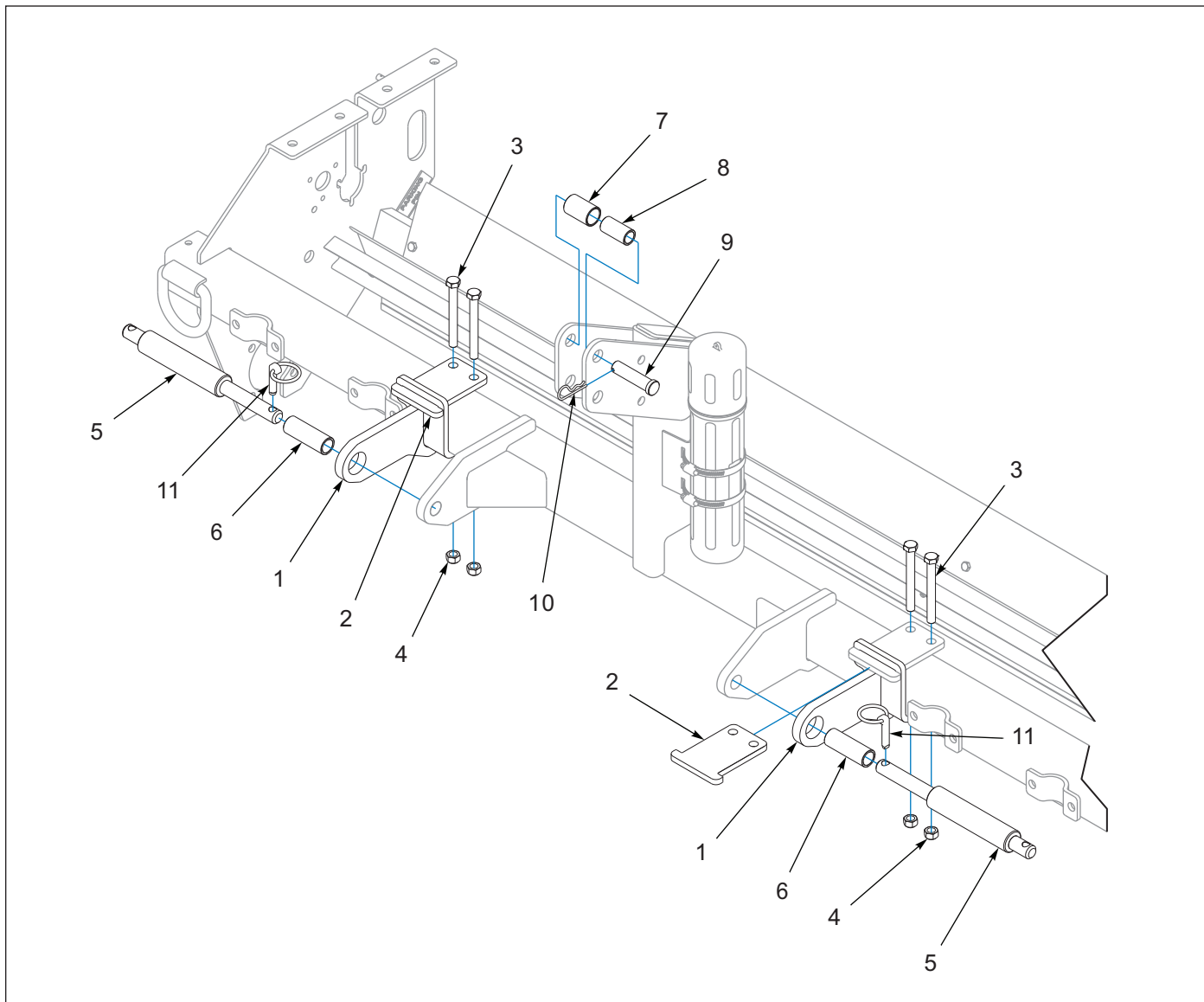


Figure 1-39: CAT2 Quick Hitch Adapter Kit - Optional

CAT2 Quick Hitch Adapter Kit - Optional

ITEM	PART NUMBER	DESCRIPTION	QTY
	210928	KIT,CAT2QH,LSP/SSP4,5,6 (INCLUDES ITEMS 1 - 7)	1
1	210925	HITCH LUG WLDMT	2
2	210927	PLATE,CLAMP	2
3	1-654-010055-14	SCREW,HX CP,1/2-13UNCX4-1/2GR	4
4	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	4
5	210926	PIN, LOWER, 3-POINT	2
6	232368	SPACER, METER ACTUATOR 3-3/16L(1-1/8 OD)	2
7	5D157	SLEEVE (1-1/4 OD X 1-15/16 LG)	1
8	7K229	SLEEVE - 1 OD X 2 LG (EXISTING HARDWARE)	1
9	7D642	CLEVIS PIN (3/4 X 3) (EXISTING HARDWARE)	1
10	6J448	HAIRPIN COTTER 1/8 (EXISTING HARDWARE)	1
11	7631	QUICK PIN (EXISTING HARDWARE)	2

Lift Sling Kit - Optional

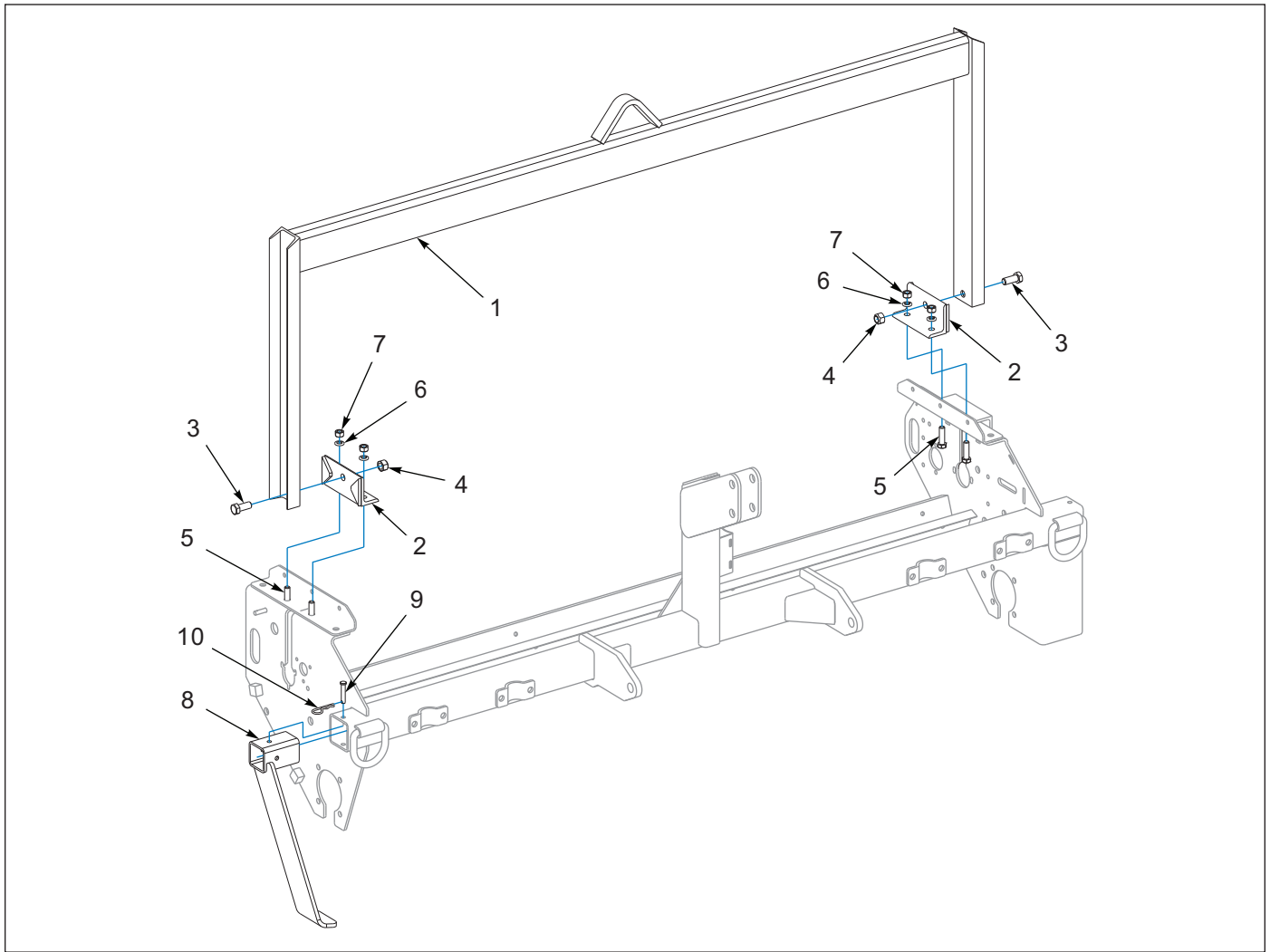


Figure 1-40: Lift Sling Kit - Optional

Lift Sling Kit - Optional

ITEM	PART NUMBER	DESCRIPTION	QTY
	6K081	LIFT SLING KIT 4-FT	1
	6K060	LIFT SLING KIT 6-FT	1
	8K636	LIFT SLING KIT 5-FT	1
1	6K080	LIFT SLING, 4'	1
1	8K637	LIFT SLING, 5-FT	1
1	6K059	LIFT SLING, 6-FT	1
2	6K051	MOUNTING BRACKET	2
3	1-654-010059-03	SCREW, 5/8-11 X 1-1/2, GR5 ZP	2
4	1-512-010005-13	NUT, HEX SLFLKG GRB 5/8-11	2
5	1-654-010055-04	SCREW, HEX CAP, 1/2-13UNCX1-3/4	4
6	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	4
7	1-512-010007-09	NUT, HEX 1/2-13 GR2 ZP	4
8	6K207	STABILIZER	1
9	1K936	CLEVIS PIN	1
10	4C856	HAIRPIN COTTER	1

Decals

ITEM	PART NUMBER	DESCRIPTION	QTY		
		MODELS	4'	5'	6'
1	2K123	DECAL, WARNING	2	2	2
2	8J310	DECAL, CAUTION	1	1	1
3	9J302	DECAL, CAUTION	1	1	1
4	528934	REFLECTOR - YELLOW	2	2	2
5	528933	REFLECTOR - RED	2	2	2
6	528938	STRIPE, ORANGE	2	2	2
7	9J301	DECAL, PARKING PIN	2	2	2
8	7K434	SEED CHART-SSP4/5/6 REAR BOX	1	1	1
9	7K454	SEED CHART-SSP4/SSP5 FRONT BOX	1	1	--
9	7K433	SEED CHART-SS6 FRONT BOX	--	1	1
10	193500	DECAL,BRILLION 2-3/4 HT (AFTER 12/2023)	1	2	2
10	4K036	DECAL-BRILLION (2 3/4 X 20) (BEFORE 12/2023)	1	1	1
11	247742	DECAL, SURE-STAND (AFTER 12/2023)	1	2	2
11	4K401	DECAL, SURE STAND (BEFORE 12/2023)	1	1	1
12	2P151	SMV W/BRACKET	1	1	1
13	235621	DECAL, QR CODE AG SEEDER	1	1	1
14	1-573-010006	PLACARD, NAME	1	1	1
15	107-0814	RIVET 1/8X1/8 A LUM POP (HARDWARE FOR ITEM 14)	2	2	2
16	7K452	DECAL - SS4 (BEFORE 12/2023)	1	--	--
16	8K599	DECAL - SS5 (BEFORE 12/2023)	--	1	--
16	7K428	DECAL - SS6 (BEFORE 12/2023)	--	--	1

Decal Locations (After 12/2023)

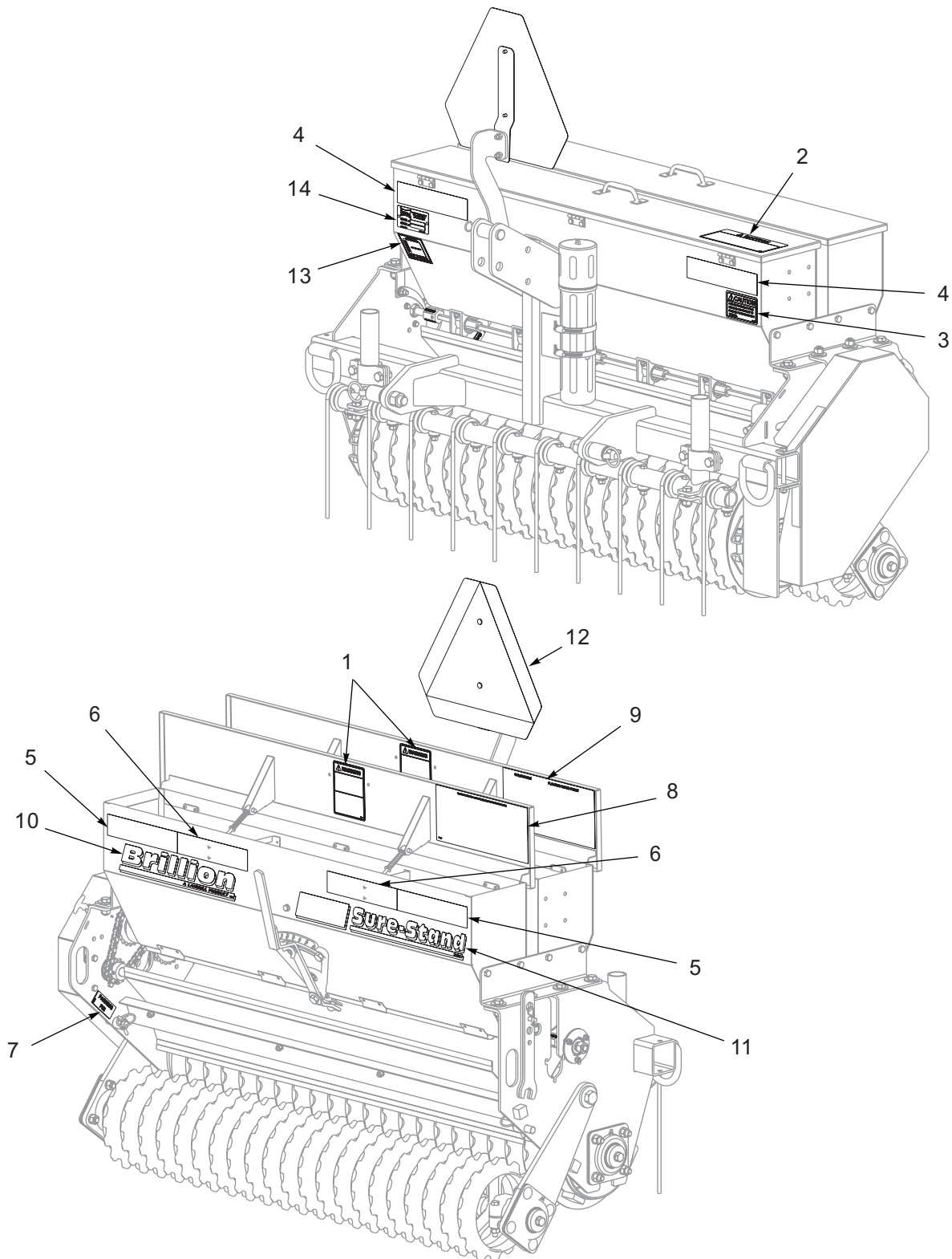


Figure 1-42: SSB4 Decal Locations (After 12/2023)

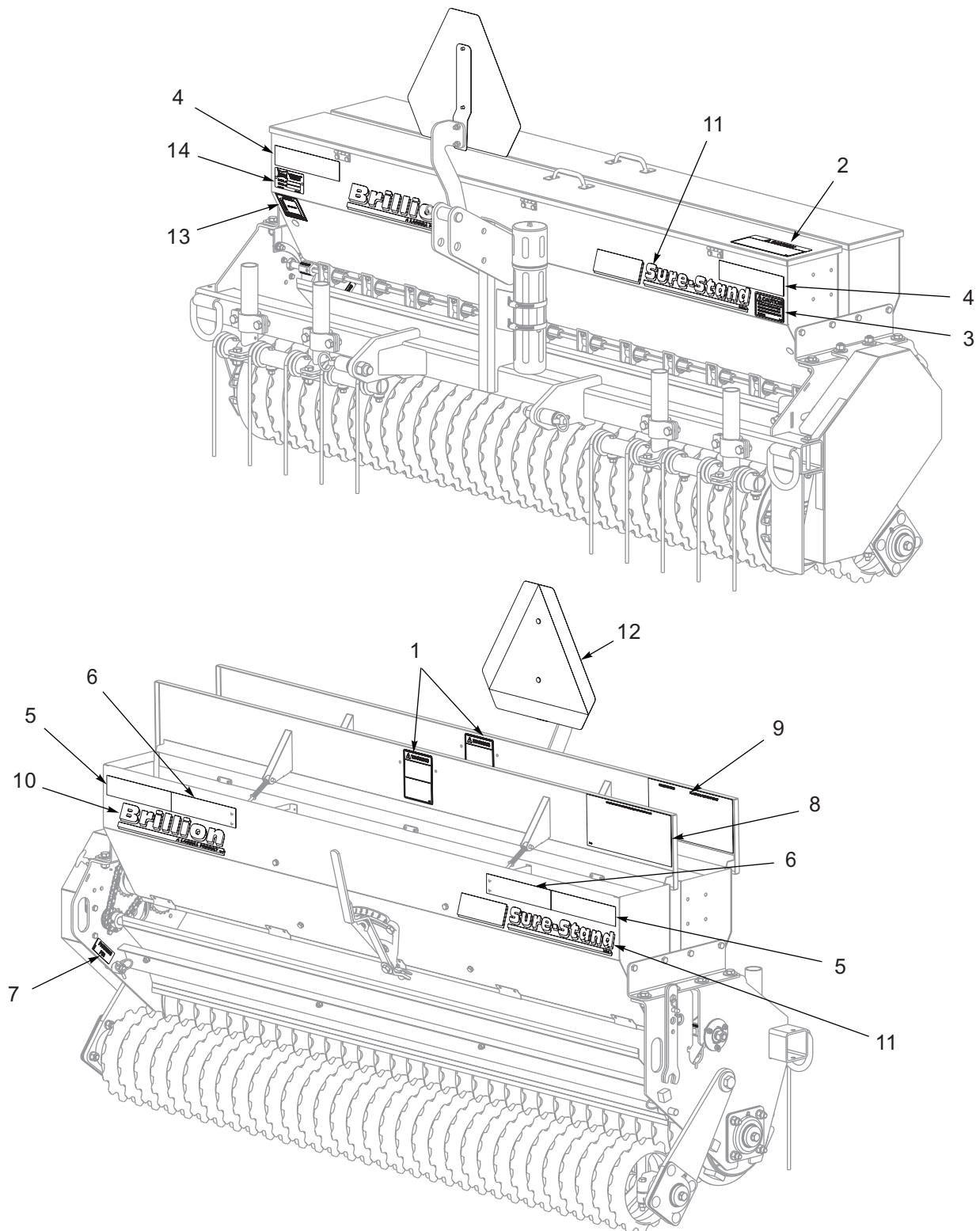


Figure 1-43: SSB5, SSB6 Decal Locations (After 12/2023)

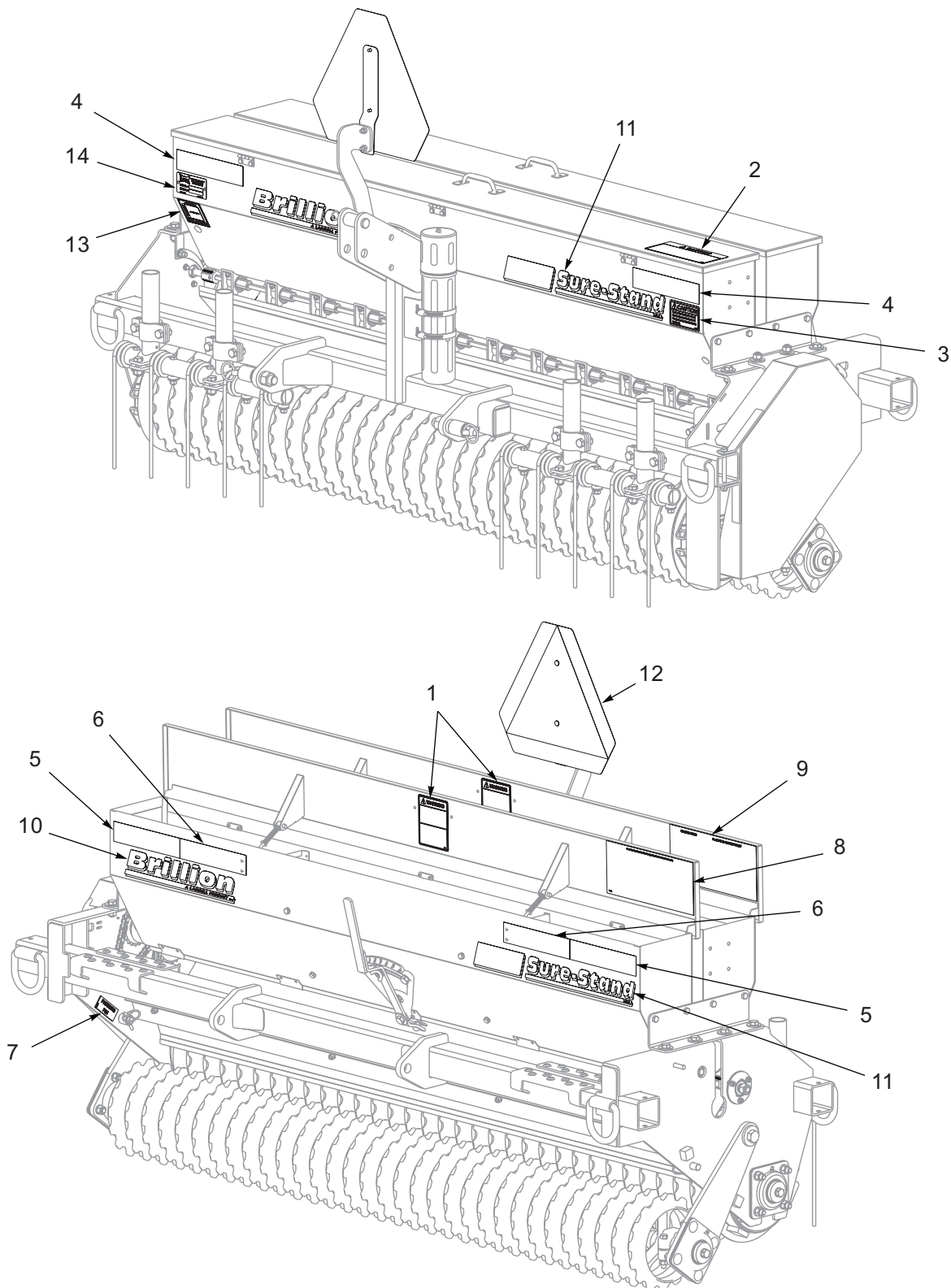


Figure 1-44: SSB6S Decal Locations (Skid Steer) (After 12/2023)

Decal Locations (Before 12/2023)

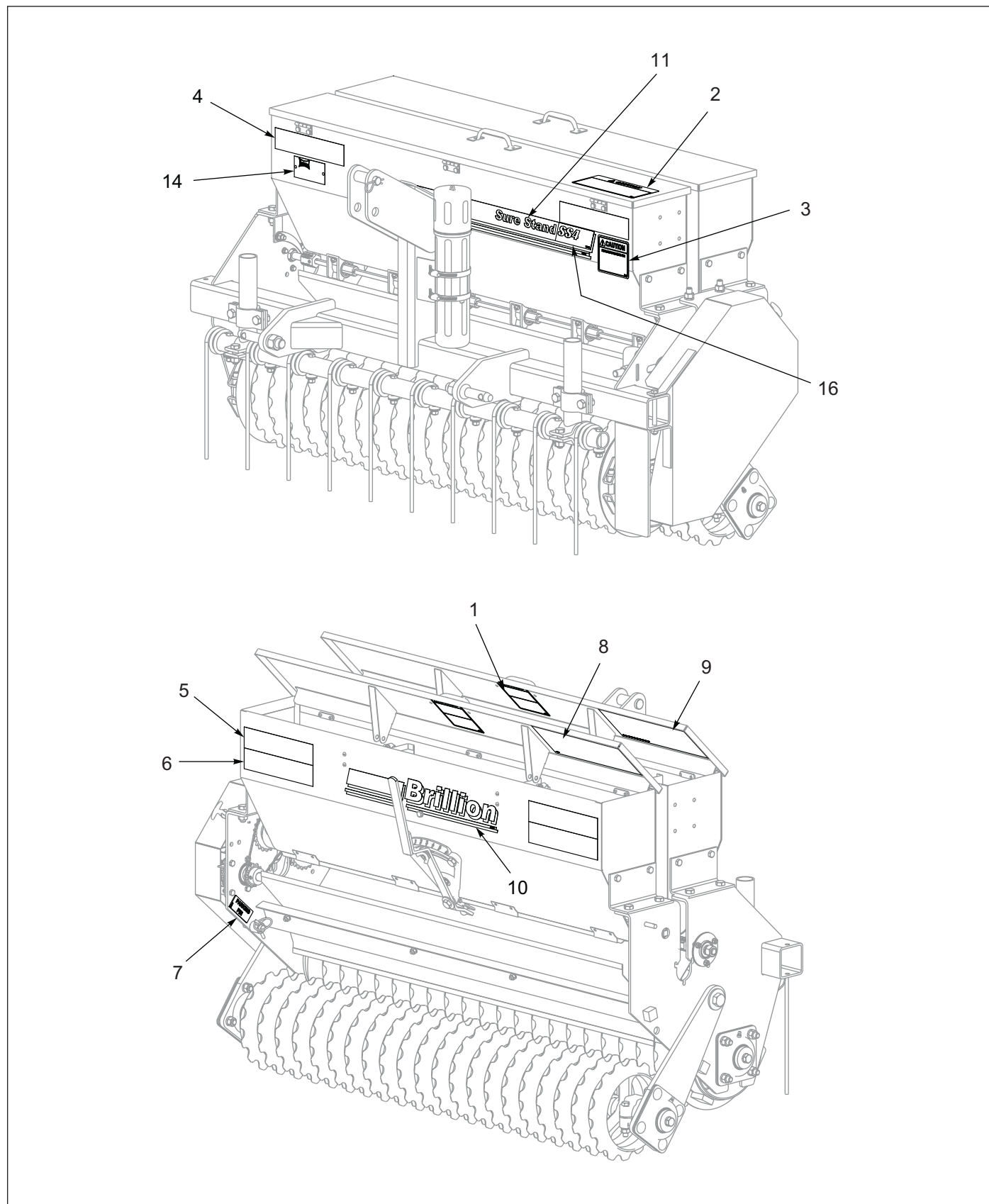


Figure 1-45: SSBP4 Decal Locations (Before 12/2023)

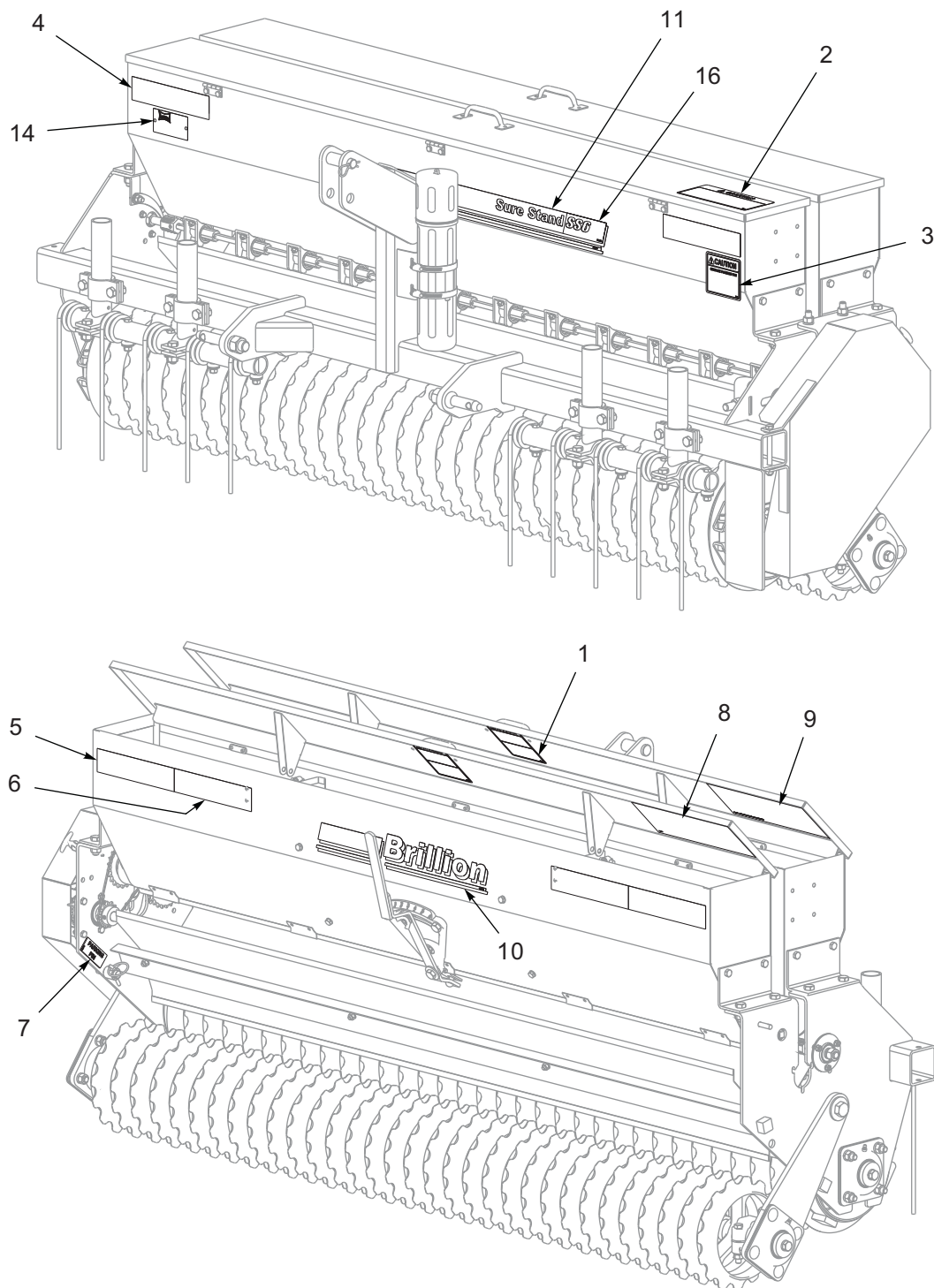


Figure 1-46: SSBP5, SSBP6 Decal Locations (Before 12/2023)

Glossary

For clarity this glossary of industry standard abbreviations and their definitions are provided.

A

ASM Assembly

B

BATT Battery
BHSC Button Head Socket Cap
BLK Black

C

CB Carriage Bolt
CONN Connector
CRG Carriage
CTSK Countersunk
CTWT Counterweight
CVR Cover
CYD Cylinder

D

DBL Double
DIA Diameter

E

ENCLSD Enclosed

F

FHCS Flanged Head Cap Screw
FHHCS Flanged Hex Head Cap Screw
FL OR FLG Flange
FLT Flat

G

GA Gauge

H

HHCS Hex Head Cap Screw
HCS High Carbon Steel
HD Head
HLCL Helical
HCSKT Hex Socket
HSFC Hex Socket Flat Countersunk
HYD Hydraulic

I

ID Inside Diameter

L

LH Lefthand
LKG OR LOCK Locking
LWR Lower

M

MANF Manifold
MNT Mount

N

NRW Narrow
----- Not Serviced Separately

O

OD Outside Diameter
OHG Overhead Guard
ORFS OR ORS O-Ring Seal
ORP OR ORB O-Ring Boss

P

P-STEER Power Steering
PTFE Polytetrafluoroethylene (Teflon)

R

RH Righthand
RND Round

S

SER Series
SHCS Socket Head Cap Screw
SHLD Shield
SKT Socket
SLFLKG Selflocking
SOC Socket
SPDT Single Pole Double Throw
SPR Spring

SQ Square
SRTD Serrated
SSCR Setscrew
SST Stainless Steel
STD Standard

U

UPR Upper

W

WHL Wheel
WLD OR WLDMT Weldment

Numerics

104032	1-20	1-557-010327	1-3, 1-5
104665	1-13, 1-14	1-557-010362-51	1-13, 1-14
104877	1-31, 1-35, 1-37	155871	1-32
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105-0228	1-47	155873	1-32
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		1-861-010032-18	1-25

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		2C582	1-27
		2C662	1-35, 1-37

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Document Control Revision Log:

Date	Form #	Improvement(s): Description and Comments
04/16/08	402rev4-16-08	Latest Release
07/06/11	402rev0811	Improved Pictures and Drawings
03/13/13	402rev0313	Added New Acre Meter Data
02/2021	7K554-0221	ECN 46903 - Added CAT2 Quick Coupler Hitch Adapter Kit Option
01/2024	7K554-2401	ECN 49189, 49285, 49288, 49305, 49332, 49393, 49401, 49402, 49417, 49503, 49638 - Lift Sling Kit, SMV, Quick Hitch Sleeves, Decal Update, Rollers ECN 49297 - Acre Meter Bracket *Revision Format "Year/Date" Updated ISO logos to ISO 9001:2015 (Revised 04/2024)
06/2025	7K554-2506	ECN 50859 - 4 Channel Acre Meter Console Added Coil Tine Harrow - Full Width Assembly ECN 51183 - Agitator Box As Feature (Revised 08/2025) Blade Agitator Kits As Feature (Revised 12/2025)



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Re-Order Part Number 7K554

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